



TATA MOTORS

LPK 407 TURBO - TIPPER

RHD - BS II (4 x 2)

WITH POWER STEERING

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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TATA MOTORS

PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Chassis, Front Axle, Rear Axle, etc. and Cab Shell of LPK 407 RHD BS II vehicle :

Chassis Type	VC No.	Sales Designation	Description	Appertaining Engine Type
357 601	27055527000R	LPK 407/27 TURBO EX	Full Forward Control Chassis with 497 SPTC Bharat Stage II Engine with Cab and without Loadbody, Twin Tyre Rear Axle, Turbo Ex Truck Version, 2700 mm W.B.	497 SP TC



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INSTRUCTIONS

1. The indication "First", "Second" (e.g. cross member of frame) are counted from the Radiator side.
2. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability, the item will be supplied under any one of these part numbers.
3. The designation "AR" in column "Quantity" stands for "As Required".
4. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
5. The parts fitted on the vehicle are subject to modification without prior notice.
6. The contents of this catalogue are based on LPK 407 TPLs dated October, 2006 are subject to change without notice.
7. Abbreviation used in catalogue are as :
 - a) BS = Bharat Stage
 - b) LH = Left Hand
 - c) RH = Right Hand
8. The designation "LH and RH" as well as "Front" and "Rear" refer to driving direction.
9. This is a publication of the Parts Division of the TATA MOTORS LIMITED.

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Thane-400 604.



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INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —



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GROUP	TABLE	DESCRIPTION	PAGE

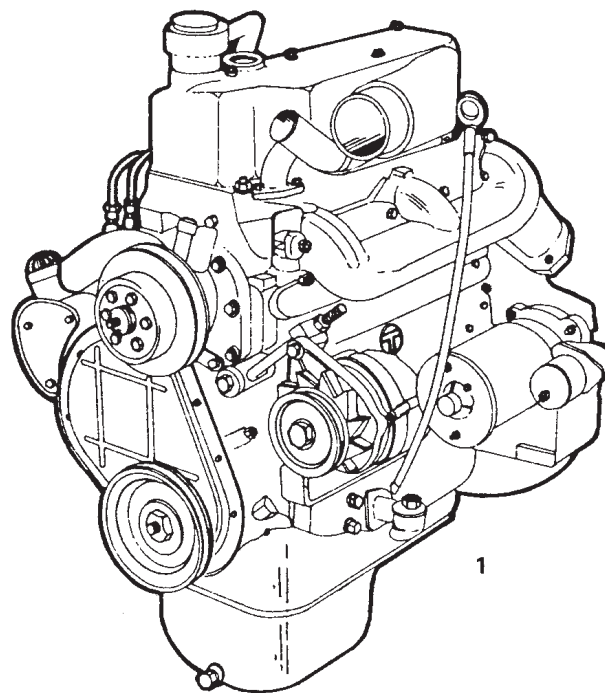




TABLE 01.1

ENGINE

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
1	2534 0100 02 74	ENGINE Assy Eng.Complete LPK 407 BS-II EX (Tipper) P.stg	1	

TABLE 01.2

HALF BLOCK / LONG BLOCK

GROUP 01

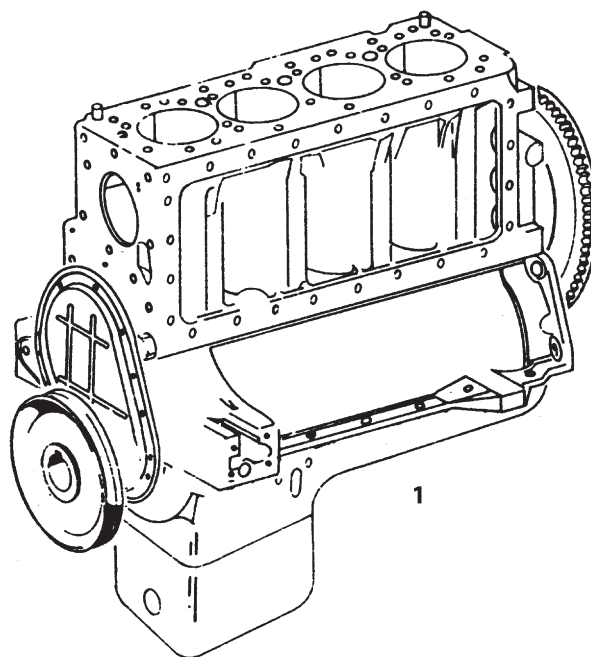


TABLE 01.2
HALF BLOCK / LONG BLOCK
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
1	2534 0199 02 55	HALF BLOCK / LONG BLOCK Half Block 4 SPTC	1	
—	2534 0199 02 56	LONG BLOCK Long Block 4 SPTC	1	

TABLE 01.3
ENGINE OVERHAULING GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2534 0199 01 01	ENGINE OVERHAULING GASKET KIT Engine Overhaul Gasket Kit Consisting of : Gasket (Dipstick Flange) Gasket - Left (Oil Sump) Gasket - Right (Oil Pump) Gasket (Oil Sump) Gasket (TGH) Gasket (Front Cover TGH) Gasket (Top Cover TGH) Gasket (Push Rod Chamber Cover) Gasket (Nozzle Holder) Gasket (Cylinder Head) Gasket (Cylinder Head Cover) Gasket (for Plug on Cyl. Head Cover) Gasket (Air Intake Elbow) Rubber Ring (for Breather) Gasket (FIP) Gasket Ring (Fuel Injection Lines)	1 2 1 1 2 1 1 1 1 4 1 1 1 1 1 1 1 5	

TABLE 01.3
ENGINE OVERHAULING GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		Gasket (Cyl. Sleeve - Suction Unit)	1	
		Gasket (Cyl. Sleeve - Suction Unit)	1	
		Gasket (Cyl. Head Suction Unit)	1	
		Gasket (Exhaust Manifold)	1	
		Gasket (Strainer - Oil Pump)	1	
		Gasket (Oil Filter)	1	
		Gasket (Heat Exchanger)	2	
		Gasket (Oil Cooler Cover)	1	
		Gasket (Water Pump)	1	
		Gasket (Water Pump - Back Cover)	1	
		Gasket (Cooling Water Line)	2	
		Washer 10x13.5 Al	1	
		Washer 14x18 Al	16	
		Washer 16x20 Al	2	
		Washer 18x22 Al	1	
		Washer 22x27 Al	1	
		Washer 10x13.5 Cu	4	
		Washer 14x18 Cu	1	

TABLE 01.3 **ENGINE OVERHAULING GASKET KIT** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2534 0199 01 02	Washer 18x22 Cu Washer 20x24 Cu Washer 24x29 Cu Washer 8x12 St. Washer C 8x11.5 CU/AS Washer 26x32 Al Decarbonising Gasket Kit Consisting of : Gasket (Cylinder Head Cover) Gasket (Cylinder Head) Gasket (Nozzle Holder) Gasket (Exhaust Manifold) Gasket (Exhaust)	2 1 1 4 12 1 1 1 1 1 1 1	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

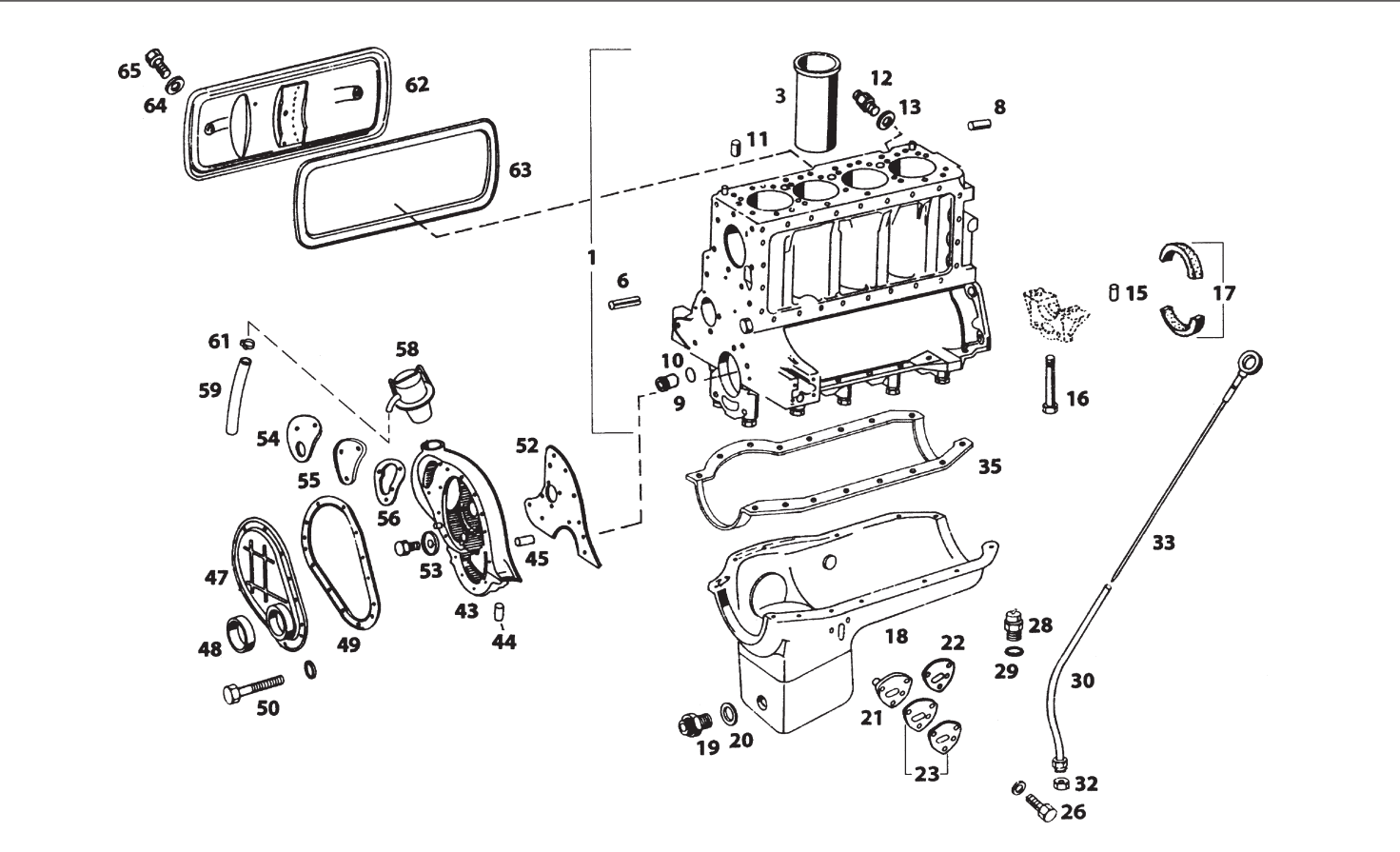


TABLE 01.4	CYLINDER BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CYLINDER BLOCK		
1	2534 0110 01 76	Assy.Cyl.Crankcase W/O Clutch Hsg.BS-II	1	
3	2534 0110 37 12	Cylinder Liner	4	
6	321 992 00 25	Clamping Sleeve Cylinder Block	1	
8	1305 091030 4	Cylinder Pin 12 H 8x30	2	
9	2534 0110 72 01	Plug (Oil Gallary)	2	
10	1622 071024 0	Washer 16x20 Cu	2	
11	312 991 02 60	Cylinder Pin (Cylinder Head to Cylinder Block)	2	
12	2523 0110 72 01	Sealing Plug	1	
13	1622 071028 2	Washer 18x22 Cu	1	
15	1305 050816 6	Cylinder Pin 8 M 6x16	2	
16	2523 0110 32 01	Main Bearing Cap Bolt	10	
17	2523 0310 78 02	Sealing Ring Half	2	
18	2534 0113 01 29	Assy. Oil Sump	1	
19	2534 0113 01 11	Assy. Magnetic Drain Plug	1	
20	1622 071028 2	Washer 18x22 Cu	1	
21	2534 0113 01 73	Assy. Flange With Tube	1	For KKK /Honeywell TC
21	2534 0113 01 47	Assy. Flange With Tube	1	Holset Turbo

TABLE 01.4

CYLINDER BLOCK

GROUP 01

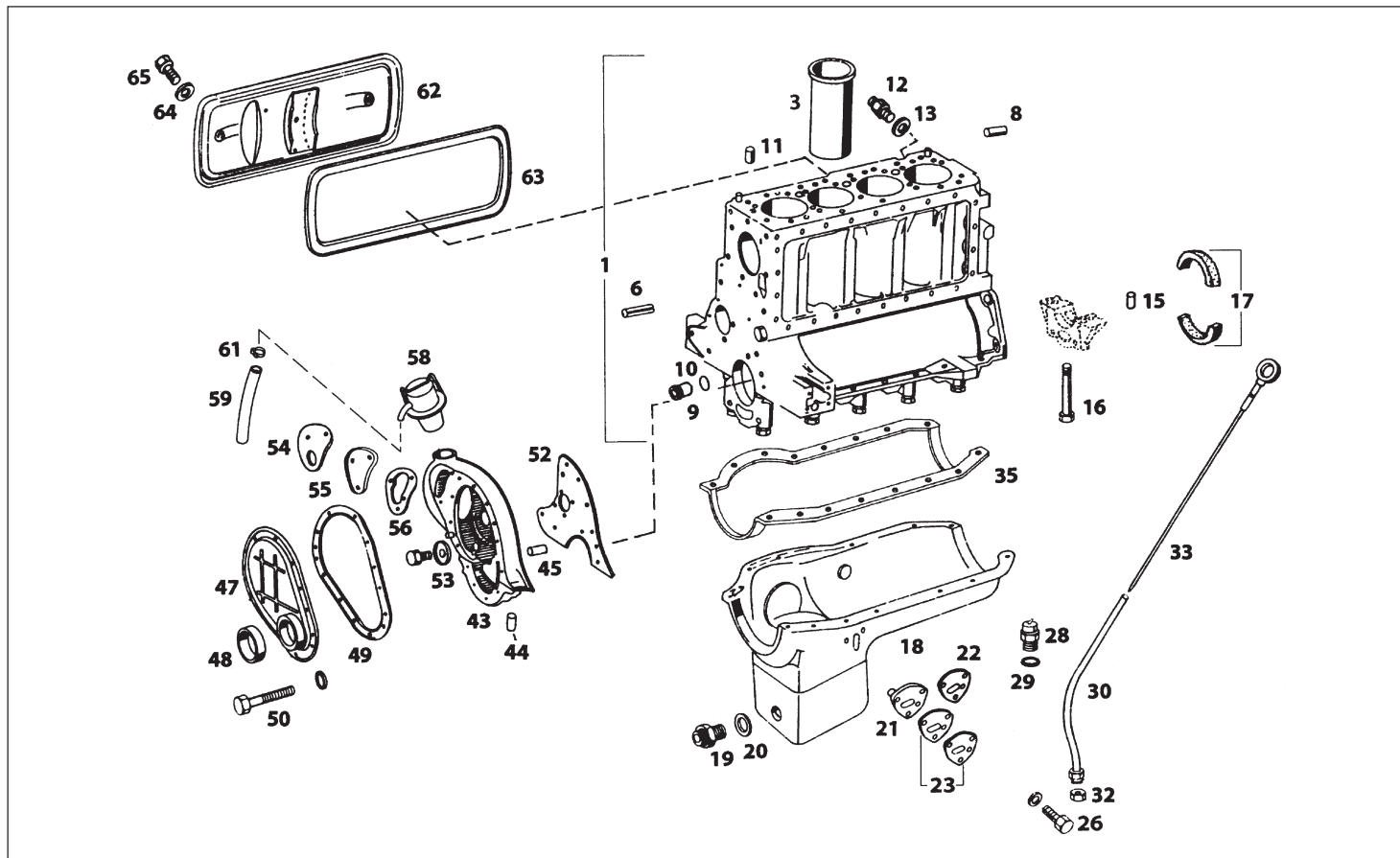


TABLE 01.4 **CYLINDER BLOCK** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
22	2523 0113 37 02	Retaining Flange on Oil Sump	1	
23	352 018 03 80	Gasket	2	
28	2523 0117 85 01	Double Socket	1	
29	1622 051021 6	Sealing Washer 14x18 Al	1	
—	2527 0113 63 01	Cap For Oil Drain Plug	1	
30	2534 0117 01 25	Assy. Tube Dipstick Complete	1	
33	2527 0117 01 19	Assy. Oil Dipstick Complete	1	
—	2527 0117 01 70	Assy Bkt Dipstic Mtg.	1	
—	2527 0117 42 05	Clamp For Dipstic Mtg	1	
35	2534 0113 01 24	Assy. Gasket Oil Sump	1	
43	2534 0114 01 35	Timing Gear Housing with Bottom Cover	1	
44	1305 050816 6	Cyl Pin 8M6X16	2	
45	1305 090925 0	Cyl Pin 10H8X25	2	
—	2534 0114 01 37	Assy. Pipe (4SP Euro-II)	1	
47	2527 0114 37 03	Front Cover Timing Gear Housing	1	
48	2534 0310 78 01	Oil Seal, Crankshaft Front	1	
49	2527 0114 53 05	Gasket for Timing Gear Housing Cover	1	
50	2523 0113 01 14	Assy Combi Screw	12	

TABLE 01.4

CYLINDER BLOCK

GROUP 01

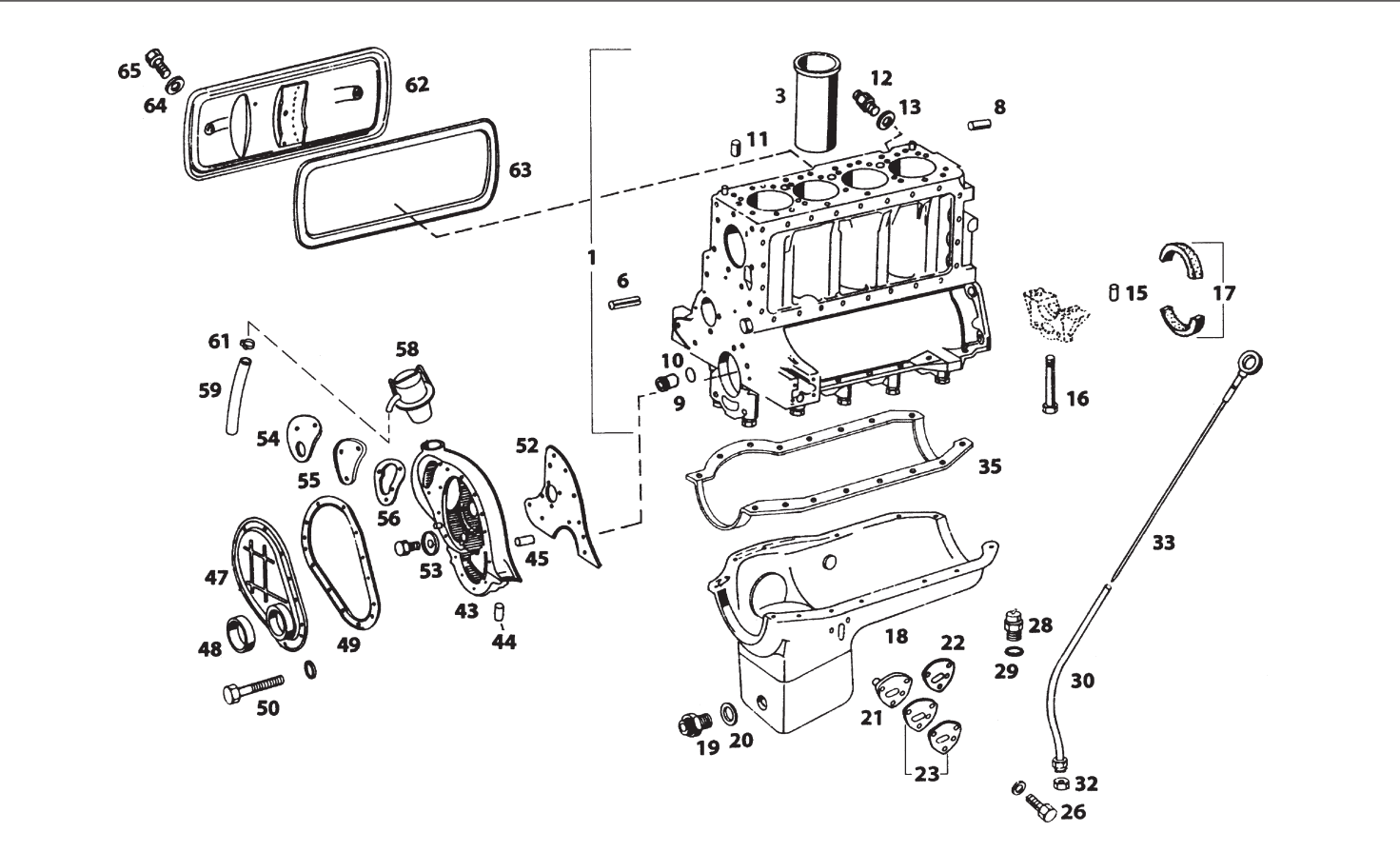


TABLE 01.4	CYLINDER BLOCK	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
52	2534 0114 53 05	Gasket Timing Gear Housing	1	
53	312 994 03 10	Locking Plate	3	
54	2523 0117 01 55	Assy. Top Cover with Pointer	1	
55	312 015 00 80	Gasket Top Cover	1	
56	2523 0114 01 19	Assy. Combi Screw	3	
58	2523 0117 01 22	Assy. Breather (On TGH)	1	
59	2527 0117 58 08	Rubber Hose (Breather)	1	
61	1427 020250 1	Hose Clip 25	1	
62	2534 0114 01 01	Assy. Push Rod Chamber Cover	1	
63	2534 0114 53 08	Gasket Push Rod Chamber Cover	1	
64	1622 071009 6	Sealing Washer 8x11.5	2	
65	1106 409602 0	Hex. Bolt M 8x40	2	

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

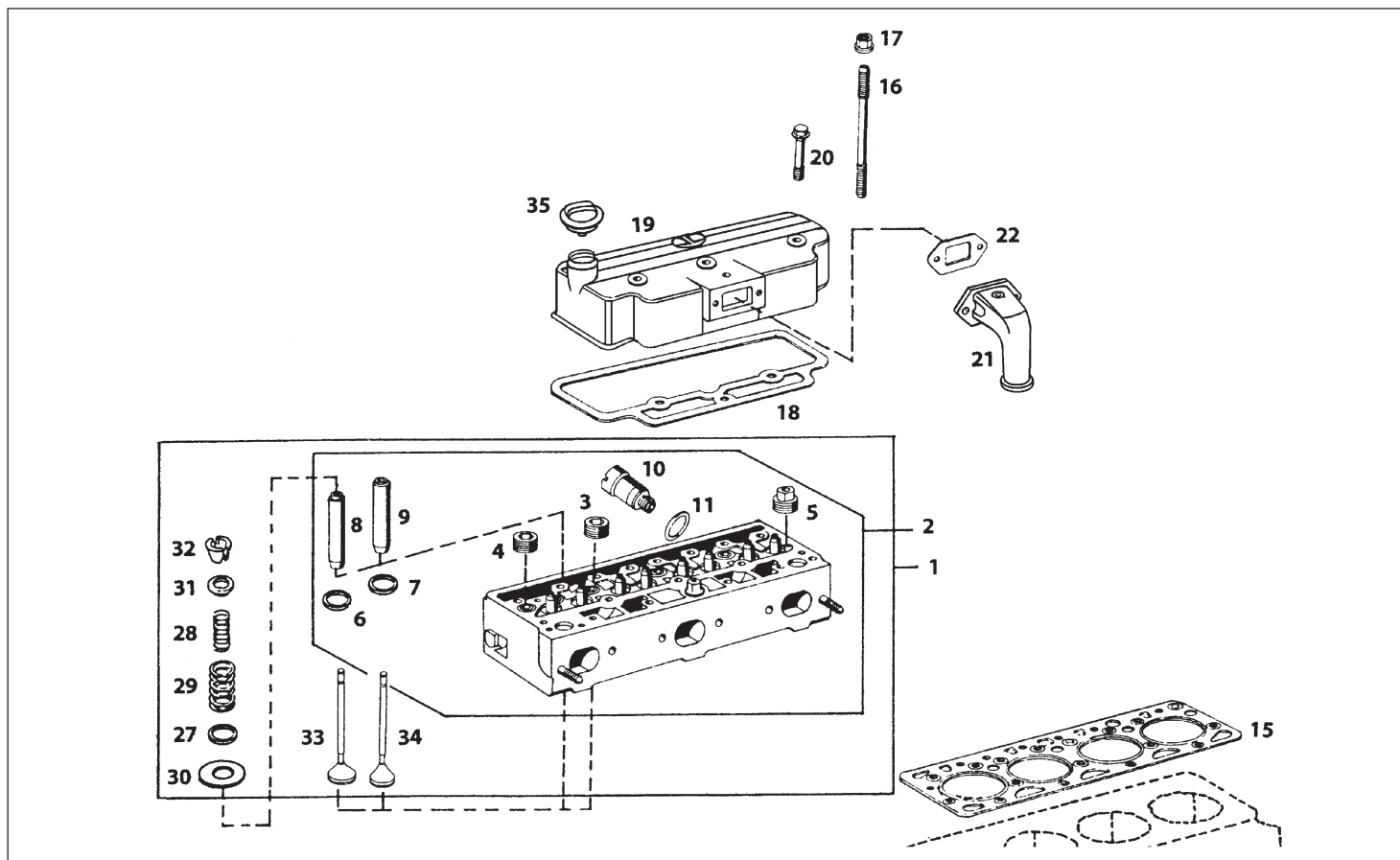


TABLE 01.5	CYLINDER HEAD AND COVER	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CYLINDER HEAD AND COVER		
1	2534 0115 02 29	Assy. Cylinder Head with Valve	1	
2	2527 0115 01 68	Assy. Cylinder Head w/o Valve	1	
3	1608 180300 9	Plug MC 30x1.5	3	
4	1608 180240 1	Plug MC 24x1.5	2	
5	312 016 00 61	Sealing Plug	1	
—	2527 0115 01 39	Set Valve Seat Ring Consisting of :	1	
6		Valve Seat Ring Inlet (STD)	4	
7		Valve Seat Ring Exhaust (STD)	4	
8	2534 0515 34 02	Valve Guide Inlet Standard	4	
9	2534 0515 34 15	Valve Guide Exhaust Standard	4	
15	2534 0115 53 01	Gasket Cylinder Head	1	
16	322 990 05 05	Stud Bolt Cylindrical Crankcase	17	
17	315 038 00 72	Hex. Nut	17	
18	2527 0115 53 02	Gasket Cylinder Head Cover	1	
19	2534 0115 01 84	Cover Cylinder Head	1	
20	2533 0115 32 02	Stretch Pin	3	
21	2534 0115 38 29	Air Intake Elbow - KKK	1	For KKK /Honeywell TC

TABLE 01.5

CYLINDER HEAD AND COVER

GROUP 01

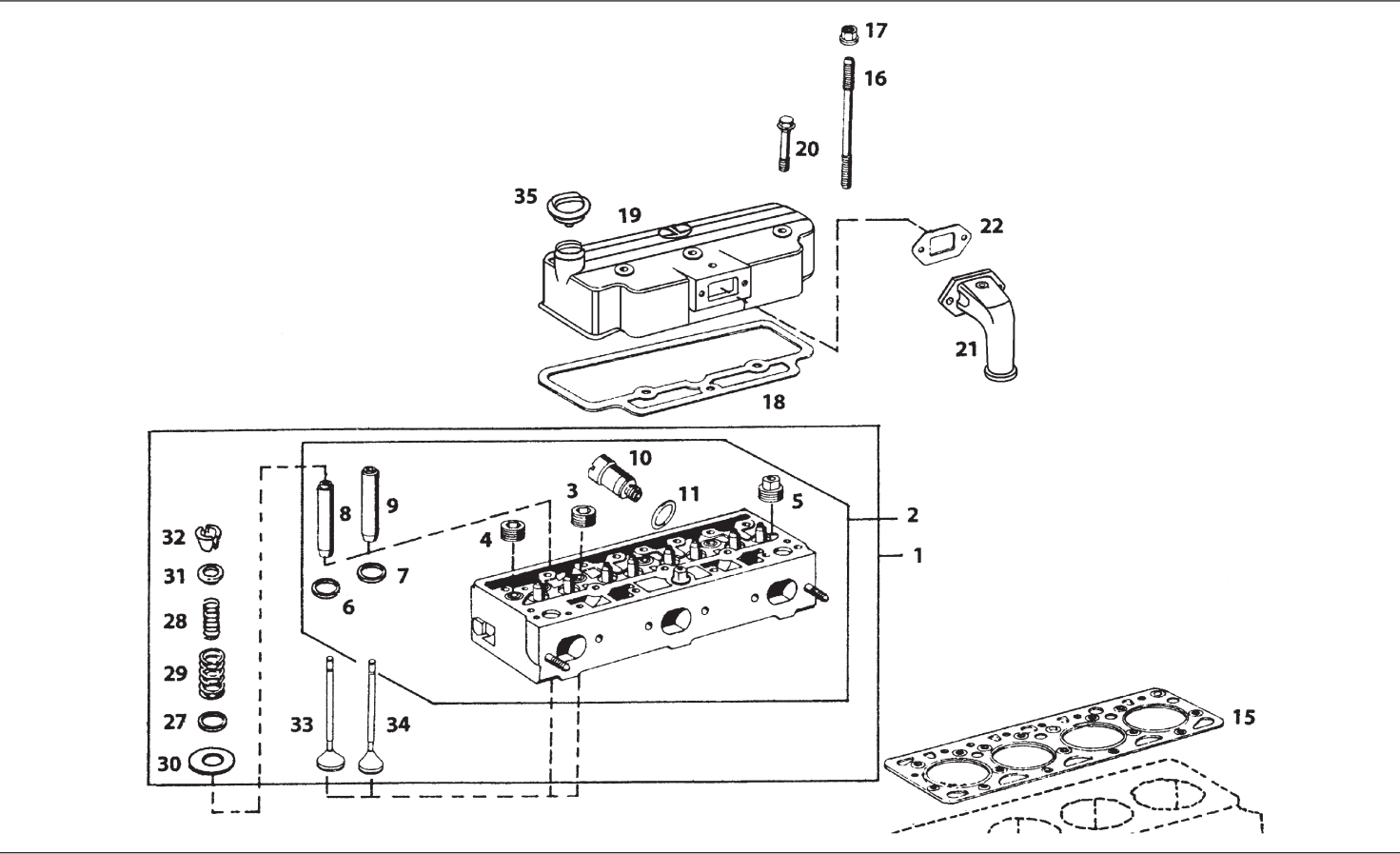


TABLE 01.5
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
21	2534 0115 38 30	Air Intake Elbow -THL	1	For Holset TC
22	2533 0115 53 02	Gasket (Air Intake Elbow)	1	
27	2534 0515 99 09	Seal Valve Guide (Inlet)	4	
27	2534 0515 99 10	Seal Valve Guide (Exhaust)	4	
28	2534 0515 87 01	Valve Spring (Inner)	8	
29	2534 0515 87 02	Valve Spring (Outer)	8	
30	352 990 20 40	Valve Spring Washer	8	
31	2534 0515 51 01	Lock Retainer Valve Spring	8	
32	312 053 01 27	Valve Spring Lock Half	16	
—	2534 0599 01 03	Valve Kit (Minor) Consisting of :	1	
33	2534 0512 90 03	Inlet Valve	4	
34	2534 0512 90 04	Exhaust Valve	4	
35	2534 0115 01 17	Assy. Cap (On Cyl. Head Cover)	1	
—	2547 0115 53 25	Gasket	1	

TABLE 03.1

CRANKSHAFT

GROUP 03

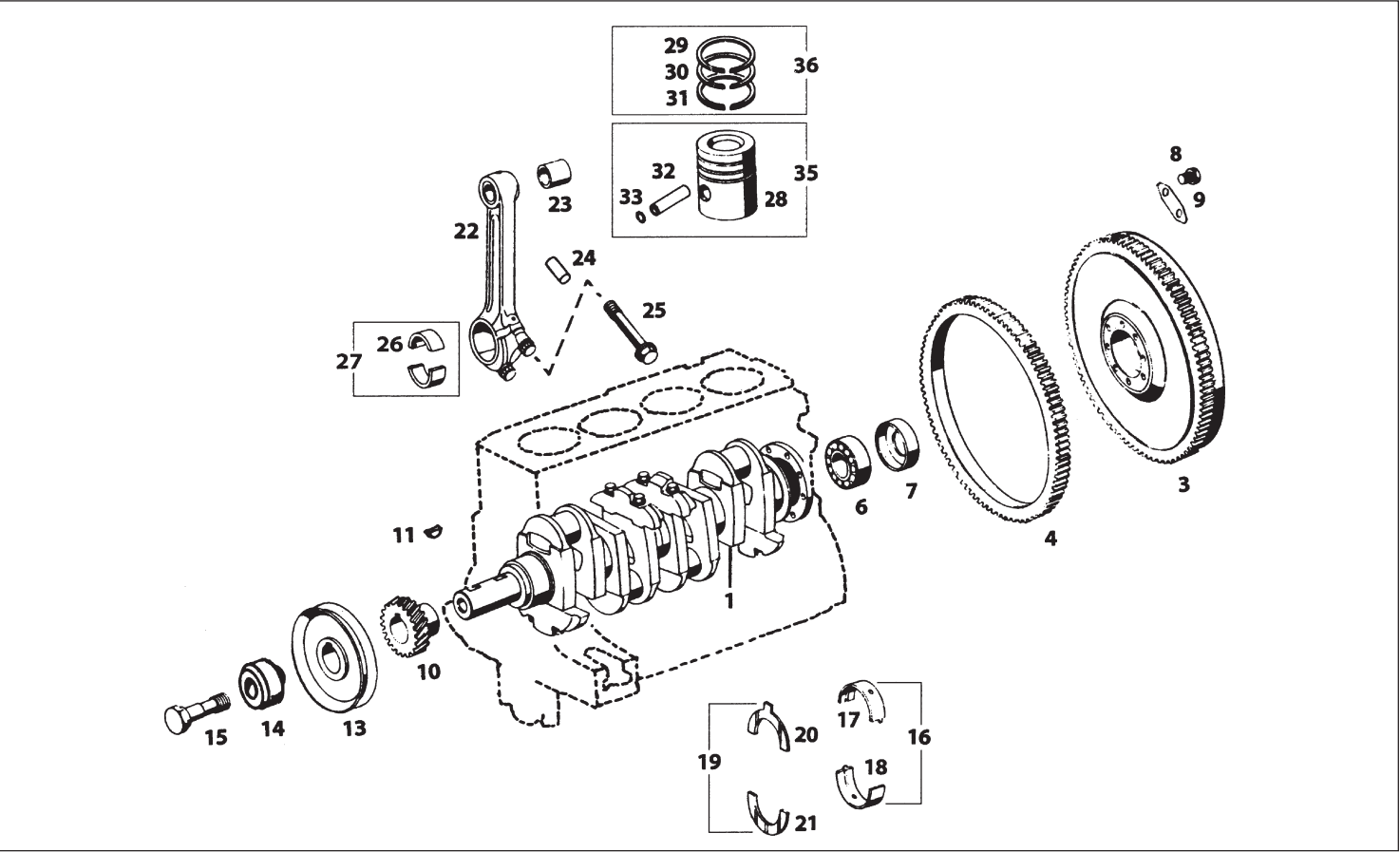


TABLE 03.1	CRANKSHAFT	GROUP 03
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CRANKSHAFT		
1	2534 0310 79 13	Crankshaft STD (Integral)	1	
3	2534 0311 01 48	Assy. Flywheel with Ring Gear	1	
4	2534 0311 54 01	Ring Gear	1	
6	2534 0310 31 02	SRDG Ball Bearing	1	
7	312 031 05 33	Locking Ring Crankshaft	1	
8	312 990 03 01	Hex. Head Bolt	8	
9	312 994 02 32	Locking Plate	4	
10	352 052 00 03	Crankshaft Gear	1	
11	1365 051009 1	Key 8x13	1	
—	2525 0313 82 01	Oil Slinger	1	
—	2527 0313 86 03	Spacer (Oil Slinger)	1	
13	2534 0313 70 16	Pulley - Crankshaft	1	
14	2523 0313 86 03	Thrust Spacer	1	
15	2523 0313 32 02	Vibration Damper Lock	1	
		MAIN BEARINGS		
16	8854 0337 25 34	Set of Main Bearing w/o Thrust Washer STD Consisting of :	1	
17		Main Bearing Upper STD	5	

TABLE 03.1

CRANKSHAFT

GROUP 03

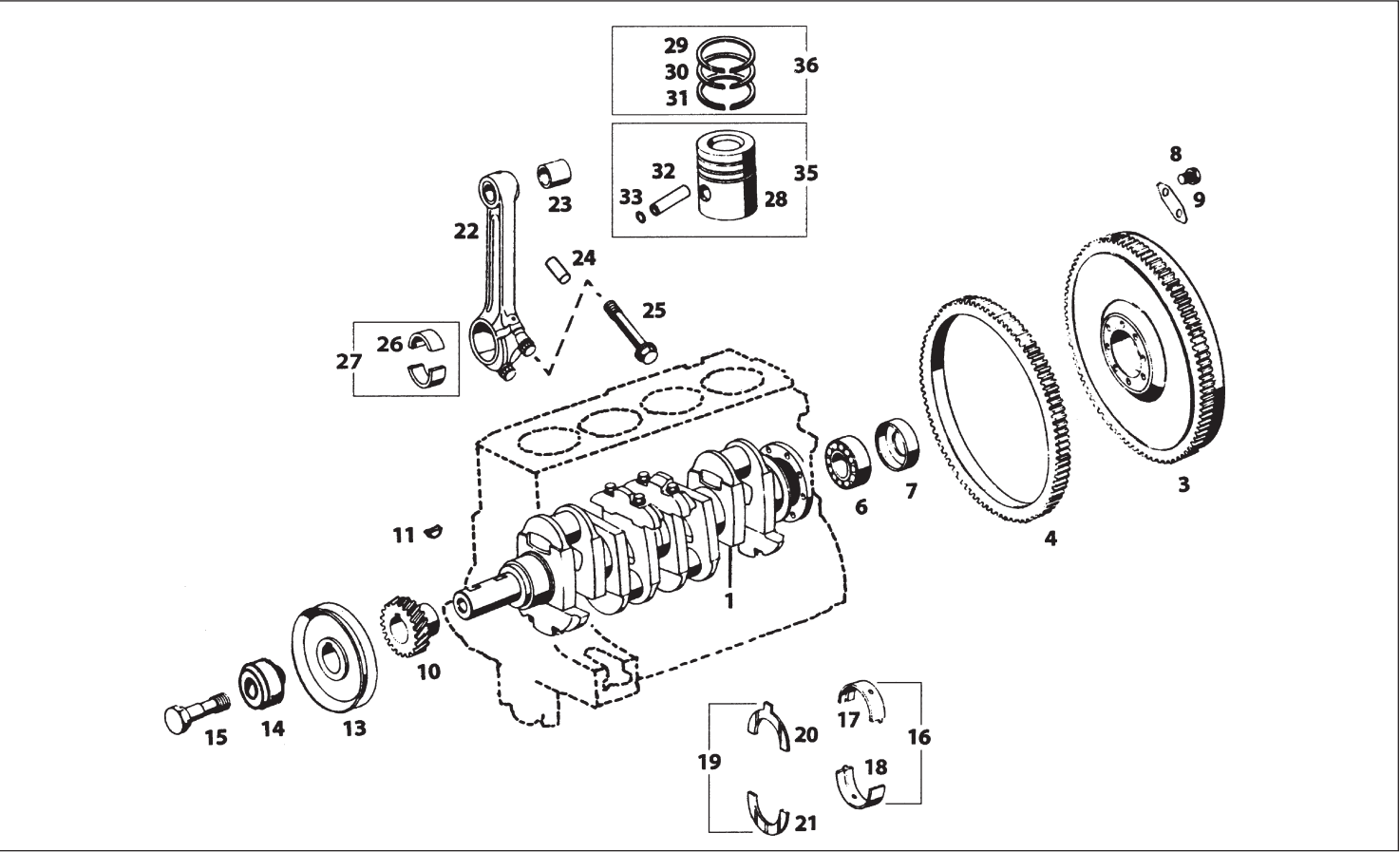


TABLE 03.1
CRANKSHAFT
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
18	8854 0339 25 34	Main Bearing Lower STD	5	
16		Set of Main Bearing w/o Thrust Washer RS I Consisting of :	1	
17		Main Bearing Upper RS I	5	
18	8854 0340 25 34	Main Bearing Lower STD	5	
16		Set of Main Bearing w/o Thrust Washer RS II Consisting of :	1	
17		Main Bearing Upper RS II	5	
18	8854 0341 25 34	Main Bearing Lower RS II	5	
16		Set of Main Bearing w/o Thrust Washer RS III Consisting of :	1	
17		Main Bearing Upper RS III	5	
18	8854 0342 25 34	Main Bearing Lower RS III	5	
16		Set of Main Bearing w/o Thrust Washer RS IV Consisting of :	1	
17		Main Bearing Upper RS IV	5	
18	8854 0349 25 34	Main Bearing Lower RS IV	5	
19		Set of Thrust Washer STD Consisting of :	1	
20		Thrust Washer Upper Half STD	2	
21	8854 0350 25 34	Thrust Washer Lower Half STD	2	
19		Set of Thrust Washer RS I Consisting of :	1	
20		Thrust Washer Upper Half RS I	2	

TABLE 03.1

CRANKSHAFT

GROUP 03

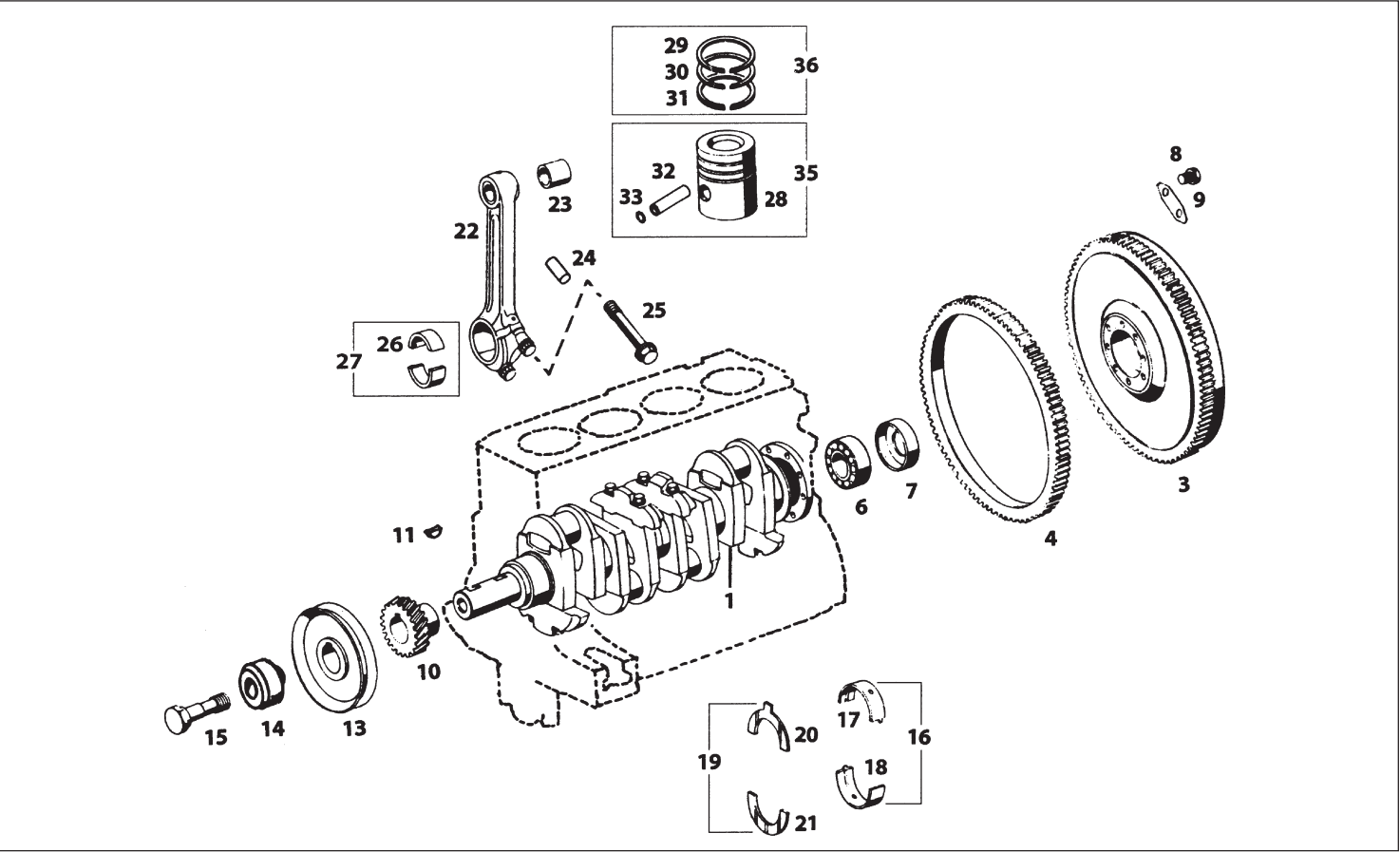


TABLE 03.1
CRANKSHAFT
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
21	8854 0351 25 34	Thrust Washer Lower Half RS I	2	
19		Set of Thrust Washer RS II Consisting of :	1	
20		Thrust Washer Upper Half RS II	2	
21		Thrust Washer Lower Half RS II	2	
		PISTON AND RING SET		
35	8854 0368 25 34	Set of Bare Piston 4SPTC STD Euro I & II (Non Slipper)	1	Optional
		Consisting of :		
28		Piston STD	4	
32		Piston Pin	4	
33	8854 0373 25 34	Circlip	8	Optional
35		Set of Bare Piston 4SPTC STD Euro I & II (Slipper)	1	
		Consisting of :		
28		Piston STD	4	
32	8854 0374 25 34	Piston Pin	4	
33		Circlip	8	
36		Set of Piston Rings STD 4SPTC / 497TC Euro I & II	1	
		Consisting of :		
29		Double Trapeze Ring Gr I	4	

TABLE 03.1

CRANKSHAFT

GROUP 03

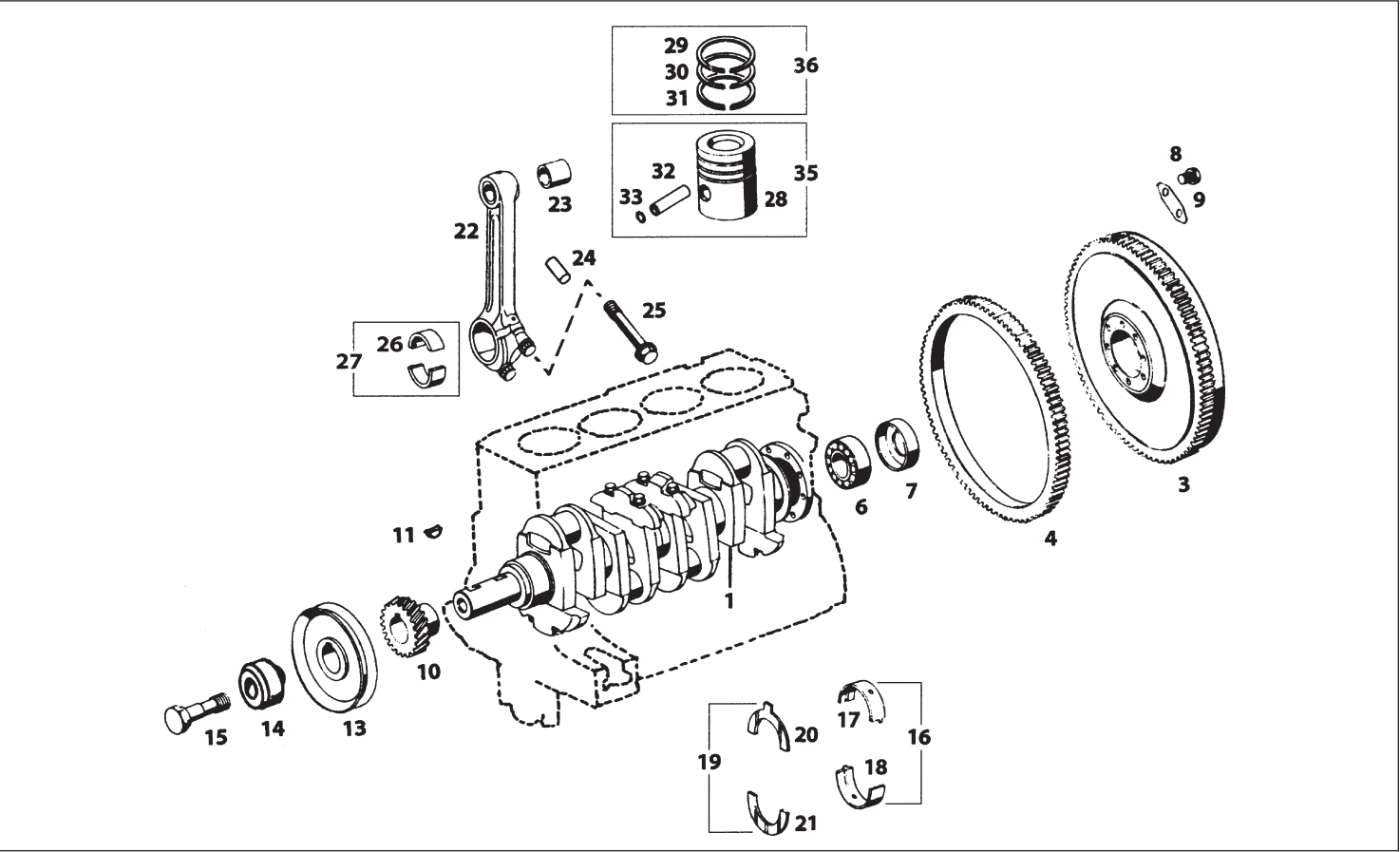


TABLE 03.1
CRANKSHAFT
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
30		Napier Ring GR II	4	
31		Assy. Oil Control Ring	4	
		CONNECTING ROD		
22	2534 0315 01 10	Assy. Connecting Rod w/o Bearing	4	
—	8854 0352 25 34	Con Rod Bush Set STD Consisting of :	1	
23		Con Rod Bush	4	
24	352 038 00 76	Cylindrical Pin (Con Rod Cap To Con Rod)	8	
25	2525 0315 32 04	Connecting Rod Bolt	8	
		CONNECTING ROD BEARINGS		
27	8854 0343 25 34	Con Rod Bearing set STD Consisting of :	1	
26		Con Rod Bearing STD	8	
27	8854 0345 25 34	Con Rod Bearing set RS I Consisting of :	1	
26		Con Rod Bearing RS I	8	
27	8854 0346 25 34	Con Rod Bearing set RS II Consisting of :	1	
26		Con Rod Bearing RS II	8	
27	8854 0347 25 34	Con Rod Bearing set RS III Consisting of :	1	
26		Con Rod Bearing RS III	8	

TABLE 03.1

CRANKSHAFT

GROUP 03

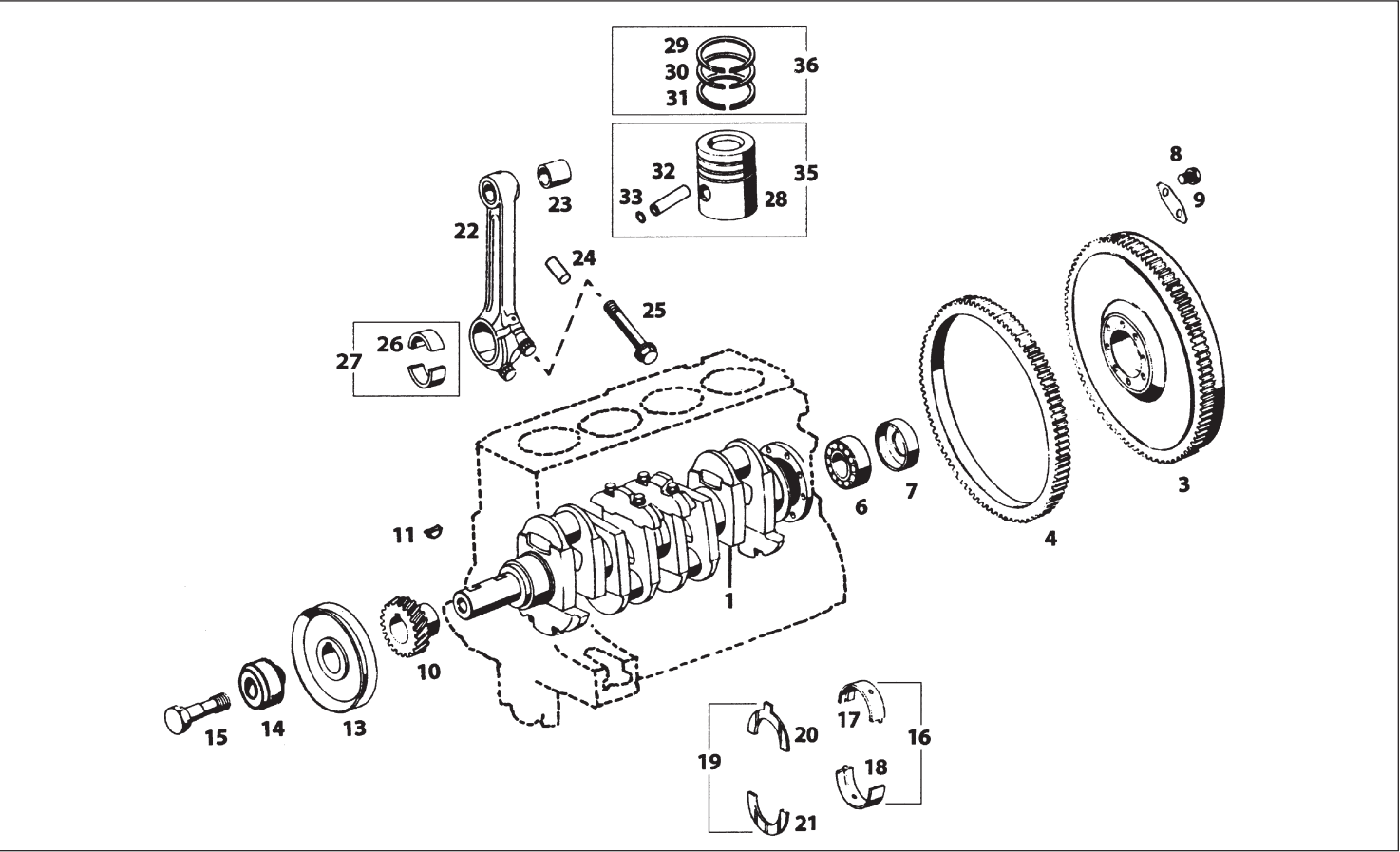


TABLE 03.1
CRANKSHAFT
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
27	8854 0348 25 34	Con Rod Bearing set RS IV Consisting of :	1	
26		Con Rod Bearing RS IV	8	
—	8854 0301 25 23	Kit, Cranshaft Sealing Ring Half Consisting of :	1	
—	2523 0310 78 02	Sealing Ring Half	2	
—	186 991 00 55	Locating Pin	2	

TABLE 05.1

ENGINE TIMING

GROUP 05

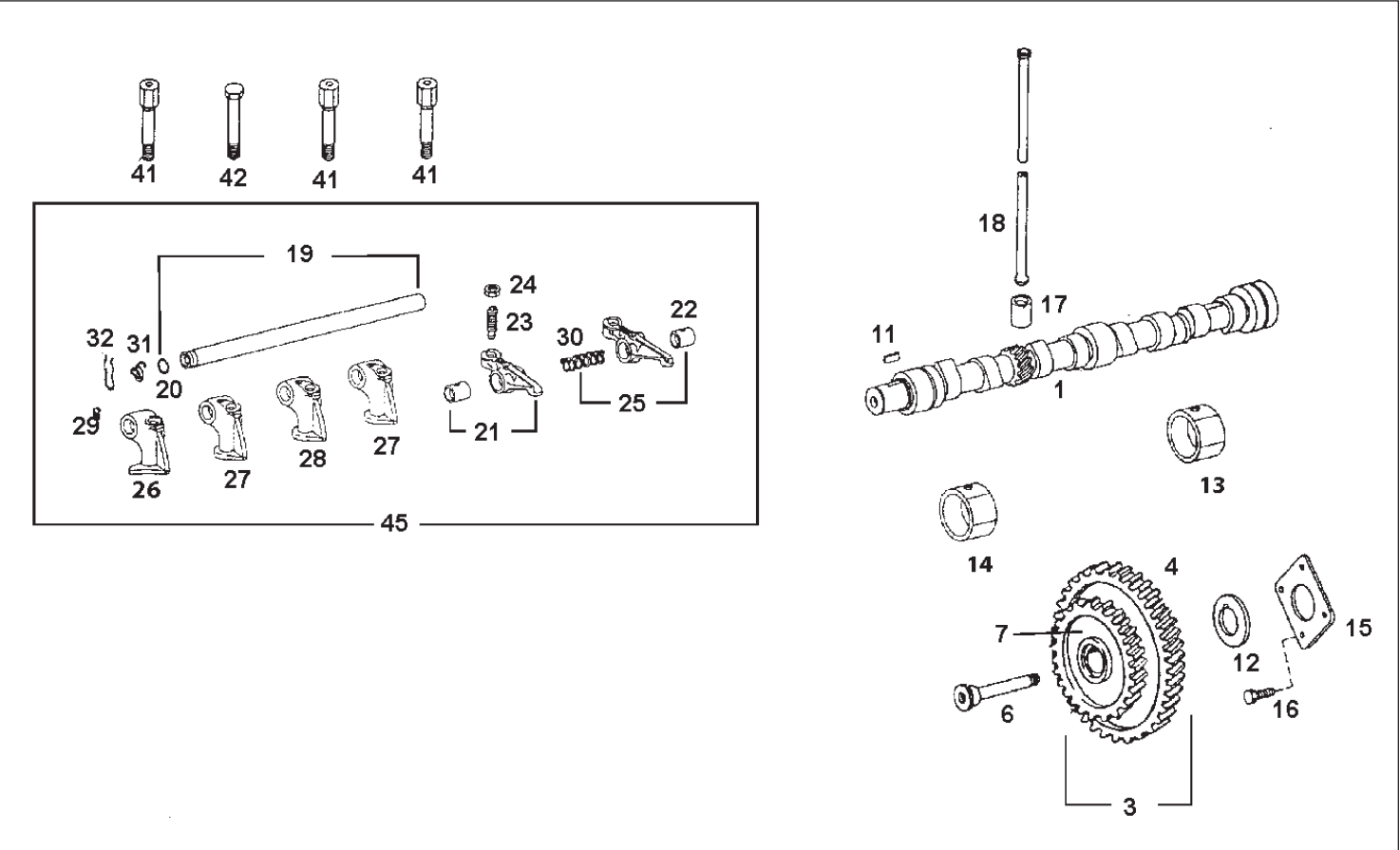


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ENGINE TIMING		
1	2534 0510 01 12	Assy. Camshaft with Cylindrical Pin Normal	1	
3	2527 0713 01 34	Assy Camshaft Gear And Drive Gear (FIP)	1	
4	2527 0511 54 03	Camshaft Gear	1	
6	352 075 00 71	Pin Injection Timer Mtg.	1	
7	2527 0713 54 01	Drive Gear Injection Pump	1	
11	2523 0510 59 01	Parallel Key	1	
12	352 051 00 62	Butting Ring	1	
15	352 052 07 62	Thrust Washer	1	
16	312 990 00 04	Hex. Screw	4	
17	2534 0513 99 02	Valve Tappet Inlet and Exhaust	8	
18	2534 0516 79 01	Push Rod Inlet and Exhaust	8	
45	2527 0514 01 01	Assy. Rocker Arm Shaft with Arms	1	
19	2527 0514 79 02	Assy. Rocker Arm Shaft	1	
20	1707 100140 7	Sealing Cap 14	2	
21	352 050 10 33	Assy. Rocker Arm Left with Bush	4	
25	352 050 06 34	Assy. Rocker Arm Right with Bush	4	
22	312 055 00 50	Bush	8	

TABLE 05.1

ENGINE TIMING

GROUP 05

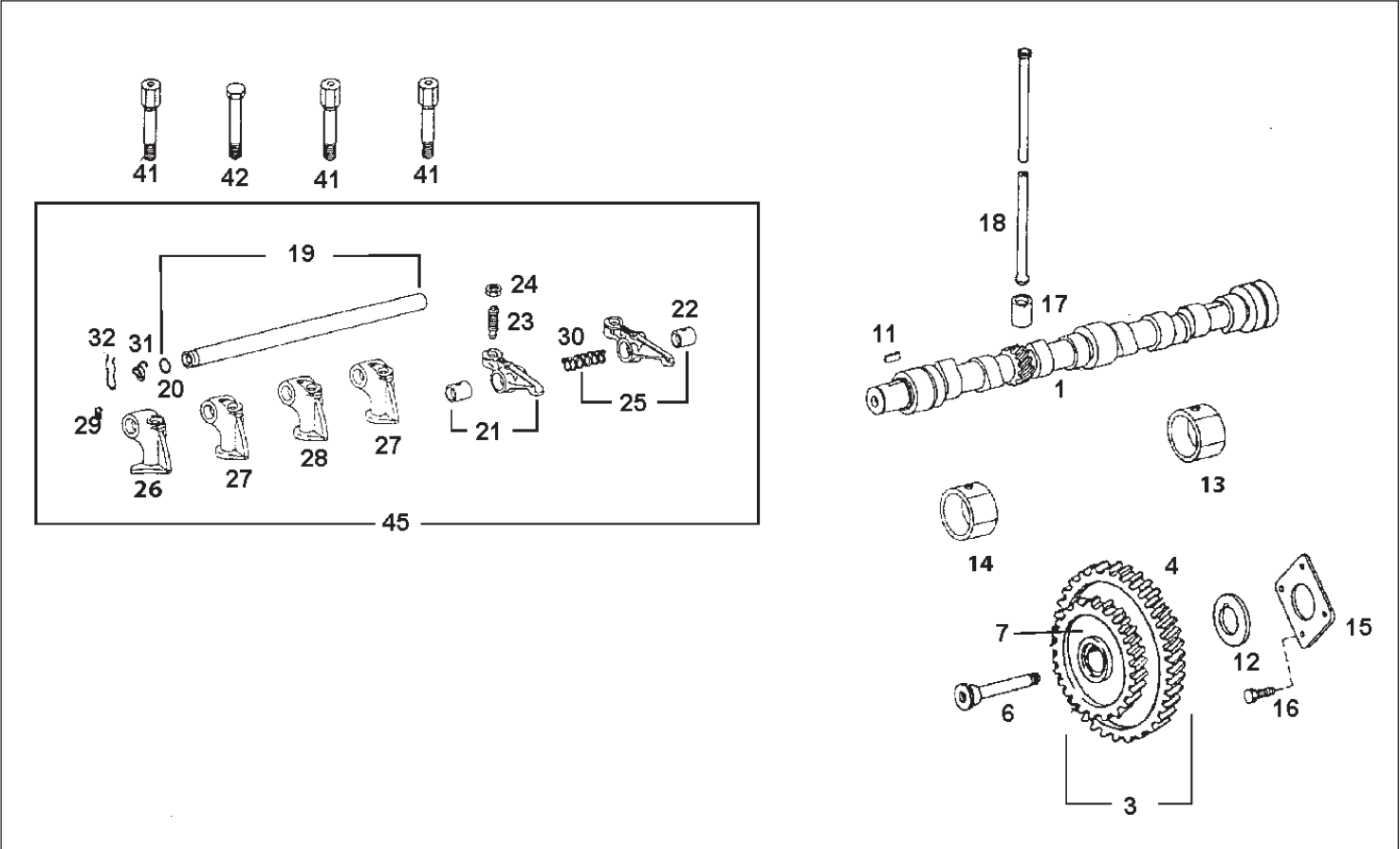


TABLE 05.1	ENGINE TIMING	GROUP 05
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
23	2523 0514 67 01	Ball End Tappet Adjuster	8	
24	312 990 02 51	Hex. Nut (Ball Pin Rocker Arm)	8	
26	352 055 06 10	Rocker Arm Support No. 1	1	
27	352 055 04 10	Rocker Arm Support No. 2, 5, 6	2	
28	352 055 05 10	Rocker Arm Support No. 3, 4	1	
29	1143 320610 1	Grub Screw EM 6x10	4	
30	312 993 07 01	Spring Long	3	
31	312 993 00 05	Spring Short	2	
32	312 993 00 25	Spring Clip	2	
41	312 055 01 71	Bolt (Rocker Arm)	3	
42	1106 401263 2	Hex. Bolt M 12x75	1	
—	2534 0599 01 02	Camshaft Bearing Set Consisting of :	1	
13		Camshaft Bush	2	
14		Camshaft Bearing No. 1	1	

TABLE 07.1

FUEL INJECTION EQUIPMENT

GROUP 07

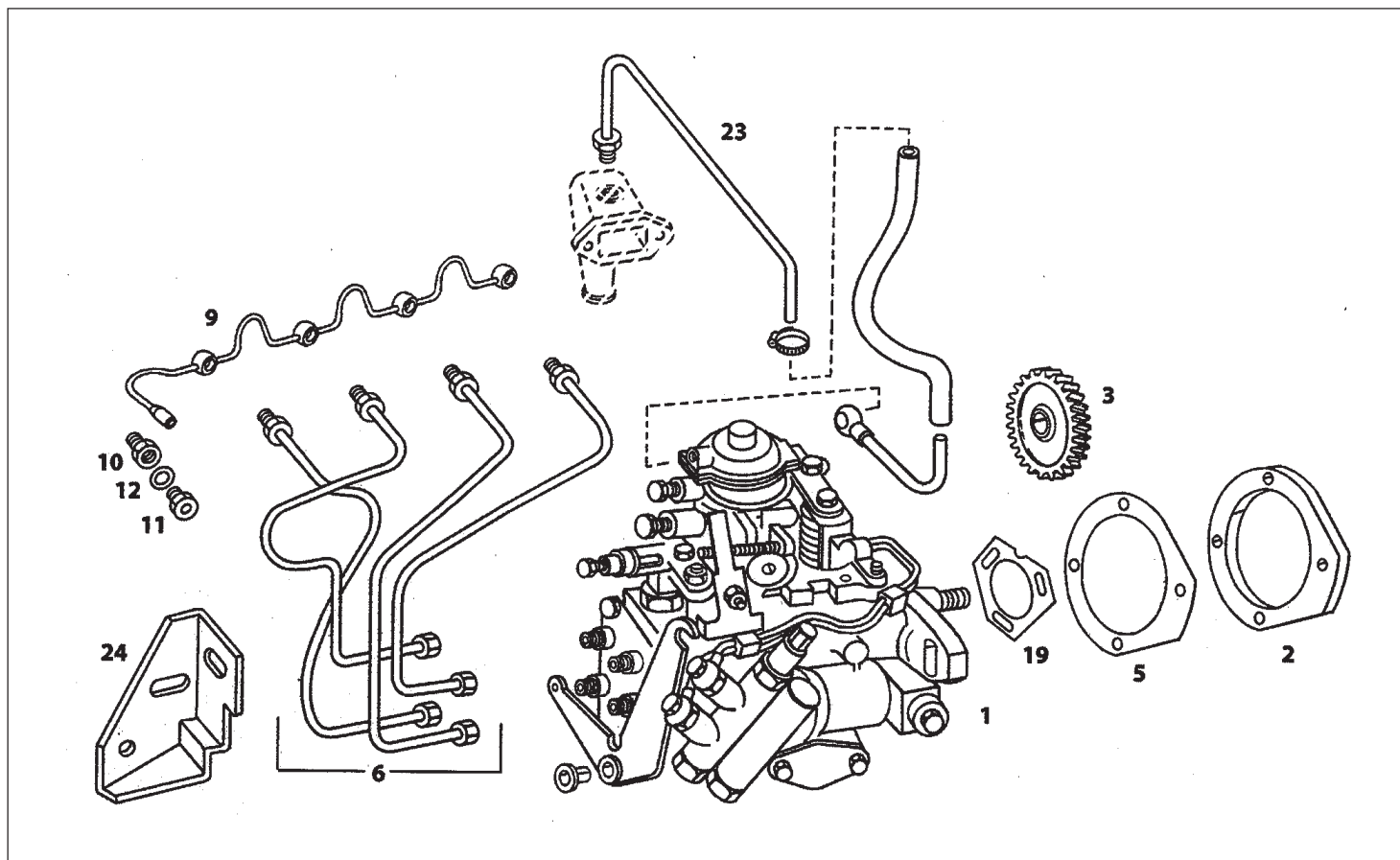


TABLE 07.1
FUEL INJECTION EQUIPMENT
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FUEL INJECTION EQUIPMENT		
1	0 460 424 235	Assy.FIP (Rotary)	1	TML pt no 253407100146
2	2525 0712 37 02	Support Injection Pump	1	
3	2527 0713 54 02	Injection Pump Gear	1	
5	2527 0712 53 01	Gasket Support Injection Pump	1	
6	2534 0714 01 34	Set Assy. Fuel Pressure Line	1	
—	2534 0714 01 35	Assy. Fuel Pressure Line Bent Cyl. No.1	1	
—	2534 0714 01 36	Assy. Fuel Pressure Line Bent Cyl. No.2	1	
—	2534 0714 01 37	Assy. Fuel Pressure Line Bent Cyl. No.3	1	
—	2534 0714 01 38	Assy. Fuel Pressure Line Bent Cyl. No.4	1	
—	2527 0714 01 02	Assy Clamp Lower	3	
—	2527 0714 82 01	Pipe Clamp Upper	3	
—	2527 0714 75 01	Rubber Grommet	3	
9	2527 0714 01 35	Assy. Fuel Leakage Line	1	
10	312 997 02 30	Plug	4	
11	312 997 03 30	Plug	4	
12	312 997 08 40	Gasket Ring For Cylinder Head	4	
19	2527 0712 53 02	Gasket (FIP to Support)	1	

TABLE 07.1

FUEL INJECTION EQUIPMENT

GROUP 07

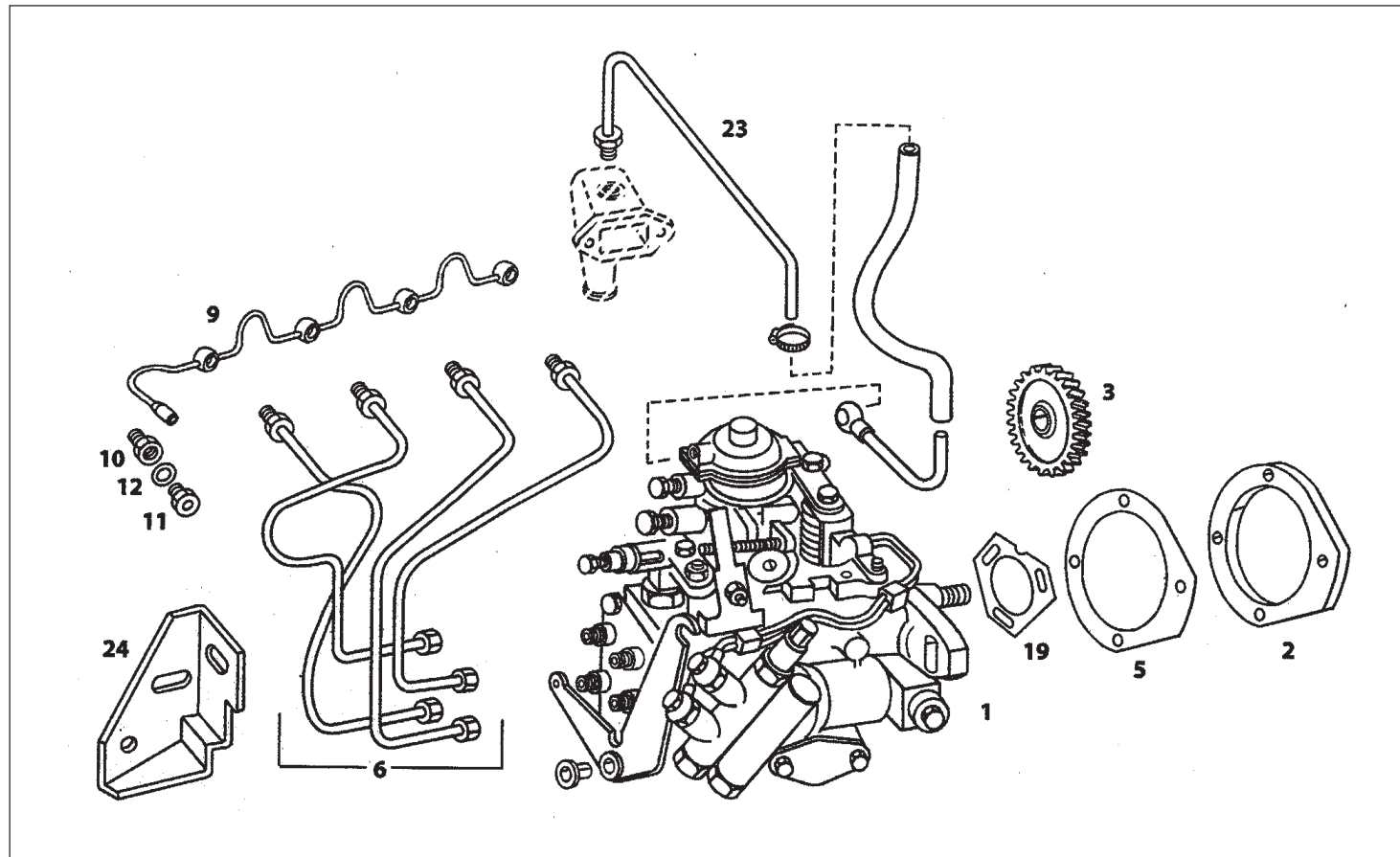


TABLE 07.1
FUEL INJECTION EQUIPMENT
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
23	2527 0913 02 74	Assy Air Line (Air Intake Elbow To LDA)	1	
24	2527 0712 01 03	Assy Bracket (FIP Mtg. On Cyl Block)	1	
—	2547 0710 01 14	Assy Boost Line (FIP Side)	1	
—	2547 0714 42 01	Clamp (Injector Over Flow Line)	1	

TABLE 07.2

INJECTOR

GROUP 07

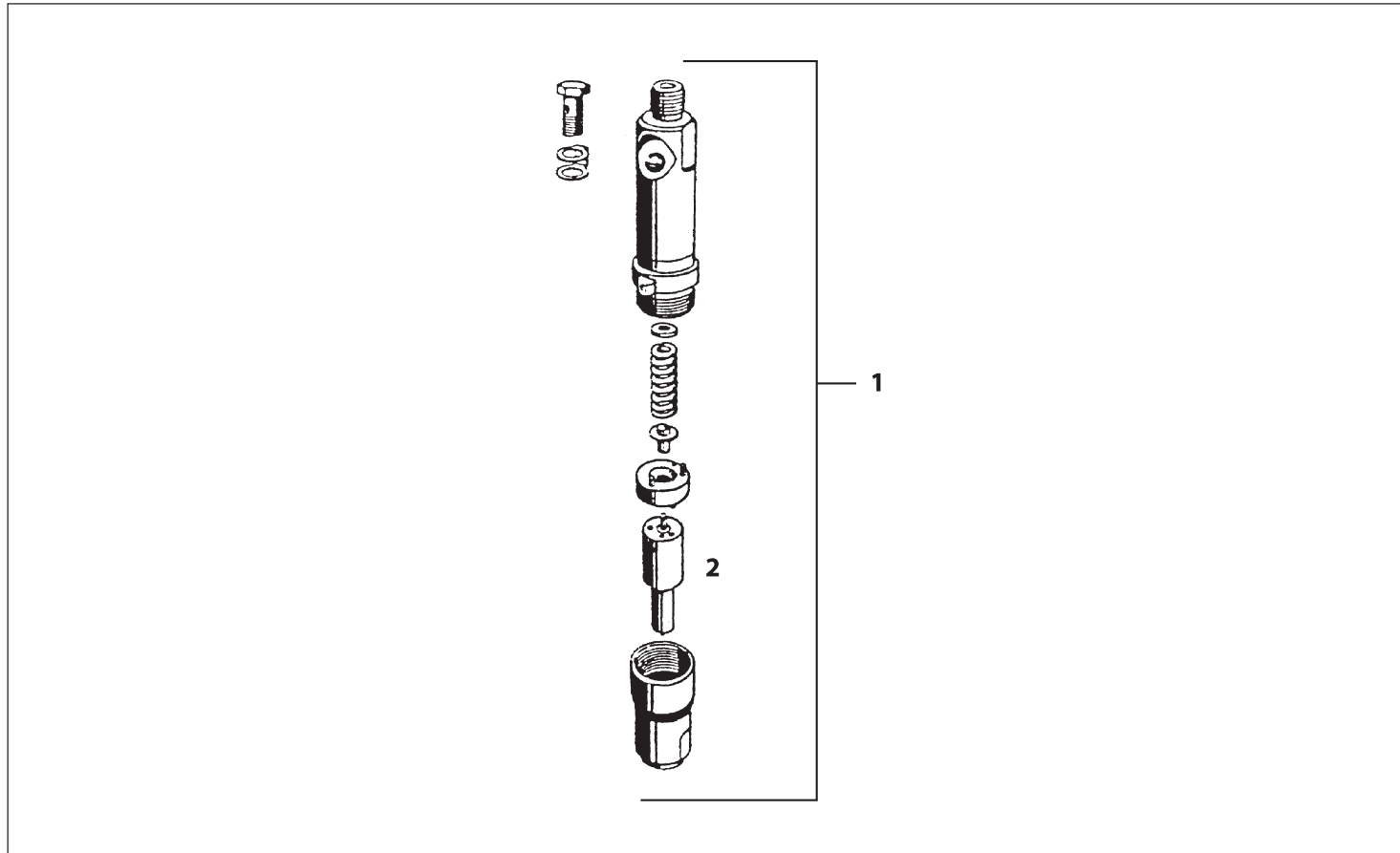


TABLE 07.2
INJECTOR
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
1	F 002 C8Z 859	INJECTOR Injector Assy	4	TML Pt no 253401160112
2	F 002 C40 544	Nozzle	4	TML Pt no 253401169903

TABLE 09.1

FUEL FILTER MOUNTING

GROUP 09

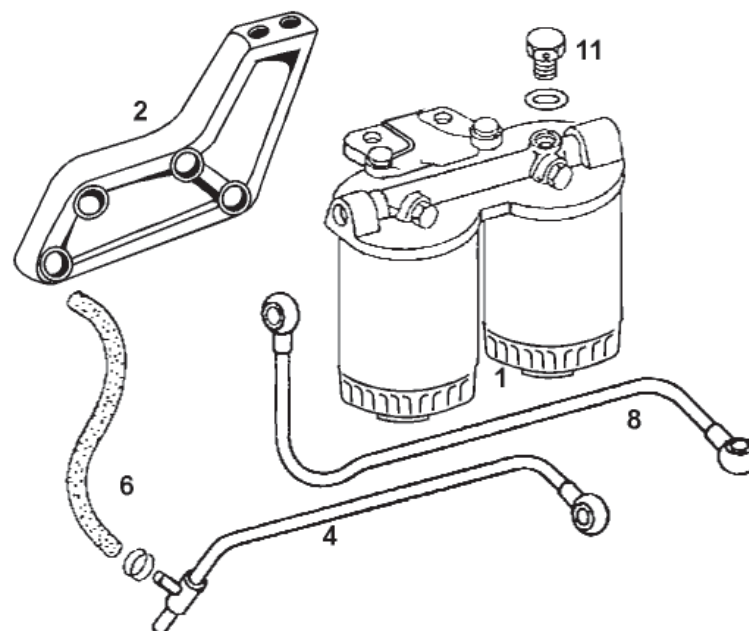


TABLE 09.1
FUEL FILTER MOUNTING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FUEL FILTER MOUNTING		
1	F 002 H20 136	Assy.Fuel Filter Spin-On	1	TML Pt no 252509120205
—	F 002 H20 306	Fuel Filter Cartridge (Spin On Type)	1	TML Pt no 252509120208
2	2527 0911 37 04	Bracket Fuel Filter Mounting	1	
4	2527 0912 01 57	Assy.Overflow Line (Combined)	1	
6	2527 0912 58 05	Hose	1	
8	2534 0912 01 60	Assy.Fuel Line (Filter to FIP)	1	
—	2527 0911 32 01	Pipe Union Bolt 10	4	
—	1622 051021 6	Washer 14x18 Al	8	
11	2527 0911 80 01	Air Vent Screw (On Fuel Filter Banjo)	2	

TABLE 09.2

AIR FILTER AND MOUNTING

GROUP 09

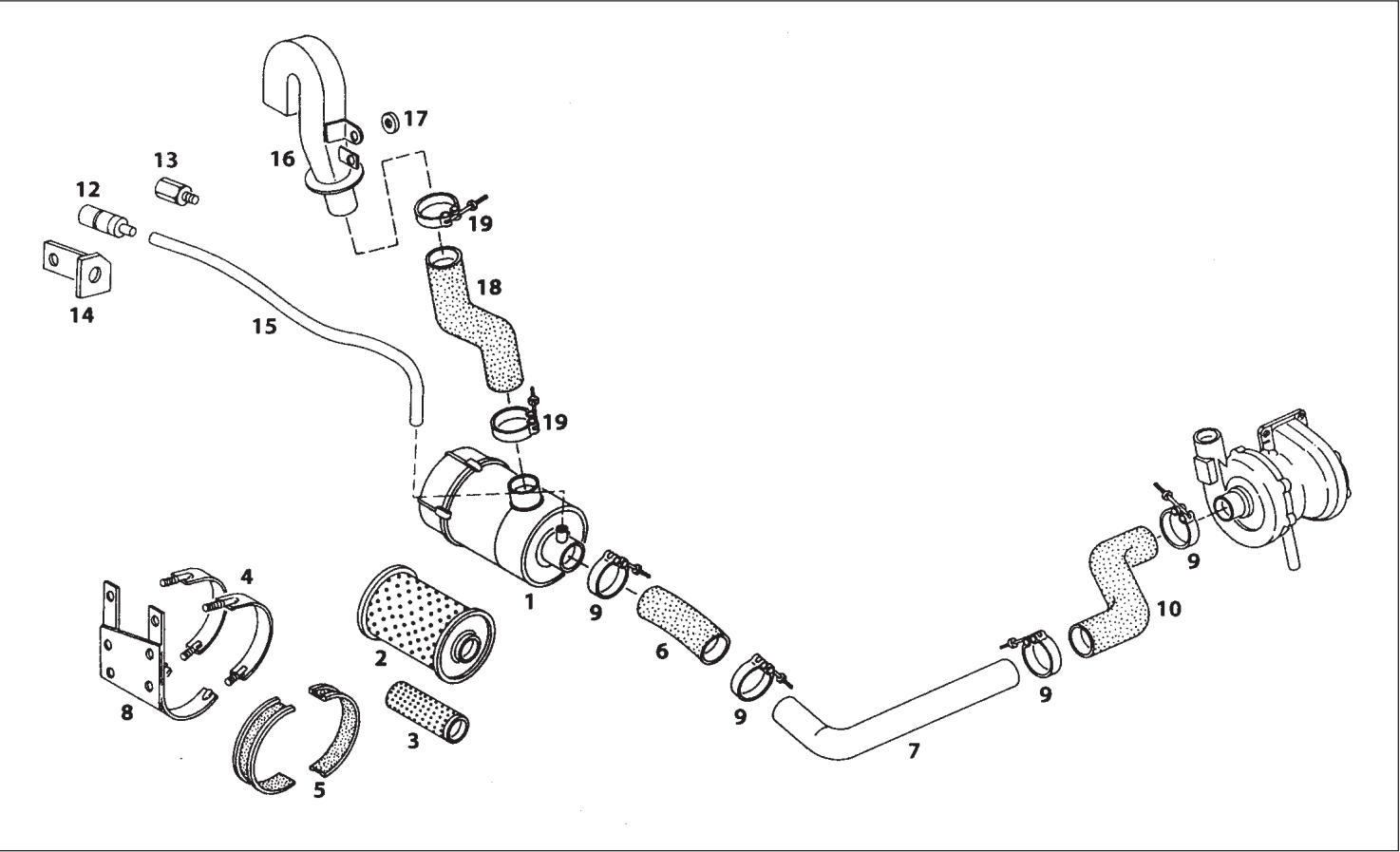


TABLE 09.2
AIR FILTER AND MOUNTING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		AIR FILTER AND MOUNTING		
1	2527 0913 02 91	Assy Air Filter	1	
2	2527 0913 03 04	Assy Filter Element 9M3	1	
3	2527 0913 03 03	Assy Safety Cartridge 9M3	1	
4	2534 0913 02 07	Assy. Shackle	1	
5	2534 0913 99 02	Rubber Strap	2	
5	2534 0913 99 03	Rubber Strap	2	
6	2527 0913 58 58	Rubber Hose (Air Filter to Pipe)	1	
7	2527 0913 69 39	Pipe (Air Filter To TC) Non Scam	1	
8	2534 0913 02 06	Assy. Bracket (Air Filter Mounting)	1	
—	2527 0913 33 19	Support (For Pipe)	1	
9	2527 0913 02 81	Assy Clamp (For Intake Elbow)	1	
10	2527 0913 58 59	Hose (Pipe to TC)	1	For KKK /Honeywell TC
10	2534 0913 58 35	Hose (Pipe to TC)	1	For THL Turbo
12	2547 0913 01 35	Service Indicator	1	
13	2527 0913 02 03	Assy Adaptor	1	
14	2527 0913 82 47	Bracket (Service Indicator Mtg).	1	
—	2786 0913 01 81	Assy.Adaptor (For Service Indicator)	1	

TABLE 09.2

AIR FILTER AND MOUNTING

GROUP 09

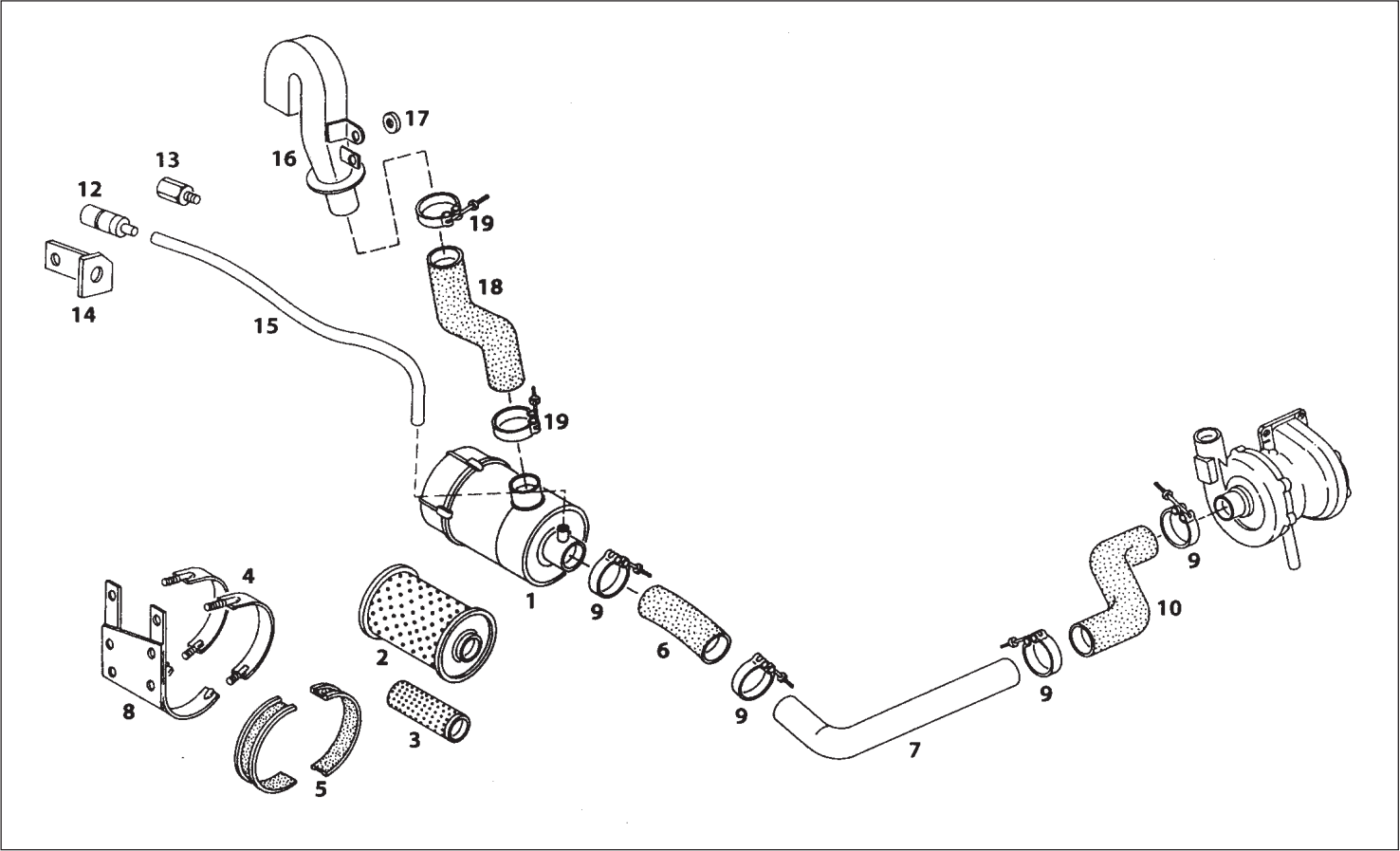


TABLE 09.2
AIR FILTER AND MOUNTING
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
15	2547 5010 69 04	Pipe (1030 Mm)(Air Filter To Service indicator)	1	
16	2527 0913 02 93	Assy Air Inlet Duct	1	
17	2527 0913 63 01	Rubber Buffer	3	
18	2527 0913 02 92	Assy Hose (Air Inlet Duct To Air Fltr)	1	
19	2534 0913 42 04	Hose Clamp (94 Dia).	1	
—	1428 059836 5	Hose Clamp TB 58	1	
—	1428 059830 6	Hose Clamp TB 42	1	

TABLE 13.1

AIR SUCTION UNIT

GROUP 13

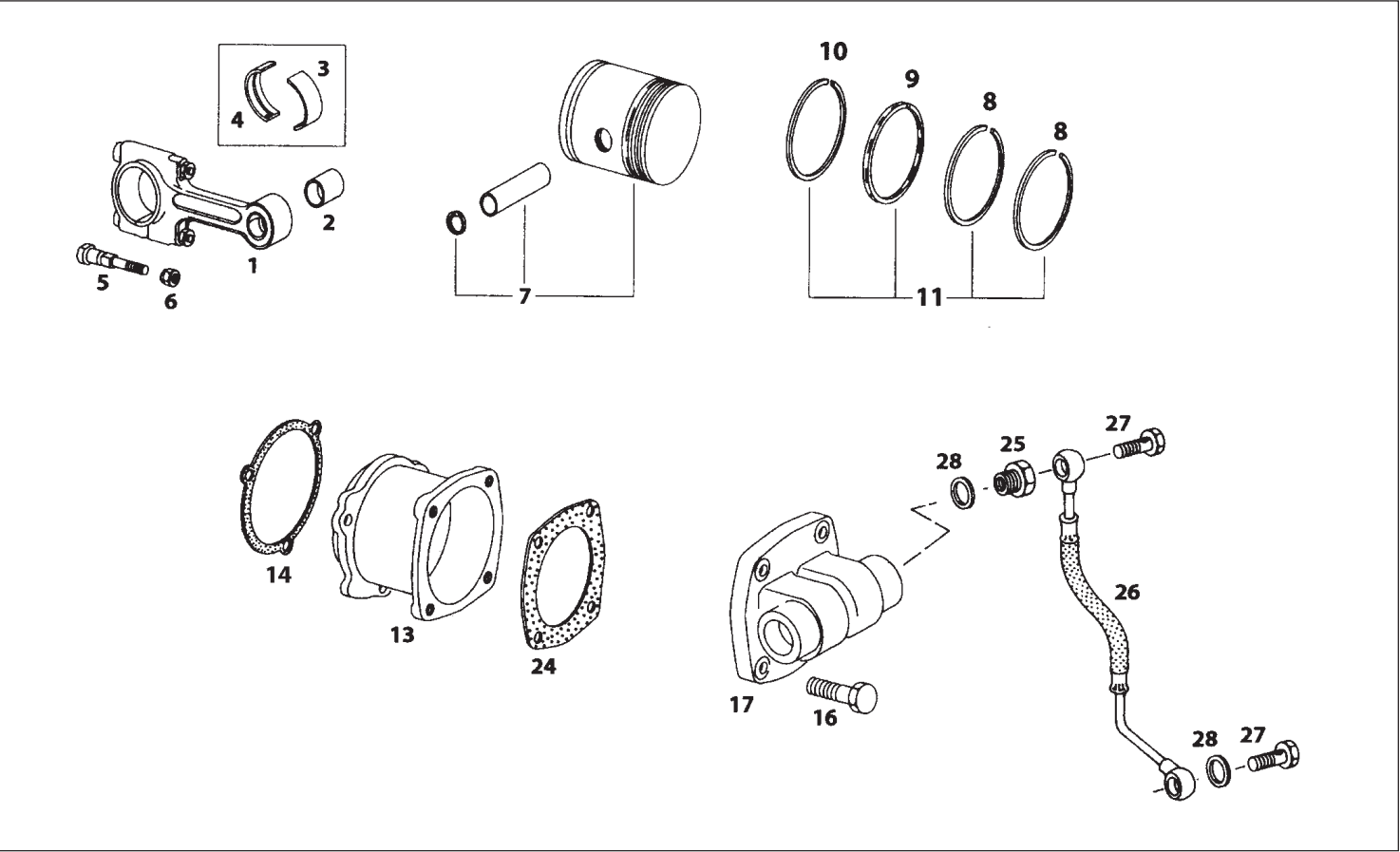


TABLE 13.1
AIR SUCTION UNIT
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		AIR SUCTION UNIT		
1	321 130 04 16	Assy. Connecting Rod (Air Compressor)	1	
2	8854 1310 25 34	Set Connecting Rod Bush Std	1	
—	8854 1306 25 34	Set Connecting Rod Bearing Std, Consisting of :	1	
3		Connecting Rod Bearing Upper Std	1	
4		Connecting Rod Bearing Lower Std	1	
—	8854 1308 25 34	Set Connecting Rod Bearing RS 1, Consisting of :	1	
3		Connecting Rod Bearing Upper RS1	1	
4		Connecting Rod Bearing Lower RS1	1	
—	8854 1309 25 34	Set Connecting Rod Bearing RS 2, Consisting of :	1	
3		Connecting Rod Bearing Upper RS2	1	
4		Connecting Rod Bearing Lower RS2	1	
5	321 131 01 71	Guide Screw	2	
6	312 990 02 51	Hex. Nut (Ball Pin Rocker Arm)	2	
7	2523 1314 01 24	Assy. Piston Air Compressor (STD)	1	Optional
7	2523 1314 01 30	Assy. Piston Air Compressor (STD)	1	Optional
11	2523 1314 01 27	Set AC piston Rings 70 Dia STD	2	Set A, Optional to Set B
8		Compression Ring (Gr. I & II)	2	

TABLE 13.1

AIR SUCTION UNIT

GROUP 13

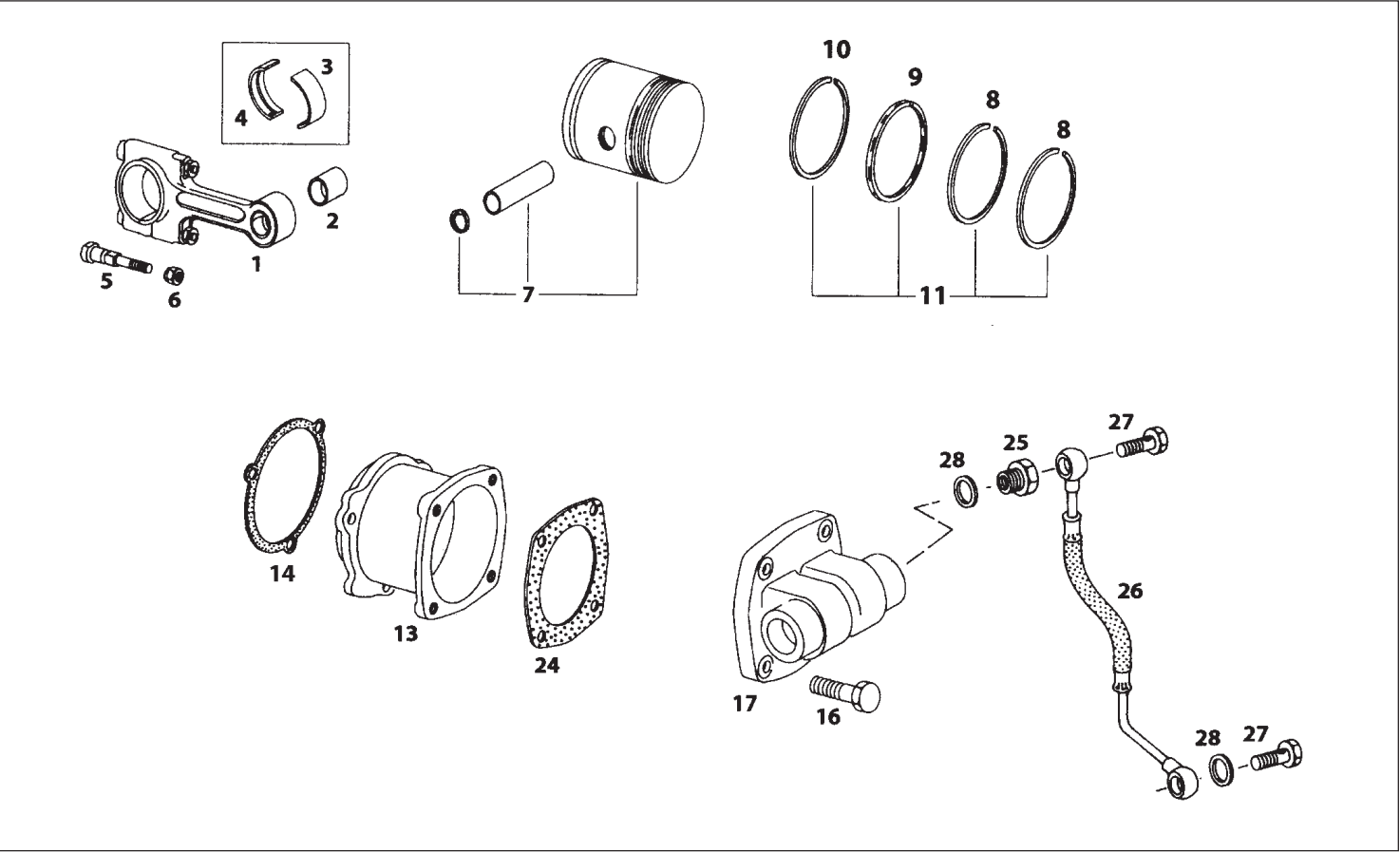


TABLE 13.1
AIR SUCTION UNIT
GROUP 13

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
9	2534 1399 01 01	Nose Scraper Ring Gr. III	1	Set B, Optional to Set A
10		Oil Ring Gr. IV Normal	1	
11		Set AC piston Rings 70 Dia STD	1	
8		Compression Ring (Gr. I & II)	2	
9		Scraper Ring Normal	1	
10	2523 1310 37 10	Oil Ring Gr. IV Normal	1	
13		Cylinder Sleeve Normal	1	
14		Gasket (0.5 Thk)	1	
16		Hex. Head Collar Bolt	3	
17		Cylinder Head Air Suction Unit	1	
24	2523 1310 53 01	Gasket	1	Optional
24	312 131 01 79	Gasket	1	Optional
25	2534 1310 68 02	Reducer	1	
26	2534 1310 01 03	Assy. Oil Line	1	
27	1653 199904 9	Pipe Union Bolt 10	2	
28	1622 051021 6	Sealing Washer 14X18 Al	4	

TABLE 14.1

EXHAUST MANIFOLD & TURBOCHARGER

GROUP 14

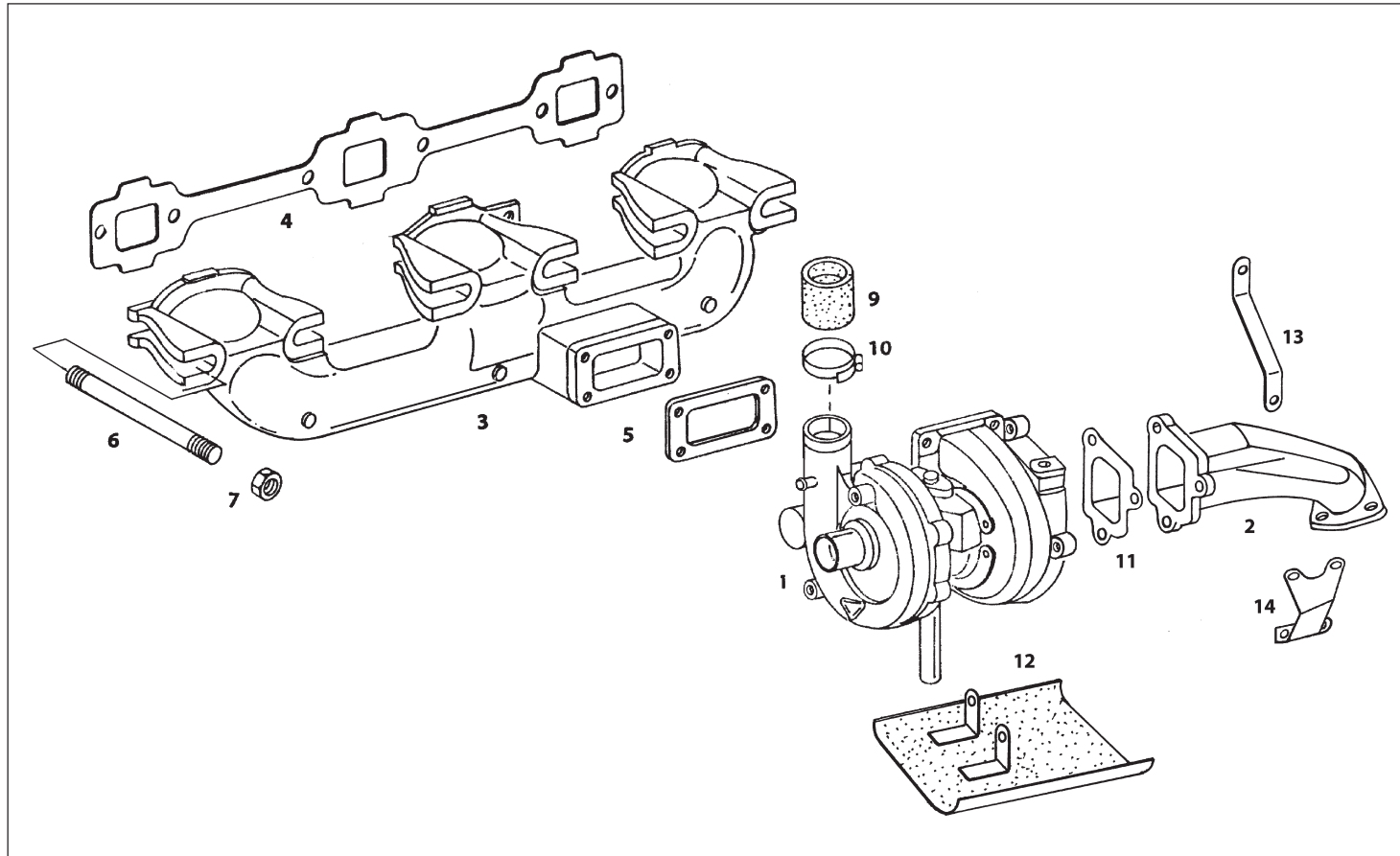


TABLE 14.1
EXHAUST MANIFOLD & TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		EXHAUST MANIFOLD & TURBOCHARGER		
1	2534 1451 01 17	Assy.Turbocharger (Holset)	1	Optional As Set
1	2534 1451 01 07	Assy.Turbocharger-Tel(K16)	1	Optional As Set
1	2534 1451 01 16	Assy.Turbocharger-Honeywell	1	Optional As Set
2	2527 1411 37 10	Intermediate Pipe (KKK)	1	For KKK /Honeywell TC
2	2534 1411 37 09	Intermediate Pipe (Holset)	1	For Holset Turbo
3	2527 1411 37 11	Exhaust Manifold (KKK)	1	For KKK /Honeywell TC
3	2534 1411 37 08	Exhaust Manifold (Holset)	1	For Holset Turbo
4	2524 1411 53 04	Gasket Exhaust Manifold	1	
5	2527 1411 53 07	Gasket (Exhaust Manifold to Turbo Charger) (KKK)	1	For KKK /Honeywell TC
5	2534 1411 53 05	Gasket (Exhaust Manifold to Turbo Charger) (Holset)	1	For Holset Turbo
6	1163 240835 0	Stud BM 8x35	5	
7	2547 1411 65 03	Clinch Nut	5	
9	2534 0913 58 27	Rubber Hose	1	
10	2547 1460 42 15	Hose Clamp 65	2	
11	2527 1411 53 04	Gasket (TC to Intrmediate Pipe)	1	For KKK /Honeywell TC
11	2534 1411 53 06	Gasket (TC to Intermediate Pipe)	1	For Holset Turbo
12	2534 1413 01 08	Assy.Heat Shield (Starter)	1	For KKK /Honeywell TC

TABLE 14.1

EXHAUST MANIFOLD & TURBOCHARGER

GROUP 14

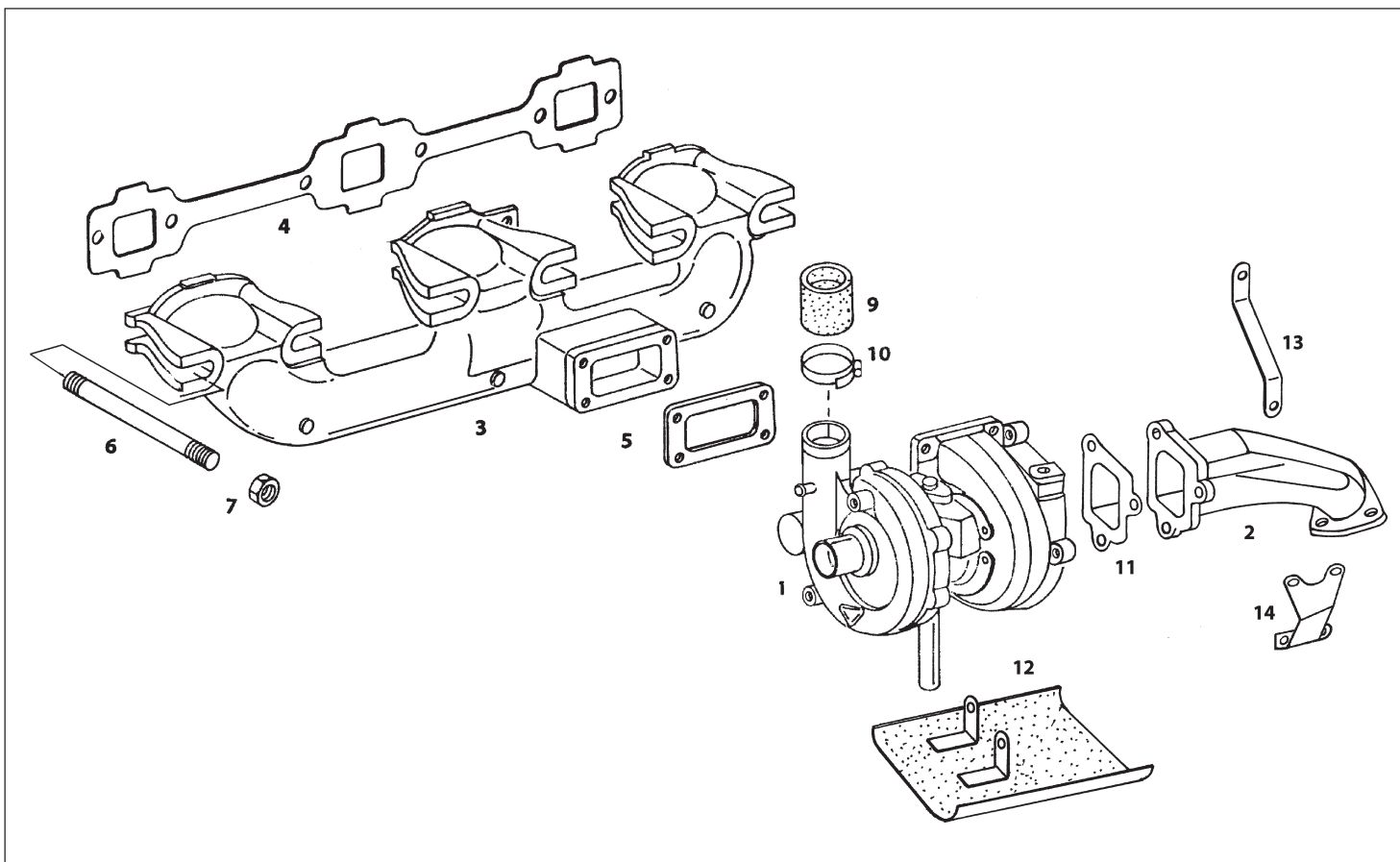


TABLE 14.1
EXHAUST MANIFOLD & TURBOCHARGER
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
12	2534 1413 01 13	Assy. Heat Shield (Starter)	1	For Holset Turbo
13	2534 1411 82 02	Support Bracket	1	For KKK /Honeywell TC
13	2534 1411 82 04	Support Bracket	1	For Holset Turbo
14	2534 1411 01 09	Assy. Bracket (Support for Intermediate Pipe)	1	
—	2534 1499 01 02	Repair Kit for Turbocharger Consisting of :	1	
		Journal Bearing	2	
		Thrust Bearing	1	
		Split Seal Ring	1	
		Split Seal Ring (Compressor)	1	
		'O' Ring (Bearing Housing)	1	
		'O' Ring (Compressor)	1	
		Lock Nut (Compressor Wheel)	1	
		Retaining Ring	2	

TABLE 15.1

STARTER AND ALTERNATOR

GROUP 15

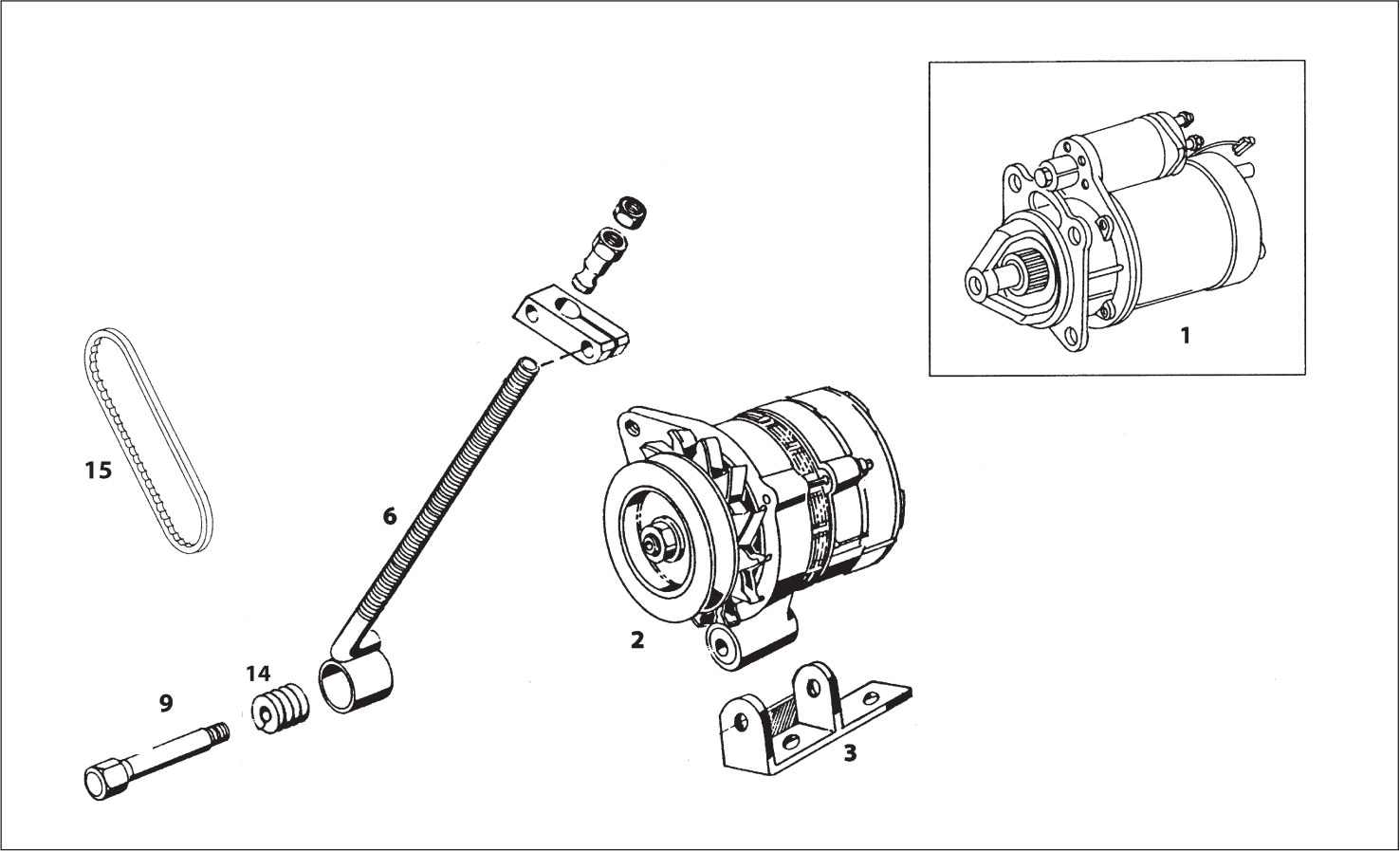


TABLE 15.1
STARTER AND ALTERNATOR
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		STARTER AND ALTERNATOR		
1	2651 1510 01 30	Starter Motor 12 V	1	
2	2640 1540 01 07	Alternator 14V,65 Amps,2 Gr.Pulley(Mico)	1	
3	2534 1514 01 04	Assy Bracket Alt Mtg For Mico Alternator	1	
6	2524 1514 01 10	Assy Clamp Rod Complete with Clamping piece	1	
9	312 155 01 74	Bolt (for Fixing Alternator)	1	
14	312 993 28 01	Spring Alternator	1	
15	2534 2015 63 02	Narrow V Belt 1185 Lg Cogged Type	2	Optional
15	2534 2015 63 27	Cogged Belt(1185 Length)	2	Optional

TABLE 18.1

OIL PUMP

GROUP 18

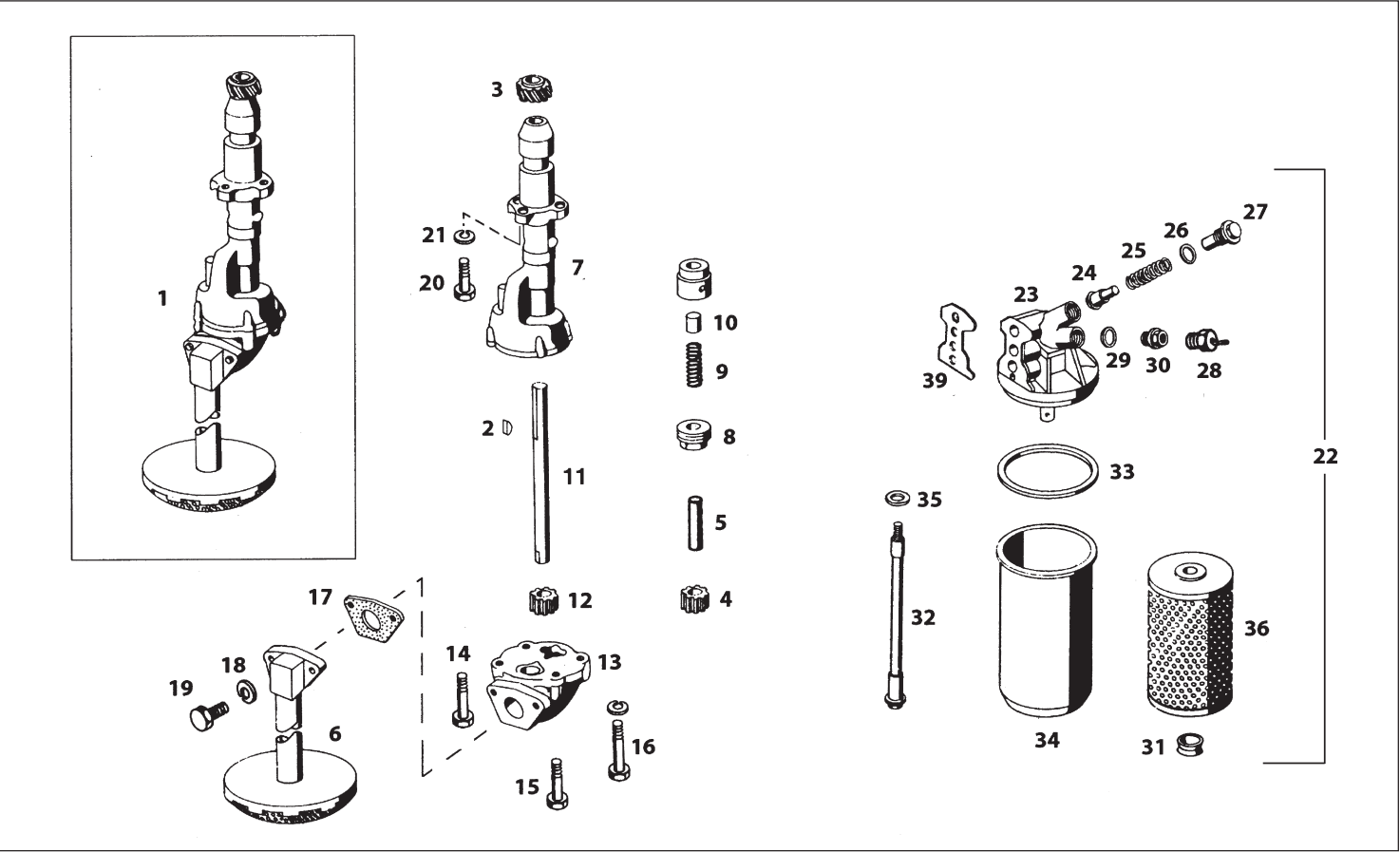


TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		OIL PUMP		
1	2534 1810 01 23	Assy. Oil Pump Complete	1	
2	1365 050505 5	Woodruff Key 3x6.5	2	
3	2534 1810 54 02	Drive Gear Oil Pump	1	
4	2523 1810 54 09	Oil Pump Gear (Driven)	1	
5	2523 1810 79 01	Shaft Driven Gear	1	
6	2524 1815 01 05	Strainer	1	
7	2533 1810 37 01	Oil Pump Housing	1	
8	352 997 07 30	Plug Pressure Relief Valve	1	
—	352 184 03 29	Valve Housing Pressure Relief Valve	1	
9	326 993 04 01	Spring Pressure Relief Valve	1	
10	321 181 00 42	Plunger Pressure Relief Valve	1	
11	2527 1810 79 01	Drive Shaft Oil Pump	1	
12	2523 1810 54 10	Oil Pump Gear (Drive Shaft)	1	
13	352 181 12 20	Oil Pump Cover	1	
14	1132 419603 1	Hex Screw M8X22 Oil pump Cover To Housing	2	
15	1106 409603 8	Hex Screw M8X45 Oil pump Cover To Housing	1	
16	1106 409601 1	Hex Screw M8X35 Oil pump Cover To Housing	1	

TABLE 18.1

OIL PUMP

GROUP 18

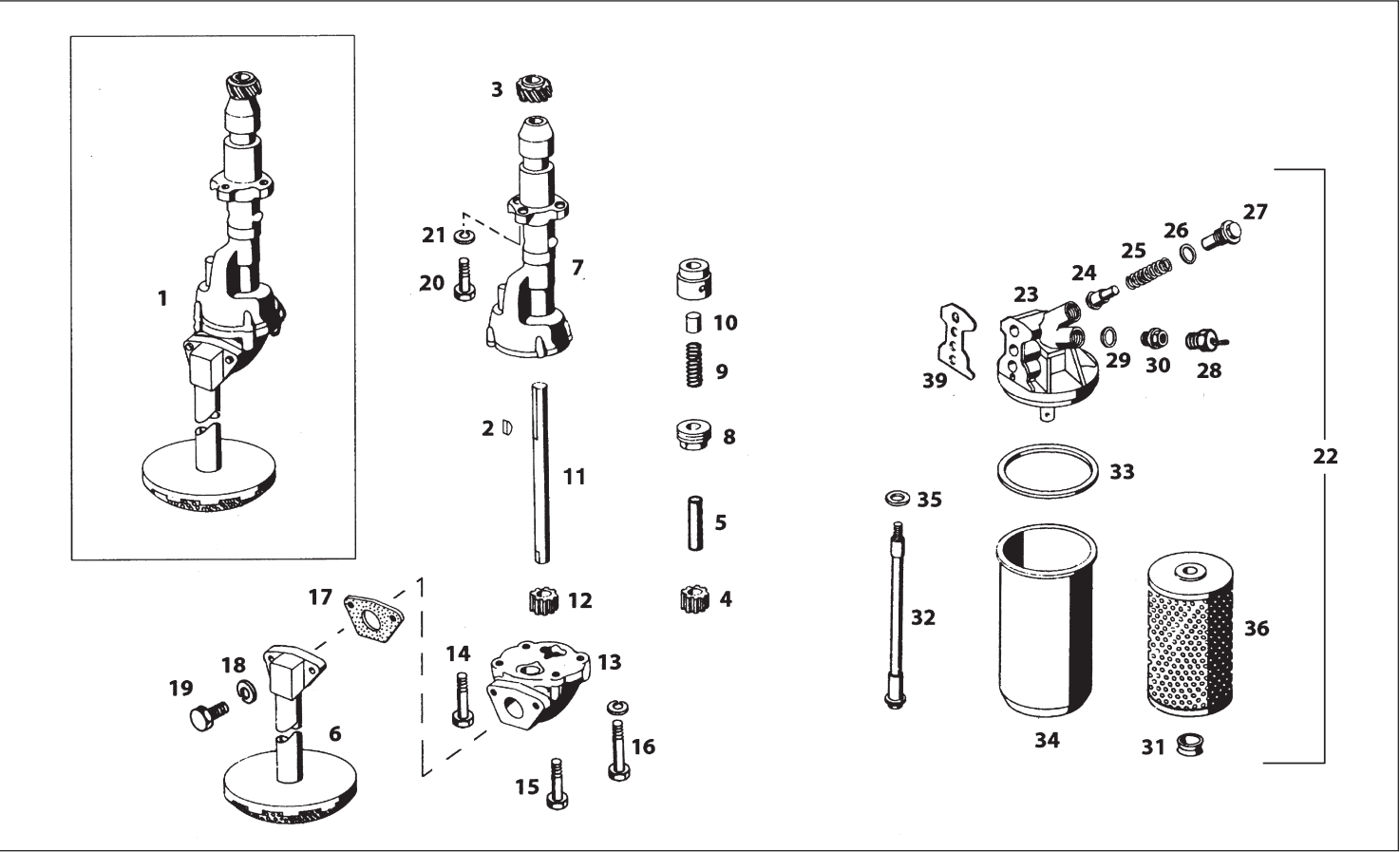


TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
17	312 186 00 80	Gasket	1	
18	1252 069802 5	Spring Washer B 8 Strainer to Oil Pump	2	
19	1132 419602 3	Hex Screw M8X20 Strainer to Oil Pump	2	
20	1134 240828 3	Screw M8X28 Oil Pump to Crankcase	3	
21	1252 069802 5	Spring Washer B 8 Oil Pump to Crankcase	3	
—	8854 1801 25 23	Kit, Oil Pump Gear Consisting of :	1	
4		Oil Pump Gear (Driven)	1	
12		Oil Pump Gear (Drive Shaft)	1	
		OIL FILTER		
22	2534 1813 01 42	Assy. Oil Filter Complete	1	
23	2534 1813 01 44	Assy. Oil Filter Head	1	
24	352 184 00 32	Oil Filter By-pass Valve Plunger	1	
25	2520 1813 87 01	Spring Pressure Relief Valve	1	
26	1622 071038 0	Sealing Washer 24x29 Cu	1	
27	2520 1813 72 03	Sealing Plug	1	
28	314 990 03 63	Sealing Plug	1	
29	1622 051043 7	Sealing Washer 26x32 Al	1	
30	314 184 01 17	Socket	1	

TABLE 18.1

OIL PUMP

GROUP 18

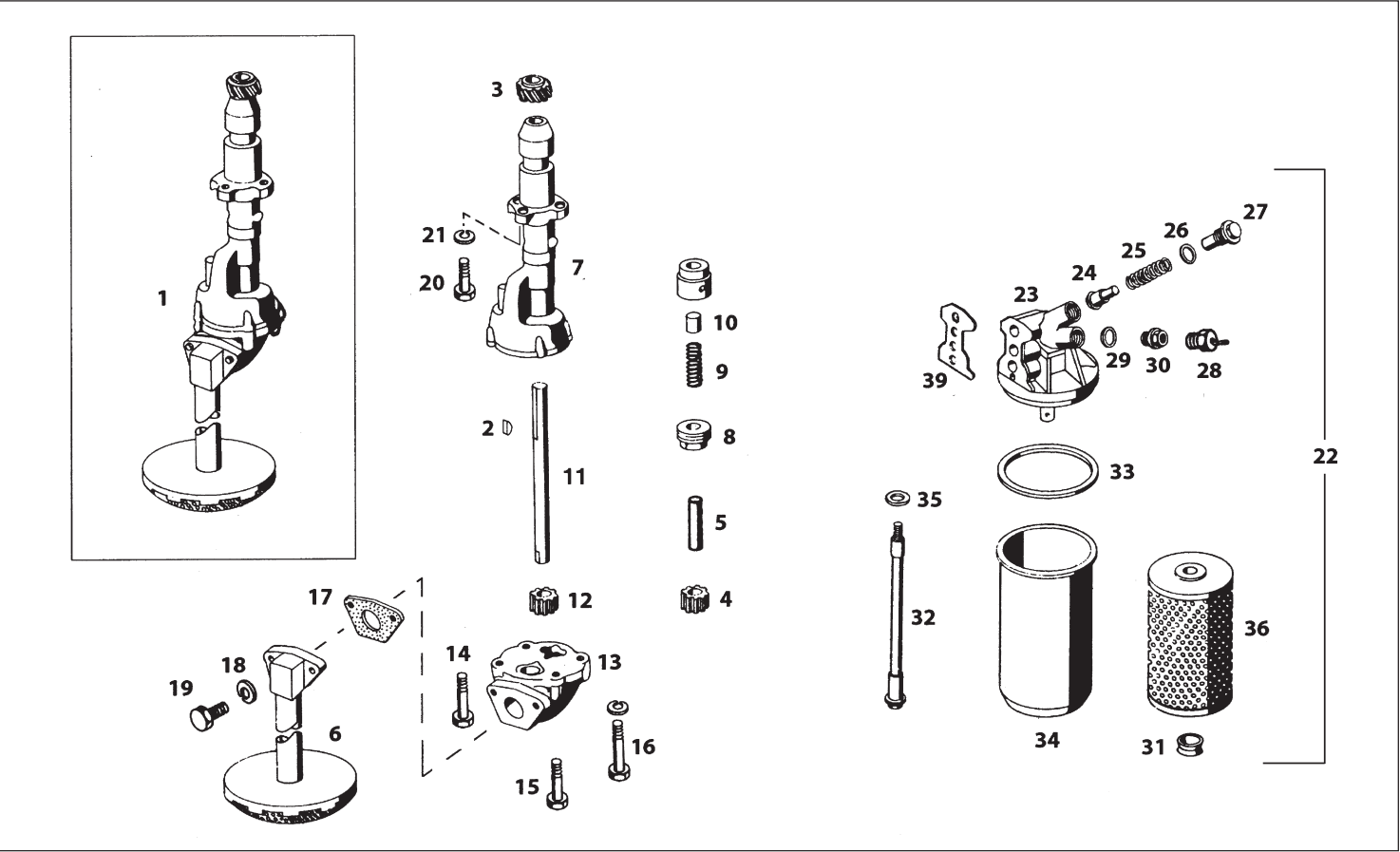


TABLE 18.1	OIL PUMP	GROUP 18
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
31	314 180 02 60	Assy. Sealing Ring	2	
32	352 184 01 71	Centre Pin	1	
33	2534 1813 77 04	Seal	1	
34	2534 1813 01 17	Assy. Oil Filter Housing	1	
35	2520 1813 77 01	Sealing Ring	1	
36	2527 1813 01 05	Assy. Oil Filter Cartridge	1	
—	2654 5450 01 39	Oil Pressure Switch	1	
39	314 184 01 79	Gasket	1	

TABLE 18.2

ENGINE LUBRICATION (OIL COOLER)

GROUP 18

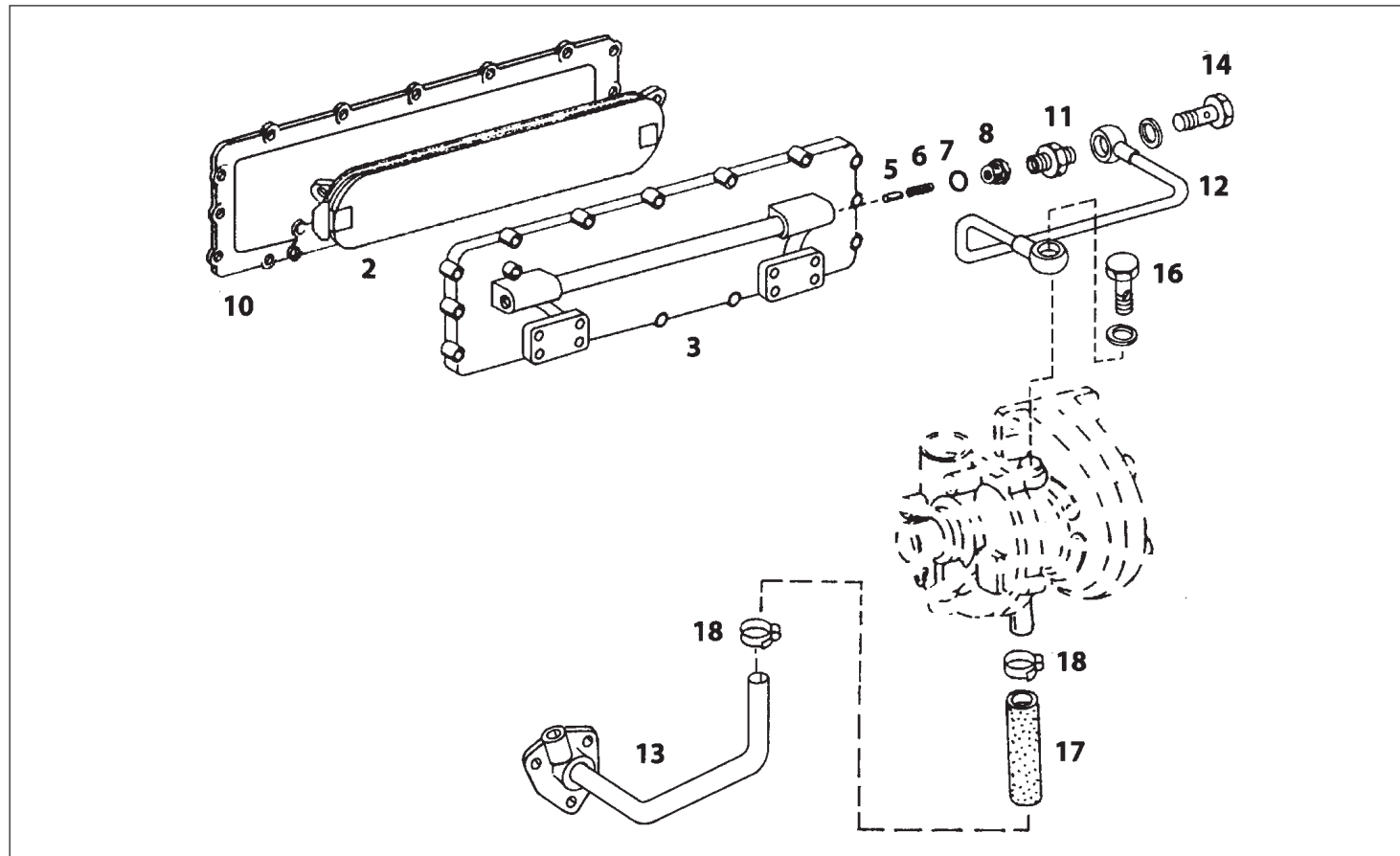


TABLE 18.2
ENGINE LUBRICATION (OIL COOLER)
GROUP 18

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ENGINE LUBRICATION (OIL COOLER)		
2	2534 1817 01 17	Assy. Plate Type Heat Exchanger	1	
3	2534 1817 37 08	Oil Cooler Cover	1	
—	2534 1817 80 01	Coller Screw	4	
5	2534 1817 90 01	Plunger By - pass Valve	1	
6	2520 1813 87 01	Spring Pressure Relief Valve	1	
7	1622 051034 8	Washer 22x27 Al	1	
8	2534 1817 72 06	Sealing Plug By - pass Valve	1	
10	2534 1817 53 04	Gasket (Oil Cooler)	1	
11	2534 1817 72 04	Adaptor	1	
12	2534 1817 01 27	Assy. Oil Line (Oil Cooler To TC)	1	
13	2534 1817 01 28	Assy Flange (TC Outlet To Sump)	1	
14	2534 1817 32 01	Pipe Union Bolt	1	
16	2534 1817 99 06	Pipe Union Bolt	1	
17	2534 1817 58 13	Hose(Oil Return To Block)	1	For THL TC
17	2527 1817 58 03	Hose (TC To Outlet To Oil Sump).	1	For KKK TC
18	2547 2012 42 14	Hose Clamp (32 Dia)	2	

TABLE 20.1

WATER PUMP

GROUP 20

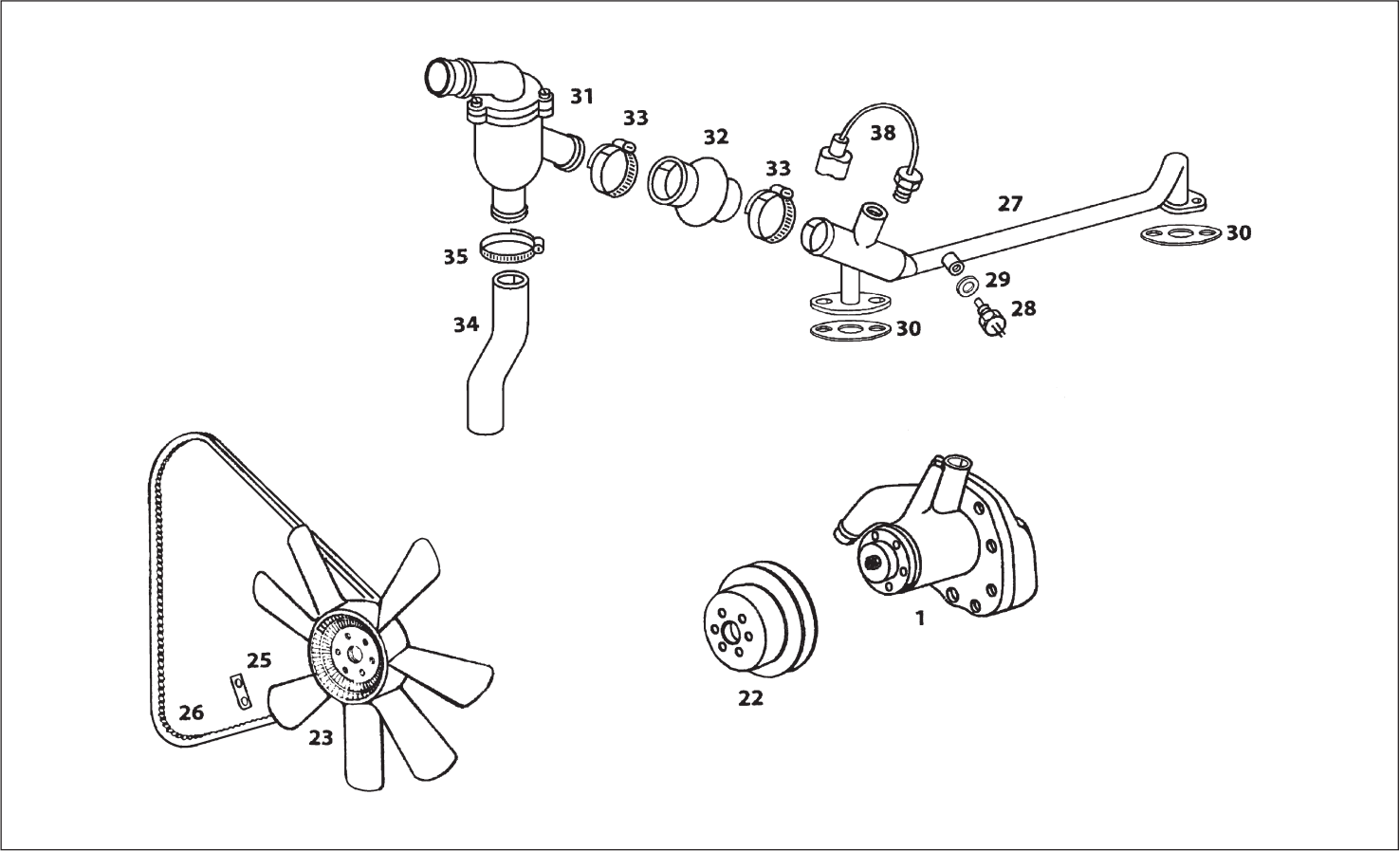


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WATER PUMP		
1	2534 2010 01 30	Assy.Water Pump	1	
—	2534 2010 53 01	Gasket	1	
22	2533 2013 70 03	Water Pump Pulley	1	
23	2523 2014 01 04	Assy Fan (Plastic Moulded)	1	
25	312 994 03 30	Lock Plate	3	
26	2534 2015 63 02	Narrow V Belt 1185 Long (Cogged)	1	
27	2527 2012 01 34	Assy Upper Cooling Water Line	1	
28	2632 5420 99 03	Temperature Transducer	1	
29	1622 051021 6	Sealing Washer 14x18 Al	1	
30	2520 2012 53 01	Gasket	2	
31	2527 2012 01 40	Assy Thermostat (83 Deg)	1	
32	2534 5000 58 01	Rubber Bellow	1	
33	2547 5010 42 22	Hose Clamp (50 Dia.)	2	
34	2534 2012 58 07	Rubber Hose (Thermostat to Water Pump)	1	
35	2527 5010 42 08	Hose Clamp 34	2	
—	2534 2012 72 01	Adaptor (On Upper Water cooling Line)	1	
38	2641 5450 99 08	Temperature Switch	1	

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

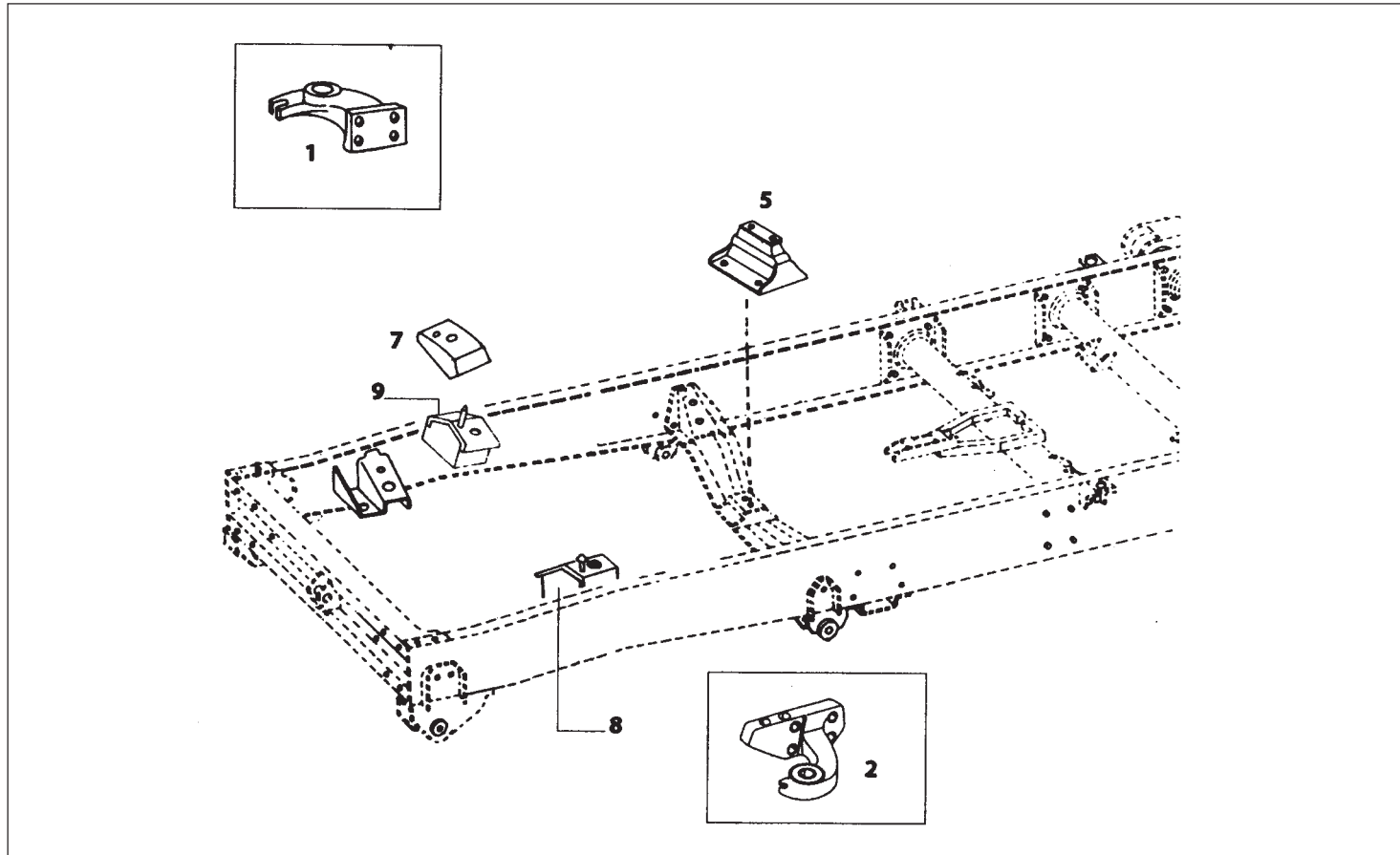


TABLE 24.1
ENGINE SUSPENSION
GROUP 24

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ENGINE SUSPENSION		
1	2534 2212 51 05	Front Engine Support Left	1	
2	2534 2212 51 04	Front Engine Support Right	1	
5	2651 2420 01 02	Assy.Engine Mounting Rear	1	
—	2641 2420 82 02	Support	1	
7	2641 2410 82 11	Cover Engine Mounting Front (RH)	1	
8	2641 2410 01 09	Assy.Engine Mounting Front (RH)	1	
9	2641 2410 01 10	Assy.Engine Mounting Front (LH)	1	
—	2651 2410 01 13	Kit for Engine Mounting Pad Consisting of :	1	
8		Assy.Engine Mounting Front RH	1	
9		Assy.Engine Mounting Front LH	1	
5		Assy.Engine Mounting Rear	1	

TABLE 25.1

CLUTCH (280 MM DIA)

GROUP 25

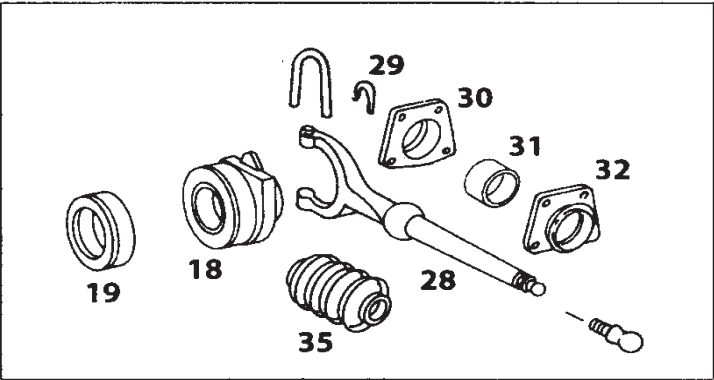
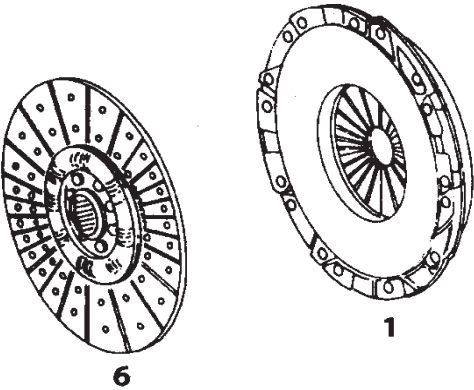


TABLE 25.1 **CLUTCH (280 MM DIA)** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CLUTCH (280 MM DIA)		
1	2640 2540 01 02	Assy. 280 Dia. Clutch Pressure Plate	1	
6	2640 2520 01 05	Assy. 280 Dia. Clutch Disc.	1	
—	2724 2510 37 05	Clutch Housing (Sae 4)	1	
—	2534 2510 82 06	Cover (For Inspection Window)	1	
—	2724 2510 88 01	Stud	4	
18	2641 2560 01 03	Assy. Clutch Release Bearing with Sleeve	1	
19	2575 2560 31 06	Clutch Release Bearing	1	
—	2547 2510 82 03	Cover, Upper (Clutch Housing)	2	
—	2534 0311 37 09	Flywheel Housing	1	
—	2525 0311 82 03	Back Cover	1	
28	2724 2560 51 05	Assy. Clutch Release Fork	1	
—	302 991 00 15	Ball Pin	1	
29	312 254 10 13	Locking Wire	2	
30	2724 2560 82 01	Bracket Inside	1	
31	2724 2560 01 03	Assy. Outer Race	1	
32	2724 2560 01 02	Assy. Bracket Outside	1	
35	2724 2560 77 01	Rubber Bellow	1	

TABLE 25.1

CLUTCH (280 MM DIA)

GROUP 25

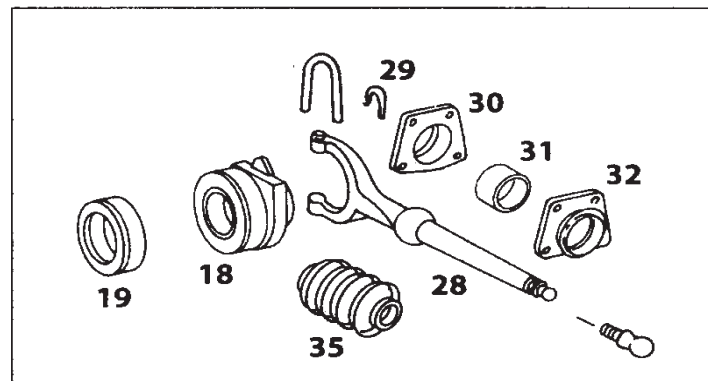
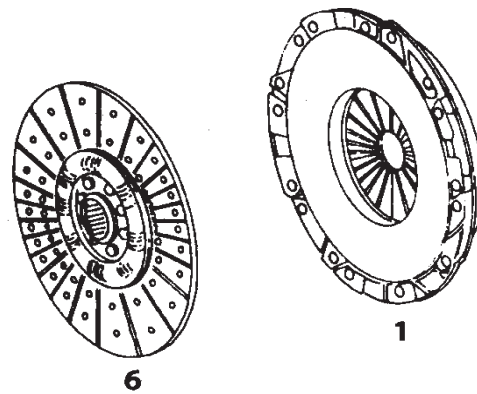


TABLE 25.1 **CLUTCH (280 MM DIA)** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2640 2540 01 04	REPAIR KITS		
—		Repair Kit (Major) for Clutch Pressure Plate (280 mm Dia)	1	
—		Ring	2	
—		Diaphragm Spring	1	
—		Rivet (Diaphragm Spring)	9	
—		Repair Kit (Minor)	1	
—	2604 2540 01 07	Repair Kit Minor for Clutch Pressure Plate (280 mm Dia)	1	
—		Guide Plate	6	
—		Rivet	3	
—		Rivet	3	
—		Strap	6	
—	2640 2520 01 06	Repair Kit for Clutch Disc Assy. (280 mm Dia)	1	
—		Clutch Lining (4.6 mm Thick)	1	
—		Clutch Lining (3.4 mm Thick)	1	
—		Rivet	12	
—		Rivet (Clutch Lining)	12	

TABLE 26.1

GBS - 27 GEAR BOX

GROUP 26

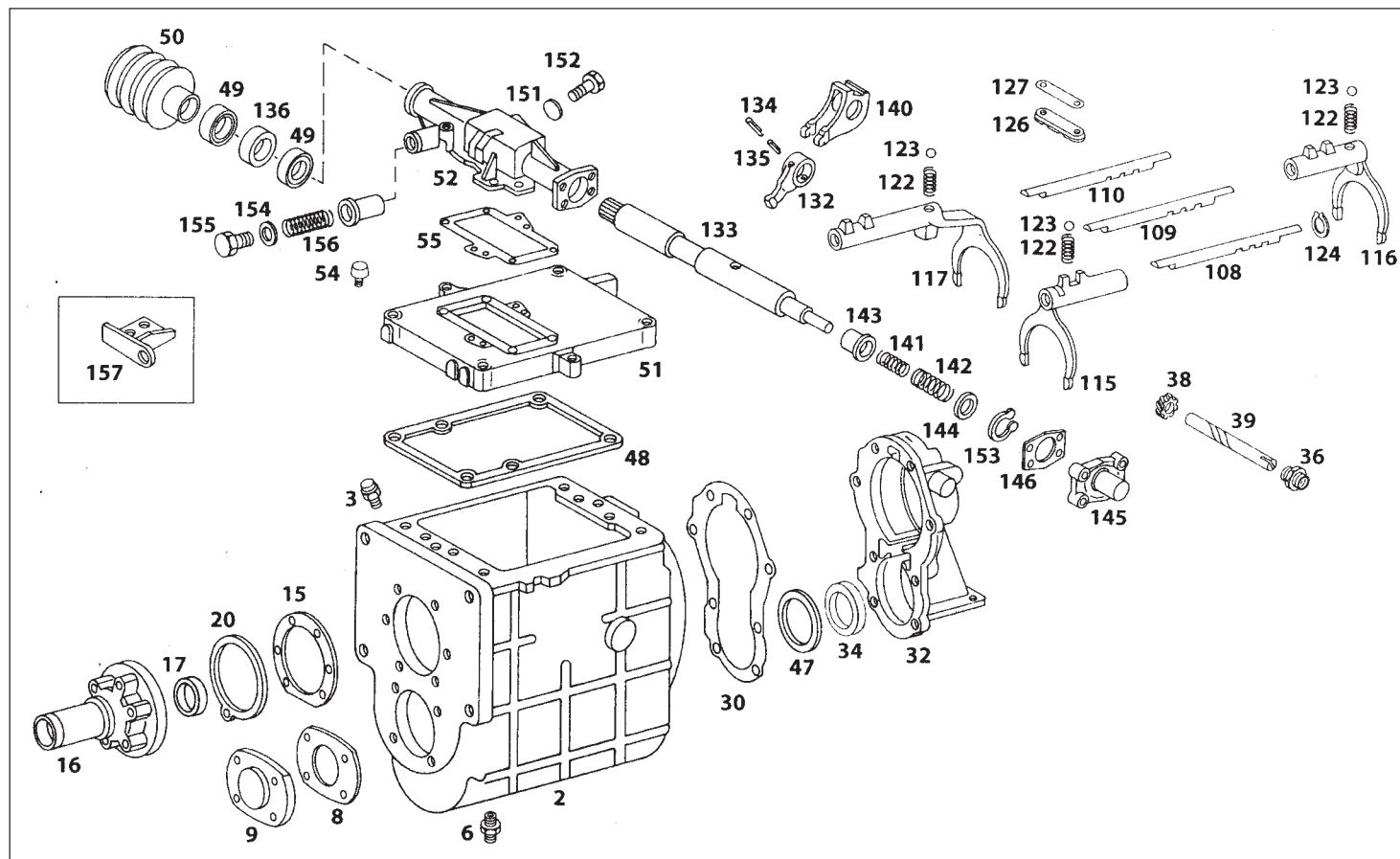


TABLE 26.1
GBS - 27 GEAR BOX
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		GBS - 27 GEAR BOX		
—	2516 2601 01 03	Assy.G27/7.36 With PTO	1	
2	2516 2610 37 13	Gear Box Housing With PTO Opening	1	
3	000 997 00 06 J	Plug Oil Filling	1	
6	2506 2610 72 03	Magnetic Drain Plug	1	
8	2508 2630 53 01	Gasket (Cover Lower)	1	
9	2516 2630 51 01	Front Cover (Lower) (CAST)	1	
15	2516 2625 53 01	Gasket (Front Cover)	1	
16	321 261 03 18	Cover Front Top	1	
17	2505 2625 78 08	Oil Seal Front Cover (Polyacrylic)	1	
20	312 262 34 62	Butting Ring 3.00 mm Thick	1	
20	312 262 35 62	Butting Ring 3.15 mm Thick	1	
20	312 262 36 62	Butting Ring 3.20 mm Thick	1	
20	312 262 37 62	Butting Ring 3.25 mm Thick	1	
20	312 262 43 62	Butting Ring 3.05 mm Thick	1	
20	312 262 44 62	Butting Ring 3.10 mm Thick	1	
20	312 262 46 62	Butting Ring 3.35 mm Thick	1	
20	312 262 47 62	Butting Ring 3.40 mm Thick	1	

TABLE 26.1

GBS - 27 GEAR BOX

GROUP 26

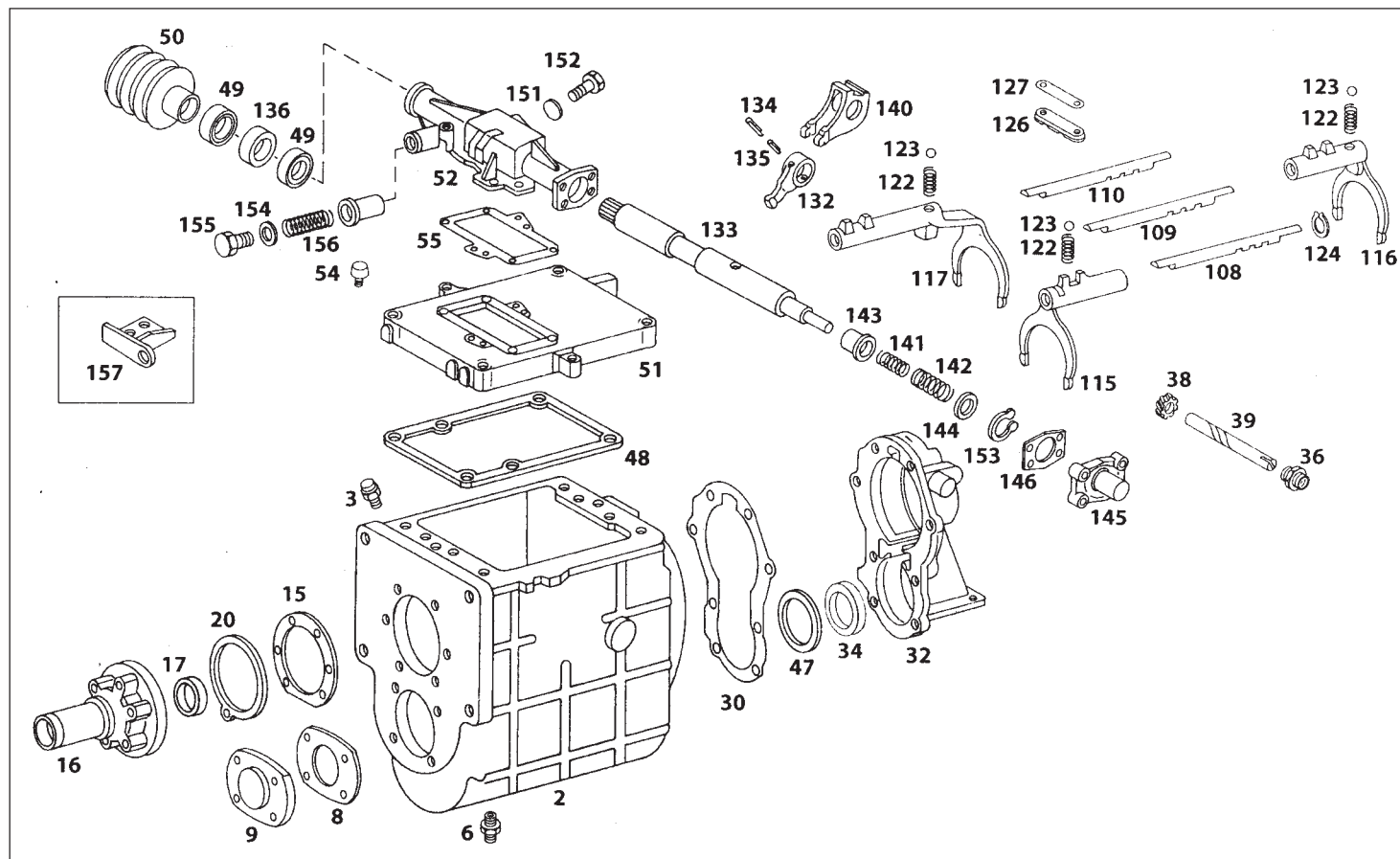


TABLE 26.1
GBS - 27 GEAR BOX
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
20	312 262 54 62	Butting Ring 2.90 mm Thick	1	
20	312 262 55 62	Butting Ring 2.95 mm Thick	1	
30	2508 2620 53 01	Gasket Gear Case Cover Rear	1	
32	2516 2620 38 10	Rear Cover	1	
33	2506 2620 78 04	Rotary Shaft Seal	1	
34	2518 2620 78 03	Double Lip Oil Seal (Rear Cover)	1	
—	2519 2620 67 01	Plug (Speedo Shaft)	1	
36	321 260 00 86	Assy Threaded Bush	1	
38	2515 2620 01 17	Pinion Speedometer Drive	1	Optional
38	312 283 10 31	Small Drive Gear	1	Optional
39	2506 2620 79 04	Shaft Speedometer Drive	1	
47	2516 2630 83 02	Shim	AR	
47	2516 2630 83 03	Shim	AR	
47	2516 2630 83 04	Shim	AR	
47	2516 2630 83 05	Shim	AR	
48	2516 2610 53 04	Gasket Top Cover	1	
49	2507 2671 78 03	Scraper Ring	2	
50	2505 2671 77 01	Bellow	1	

TABLE 26.1

GBS - 27 GEAR BOX

GROUP 26

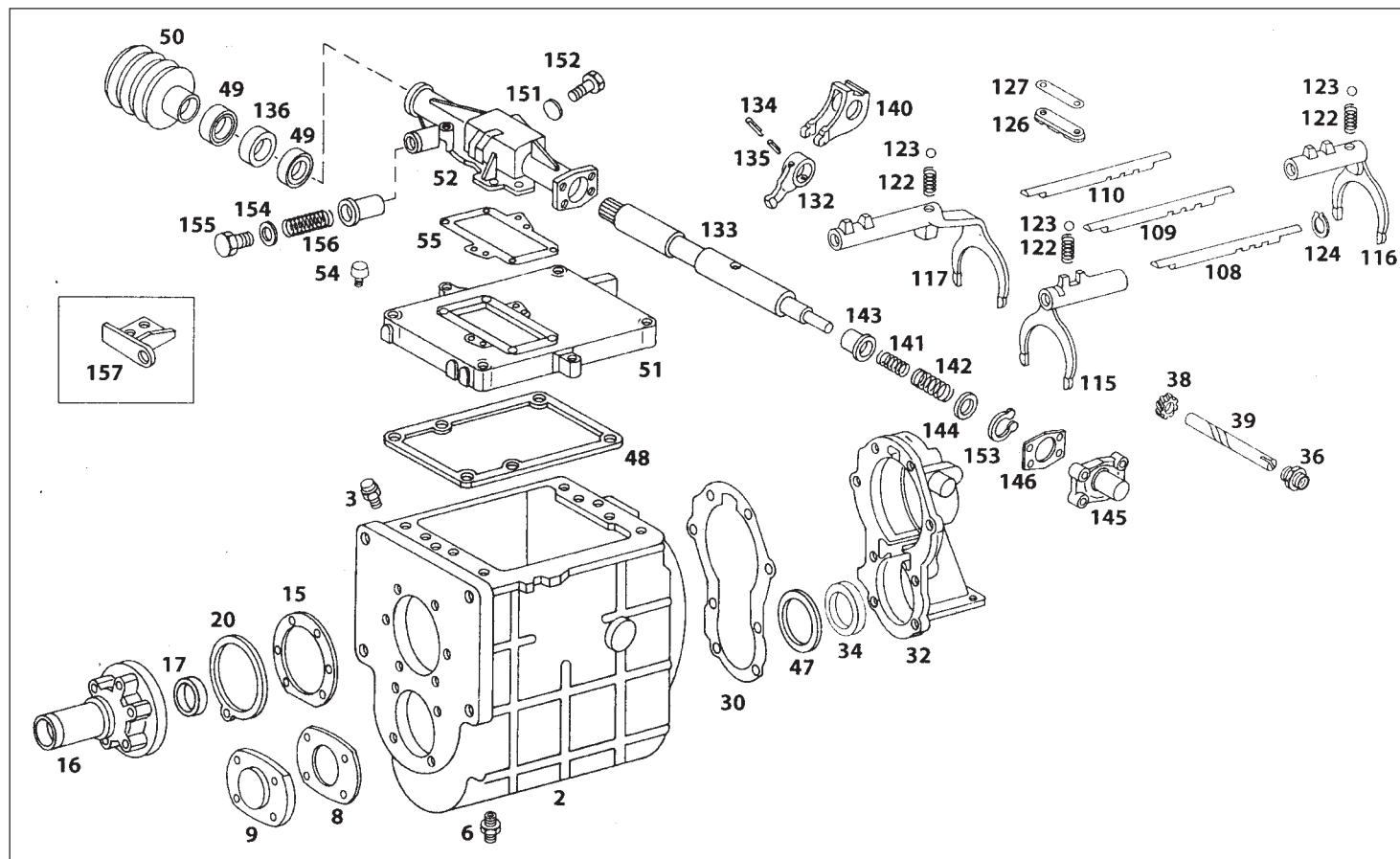


TABLE 26.1
GBS - 27 GEAR BOX
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
51	2516 2671 38 03	Top Cover (Lower Half)	1	
52	2516 2671 38 04	Top Cover (Upper Half)	1	
54	2574 3315 01 02	Breather	1	
55	2516 2671 53 03	Gasket Upper Half Gear Case Cover Top	1	
—	2654 5451 01 23	Assy. Reverse Light Switch	1	
108	2516 2651 79 07	Shifter Shaft (4th & 5th Speed)	1	
109	2516 2651 79 06	Shifter Shaft (2nd & 3rd)	1	
110	2516 2651 79 08	Shifter Shaft (1st & Rev.)	1	
115	2516 2651 51 15	Gear Shift Fork (4th & 5th Speed)	1	
116	2516 2651 51 14	Gear Shift Fork (2nd & 3rd)	1	
117	2516 2651 01 15	Assy Gear Shift Fork (1St/Rev)	1	
—	2508 2651 87 01	Compression Spring	3	
122	2508 2651 87 01	Pressure Spring	4	
123	1595 010110 2	Ball 11 Dia Grade-20	4	
—	312 993 73 01	Pressure Spring (1 st / Rev)	2	
124	1455 050160 1	Ext. Circlip 16x1N	6	
126	312 265 10 36	Clamp	2	
—	312 265 12 36	Clamp	2	

TABLE 26.1

GBS - 27 GEAR BOX

GROUP 26

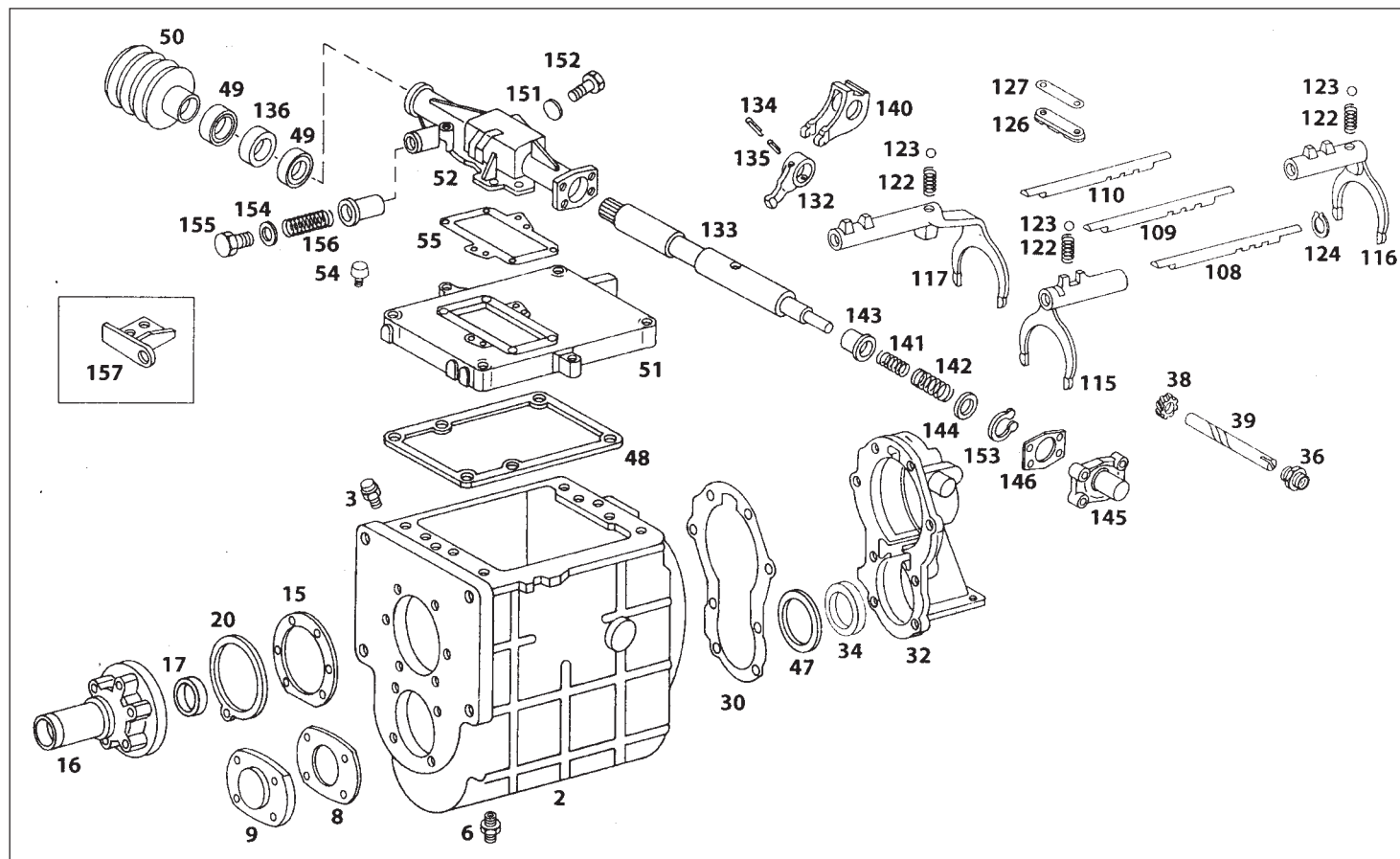


TABLE 26.1
GBS - 27 GEAR BOX
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2518 2651 51 04	Clamp (Selector Shaft)	2	
127	312 994 03 32	Locking Plate (For Clamp to Housing)	2	
—	2507 2671 31 05	Needle Bearing	2	
132	2691 2671 51 01	Shifter Finger	1	
133	2691 2670 79 03	Selector and Shifter Shaft	1	
134	1312 051240 9	Dowel Sleeve 10x40	1	
135	1312 051040 6	Dowel Sleeve 6x40	1	
136	1706 160251 8	Oil Seal 25x35x7	1	
140	2516 2671 37 03	Interlock Finger	1	
141	2516 2671 87 05	Compression Spring (Inner)	1	
142	2516 2671 87 07	Compression Spring (Outer)	1	
143	2516 2671 82 01	Cup	1	
144	2516 2671 86 01	Spacer	1	
145	2516 2671 38 05	Cover (Side)	1	
146	2516 2671 53 02	Gasket,Side Cover	1	
151	2516 2671 67 05	Pressure Piece	1	
152	2516 2671 67 03	Hex Bolt	1	
153	1455 050160 1	Ext. Circlip 16x1.5	1	

TABLE 26.1

GBS - 27 GEAR BOX

GROUP 26

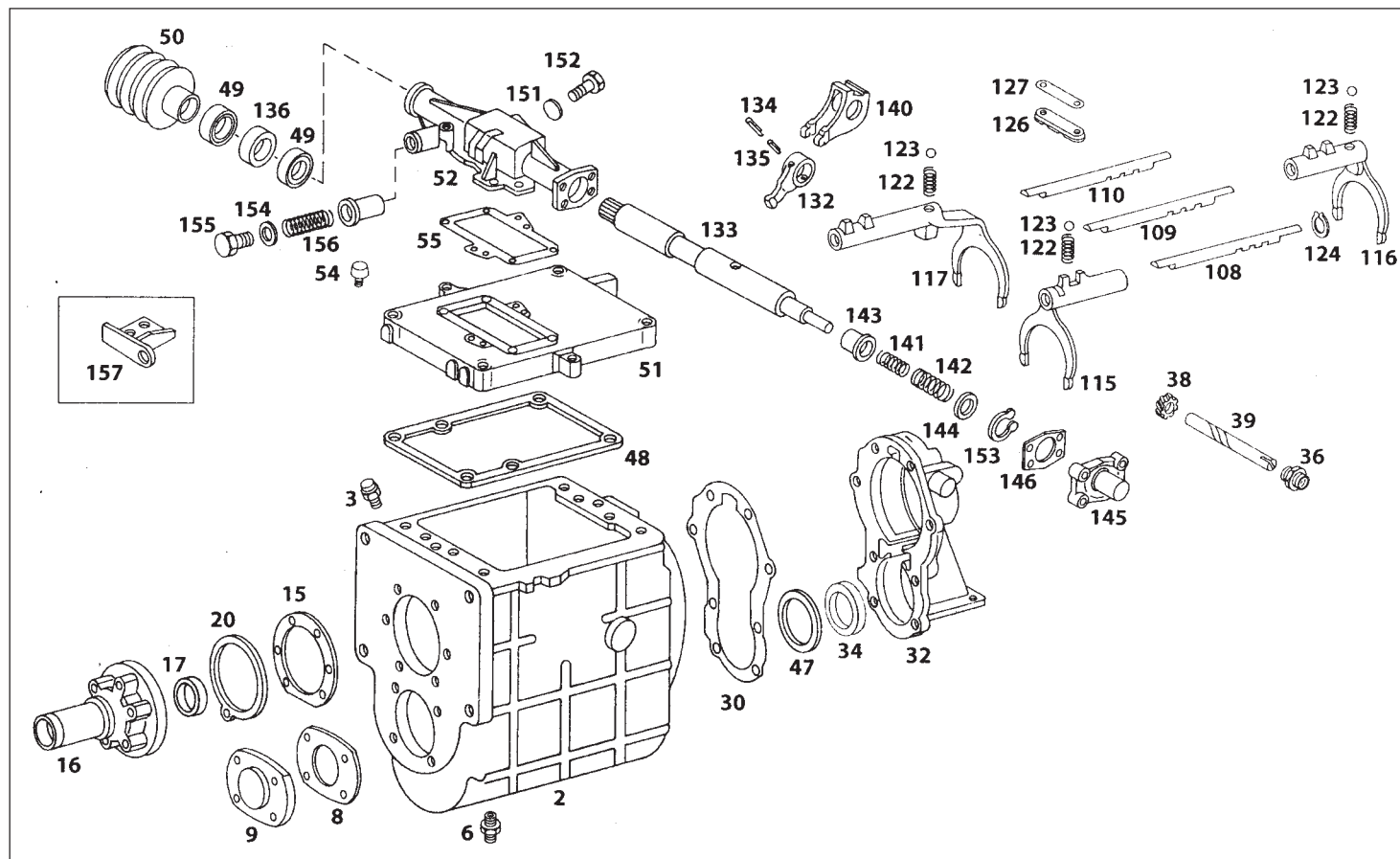


TABLE 26.1
GBS - 27 GEAR BOX
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
154	2516 2671 86 02	Crinkled Washer	1	
—	2516 2671 86 03	Crinkled Washer	1	
—	2516 2671 53 02	Gasket,Side Cover	1	
155	2516 2671 72 01	Sealing Plug	1	
156	2516 2671 87 04	Compression Spring	1	
157	2643 2680 82 06	Bracket	1	
—	2668 3515 01 02	Pressure Relief Valve	1	
—	2516 2651 67 02	Thrust Pin (for Reverse Light Switch)	1	
—	312 993 42 01	Pressure Spring (for Reverse Light Switch)	1	
		GASKET KIT		
—	8854 2601 07 09	Gasket Kit for GBS - 27 Consisting of :	1	
8		Gasket (Cover Lower)	1	
15		Gasket (Front Cover)	1	
30		Gasket (Cover Rear)	1	
48		Gasket (Top Cover)	1	
55		Gasket (Bet. Upper & Lower Cover)	1	
146		Gasket (Side Cover)	1	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

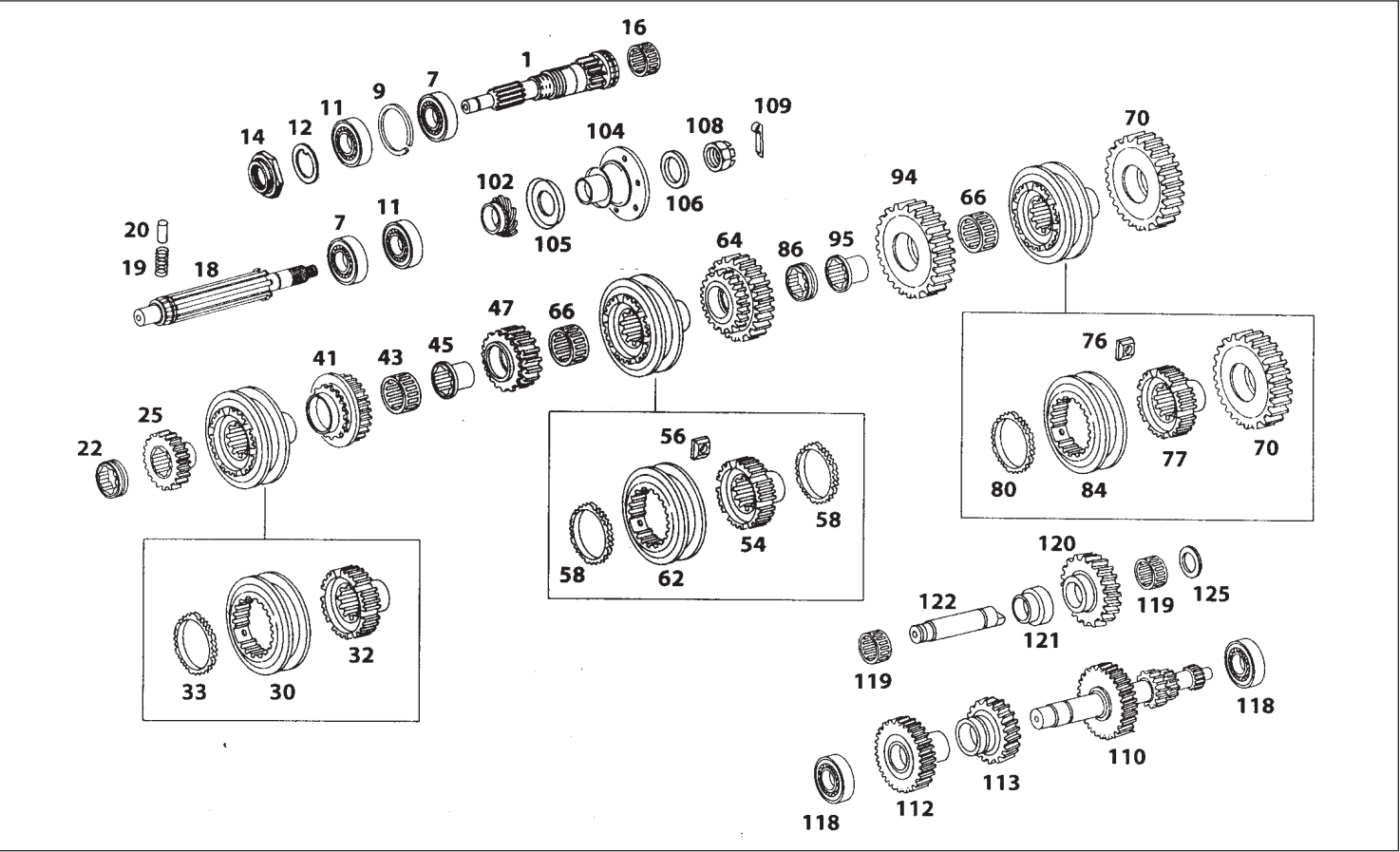


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		GEAR SHAFTS AND GEARS		
1	2516 2625 79 04	Drive Shaft (7.36) (T = 19)	1	
7	001 981 31 01	Cyl. Roller Bearing	1	
9	2516 2620 43 02	Snap Ring 1.88	2	For Selection
9	2516 2620 43 03	Snap Ring 1.93	2	For Selection
9	2516 2620 43 04	Snap Ring 1.98	2	For Selection
9	2516 2620 43 05	Snap Ring 2.03	2	For Selection
9	2516 2620 43 06	Snap Ring 2.08	2	For Selection
9	2516 2620 43 07	Snap Ring 2.13	2	For Selection
11	000 981 05 27	Four Point Ball Bearing	1	
12	312 262 31 62	Spacer	1	
14	312 262 11 72	Hex Nut	1	
16	000 981 71 12	Pilot Bearing	1	
18	2516 2620 79 05	Main Shaft	1	
19	312 993 17 01	Pressure Spring	1	
20	312 262 10 74	Pin	1	
22	2518 2620 86 27	Butting Ring Main Shaft (5.55 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 29	Butting Ring Main Shaft (5.65 - 0.04 Thk.)	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

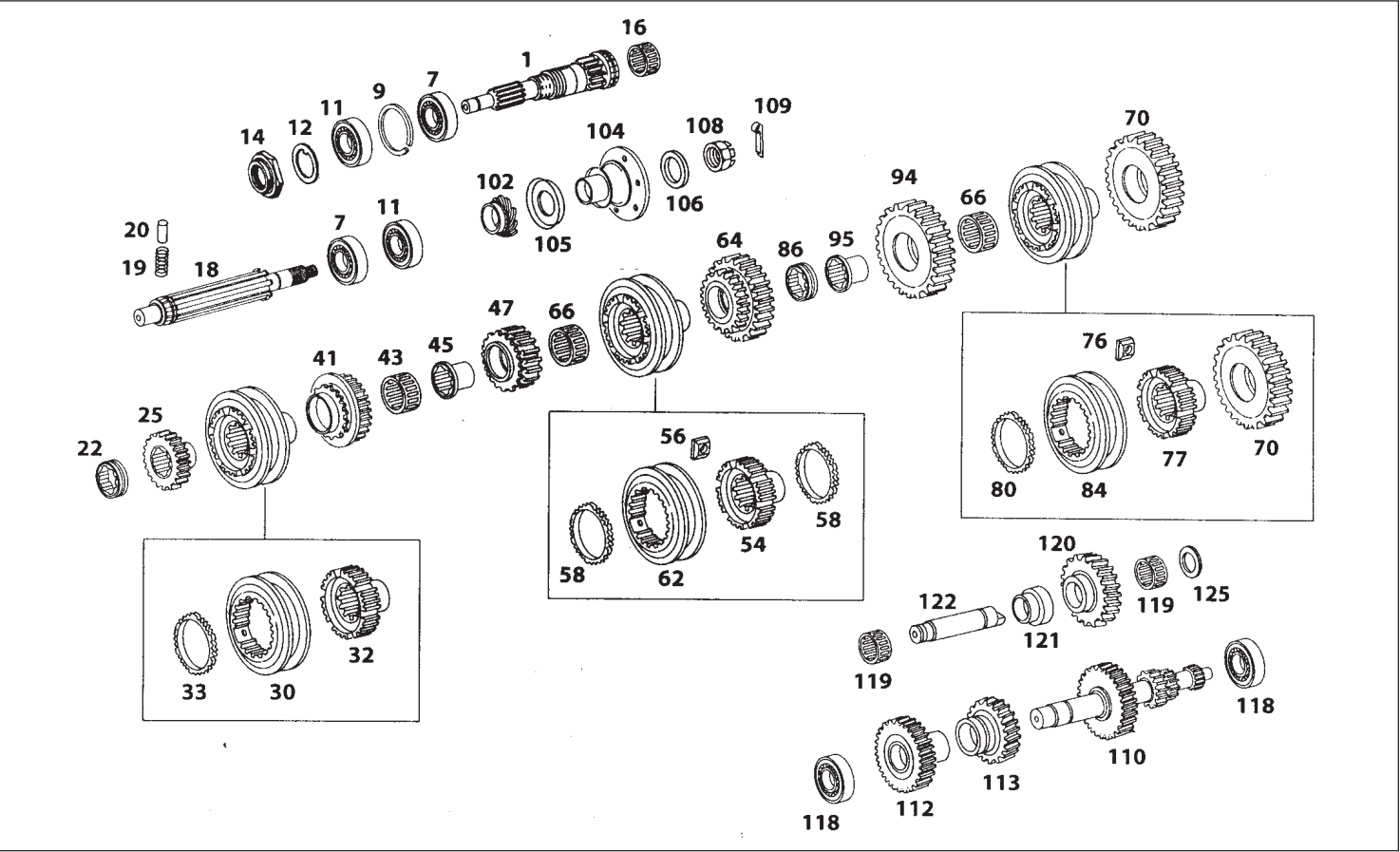


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
22	2518 2620 86 30	Butting Ring Main Shaft (5.70 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 31	Butting Ring Main Shaft (5.75 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 32	Butting Ring Main Shaft (5.80 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 33	Butting Ring Main Shaft (5.85 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 34	Butting Ring Main Shaft (5.90 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 35	Butting Ring Main Shaft (5.95 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 36	Butting Ring Main Shaft (6.00 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 37	Butting Ring Main Shaft (6.05 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 38	Butting Ring Main Shaft (6.10 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 39	Butting Ring Main Shaft (6.15 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 40	Butting Ring Main Shaft (6.20 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 41	Butting Ring Main Shaft (6.25 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 42	Butting Ring Main Shaft (6.30 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 43	Butting Ring Main Shaft (6.35 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 44	Butting Ring Main Shaft (6.40 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 45	Butting Ring Main Shaft (6.45 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 46	Butting Ring Main Shaft (6.50 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 47	Butting Ring Main Shaft (6.55 - 0.04 Thk.)	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

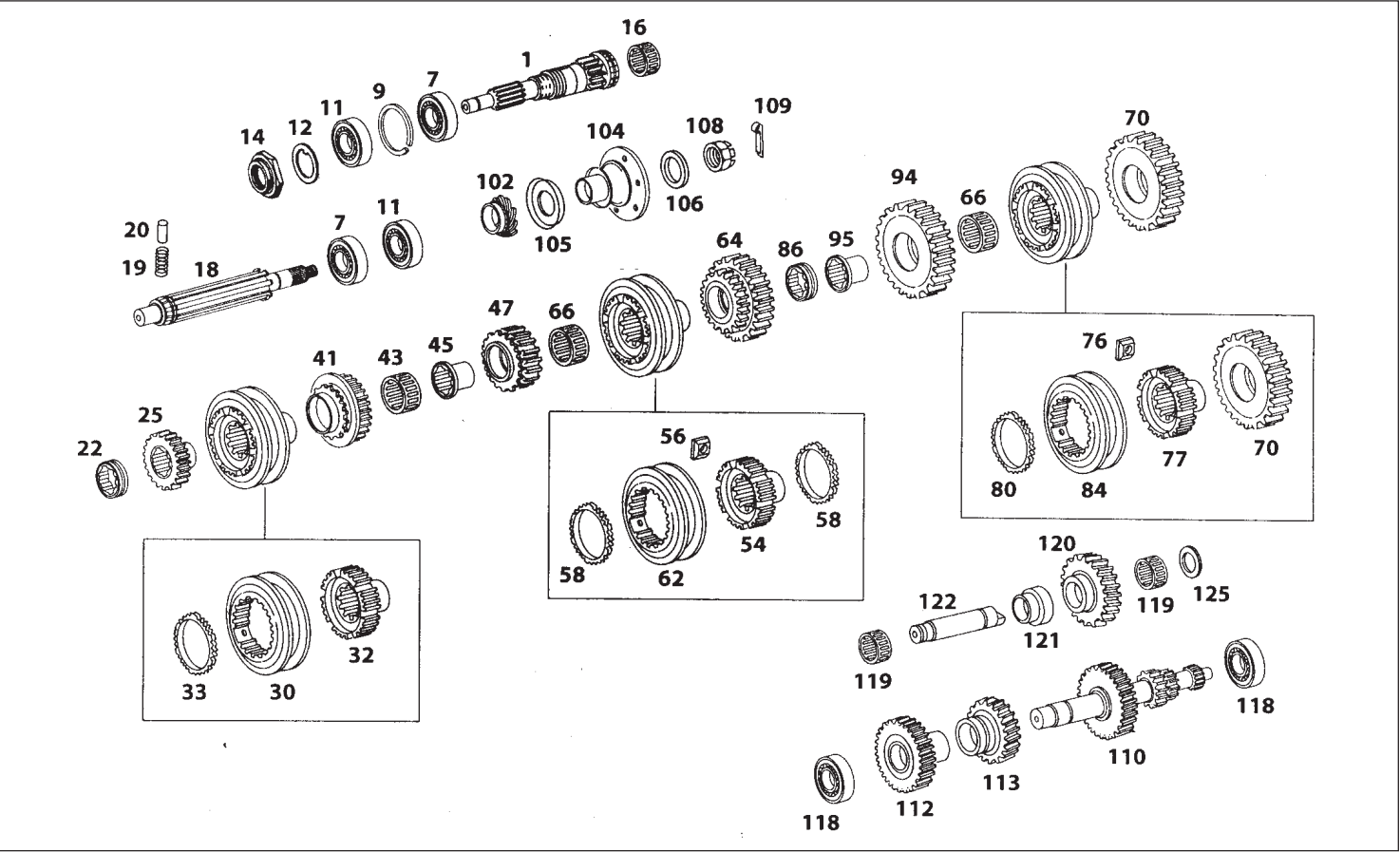


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
22	2518 2620 86 48	Butting Ring Main Shaft (6.60 - 0.04 Thk.)	1	For Selection
22	2518 2620 86 49	Butting Ring (6.7 Thk.)	1	For Selection
22	2518 2620 86 50	Butting Ring (6.8 Thk.)	1	For Selection
25	2516 2625 46 01	Synchronising Ring (Driveshaft)	1	
30	2508 2620 46 01	Shifter Sleeve	1	
32	2516 2620 54 30	Synchro Sleeve	1	
33	2508 2620 38 01	Synchro Cone (4th / 5th Speed)	1	
41	2516 2620 01 97	Assy Helical Gear 4Th Speed (6.17) With Synchro Ring	1	
43	2516 2620 31 11	Double Row Needle Cage	1	
45	2508 2620 34 02	Collar Bush 45.0 mm Long	1	For Selection
45	2508 2620 34 03	Collar Bush 45.1 mm Long	1	For Selection
45	2508 2620 34 04	Collar Bush 45.2 mm Long	1	For Selection
45	2508 2620 34 05	Collar Bush 45.3 mm Long	1	For Selection
45	2508 2620 34 06	Collar Bush 45.4 mm Long	1	For Selection
47	2516 2620 01 76	Assy. Helical Gear 3rd Speed (T = 23) With Synchro Ring	1	
54	2508 2620 54 04	Synchronising Sleeve (2/3rd Speed)	1	
58	2508 2620 38 01	Synchro Cone (2/3 and 4/5 Speed)	4	
62	2508 2620 46 01	Shifter Sleeve (2/3 and 4/5 Speed)	2	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

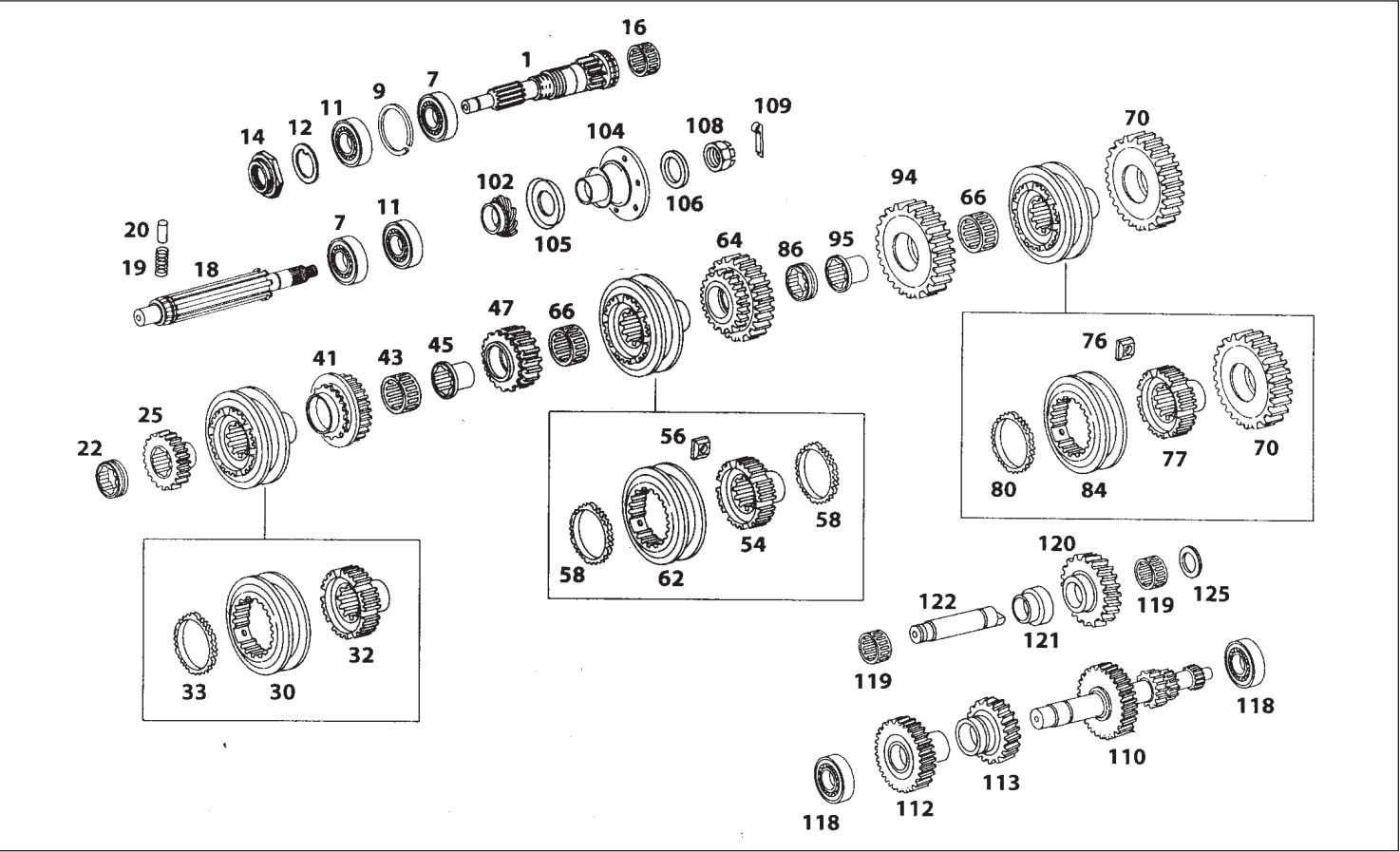


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
64	2516 2620 54 31	Helical Gear (2 Speed) (T = 32)	1	
66	001 981 98 10	Needle Cage	3	
70	2516 2620 54 42	Reverse Gear (En36)	1	
77	2516 2620 46 05	Synchro Sleeve (1st / Rev.)	1	
80	2508 2620 38 01	Synchro Cone	1	
84	2516 2620 46 06	Shifter Sleeve	1	
86	2516 2620 86 65	Spacer (16.35 Thk.)	1	For Selection
86	2516 2620 86 66	Spacer (16.45 Thk.)	1	For Selection
86	2516 2620 86 67	Spacer (16.55 Thk.)	1	For Selection
86	2516 2620 86 68	Spacer (16.65 Thk.)	1	For Selection
94	2516 2620 54 20	First Gear Main Shaft (7.36) (T = 43)	1	
95	2516 2620 34 72	Collar Bush (35.0 Thk.) (Rev. Gear)	1	For Selection
95	2516 2620 34 73	Collar Bush (35.1 Thk.)	1	For Selection
95	2516 2620 34 78	Collar Bush (35.6 Thk.)	1	For Selection
95	2516 2620 34 79	Collar Bush (35.7 Thk.)	1	For Selection
95	2516 2620 34 80	Collar Bush (35.8 Thk.)	1	For Selection
95	2516 2620 34 81	Collar Bush (35.9 Thk.)	1	For Selection
—	312 262 17 50	Collar Bush 2nd Speed	1	For Selection

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

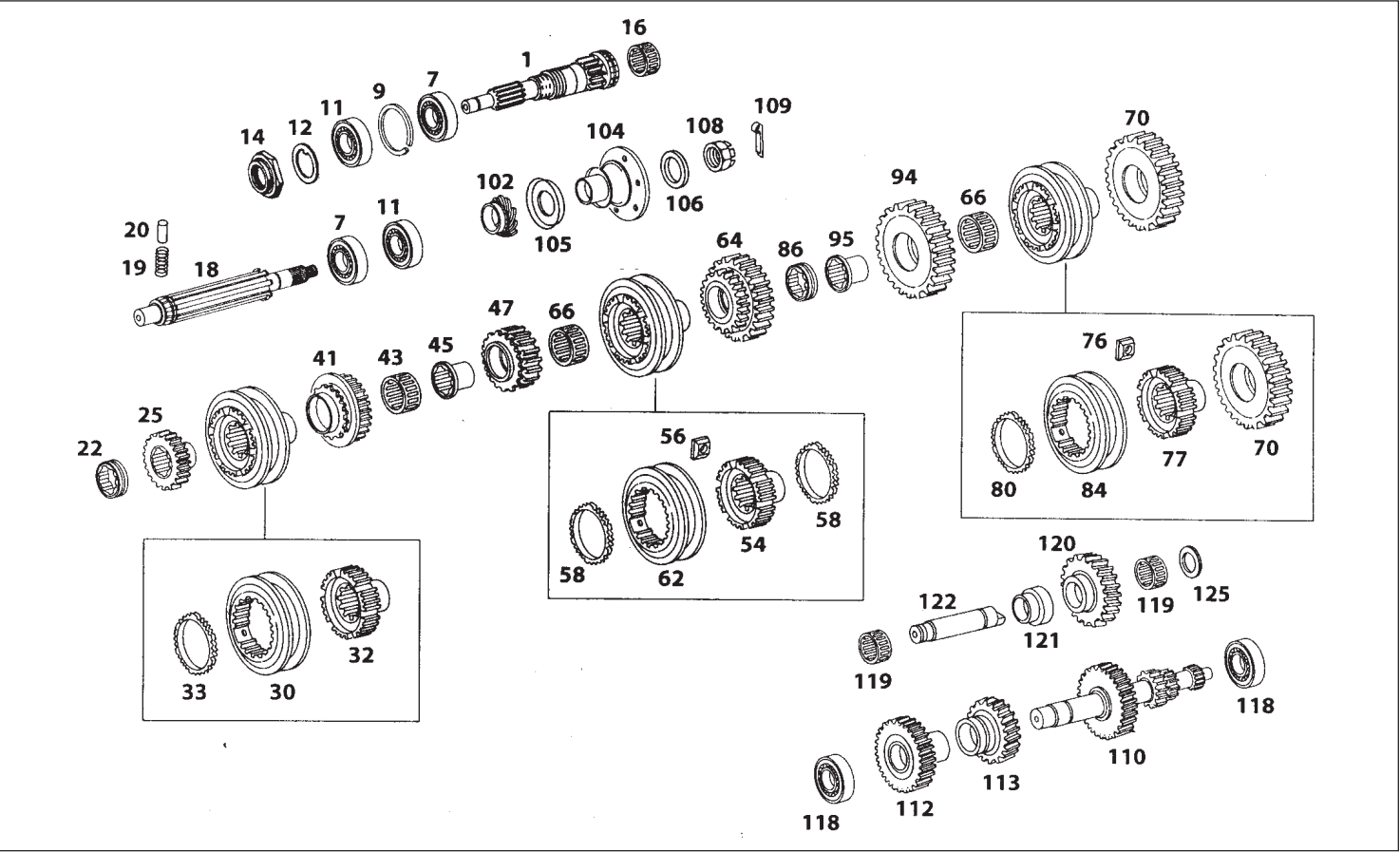


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
7	001 981 31 01	Cylindrical Roller Bearing	1	
11	000 981 05 27	Four Point Ball Bearing	1	
102	2516 2620 01 93	Assy. Gear Speedometer Drive	1	
104	312 260 15 17	Assy. Coupling Flange	1	
105	312 262 10 63	Dust Cover	1	
106	312 990 17 40	Washer	1	
108	2506 2620 65 03	Castle Nut	1	
109	1315 061045 6	Split Pin 5x45	1	
110	2516 2630 79 06	Counter Shaft (T = 19, 15, 12)	1	
112	2516 2630 54 08	Constant Mesh Gear (T = 26)	1	
113	2516 2630 54 11	4th Speed Gear (T = 26)	1	
—	1455 050420 1	Ext. Circlip 42x2.5 H	1	
118	2516 2630 31 09	Taper Roller Bearing	2	
119	2507 2625 31 03	Roller Ring	2	
120	2516 2635 54 05	Reverse Idler Gear (T = 26)	1	
121	2516 2635 86 03	Spacer (Reverse Idler Gear)	1	
122	2516 2635 79 05	Shaft (Reverse Idler Gear)	1	
125	2516 2635 61 02	Thrust Washer (Reverse Idler Gear)	1	

TABLE 26.2

GEAR SHAFTS AND GEARS

GROUP 26

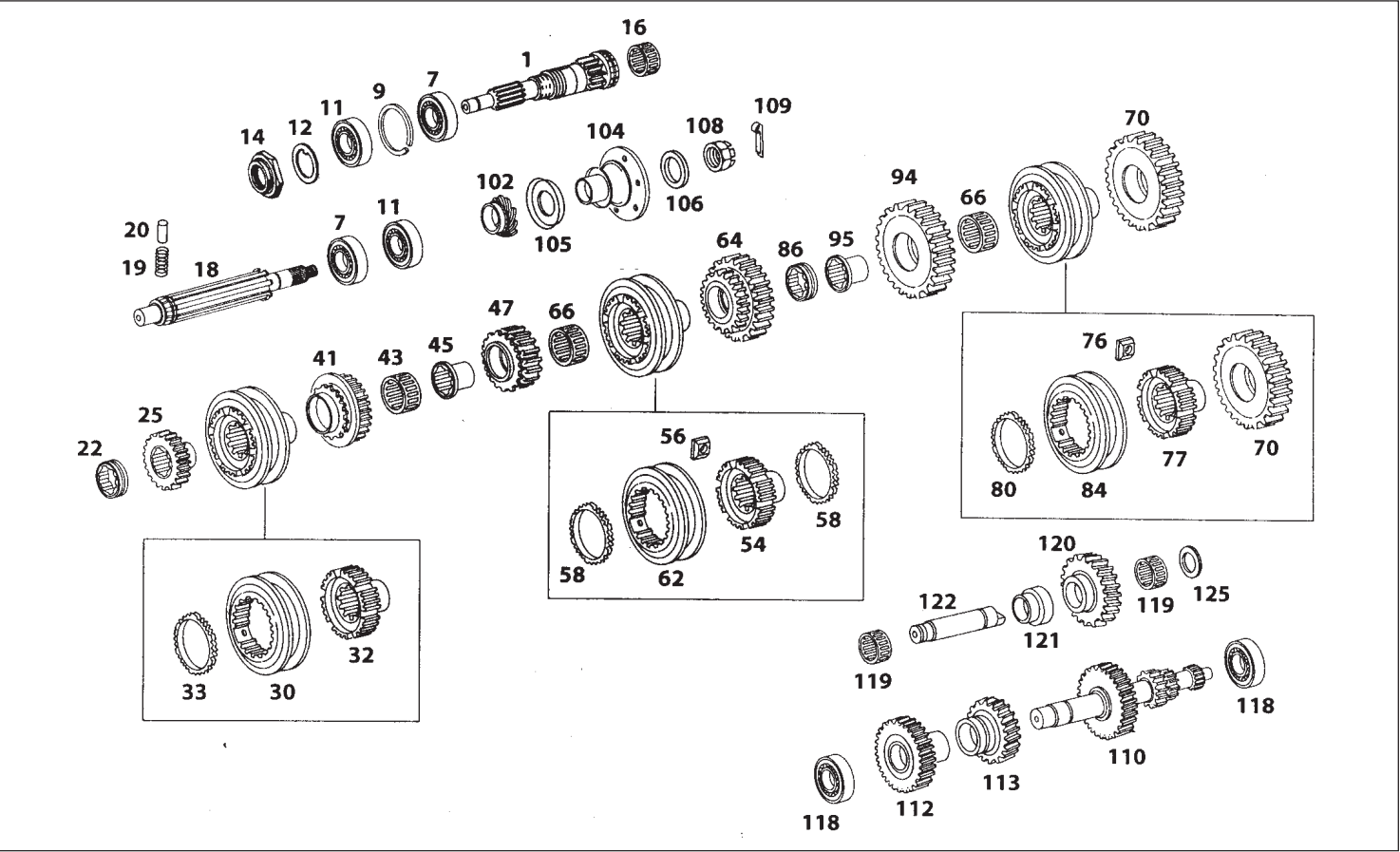


TABLE 26.2
GEAR SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	8854 2607 07 09	Synchro Kit GBS 27 Consists of :	1	
56		Carrier 4/5, 2/3	6	Not Serviced Loose
76		Carrier (1st/Rev)	3	Not Serviced Loose
—		Retention Pin	3	Not Serviced Loose
—		Comp. Spring	9	Not Serviced Loose

TABLE 26.3

GEAR SHIFT LINKAGE

GROUP 26

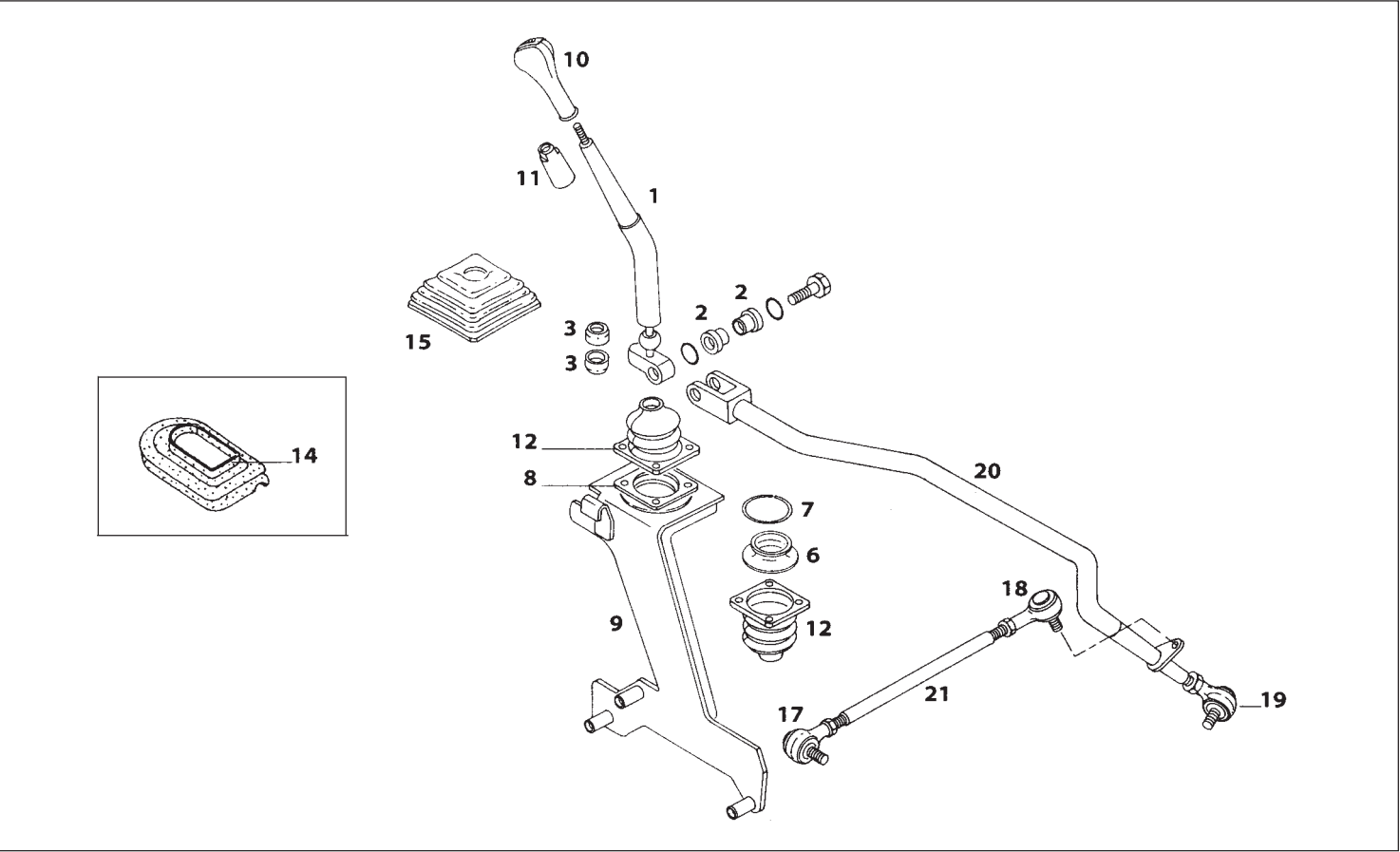


TABLE 26.3
GEAR SHIFT LINKAGE
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		GEAR SHIFT LINKAGE		
1	2641 2680 02 26	Sub. Assy. G. S. Lever	1	
2	2684 2671 34 03	Bush (G.S. Lever)	2	
3	2641 2680 34 09	Bush(G.S.I.Ball Seat)	2	
—	2641 2680 02 04	Sub. Assy. Cup	1	
6	2641 2680 82 38	Retainer Plate	1	
7	2641 2680 87 02	Spring Ring	1	
8	2641 2680 82 34	Bellow Holder	1	
9	2641 2680 02 35	Assy Bracket (Gear Shift Lever Mtg)	1	
10	2630 2670 01 02	Assy Gear Shift Lever Knob	1	
11	2641 2680 63 04	Spacer Gear Shift Lever	1	
12	352 254 00 97	Rubber Bellow	2	
14	2641 2680 77 15	Flap	1	
15	2641 2680 01 88	Assy. Rubber Bellow	1	
17	2641 2680 02 24	Assy Ball Joint RH Threads	1	
18	2641 2680 02 25	Assy Ball Joint LH Threads	1	
19	2507 2670 01 52	Assy Ball Joint	1	
20	2641 2680 02 36	Assy Turning Tube	1	
21	2641 2680 79 25	Link Rod	1	

TABLE 26.4

POWER TAKE OFF (PTO)

GROUP 26

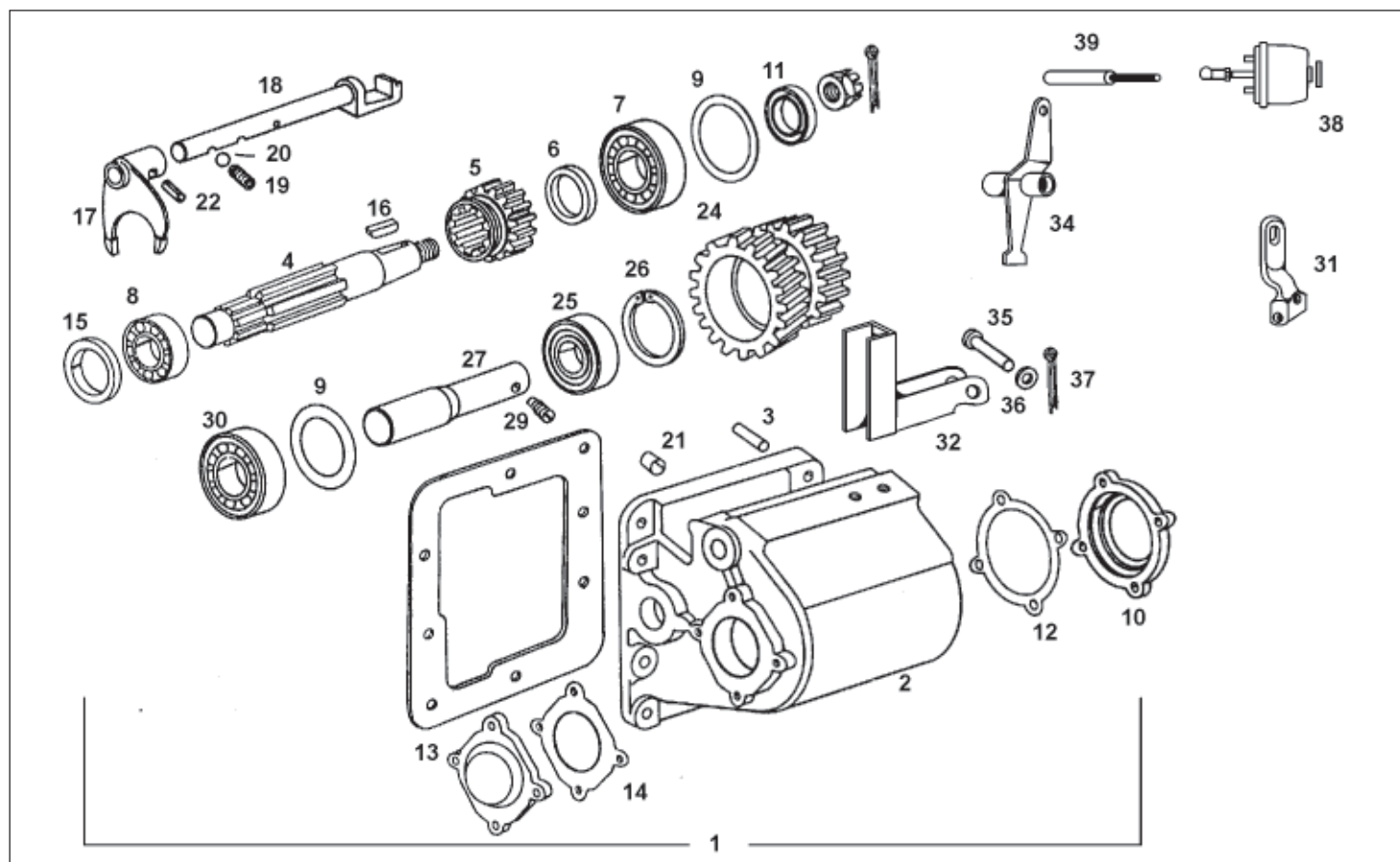


TABLE 26.4
POWER TAKE OFF (PTO)
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		POWER TAKE OFF (PTO)		
1	2516 2640 01 03	Assy PTO (7.36) Pneum.Shift Comp.W/O Lever	1	
2	2518 2640 01 01	Assy Power Take Off Housing	1	
3	1305 050925 1	Cyl Pin 10m6x25	2	
4	2518 2640 79 01	Main Shaft (G22/G27/G24 Power Take Off)	1	
5	312 264 10 22	Sliding Gear (P.T.O)	1	
6	2505 2640 86 13	Spacer	1	
7	2654 3340 31 02	Taper Roller Bearing(Outer)	1	
8	2651 3340 31 29	Taper Roller Bearing (Inner)	1	
9	312 263 14 52	Shim 0.125	AR	For Selection
9	312 263 15 52	Shim 0.240	AR	For Selection
9	312 263 16 52	Shim 0.500	AR	For Selection
9	312 263 21 52	Shim 0.050	AR	For Selection
10	2505 2640 37 10	Rear Cover	1	
11	003 997 77 46	Oil Seal	1	
12	2505 2640 53 05	Gasket	1	
13	312 264 14 10	Front Cover	1	
14	312 264 11 79	Gasket, (Front Cover To Housing)	1	

TABLE 26.4

POWER TAKE OFF (PTO)

GROUP 26

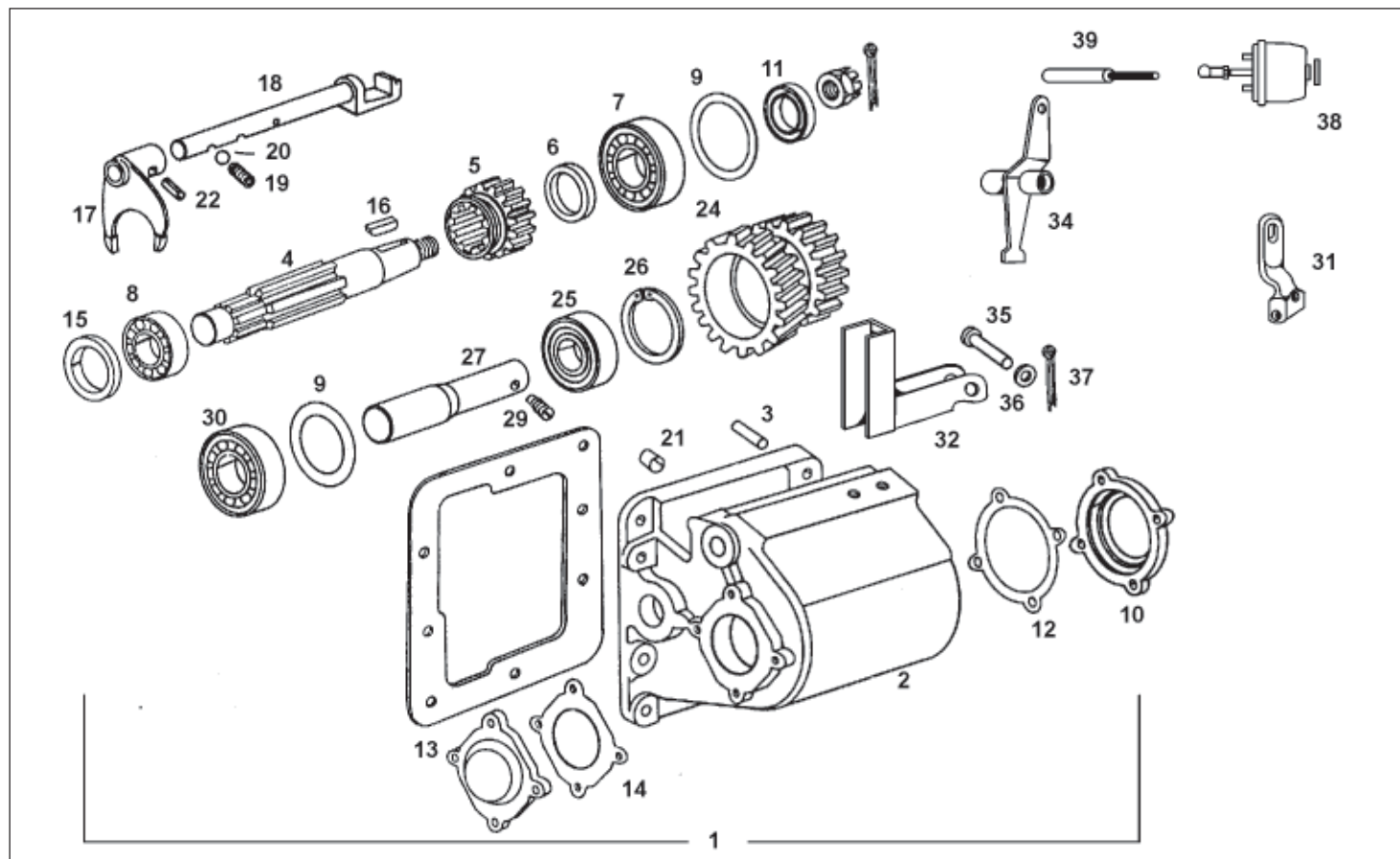


TABLE 26.4
POWER TAKE OFF (PTO)
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
15	2505 2640 86 12	Spacer	1	
16	1360 059901 6	Parallel Key A 8X5X25	1	
17	312 264 13 26	Shifter Fork	1	
18	2516 2640 79 01	Shifter Shaft	1	
19	312 993 10 01	Pressure Spring	1	
20	1595 010110 2	Ball 11 Dia.	1	
21	1707 100140 7	Sealing Cap 14	1	
22	312 264 10 71	Screw	1	
24	2516 2640 54 02	Intermediate Gear (6.17)	1	
25	2515 2640 31 05	Taper Roller Brg.	1	
26	1458 050620 9	Internal Circlip 62X3H	1	
27	312 264 11 18	Shaft Intermediate Gear	1	
29	1143 320816 3	Grub Screw Em8x16	1	
30	001 981 83 05	Tapered Roller Bearing	1	
31	2507 2670 60 13	Shifting Lever 65R (Select & Shift.Shaft)	1	
32	2641 2640 33 01	Bracket (PTO Shifting)	1	
—	2574 4290 86 02	Spacer	2	
34	2641 2640 01 05	Assy Lever	1	

TABLE 26.4

POWER TAKE OFF (PTO)

GROUP 26

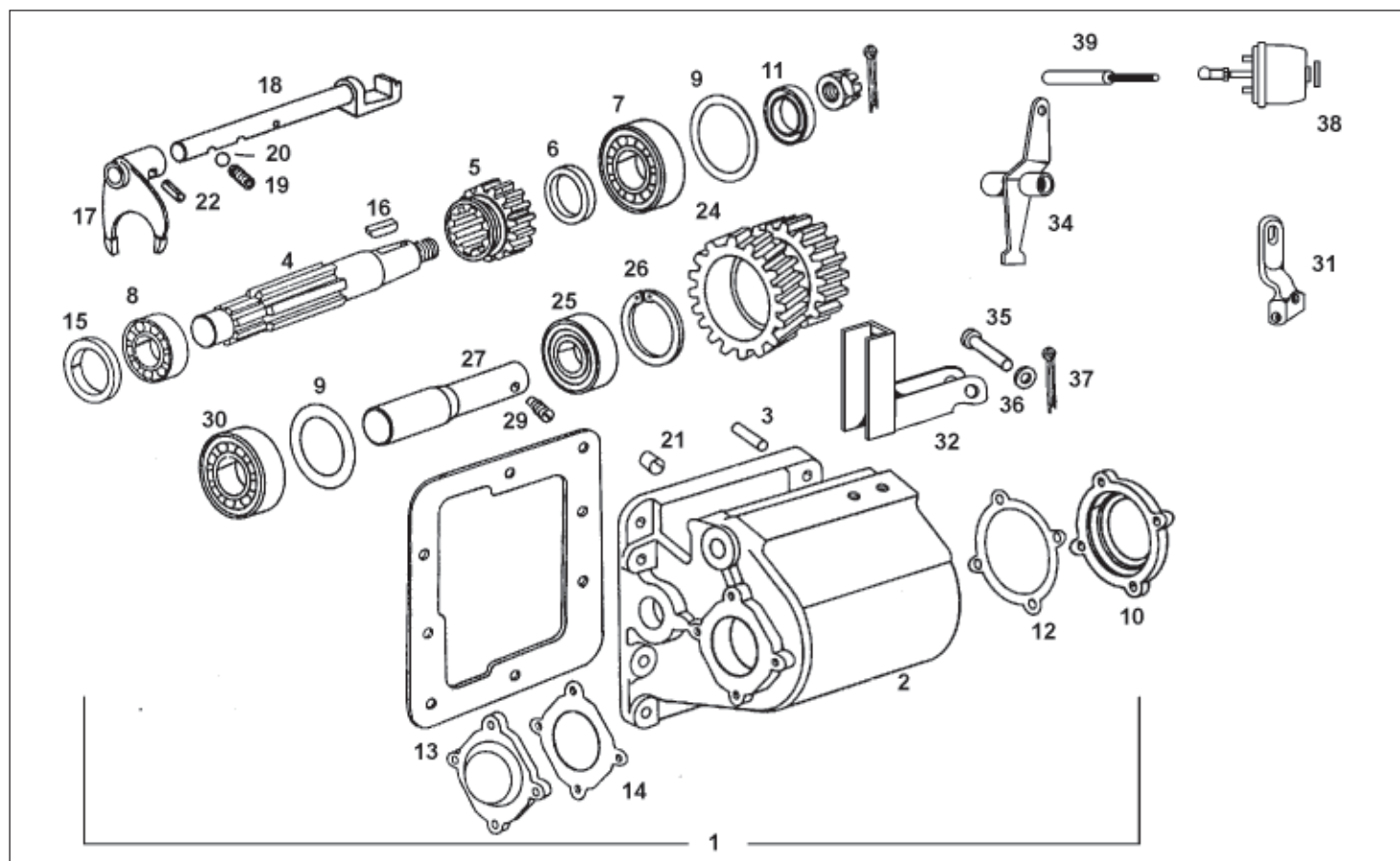


TABLE 26.4	POWER TAKE OFF (PTO)	GROUP 26
-------------------	-----------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
35	2641 2640 67 01	Clevis Pin	1	
36	1265 060105 8	Washer A 10.5	1	
37	1315 060816 8	Split Pin 3.2 x 16	1	
38	2640 4350 01 02	Assy.Vacuum Brake Cylinder.	1	
39	2641 2640 79 02	Fork Pin	1	
—	1727 160100 0	Ball Pin C10	1	
—	1727 120100 1	Ball End Assy B10	1	

TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		PEDALS		
		CLUTCH PEDAL		
1	2641 2910 01 13	Assy. Clutch Pedal Complete	1	
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
4	2641 2910 01 12	Assy. Support Complete (Clutch)	1	
5	2699 2910 01 69	Assy. Hose	2	
6	27052910 01 27	Assy. Tube	1	
15	2705 2910 01 42	Assy. Tube	1	
7	2641 2910 86 02	Spacer	1	
8	2641 2910 87 01	Torsion Spring	1	
9	2641 2910 01 17	Assy. Clutch Master Cyl. (19.05 Dia.)	1	
—	2641 4280 68 02	Adaptor	1	
10	2641 2910 67 02	Clutch Pedal Pin	1	
11	2641 2910 63 01	Bush (Clutch Pedal)	1	
12	2651 2910 01 67	Assy. Clutch Slave Cylinder	1	
13	2641 2930 01 02	Assy. Thrust Rod	1	
14	2641 4310 01 29	Brake Fluid Reservoir	1	

TABLE 29.1

PEDALS

GROUP 29

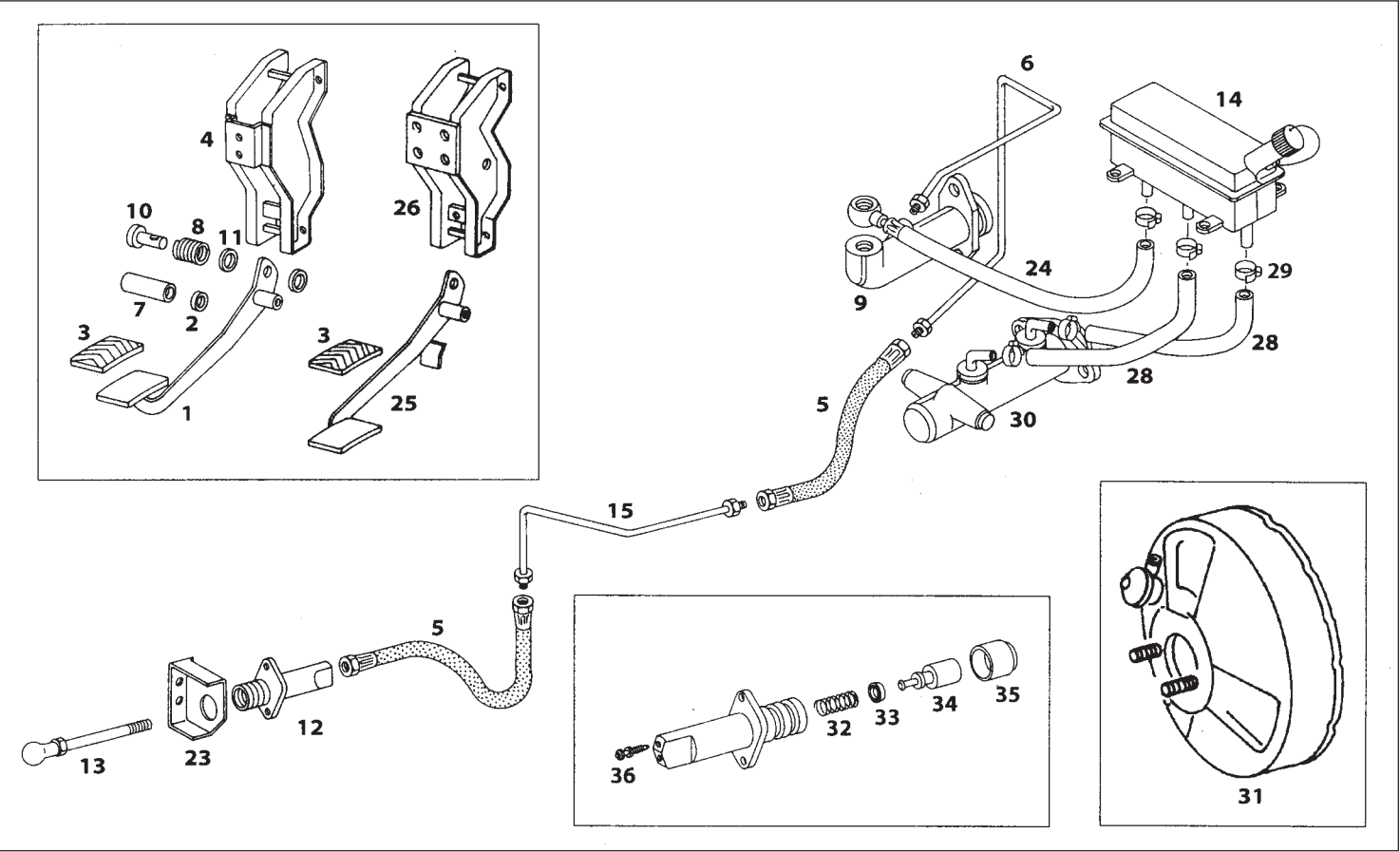


TABLE 29.1 **PEDALS** **GROUP 29**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2641 4310 68 01	Pipe Union Bolt	1	
23	2651 2930 01 01	Assy. Bracket (Slave Cyl.)	1	
24	2641 2910 01 26	Assy. Connecting Line (Fluid Container to Cl. Master Cyl.)	1	
		BRAKE PEDAL		
25	2705 2910 01 38	Assy. Pedal Lever Complete	1	
2	2651 2910 34 01	Sintered Bush	2	
3	2651 2910 77 03	Rubber Cover	1	
26	2705 2910 01 40	Assy. Support Complete (Brake)	1	
—	2641 2910 86 01	Spacer	1	
—	2651 2910 67 01	Adjusting Accentric Pin	1	
—	2654 3010 77 01	Rubber Stopper	1	
28	2641 4280 58 03	Rubber Hose	2	
29	1427 020170 0	Hose Clip 17	2	
30	2705 4310 01 01	Assy Tendem Master Cyl 25.4 Dia	1	
31	2705 4350 01 01	Assy 9"+8" Tendem Booster	1	
		REPAIR KITS		
—	2699 2910 01 77	Major Repair kit of clutch Master Cyl. 19.05 Dia., consist of :	1	
		Minor Kit Clutch Master Cyl	1	

TABLE 29.1

PEDALS

GROUP 29

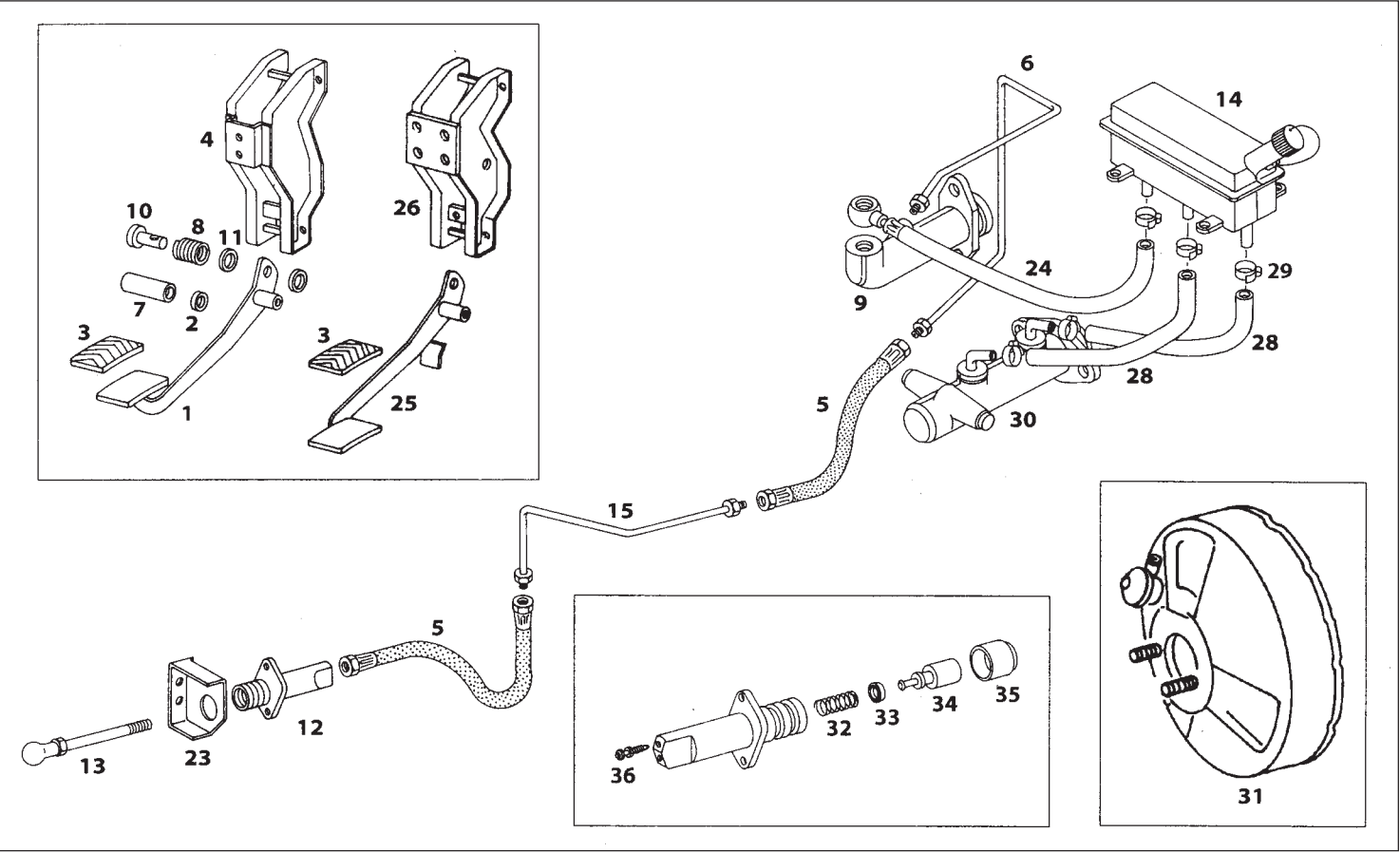


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	2651 2910 01 48	Nut	1	
		Nut	1	
		Push Rod	1	
		Spherical Washer	1	
		Assy.Plunger For 19.05 Master Cyl.	1	
		Clevis	1	
		Minor Kit Clutch Master Cyl., consist of :	1	
		Circlip	1	
		Seal	1	
		Rubber Bellow	1	
		Seal	1	
		Spring	1	
		Spring Washer	1	
		Crimping Sleeve	1	
—	2651 2910 01 37	Repair Kit (Major) Clutch Slave Cylinder (25.4 mm Dia.)	1	
		Consisting of :		
34		Piston	1	
32		Spring	1	

TABLE 29.1

PEDALS

GROUP 29

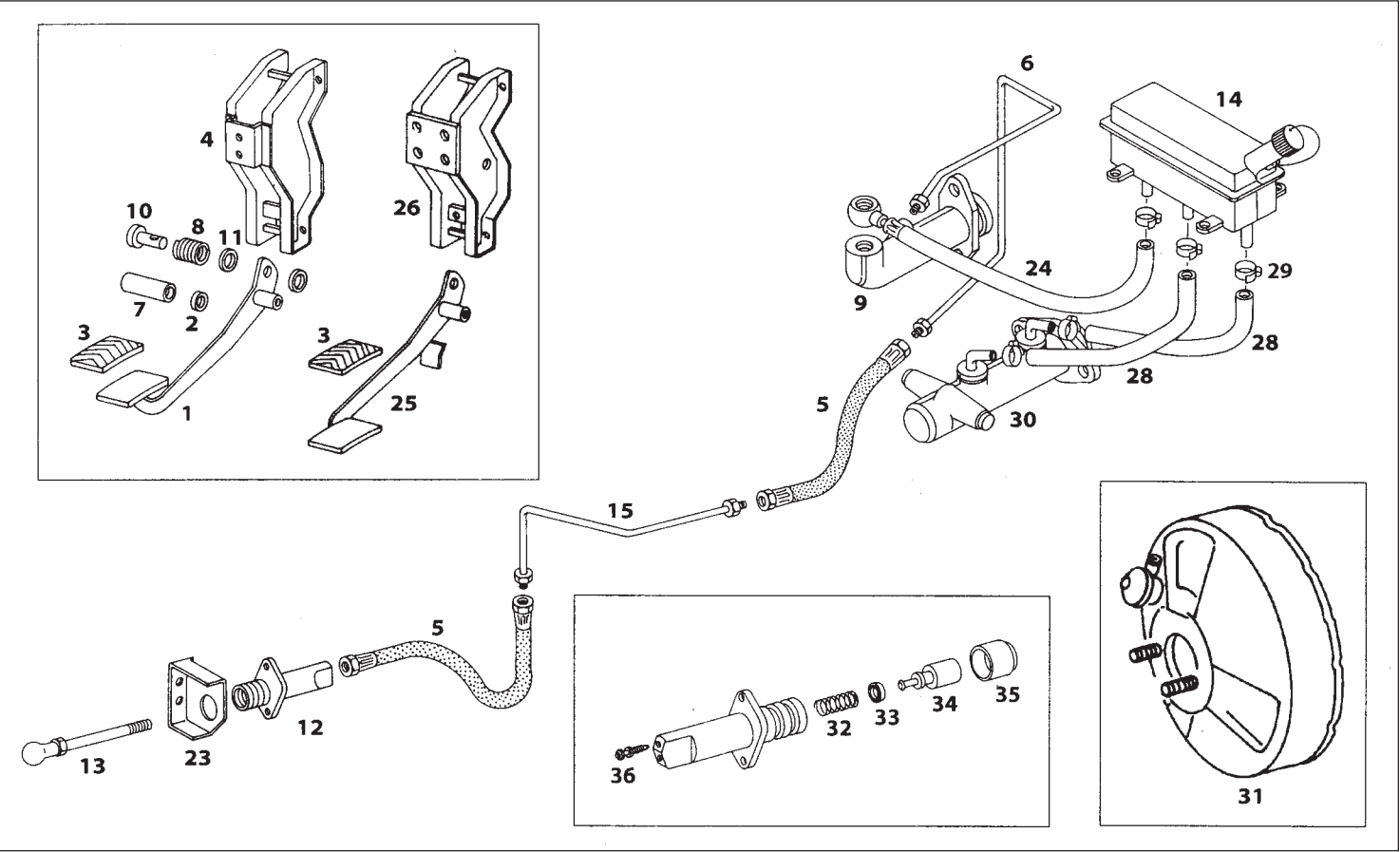


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
36	2651 2910 01 32	Bleeder Screw	1	
—		Minor Repair Kit	1	
—		Repair Kit (Minor) Clutch Slave Cylinder (25.4 mm Dia.)	1	
		Consisting of :		
33		Piston Seal	1	
35		Rubber Boot	1	
—		Grease Tube	1	

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

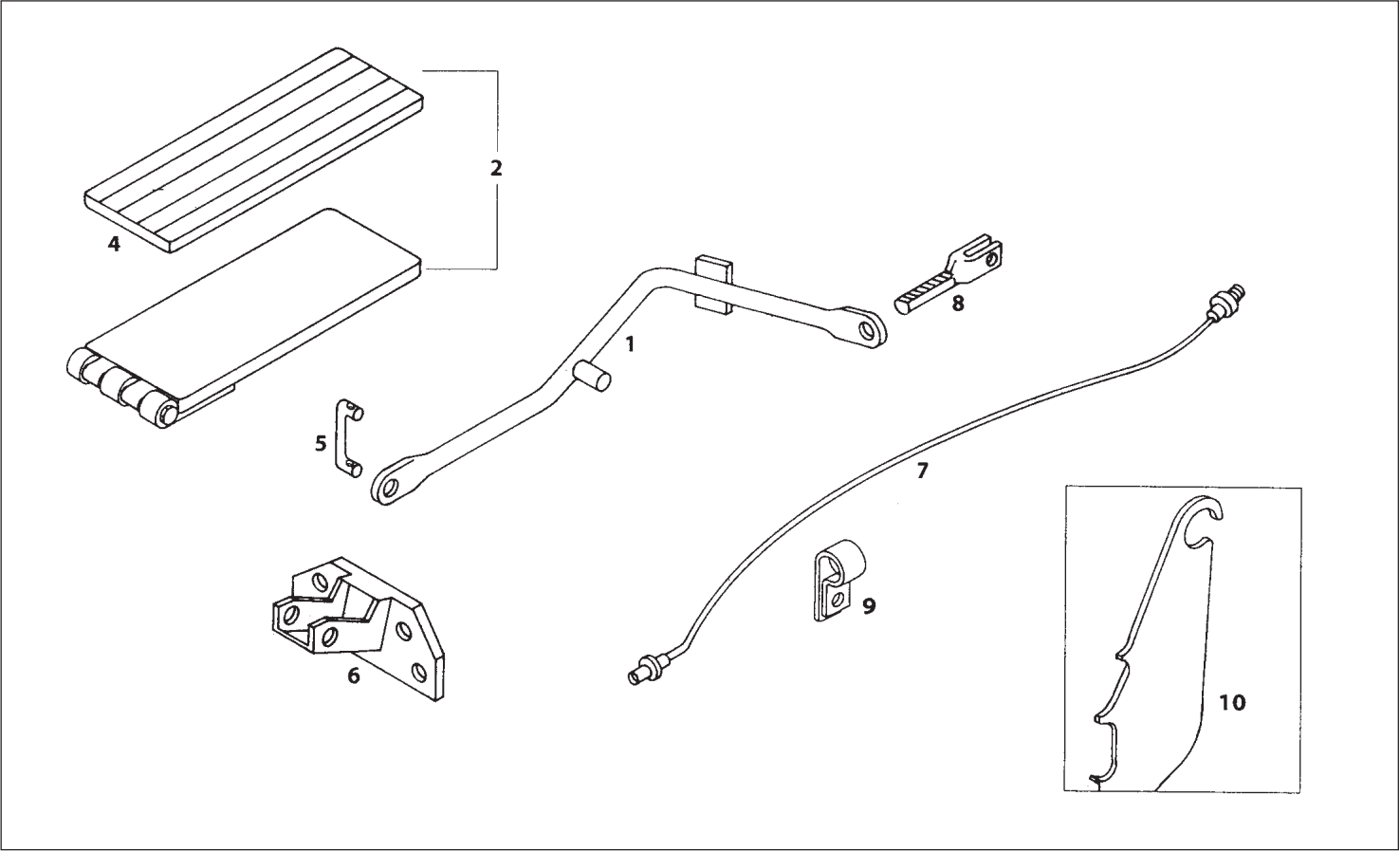


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ACCELERATOR CONTROL		
1	2641 3010 01 27	Assy. Pedal Lever Accelerator	1	
2	2641 3010 01 35	Assy. Accelerator Pedal	1	
4	2641 3010 77 01	Cover (for Accelerator Pedal)	1	
5	2641 3010 60 04	Link Rod	1	
6	2641 3010 01 26	Assy. Bracket Accelerator	1	
7	2705 3010 01 11	Assy. Accelerator Cable	1	
8	2641 3010 99 02	Fork	1	
9	2651 4280 42 01	Holder Brake Hose	1	
10	2641 3010 01 26	Assy. Bracket Accelerator (RHD)	1	
—	1727 120100 1	Ball End Assy. B10	1	

TABLE 31.1

FRAME

GROUP 31

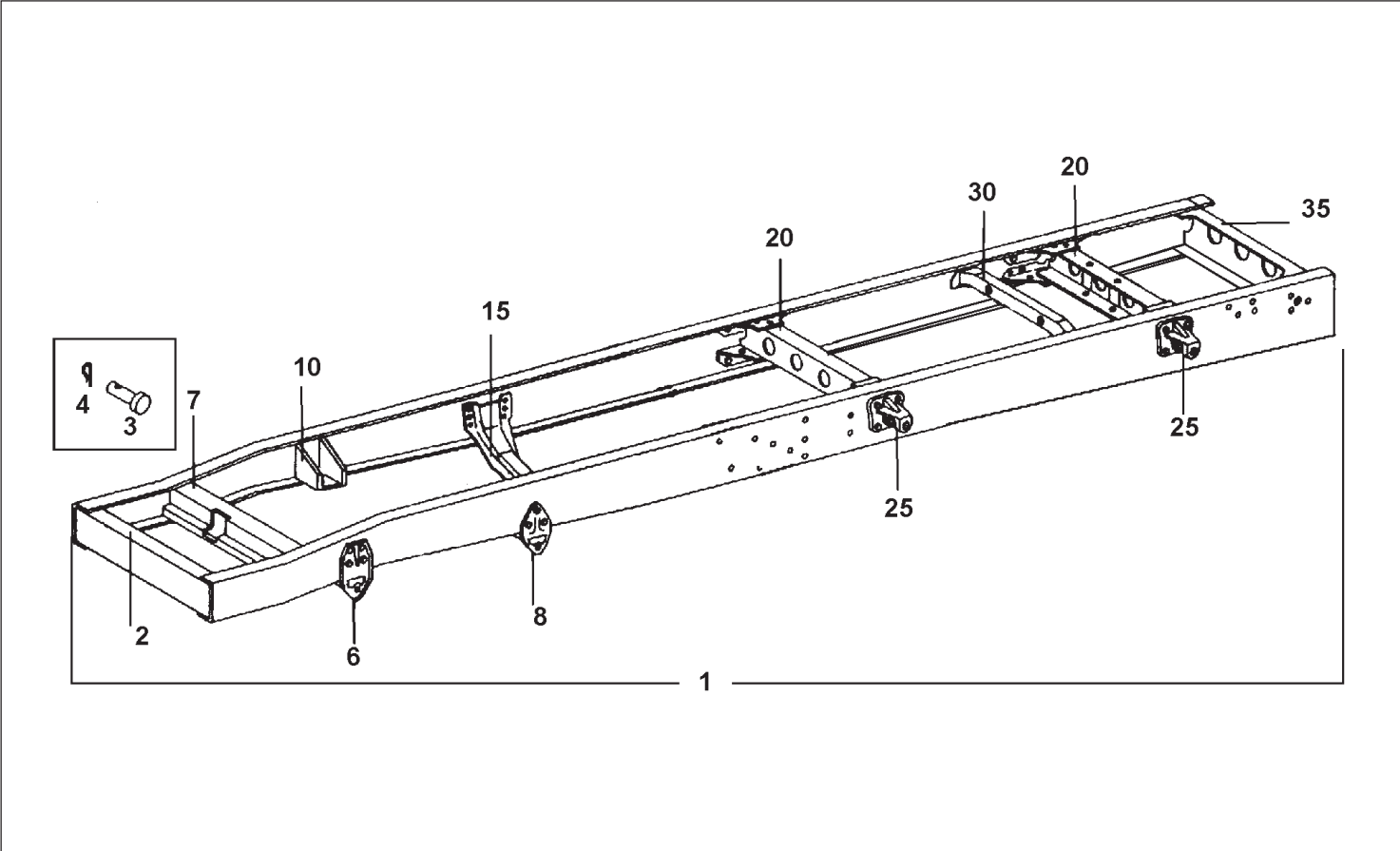


TABLE 31.1 **FRAME** **GROUP 31**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FRAME		
1	2705 3100 01 44	Assy.Frame LPK407 EX / 27Wb BS-II	1	
2	2641 3120 01 16	Assy Cross Member (With Towing Hook)	1	
3	2651 3140 67 01	Pin	1	
4	2651 3140 67 02	Pin	1	
6	2641 3210 01 03	Assy.Bracket Front Spring (Front)	2	
7	2641 3120 82 50	Cross Member Front	1	
8	2640 3210 01 01	Assy.Bracket Front Spring (Rear)	2	
10	2705 2410 01 07	Assy.Bracket (Engine Mtg.) RH	1	
10	2705 2410 01 08	Assy.Bracket (Engine Mtg.) LH	4	
15	2705 3120 82 10	Eng.Mtg.Cross Member	1	
20	2641 3120 01 04	Assy.C.M.Rear Spring - Front	2	
25	2640 3240 37 01	Spring Hanger Bracket	4	
30	2641 3120 01 20	Assy. Cross Member Rear SA Mtg.	1	
35	2641 3120 82 55	End Cross Member	1	
—	2153 3170 01 43	Assy Air Deflector	1	

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

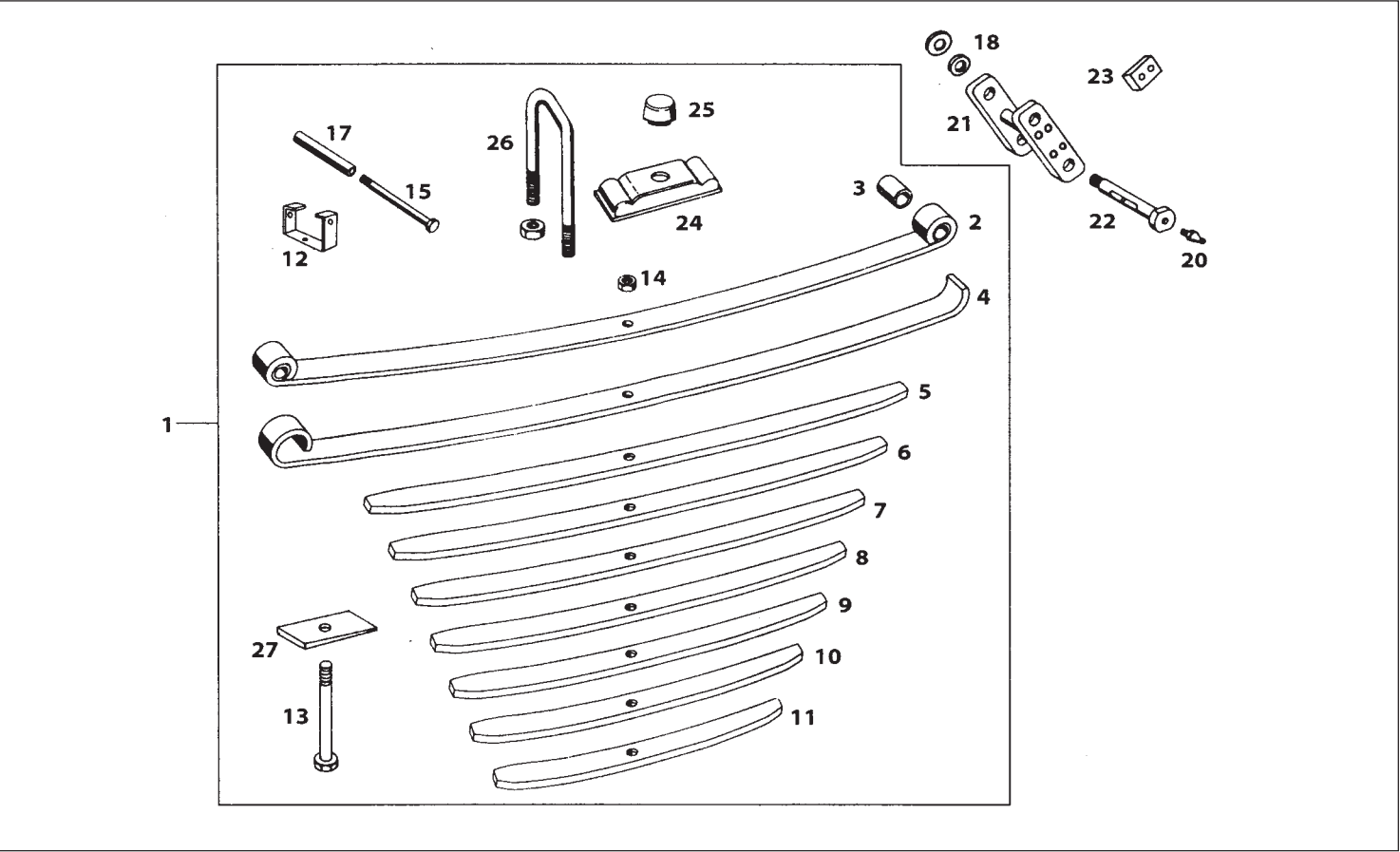


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FRONT SPRING AND SUSPENSION		
		HIGHER CABER		
1	2821 3210 01 06	Assy. Front Spring (Higher Camber)	1	
2	2821 3210 01 07	Assy. First Leaf With Bushes	1	
3	2651 3240 34 01	Bush	2	
4	2821 3210 71 18	Second Leaf	1	
5	2821 3210 71 19	Third Leaf	1	
6	2821 3210 71 20	Fourth Leaf	1	
7	2821 3210 71 21	Fifth Leaf	1	
8	2821 3210 71 22	Sixth Leaf	1	
9	2821 3210 71 23	Seventh Leaf	1	
10	2821 3210 71 24	Eighth Leaf	1	
11	2821 3210 71 25	Ninth Leaf	1	
—	2821 3210 71 26	Tenth Leaf	1	
—	2821 3210 71 27	Eleventh Leaf	1	
—	2821 3210 71 28	Twelveth Leaf	1	
12	2651 3240 42 25	Spring Clip	2	
12	2651 3240 42 28	Spring Clip	2	

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

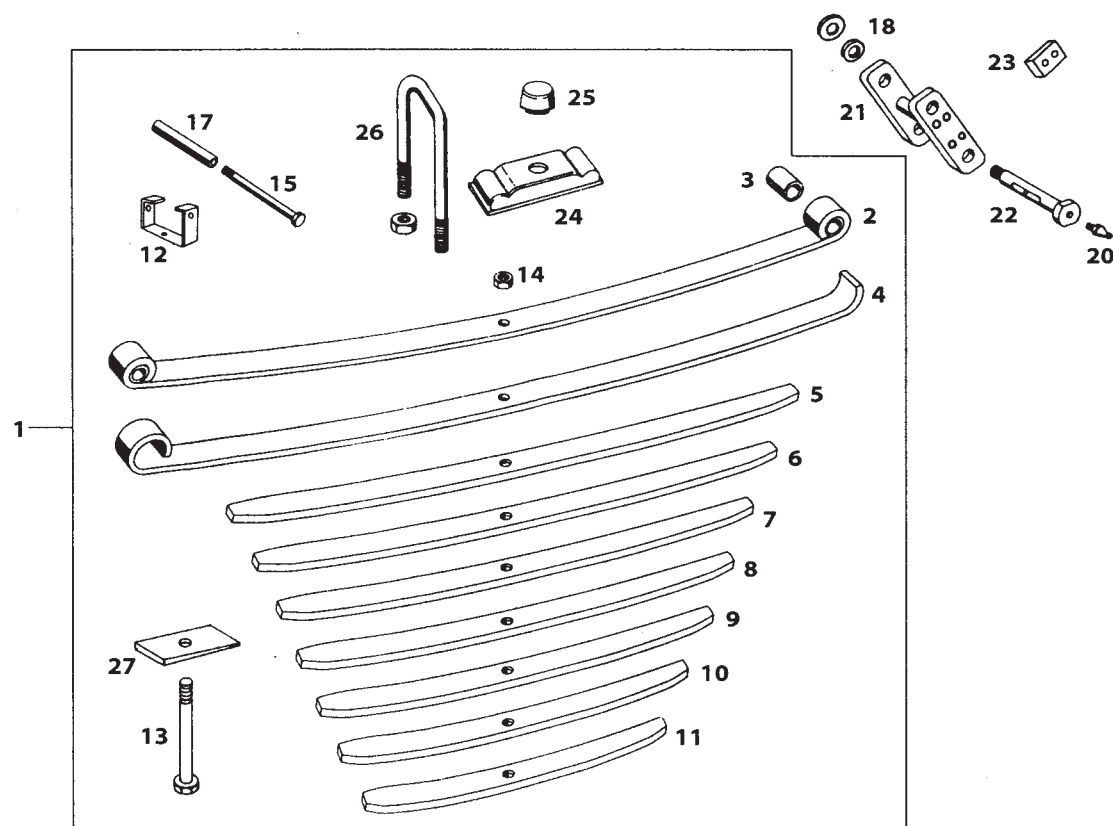


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
13	2821 3210 32 01	Centre Bolt (Extended Head) Front Spring	1	
14	1205 229605 4	Hex Nut M12	1	
15	1106 389665 1	Hex Bolt M8X90	4	
		LOWER CABER		
1	2821 3210 01 08	Assy. Front Spring (Normal Camber)	1	
2	2821 3210 01 09	Assy. First Leaf With Bushes	1	
3	2651 3240 34 01	Bush	2	
4	2821 3210 71 30	Second Leaf	1	
5	2821 3210 71 31	Third Leaf	1	
6	2821 3210 71 32	Fourth Leaf	1	
7	2821 3210 71 33	Fifth Leaf	1	
8	2821 3210 71 34	Sixth Leaf	1	
9	2821 3210 71 35	Seventh Leaf	1	
10	2821 3210 71 36	Eighth Leaf	1	
11	2821 3210 71 37	Ninth Leaf	1	
—	2821 3210 71 38	Tenth Leaf	1	
—	2821 3210 71 39	Eleventh Leaf	1	
—	2821 3210 71 40	Twelveth Leaf	1	

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

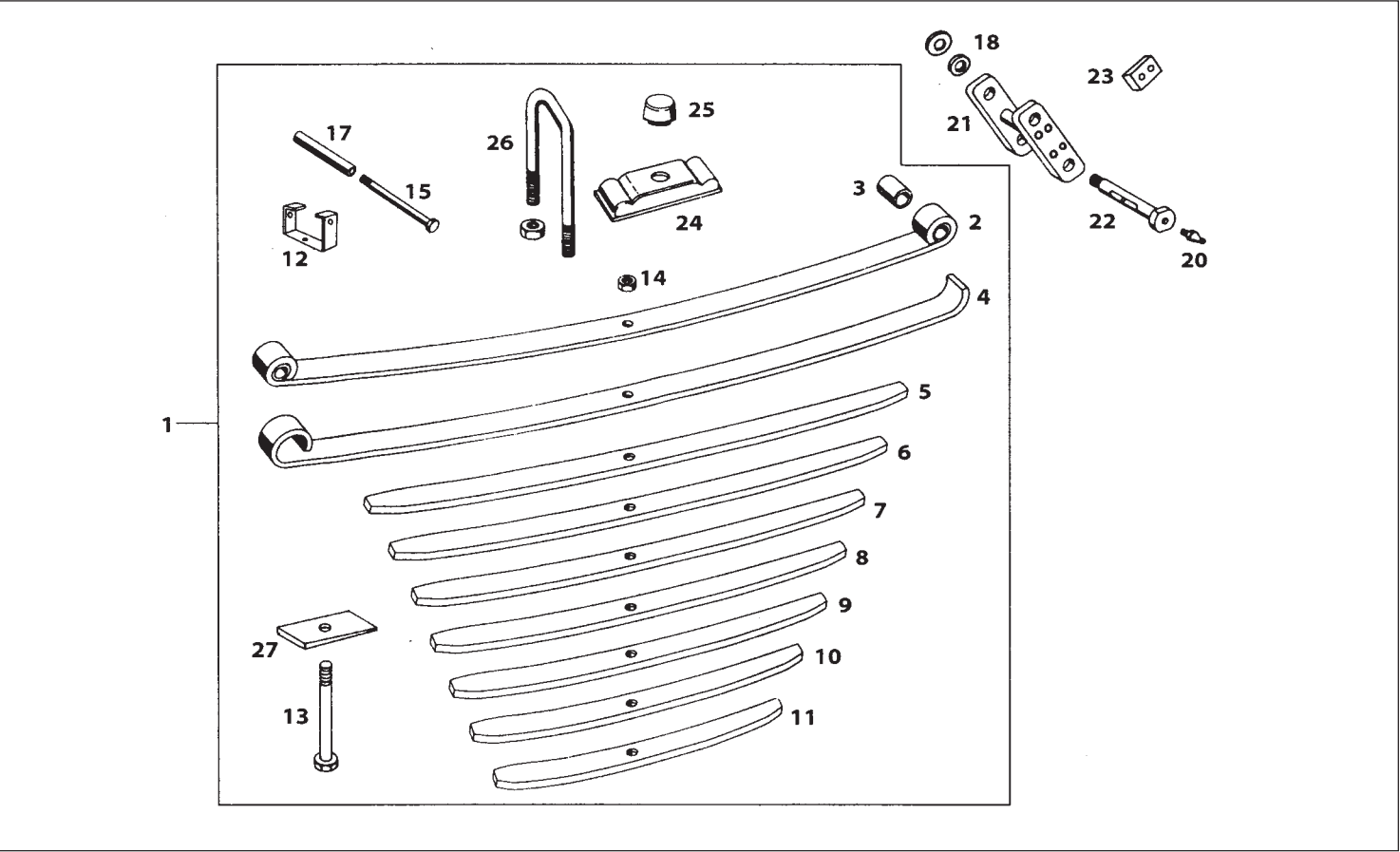


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
12	2651 3240 42 25	Spring Clip	2	
12	2651 3240 42 28	Spring Clip	2	
13	2821 3210 32 01	Centre Bolt (Extended Head) Front Spring	1	
14	1205 229605 4	Hex Nut M12	1	
15	1106 550868 2	Hex Bolt M8X100	4	
17	2705 3240 67 01	Spring Pin (Rear)	4	
18	2651 3240 01 26	Assy. Sealing Ring	12	
20	2574 4110 99 02	Grease Nipple	2	
21	2640 3210 01 04	Assy. Shackle (Front Spring)	4	
22	2651 3210 67 04	Spring Pin.(Shackle End).	4	
23	2640 3210 82 02	Lock Plate	2	
24	2060 3310 53 01	Guide Plate Cast Front	2	
25	2640 3220 77 02	Rubber Buffer (Front)	2	
26	2641 3220 42 08	'U'-Clamp	4	
27	2641 3220 37 01	Caster Plate	2	

TABLE 32.2

REAR SPRING AND SUSPENSION

GROUP 32

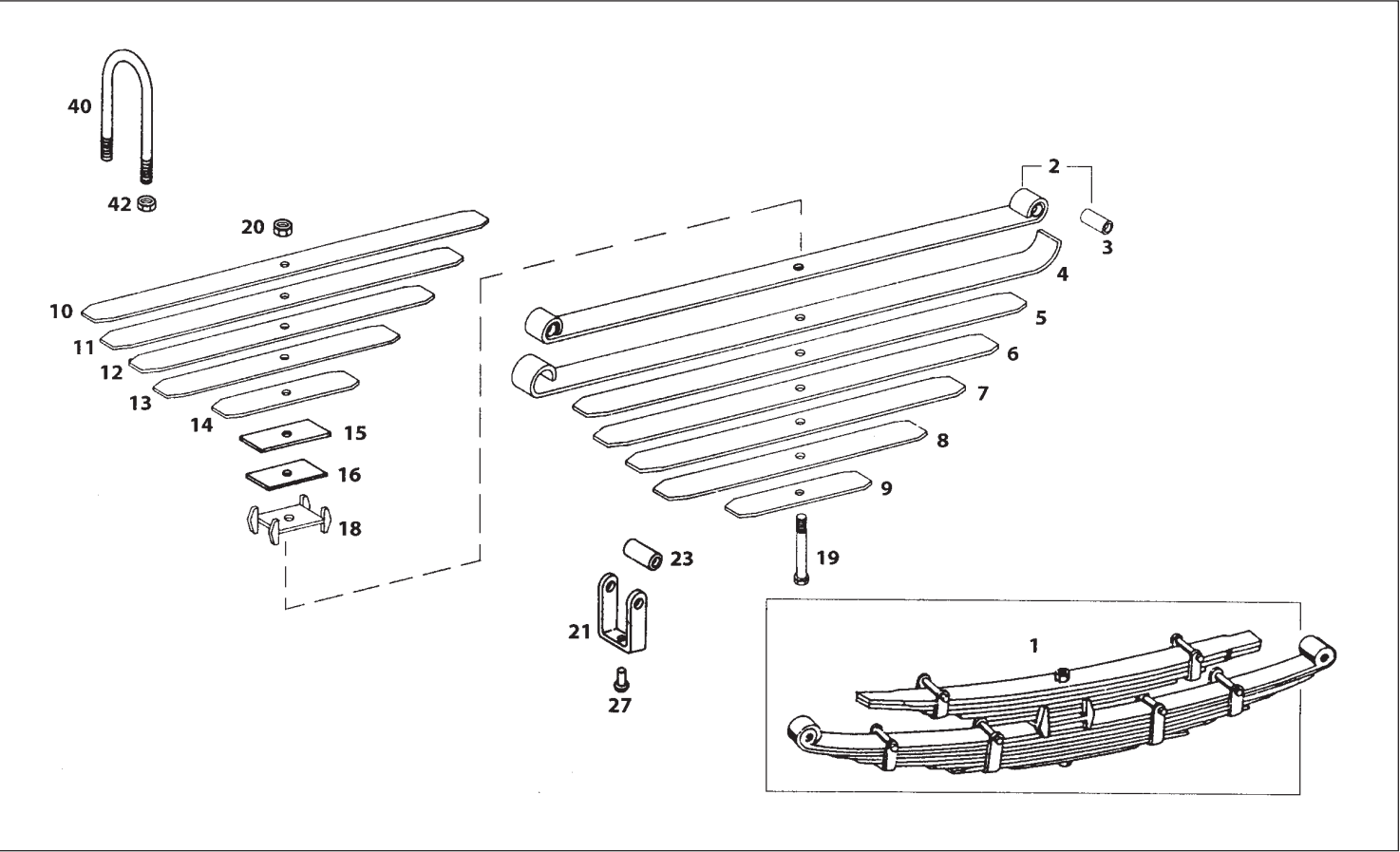


TABLE 32.2
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		REAR SPRING AND SUSPENSION		
1	2644 3240 01 03	Assy.Rear Spring With Aux.Spring	2	
2	2644 3240 01 04	Assy. First Leaf with Bush	2	
3	2640 3240 34 01	Bush	4	
4	2644 3240 71 12	Second Leaf	2	
5	2644 3240 71 13	Third Leaf	2	
6	2644 3240 71 14	Fourth Leaf	2	
7	2644 3240 71 15	Fifth Leaf	2	
8	2644 3240 71 16	Sixth Leaf	2	
9	2644 3240 71 17	Seventh Leaf	2	
10	2644 3240 71 04	First Leaf (Aux.Spring)	2	
11	2644 3240 71 05	Second Leaf (Aux.Spring)	2	
12	2644 3240 71 06	Third Leaf (Aux.Spring)	2	
13	2644 3240 71 07	Fourth Leaf (Aux.Spring)	2	
14	2644 3240 71 08	Fifth Leaf (Aux.Spring)	2	
15	2644 3240 71 09	Sixth Leaf (Aux.Spring)	2	
16	2644 3240 71 10	Seventh Leaf (Aux.Spring)	2	
18	2640 3240 37 05	Support Plate(Rear Spr.Assy.With Aux.Spr	2	

TABLE 32.2

REAR SPRING AND SUSPENSION

GROUP 32

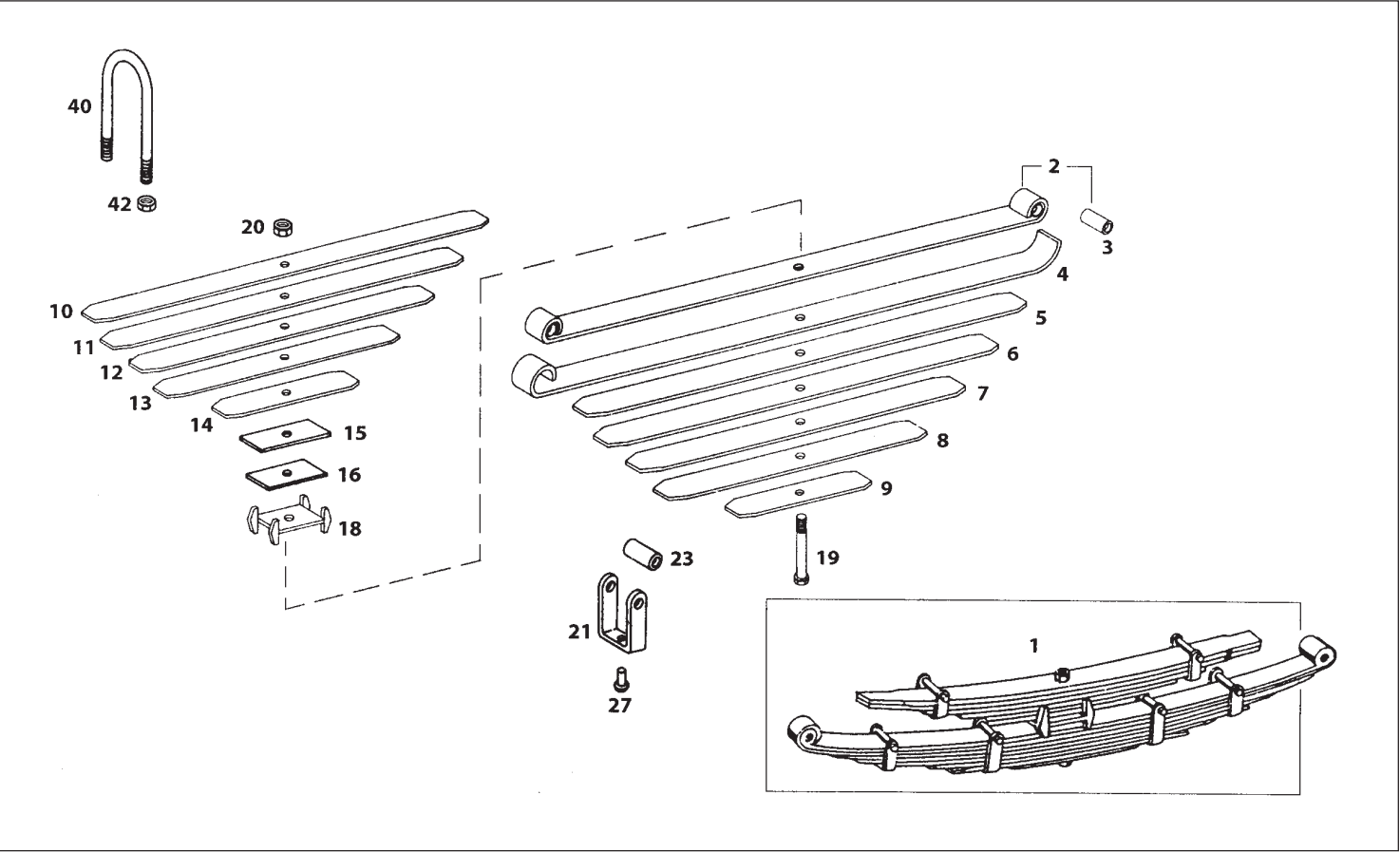


TABLE 32.2
REAR SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
19	1108 411282 0	Centre Bolt M12X171X11	2	
20	1205 229605 4	Hex Nut M12	2	
21	2644 3240 42 01	Spring Clip	4	
—	2651 3240 42 21	Spring Clip	4	
23	2640 3240 53 01	Spacer	4	
27	1330 050926 1	Snap Hd.Rivet 10X26 IS2155 SS8400	4	
40	2644 3250 42 03	U Clamp	4	
42	1205 239606 7	Hex Nut M16X1.5	8	

TABLE 32.3

FRONT SHOCK ABSORBER

GROUP 32

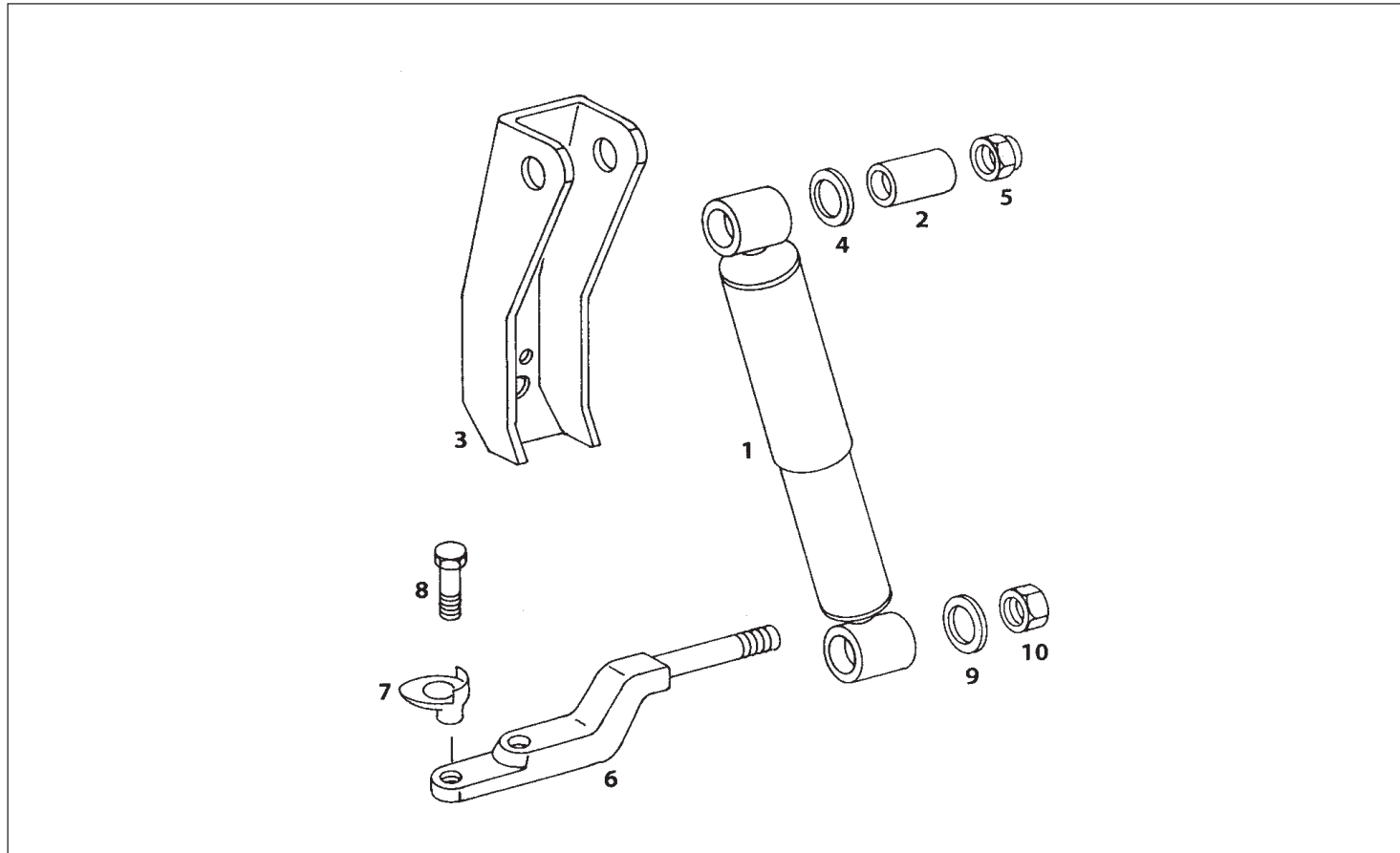


TABLE 32.3
FRONT SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FRONT SHOCK ABSORBER		
1	2641 3230 01 01	Assy.Front Shock Absorber	2	
2	2574 3230 86 02	Bush Front Shock Absorber	4	
3	2644 3230 01 02	Assy.Front Shock Absorber Bracket	2	
4	2651 3260 82 10	Washer	2	
5	1214 060160 6	Nyloc Nut M16X1.5	2	
—	3123 2315 76	Washer(Shock Absorber Fitting)	4	
6	2641 3230 51 03	Bracket Bottom (Front S/A Mounting)	1	
7	1258 060130 6	Tab Washer 13	4	
8	1106 399616 7	Hexbolt M16X1.5X125	2	
9	2641 3230 82 06	Washer (Front Shock Absorber Mtg.Bottom)	2	
10	1214 060160 6	Nyloc Nut M16X1.5 ISO-10512-8-SS8451-8C	2	

TABLE 32.4

REAR SHOCK ABSORBER

GROUP 32

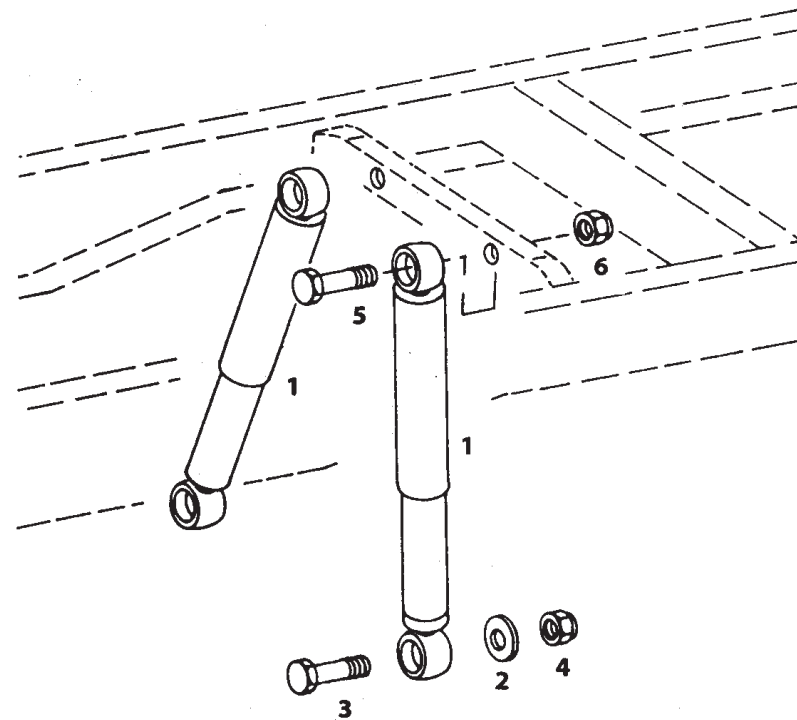


TABLE 32.4
REAR SHOCK ABSORBER
GROUP 32

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		REAR SHOCK ABSORBER		
1	2640 3260 01 17	Rear Shock Absorber	2	
2	3123 2315 76	Washer(Shock Absorber Fitting)	4	
3	1106 399616 7	Hexbolt M16X1.5X125IS13726 -8.8SS8451-8C	2	
4	1214 060160 6	Nyloc Nut M16X1.5 ISO-10512-8-SS8451-8C	2	
5	1106 399610 8	Hex Bolt M14X1.5X80 IS13726-8.8SS8451-8C	2	
6	1214 060140 1	Nyloc Nut M14X1.5 ISO-10512-8-SS8451-8C	2	

TABLE 33.1

FRONT AXLE

GROUP 33

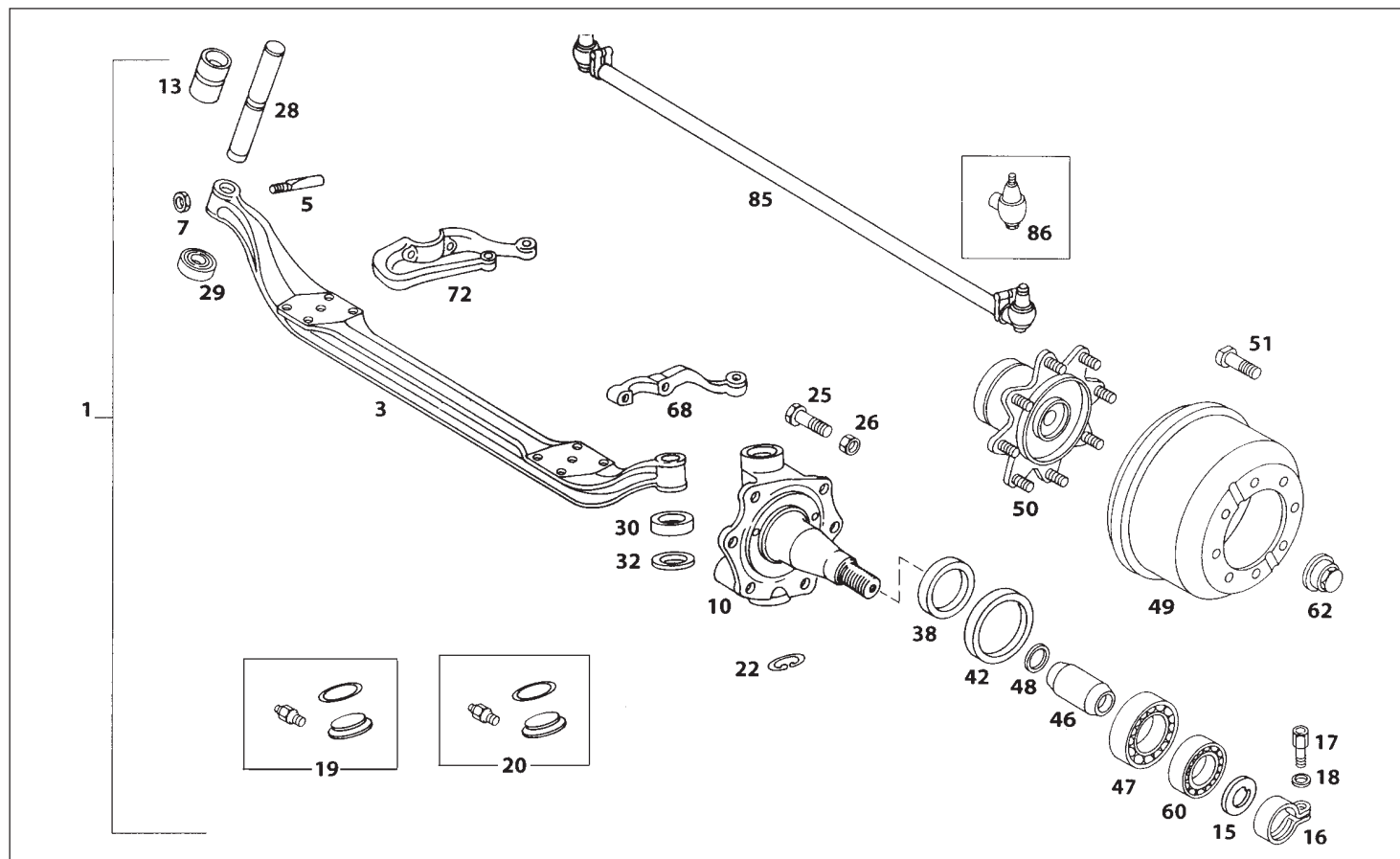


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FRONT AXLE		
1	2705 3300 01 12	Assy Front Axle With Brakes	1	
3	2641 3310 51 07	Front Axle Beam (STD)	1	
5	2640 3320 67 11	Cotter Pin	2	
7	1230 161120 8	Hex Fl Nut Bm12	2	
10	2641 3320 01 31	Assy. Stub Axle with Bush STD	2	
—	2640 3340 86 01	Seal Race (Stub Axle)	2	
13	2640 3320 34 02	Steering Bush	4	
15	2651 3340 92 04	Thrust Washer	2	
16	2651 3320 51 17	Split Nut	2	
17	1141 141025 2	Cap Screw M 10x25	2	
18	2641 3340 92 02	Washer	2	
—	2575 3320 63 01	Dust Cap, Stub Axle	2	
—	2651 3320 63 04	Dust Cap	4	
19	2821 3340 01 05	Assy.Cap,Ring & Grease Nipple (Am8X1)	2	
20	2821 3340 01 06	Assy.Cap,Ring & Grease Nipple	2	
22	1458 060400 6	Internal Circlip40X1.75N	4	
28	2640 3320 67 07	King Pin (STD)	2	Serviced as a Kit

TABLE 33.1

FRONT AXLE

GROUP 33

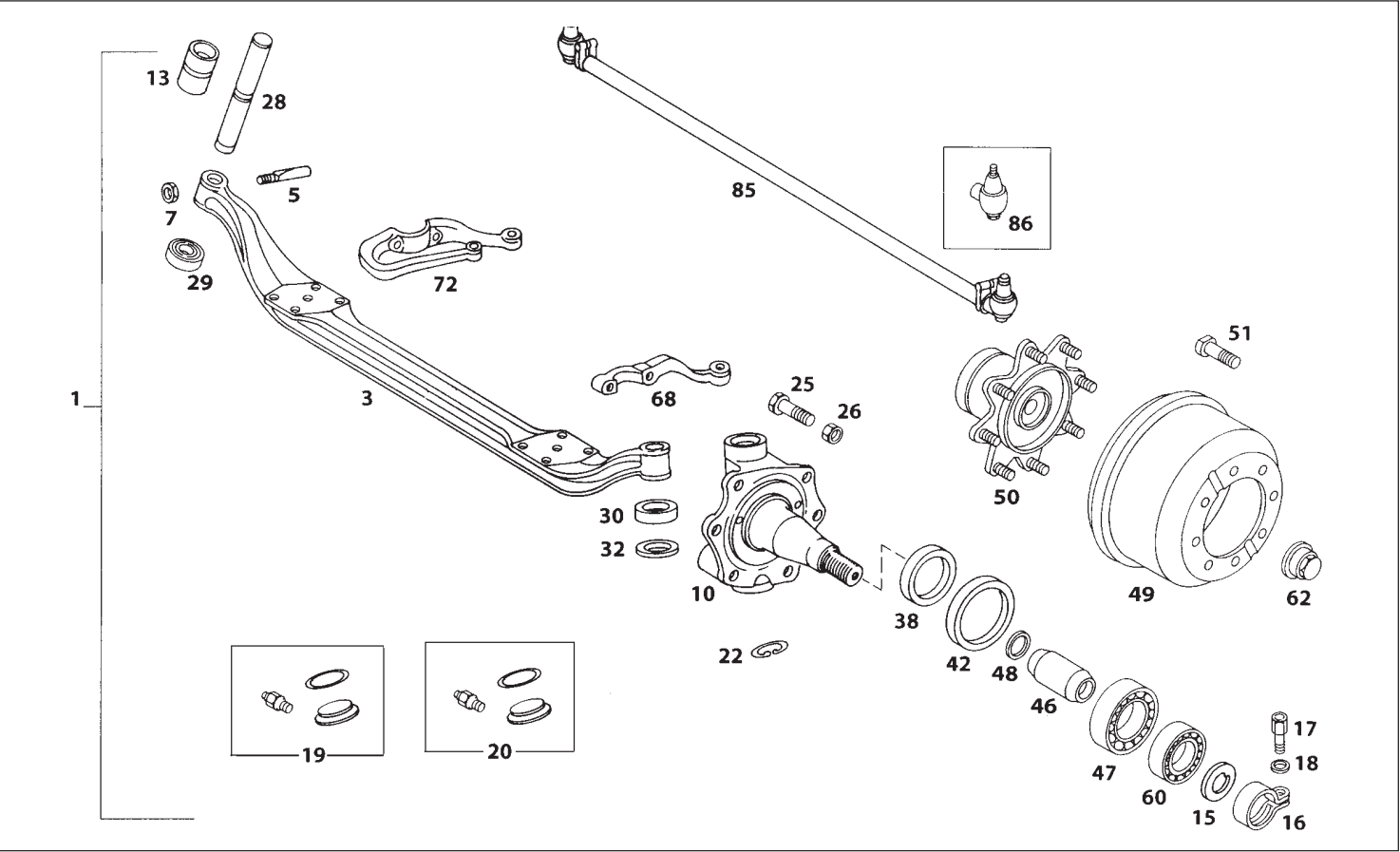


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
29	2640 3340 31 08	Thrust Bearing (STD) RH side	1	
30	2641 3340 31 09	Assy Thrust Pad LH Side	1	
32	2640 3320 83 02	Shim 0.8 mm Thick	AR	For Selection
32	2640 3320 83 03	Shim 0.9 mm Thick	AR	For Selection
32	2640 3320 83 04	Shim 1.0 mm Thick	AR	For Selection
32	2640 3320 83 05	Shim 1.1 mm Thick	AR	For Selection
32	2640 3320 83 06	Shim 1.2 mm Thick	AR	For Selection
32	2640 3320 83 07	Shim 1.3 mm Thick	AR	For Selection
32	2640 3320 83 08	Shim 1.4 mm Thick	AR	For Selection
32	2640 3320 83 09	Shim 1.5 mm Thick	AR	For Selection
32	2640 3320 83 10	Shim 1.6 mm Thick	AR	For Selection
32	2640 3320 83 11	Shim 1.7 mm Thick	AR	For Selection
32	2640 3320 83 12	Shim 0.5 Thk.	AR	For Selection
38	2651 3340 82 04	Baffle	2	
42	2651 3340 78 04	Oil Seal	2	
46	2641 3320 99 01	Spacer (Between Bearings)	2	
47	2651 3560 31 01	Taper Roller Bearing	2	
48	2651 3320 86 30	Shim	AR	For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

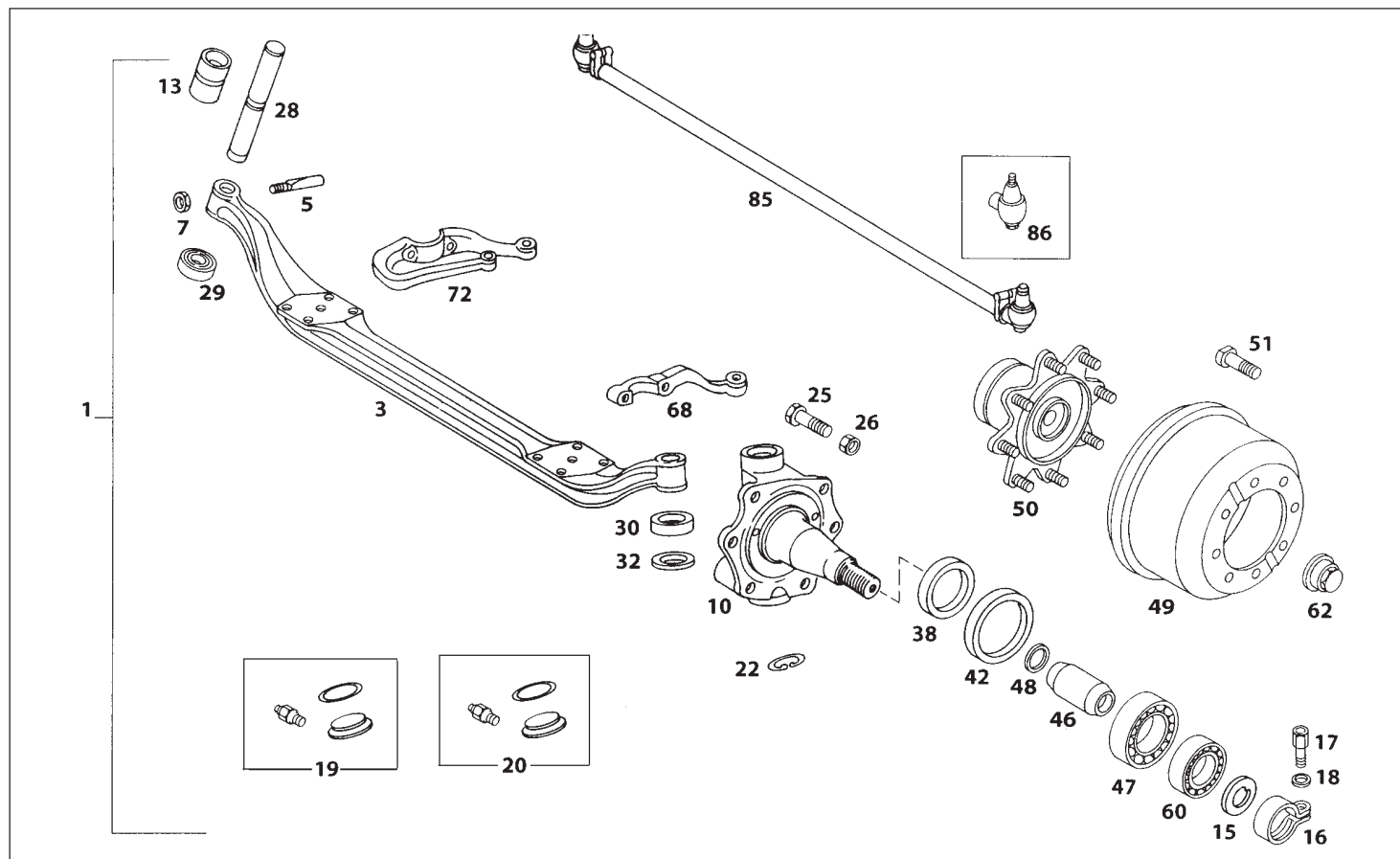


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
48	2651 3320 86 31	Shim	AR	For Selection
48	2651 3320 86 32	Shim	AR	For Selection
48	2651 3320 86 33	Shim	AR	For Selection
48	2651 3320 86 34	Shim	AR	For Selection
48	2651 3320 86 35	Shim	AR	For Selection
48	2651 3320 86 36	Shim	AR	For Selection
48	2651 3320 86 37	Shim	AR	For Selection
49	2705 4210 37 03	Brake Drum 308 Dia.	2	
50	2641 3340 37 08	Front Hub	2	
51	2641 4010 67 03	Hub Pin Rear (S-Cam)	12	
60	000 981 96 05	Taper Roller Bearing	2	Optional
60	2641 3340 31 01	Taper Roller Bearing	2	Optional
62	2641 3340 37 04	Hub Cover Front	2	
68	2641 3380 51 09	Tie Rod Arm LH,	1	
68	2821 3380 51 05	Tie Rod Arm RH	1	
72	2821 3380 51 04	Steering Arm	1	
85	2641 3320 01 21	Assy.Tie Rod	1	
86	2641 3320 01 12	Assy.Ball Joint LH	1	

TABLE 33.1

FRONT AXLE

GROUP 33

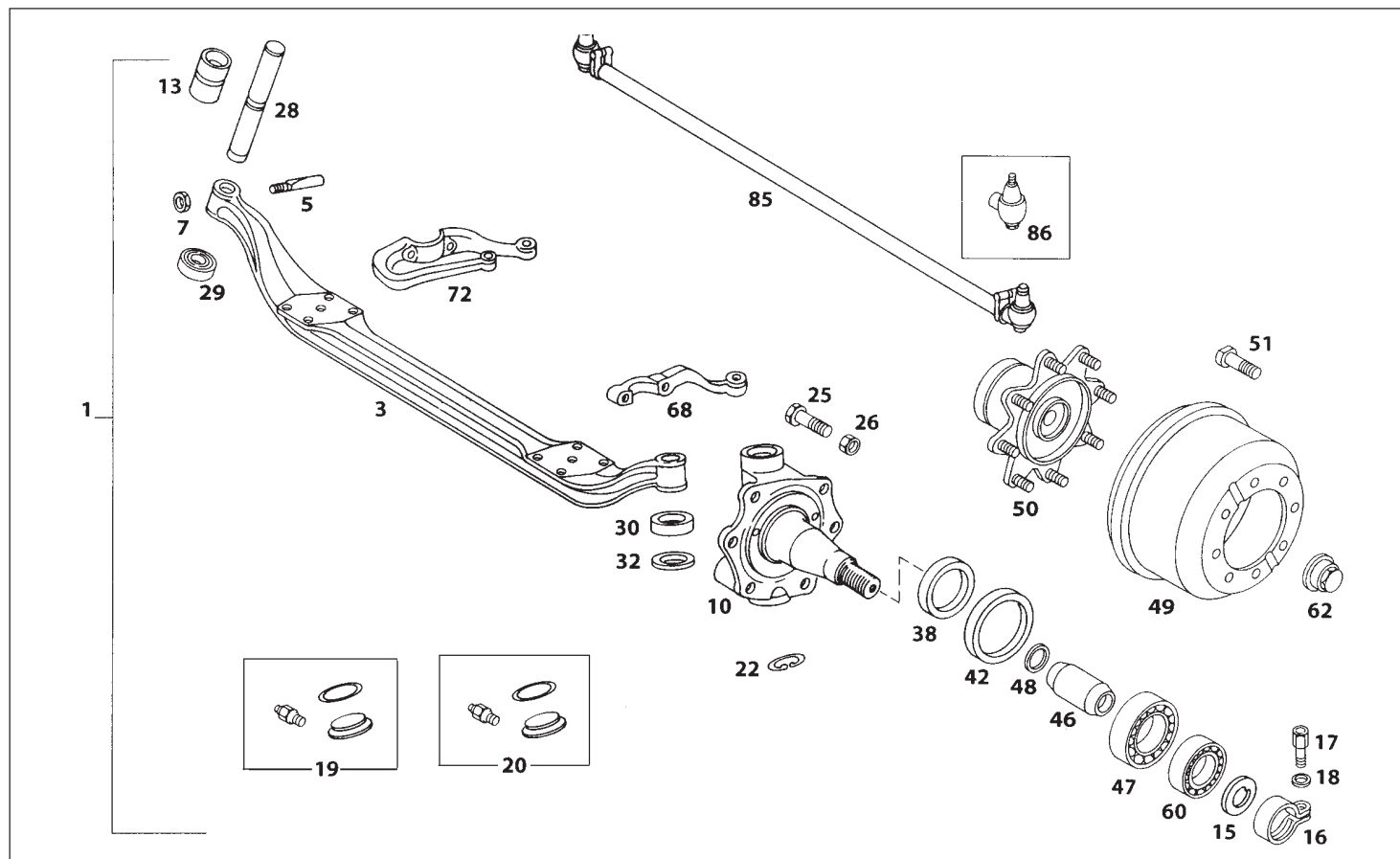


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
86	2641 3320 01 13	Assy. Ball Joint RH	1	
—	8854 3319 07 09	King Pin Kit STD Comprises of :	1	For Selection
		King Pin (30.00)	2	
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	
		Cotter Pin	2	
		Circlip	4	
		Hex. Nut	2	
		Spring Washer	2	
		Grease Nipple	4	
—	8854 3301 07 09	King Pin M Kit RS I Comprises of :	1	For Selection
		King Pin (30.10)	2	
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	
		Cotter Pin	2	
		Circlip	4	

TABLE 33.1

FRONT AXLE

GROUP 33

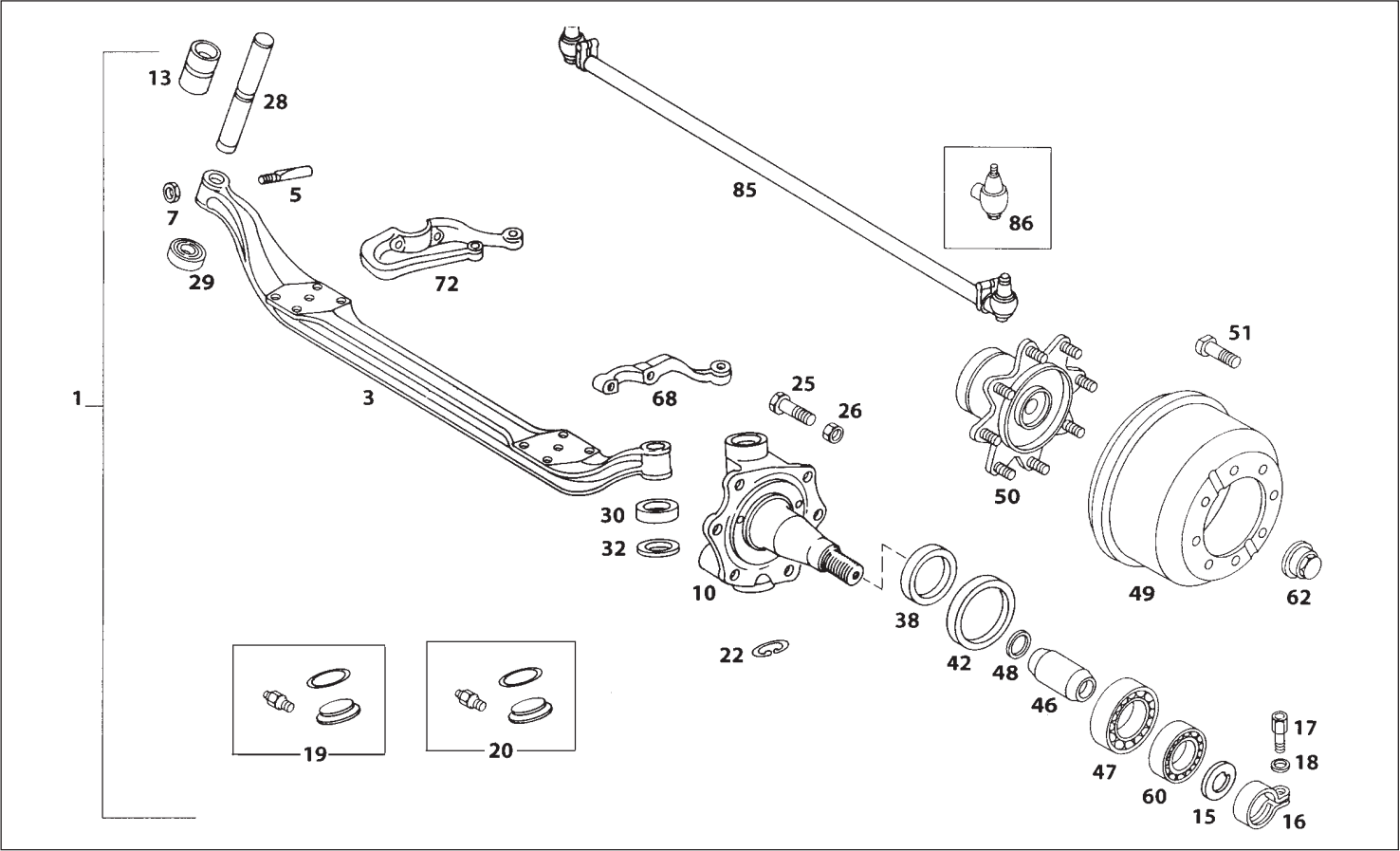


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—	8854 3302 07 09	Hex. Nut	2	For Selection
		Spring Washer	2	
		Grease Nipple	4	
		King Pin M Kit RS II Comprises of :	1	
		King Pin (30.20)	2	
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	
		Cotter Pin	2	
		Circlip	4	
		Hex. Nut	2	
		Spring Washer	2	
		Grease Nipple	4	
		King Pin M Kit RS III Comprises of :	1	
—	8854 3303 07 09	King Pin (30.30)	2	For Selection
		Bush	4	
		Sealing Cap	4	
		'O' Ring	2	

TABLE 33.1

FRONT AXLE

GROUP 33

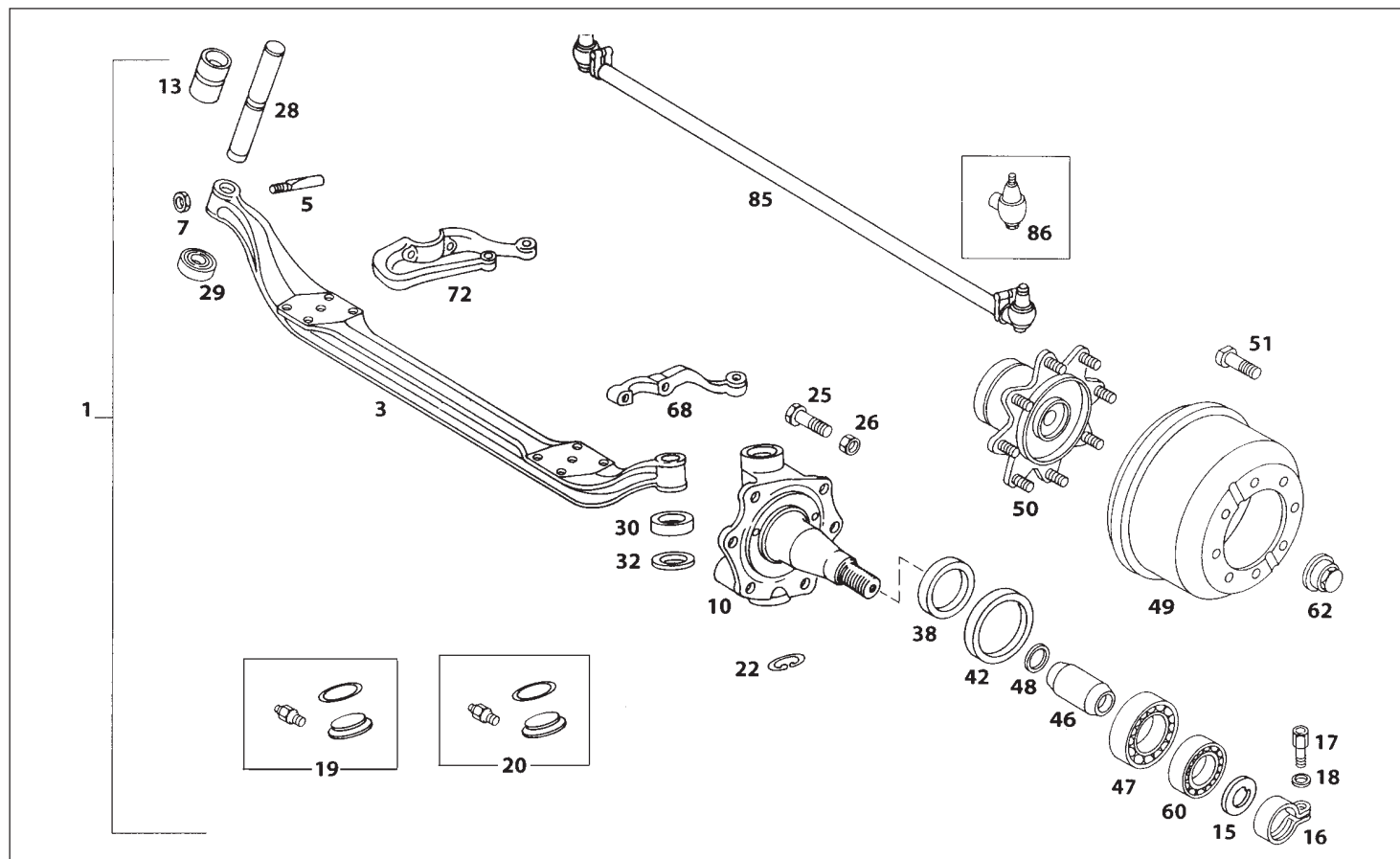


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		Cotter Pin	2	
		Circlip	4	
		Hex. Nut	2	
		Spring Washer	2	
		Grease Nipple	4	

TABLE 35.1

REAR AXLE

GROUP 35

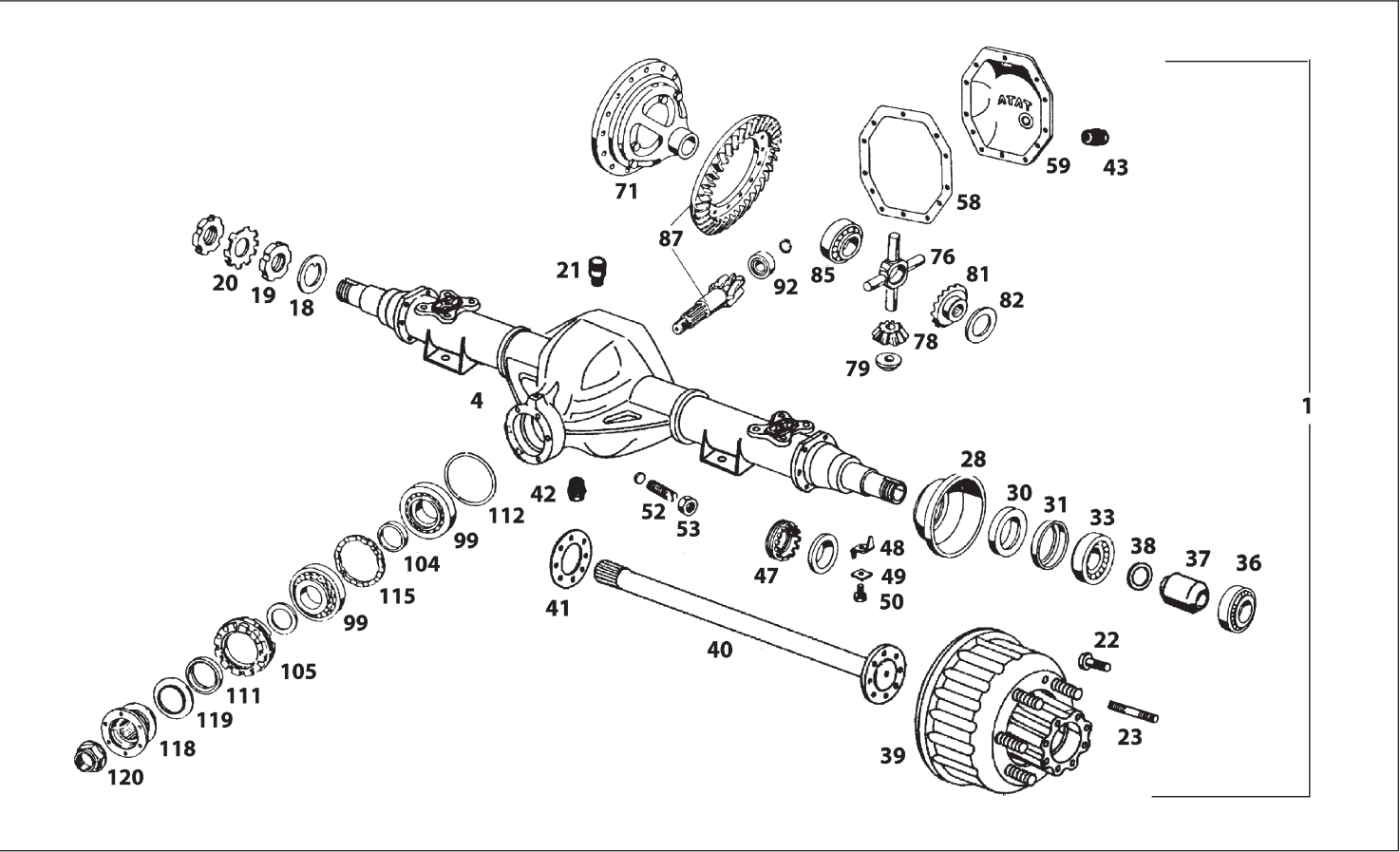


TABLE 35.1 **REAR AXLE** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		REAR AXLE		
1	2733 3500 01 23	Asy Rear Axle Comp 32/7 Ratio,W/Lcrv,Wo/Ar.Bar	1	
4	2733 3510 01 12	Asy.Rear Axle Housing With Supporting Tubes	1	
—	2651 4280 34 01	Threaded Plug	2	
—	2661 3510 82 02	Oil Slinger	2	
18	2612 3560 86 01	Spacer	4	
19	2612 3560 65 01	LockingRing	4	
20	2612 3560 82 02	Locking Plate	2	
21	2574 3315 01 02	Assy Filter Breather	1	
22	2641 4010 67 04	Hub Pin Front (S-Cam)	12	
23	2665 3560 88 01	Stud (M16)	16	
28	2612 3560 82 01	Oil Catcher	2	
—	2661 3510 86 02	Pressure Ring	2	
—	000 997 67 47	Oil Seal, Hub Outer (Single Lip)	2	
30	2661 3560 77 01	Oil Seal, Hub Inner (Double Lip)	2	
—	1458 061100 2	Internal Circlip 110x4	2	
31	2661 3560 86 01	Spacer	2	
33	2575 3560 31 10	Taper Roller Bearing, Inner	2	

TABLE 35.1

REAR AXLE

GROUP 35

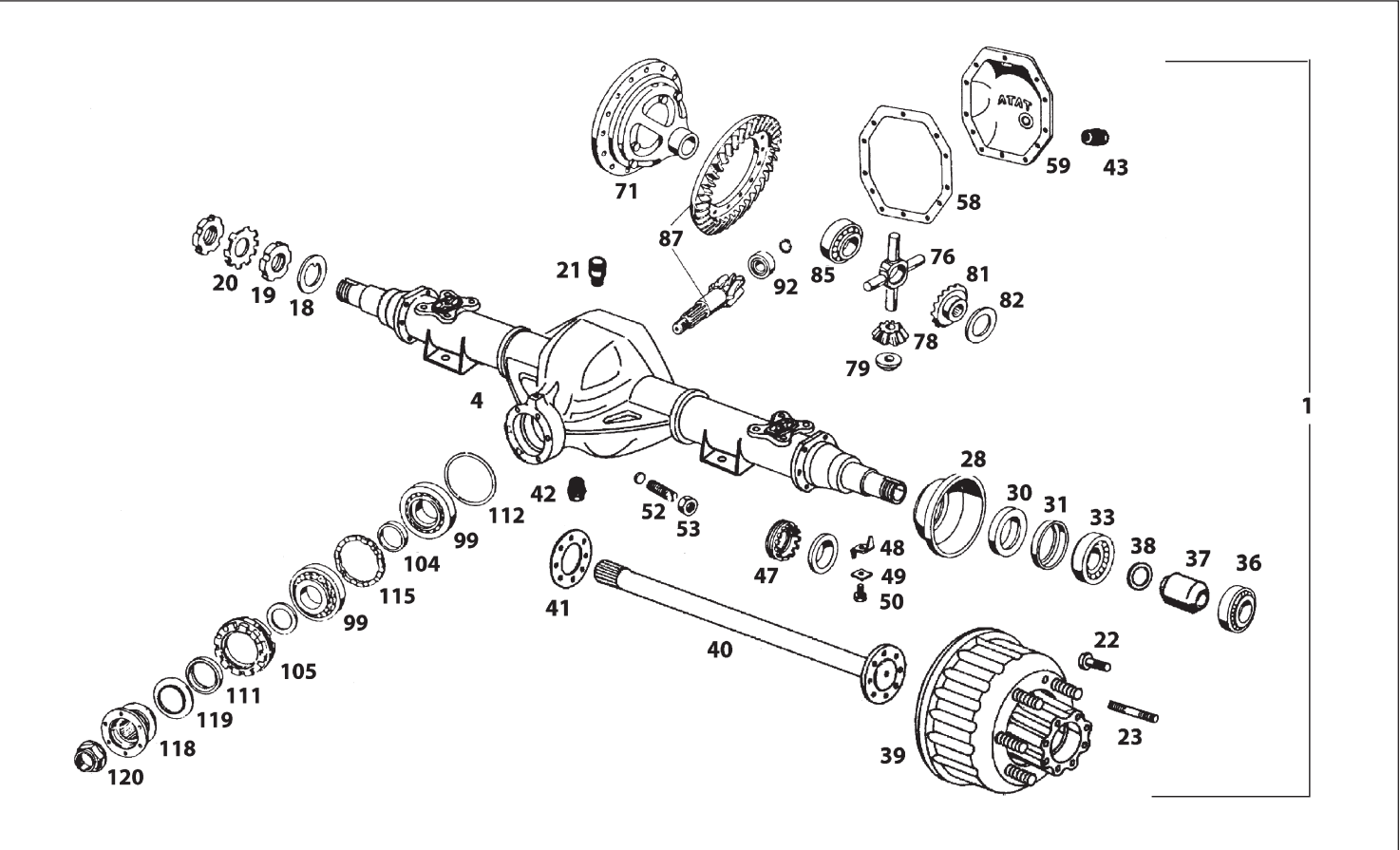


TABLE 35.1 **REAR AXLE** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
36	2612 3560 31 02	Taper Roller Bearing, Outer	2	
37	2661 3560 86 02	Spacer Tube (Between Hub Bearing)	2	
38	2661 3560 83 01	Shim (0.05 Thk)	AR	For Selection
38	2661 3560 83 02	Shim (0.1 Thk)	AR	For Selection
38	2661 3560 83 03	Shim (0.15 Thk)	AR	For Selection
38	2661 3560 83 04	Shim (0.2 Thk)	AR	For Selection
38	2661 3560 83 05	Shim (0.25 Thk)	AR	For Selection
38	2661 3560 83 06	Shim (0.3 Thk)	AR	For Selection
38	2661 3560 83 07	Shim (0.5 Thk)	AR	For Selection
38	2661 3560 83 08	Shim (1.0 Thk)	AR	For Selection
38	2661 3560 83 09	Shim (1.5 Thk)	AR	For Selection
38	2661 3560 83 10	Shim (2.5 Thk)	AR	For Selection
39	2733 3560 37 04	Rear Brake Drum With Hub	2	
40	2661 3570 79 02	Rear Axle Shaft	2	
41	2661 3560 53 02	Gasket (For Brake Drum with Hub)	2	
42	2663 3510 72 01	Magnetic Drain Plug (Allen Type)	1	
43	000 997 05 06	Screw Plug, Oil Filling	1	
—	2612 3530 82 01	Locking Plate	2	

TABLE 35.1

REAR AXLE

GROUP 35

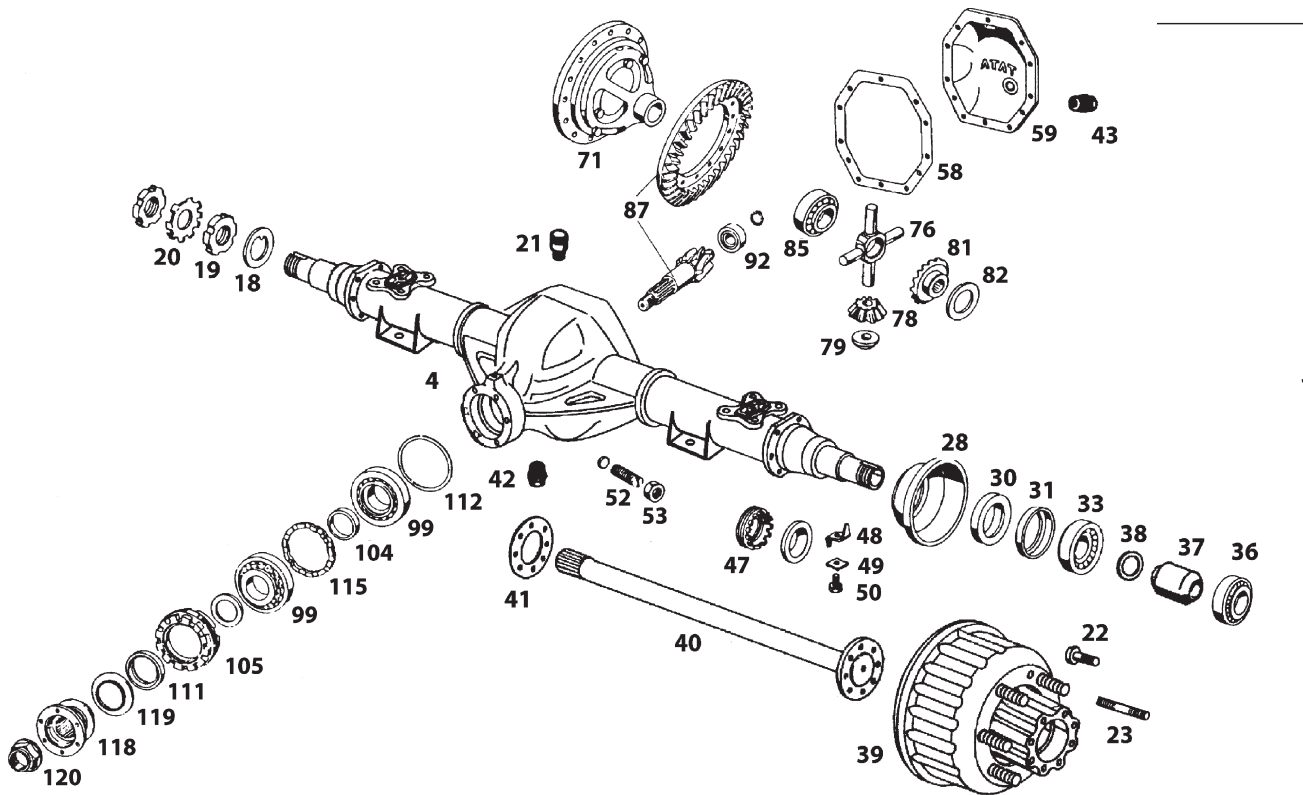


TABLE 35.1 **REAR AXLE** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
47	2661 3530 65 01	Threaded Ring (Differential)	2	
48	312 994 12 01	Locking Plate	2	
49	2612 3560 82 02	Locking Plate	2	
50	1132 399619 1	Hex. Screw M 8x12	2	
52	2612 3530 01 03	Assy Adjusting Pin	1	
53	1208 090180 0	Hex. Thin Nut M 18x1.5	1	
58	2661 3510 53 01	Gasket (Between R. A. Housing & Rear Cover)	1	
59	2661 3510 01 05	Assy. Cover Rear Axle Housing	1	
71	2661 3530 01 01	Differential Housing Assy.	1	
—	2661 3530 61 01	Locking Plate (Differential Case)	8	
—	2612 3530 80 03	Hex. Screw	16	
79	2661 3530 92 10	Spherical Washer (Steel)	4	
82	2661 3530 92 02	Thrust Washer, Shaft Gear 1.95 mm	2	For Selection
82	2661 3530 92 03	Thrust Washer, Shaft Gear 2.00 mm	2	For Selection
82	2661 3530 92 04	Thrust Washer, Shaft Gear 2.05 mm	2	For Selection
82	2661 3530 92 05	Thrust Washer, Shaft Gear 2.10 mm	2	For Selection
82	2661 3530 92 06	Thrust Washer, Shaft Gear 2.15 mm	2	For Selection
82	2661 3530 92 07	Thrust Washer, Shaft Gear 2.20 mm	2	For Selection

TABLE 35.1

REAR AXLE

GROUP 35

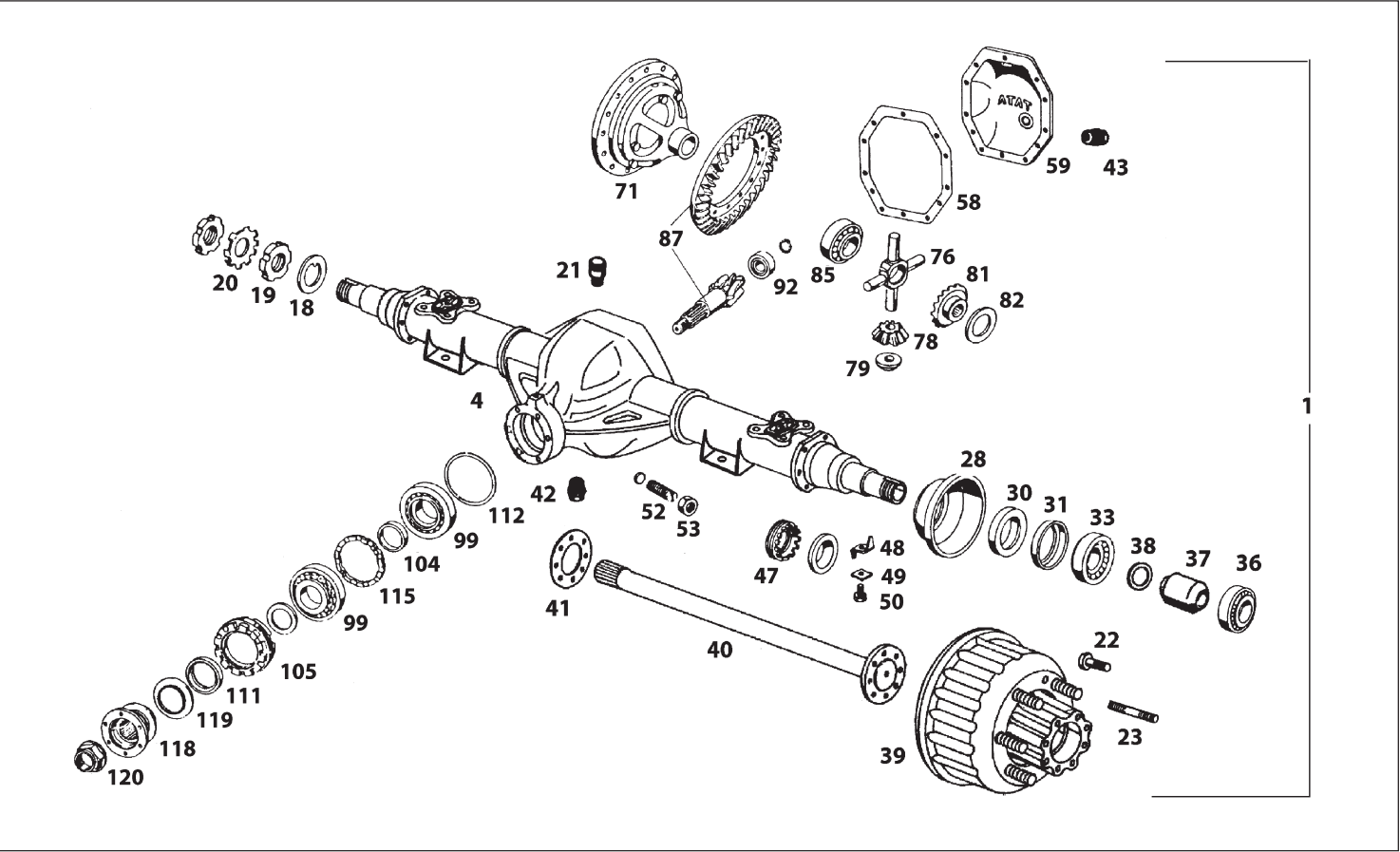


TABLE 35.1 **REAR AXLE** **GROUP 35**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
82	2661 3530 92 08	Thrust Washer, Shaft Gear 2.25 mm	2	For Selection
85	2612 3530 31 01	Taper Roller Bearing	2	
87	2661 3530 01 08	Assy. Crown Wheel and Pinion 32/7	1	
92	2661 3530 31 16	Cylindrical Roller Brg. (Pinion Nose)	1	
99	2661 3530 31 05	Taper Roller Brg	2	
104	2661 3530 86 32	Spacer (Between Tail Pinion Brgs.)	1	
104	2661 3530 86 68	Spacer (Between Brg. and Flange)	1	
105	2661 3530 65 06	Assy. Threaded Ring	1	
111	2661 3530 77 02	Oil Seal Tail Pinion	1	
112	2661 3530 83 02	Shim 0.1 Thick	AR	
112	2661 3530 83 03	Shim 0.15 Thick	AR	For Selection
112	2661 3530 83 04	Shim 0.20 Thick	AR	For Selection
112	2661 3530 83 05	Shim 0.25 Thick	AR	For Selection
112	2661 3530 83 06	Shim 0.30 Thick	AR	For Selection
112	2661 3530 83 08	Shim 0.50 Thick	AR	For Selection
112	2661 3530 83 09	Shim 1.0 Thick	AR	For Selection
112	2661 3530 83 10	Shim 1.5 Thick	AR	For Selection
115	2661 3530 86 35	Spacer Ring, Tail Pinion 7.60 Thick	1	For Selection

TABLE 35.1

REAR AXLE

GROUP 35

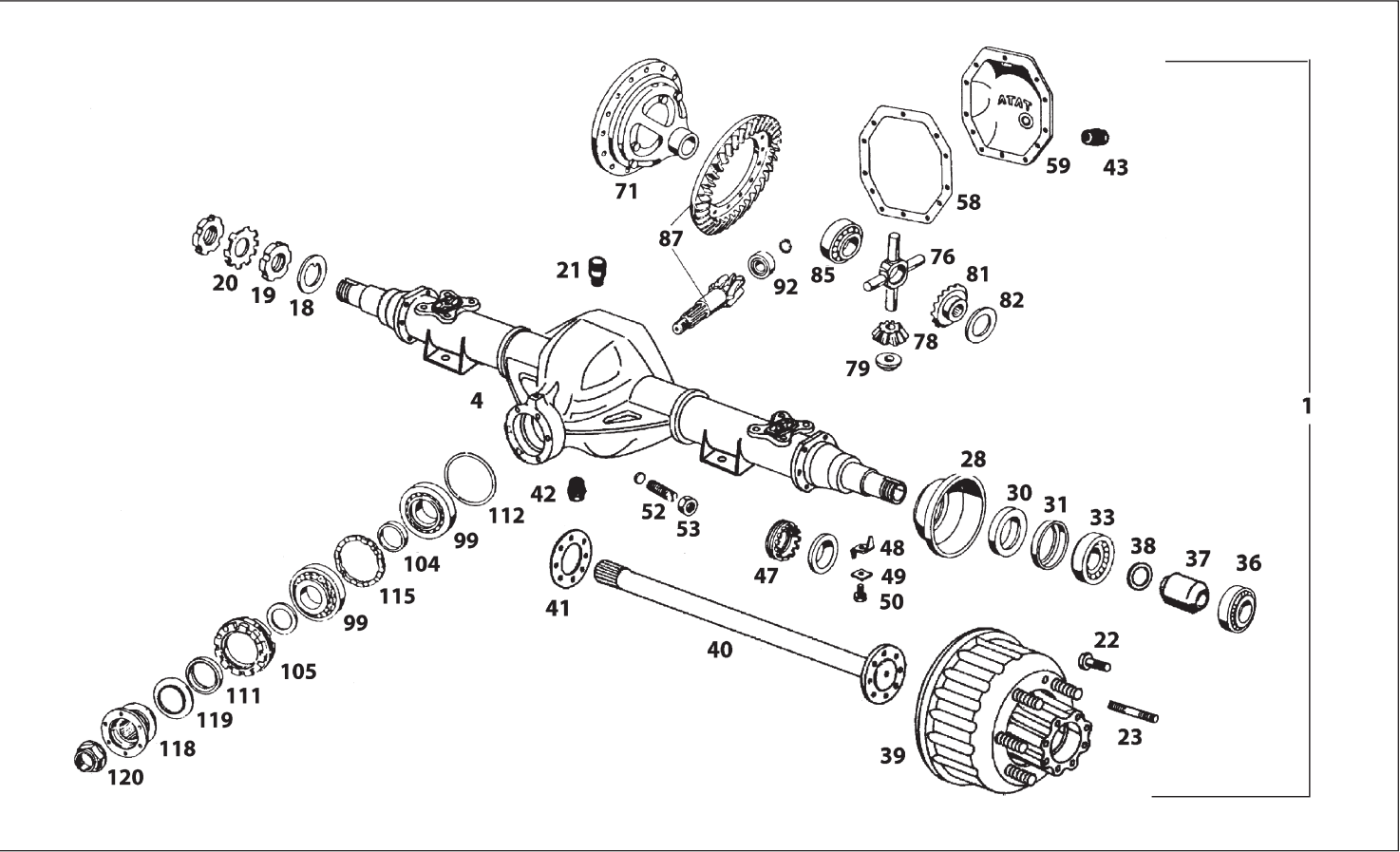


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
115	2661 3530 86 36	Spacer Ring, Tail Pinion 7.62 Thick	1	For Selection
115	2661 3530 86 37	Spacer Ring, Tail Pinion 7.64 Thick	1	For Selection
115	2661 3530 86 38	Spacer Ring, Tail Pinion 7.66 Thick	1	For Selection
115	2661 3530 86 39	Spacer Ring, Tail Pinion 7.68 Thick	1	For Selection
115	2661 3530 86 40	Spacer Ring, Tail Pinion 7.70 Thick	1	For Selection
115	2661 3530 86 41	Spacer Ring, Tail Pinion 7.72 Thick	1	For Selection
115	2661 3530 86 42	Spacer Ring, Tail Pinion 7.74 Thick	1	For Selection
115	2661 3530 86 44	Spacer Ring, Tail Pinion 7.78 Thick	1	For Selection
115	2661 3530 86 45	Spacer Ring, Tail Pinion 7.80 Thick	1	For Selection
115	2661 3530 86 46	Spacer Ring, Tail Pinion 7.82 Thick	1	For Selection
115	2661 3530 86 47	Spacer Ring, Tail Pinion 7.84 Thick	1	For Selection
115	2661 3530 86 48	Spacer Ring, Tail Pinion 7.86 Thick	1	For Selection
115	2661 3530 86 49	Spacer Ring, Tail Pinion 7.88 Thick	1	For Selection
115	2661 3530 86 50	Spacer Ring, Tail Pinion 7.90 Thick	1	For Selection
115	2661 3530 86 51	Spacer Ring, Tail Pinion 7.92 Thick	1	For Selection
115	2661 3530 86 52	Spacer Ring, Tail Pinion 7.94 Thick	1	For Selection
115	2661 3530 86 53	Spacer Ring, Tail Pinion 7.96 Thick	1	For Selection
115	2661 3530 86 54	Spacer Ring, Tail Pinion 7.98 Thick	1	For Selection

TABLE 35.1

REAR AXLE

GROUP 35

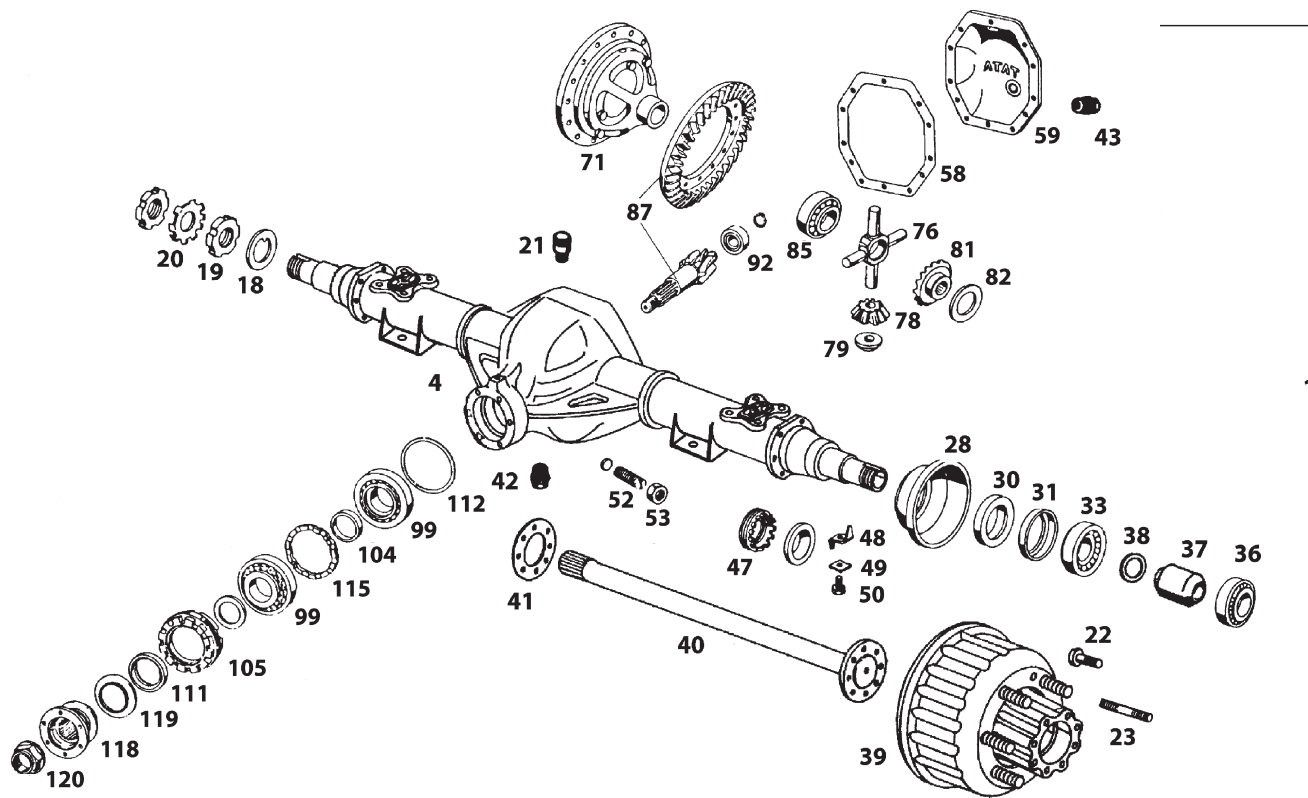


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
115	2661 3530 86 55	Spacer Ring, Tail Pinion 8.00 Thick	1	For Selection
115	2661 3530 86 56	Spacer Ring, Tail Pinion 8.02 Thick	1	For Selection
115	2661 3530 86 57	Spacer Ring, Tail Pinion 8.04 Thick	1	For Selection
115	2661 3530 86 58	Spacer Ring, Tail Pinion 8.06 Thick	1	For Selection
115	2661 3530 86 59	Spacer Ring, Tail Pinion 8.08 Thick	1	For Selection
115	2661 3530 86 60	Spacer Ring, Tail Pinion 8.10 Thick	1	For Selection
115	2661 3530 86 63	Spacer Ring, Tail Pinion 8.12 Thick	1	For Selection
115	2661 3530 86 64	Spacer Ring, Tail Pinion 8.14 Thick	1	For Selection
115	2661 3530 86 65	Spacer Ring, Tail Pinion 8.16 Thick	1	For Selection
115	2661 3530 86 66	Spacer Ring, Tail Pinion 8.18 Thick	1	For Selection
115	2661 3530 86 67	Spacer Ring, Tail Pinion 8.20 Thick	1	For Selection
118	2661 3530 01 27	Assy. Coupling Flange	1	
119	2661 3530 82 03	Dust Cover	1	
120	2661 3530 65 04	Hex. Nut (Tail Pinion Coupling Flange)	1	
—	2661 3530 01 25	Assy. Kit Bevel & Shaft Gear Set with spider	1	
78		Diff. Bevel Pinion	4	
81		Rear Axle Shaft Gear	2	
76		Differential Spider	1	

TABLE 40.1

WHEEL RIM AND SPARE WHEEL CARRIER

GROUP 40

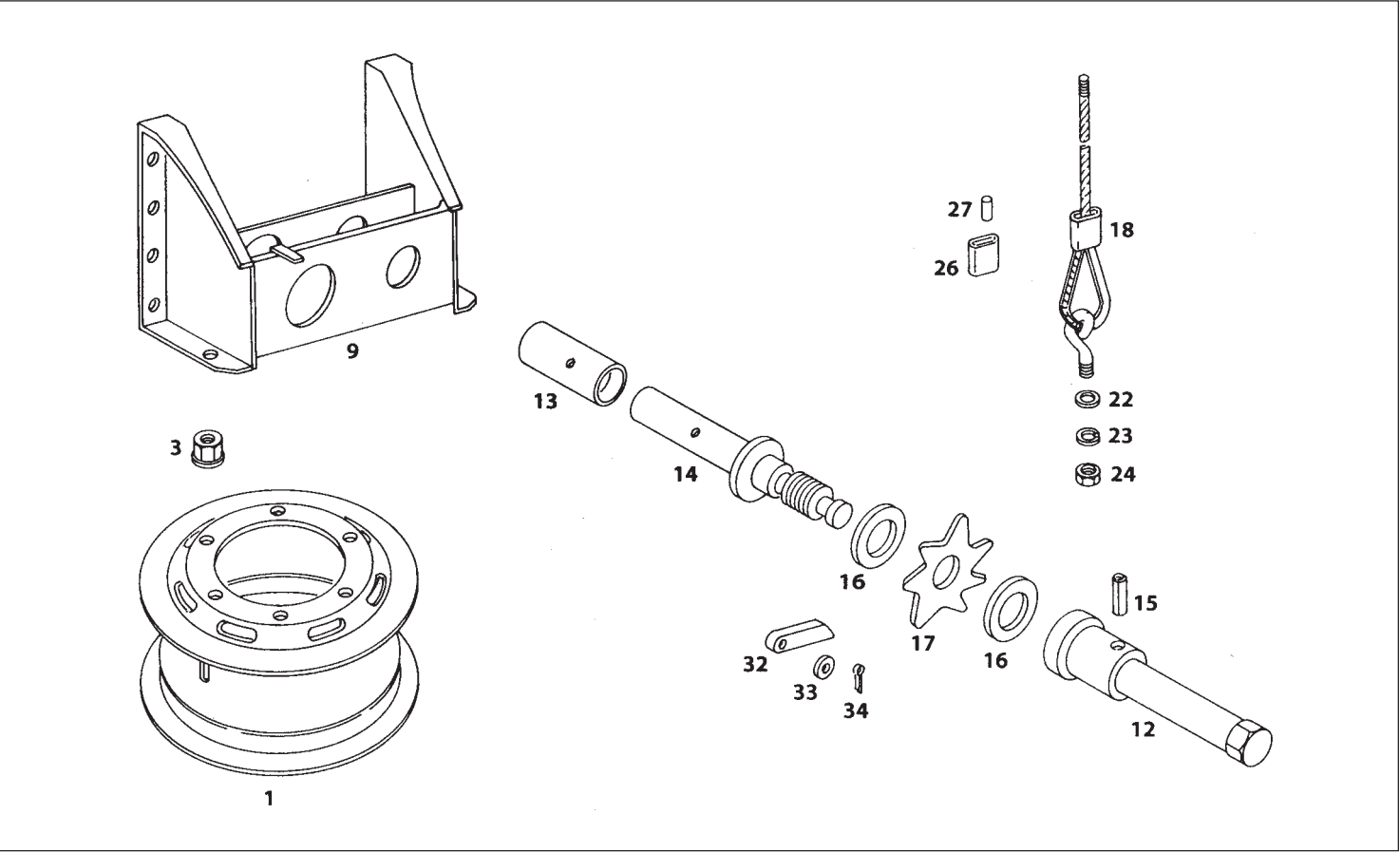


TABLE 40.1
WHEEL RIM AND SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WHEEL RIM AND SPARE WHEEL CARRIER		
1	2640 4010 01 02	Assy. Wheel Rim with Disc (6x16)	6	
—	2651 4010 00 02	Locking Ring	6	
3	2640 4010 01 01	Assy. Wheel Nut	24	
—	2641 4030 01 06	Assy. Spare Wheel Carrier	1	
9	2641 4030 01 04	Assy. Bracket (Spare Wheel Mtg.)	1	
12	2641 4030 01 02	Assy. Handle	1	
13	2651 4030 84 01	Sleeve	1	
14	2651 4030 01 15	Assy. Shaft	1	
15	1310 210424 7	Grooved Pin 4x24	1	
—	1415 050450 4	Disc Spring A 45	1	
16	2573 4030 63 01	Friction Pad	2	
17	2576 4030 71 08	Ratchet Wheel	1	
18	2651 4030 01 16	Assy. Wire Rope	1	
22	042 312 00 76 J	Washer	2	
23	1252 069802 5	Spring Washer B 8	1	
24	1205 159802 2	Hex. Nut M 8	1	
26	2573 4030 99 03	Ferrule	1	

TABLE 40.1

WHEEL RIM AND SPARE WHEEL CARRIER

GROUP 40

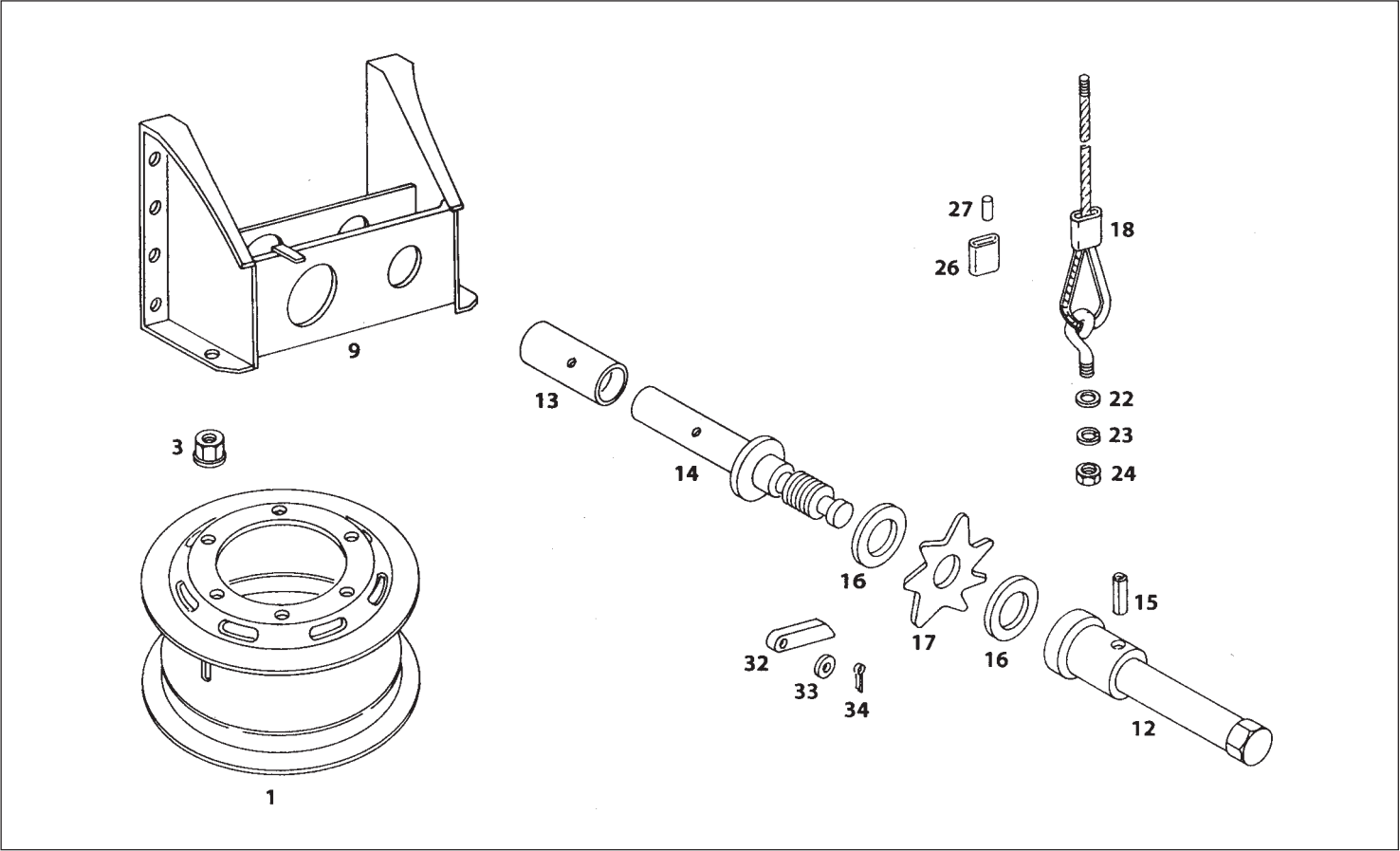


TABLE 40.1
WHEEL RIM AND SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
27	2573 4030 67 03	Pin MS 4 Dia.x25	1	
32	2576 4030 71 09	Ratchet Arm	1	
33	1248 060090 6	Black Washer B 9	1	
34	1315 060614 9	Split Pin 2x14	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

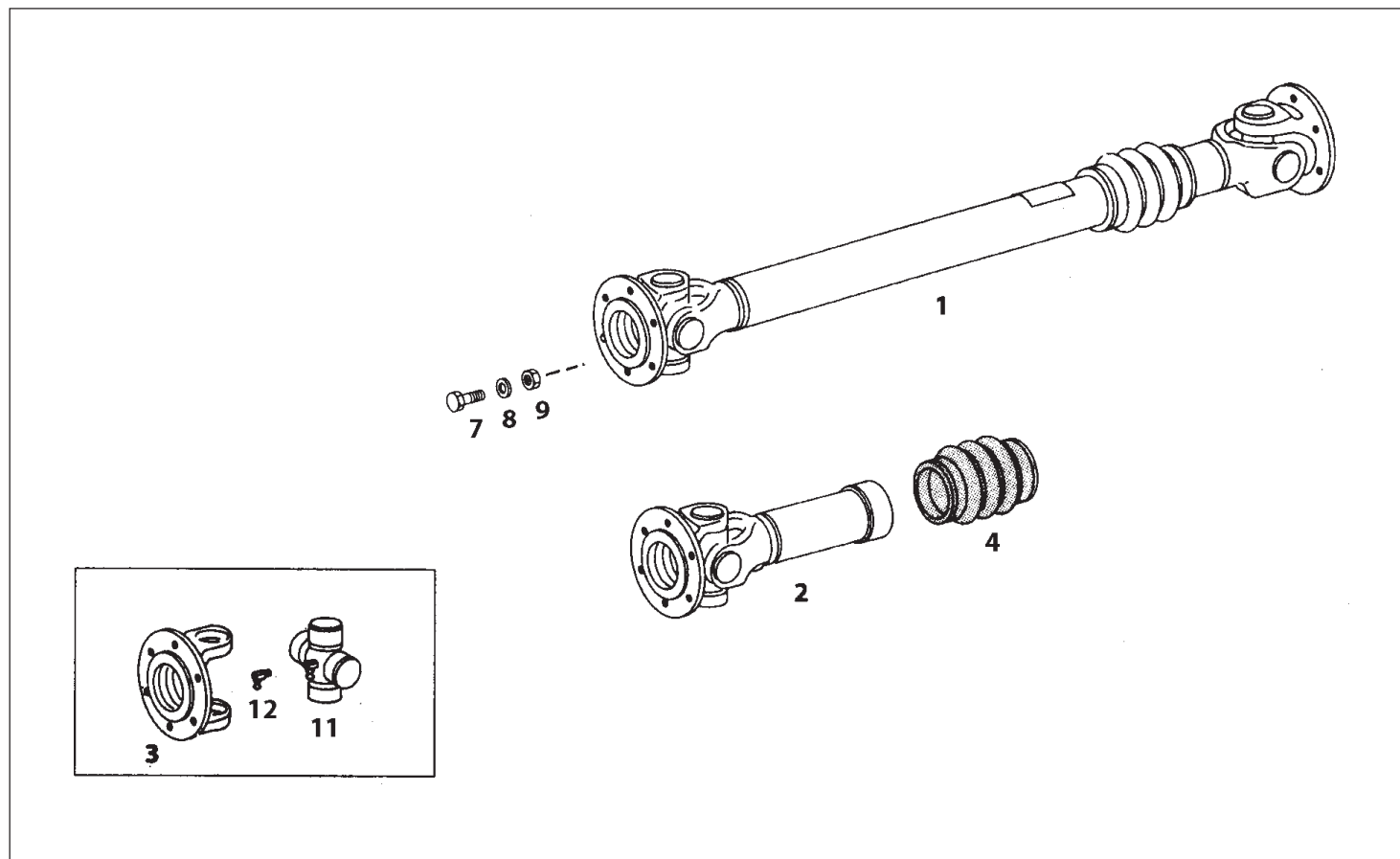


TABLE 41.1	PROPELLER SHAFT	GROUP 41
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		PROPELLER SHAFT		
1	2705 4112 01 11	Assy. Propeller Shaft	1	
2	2573 4112 01 09	Assy. U.J. Long Fork Complete	1	
3	312 411 11 11	U.J. Flange	1	
4	328 411 00 97	Protective Cap	1	
—	328 411 00 51	Ring	2	
—	1428 050080 2	Hose Clamp 80	1	
—	1428 050070 5	Hose Clamp 70	1	
7	2576 4111 32 01	Bolt	12	
8	2505 2640 61 01	Locking Plate	6	
9	1205 190100 1	Hex Nut M10X1	12	
		REPAIR KIT		
—	2651 4110 01 28	Cross Repair Kit Consisting of :	1	
11		Cross	1	Not Serviced Loose
—		Assy. Bearing Cup	4	Not Serviced Loose
—		Closing Ring	4	Not Serviced Loose
12		Grease Nipple	1	Not Serviced Loose
—		Hex Thin Nut M 8x1	1	Not Serviced Loose

TABLE 42.1

FRONT WHEEL BRAKES

GROUP 42

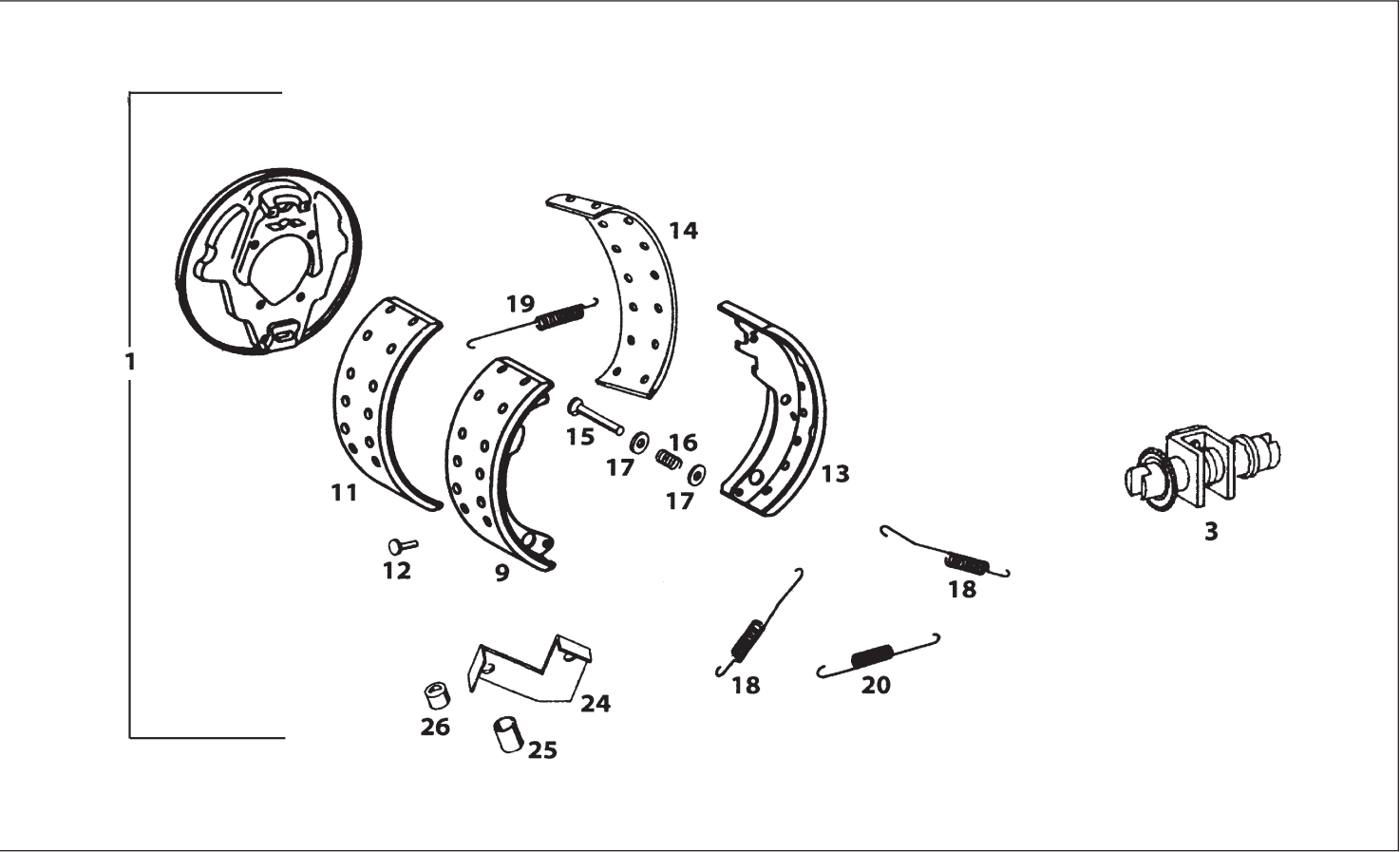


TABLE 42.1
FRONT WHEEL BRAKES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		FRONT WHEEL BRAKES		
1	2705 4210 01 13	Assy Front Axle Brake LH	1	
1	2705 4210 01 14	Assy Front Axle Brake RH	1	
2	2640 4212 01 05	Assy.Wheel Cylinder 22.22 Dia.	2	
3	2651 4210 01 21	Assy. Adjuster Complete	2	
9	2651 4213 01 24	Assy.Brake Shoe with Lining (Primary) Non-Asb	2	
11	2651 4210 63 03	Brake Lining Primary Normal	1	For Selection
12	1344 250610 2	Hollow Rivet 6x10 St.	12	
13	2651 4213 01 25	Assy.Brake Shoe W.T Lining Seco.Non-Asb	2	
14	2651 4210 63 04	Brake Lining Secondary Normal	2	For Selection
15	2640 4210 67 01	Pin	4	
16	2651 4230 87 01	Spring (Axial Retaining)	4	
17	2651 4230 82 15	Cover	4	
18	2640 4210 87 05	Return Spring (Centre)	4	
19	2640 4210 87 04	Spring (Shoe Return Top)	2	
20	2651 4210 87 06	Return Spring (Bottom)	1	
24	2651 4210 71 03	Lock Plate	2	
25	2651 4210 77 07	Plug	4	

TABLE 42.1

FRONT WHEEL BRAKES

GROUP 42

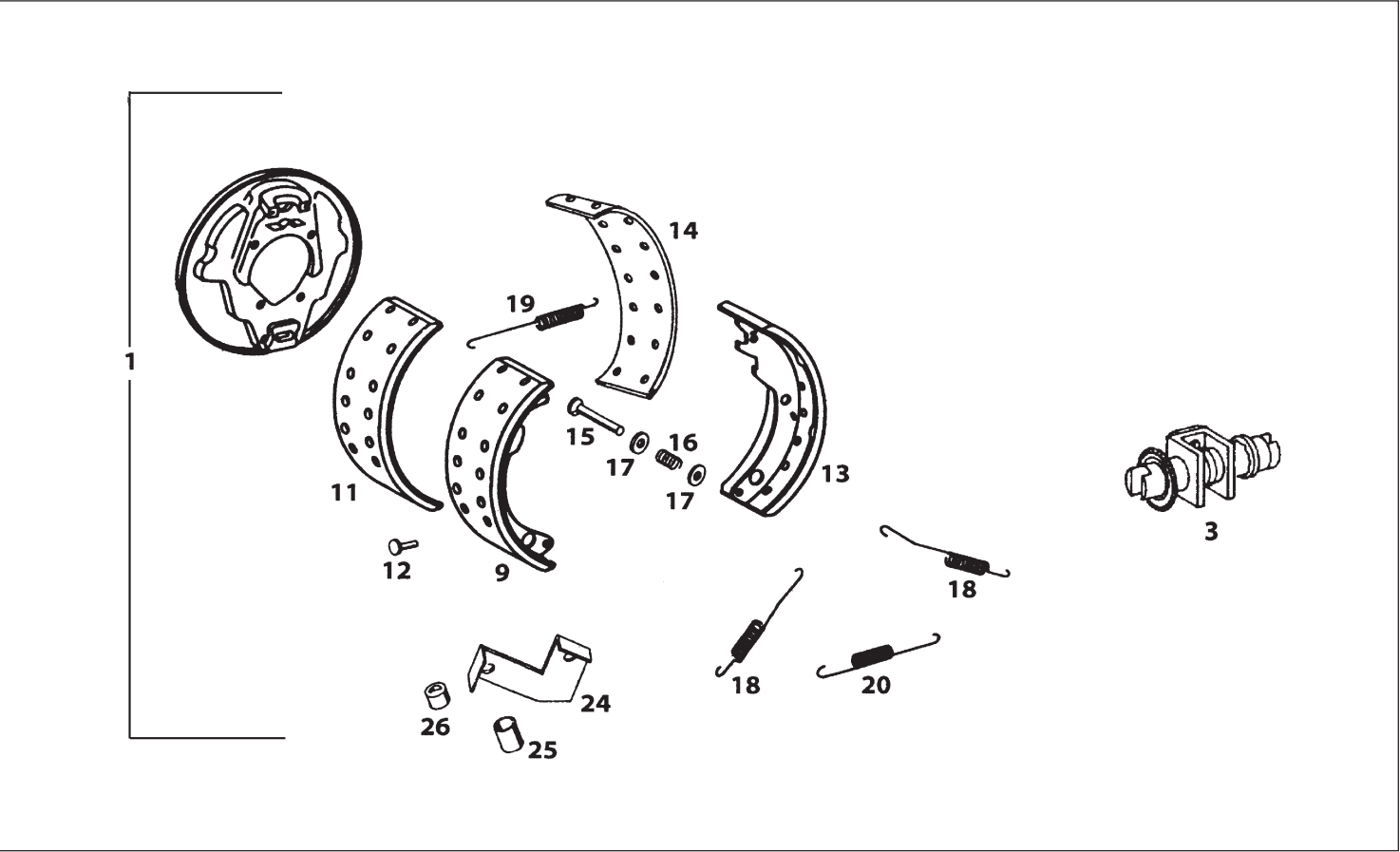


TABLE 42.1
FRONT WHEEL BRAKES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
26	2651 4230 77 05	Plug	4	
—	2640 4212 01 08	REPAIR KIT		
		Repair Kit (Minor) for Wheel Cylinder	1	
		(22.22 mm Dia.) Consisting of :		
—		Rubber Boot	2	
—		Cup Seal	2	
—		Grease Tube	1	

TABLE 42.2

REAR WHEEL BRAKES

GROUP 42

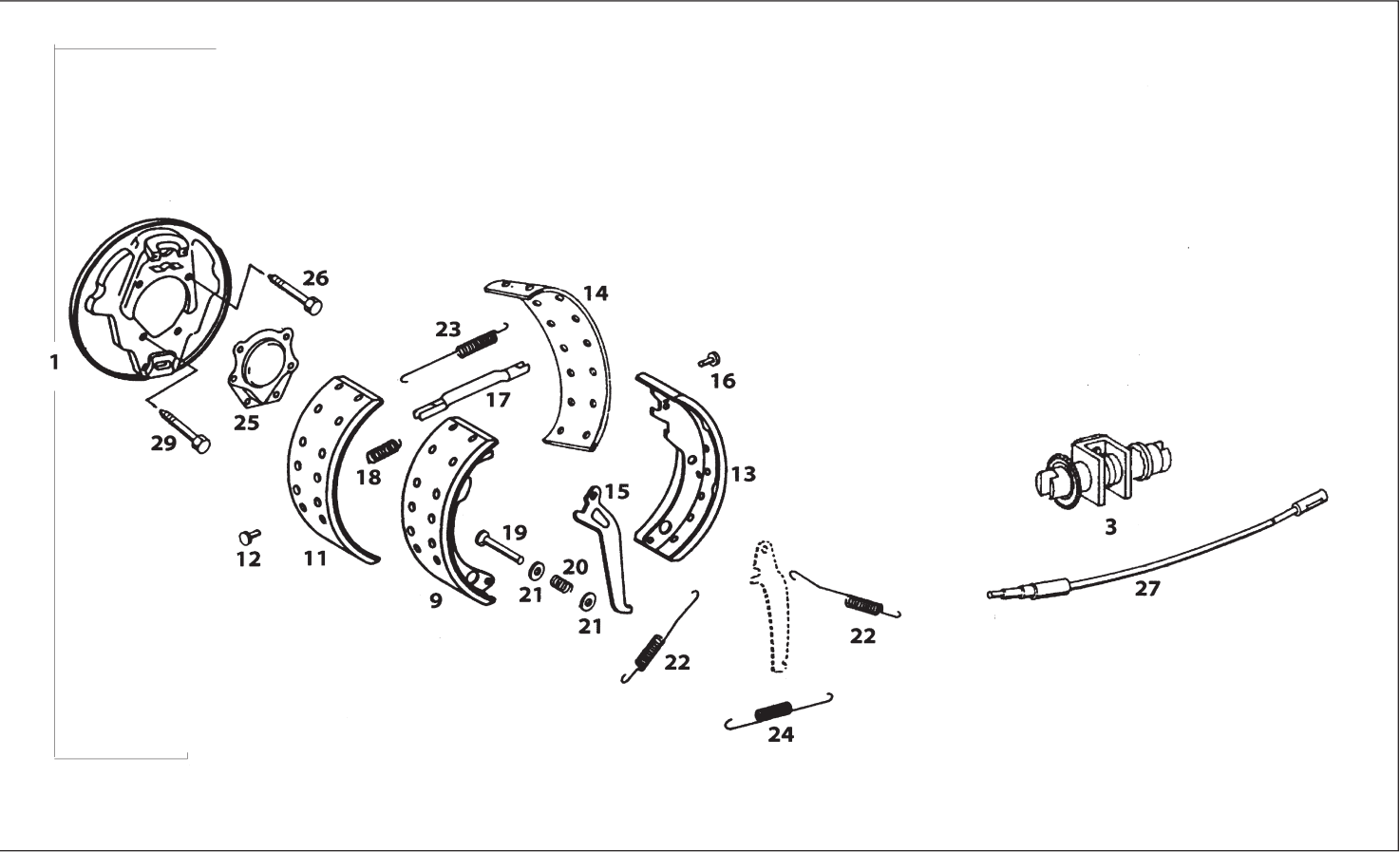


TABLE 42.2
REAR WHEEL BRAKES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		REAR WHEEL BRAKES		
1	2705 4230 01 50	Assy Rear Axle Brake LH	1	Refer Table 42.1 for repair Kits
1	2705 4230 01 51	Assy Rear Axle Brake RH	1	
2	2640 4212 01 05	Assy.Wheel Cylinder 22.22 Dia.	2	
3	2651 4210 01 21	Assy.Adjuster Complete	2	
9	2651 4213 01 24	Assy.Brake Shoe With Lining Primary - Non-Asb	1	
11	2651 4210 63 03	Brake Lining Primary Normal	2	
12	1344 250610 2	Hollow Rivet 6x10 St.	12	
13	2651 4213 01 25	Assy.Brake Shoe With Lining Secondary - Non-Asb	1	
14	2651 4210 63 04	Brake Lining Secondary Normal	2	
15	2640 4230 60 01	Brake Lever RH	1	
15	2640 4230 60 02	Brake Lever LH	1	
16	2640 4230 74 01	Rivet	2	
17	2640 4230 01 05	Assy.Thrust Rod LH	1	
17	2640 4230 01 06	Assy.Thrust Rod RH	1	
18	2640 4230 87 01	Thrust Spring	2	
19	2640 4210 67 01	Pin	4	
20	2651 4230 87 01	Spring (Axial Retaining)	4	

TABLE 42.2

REAR WHEEL BRAKES

GROUP 42

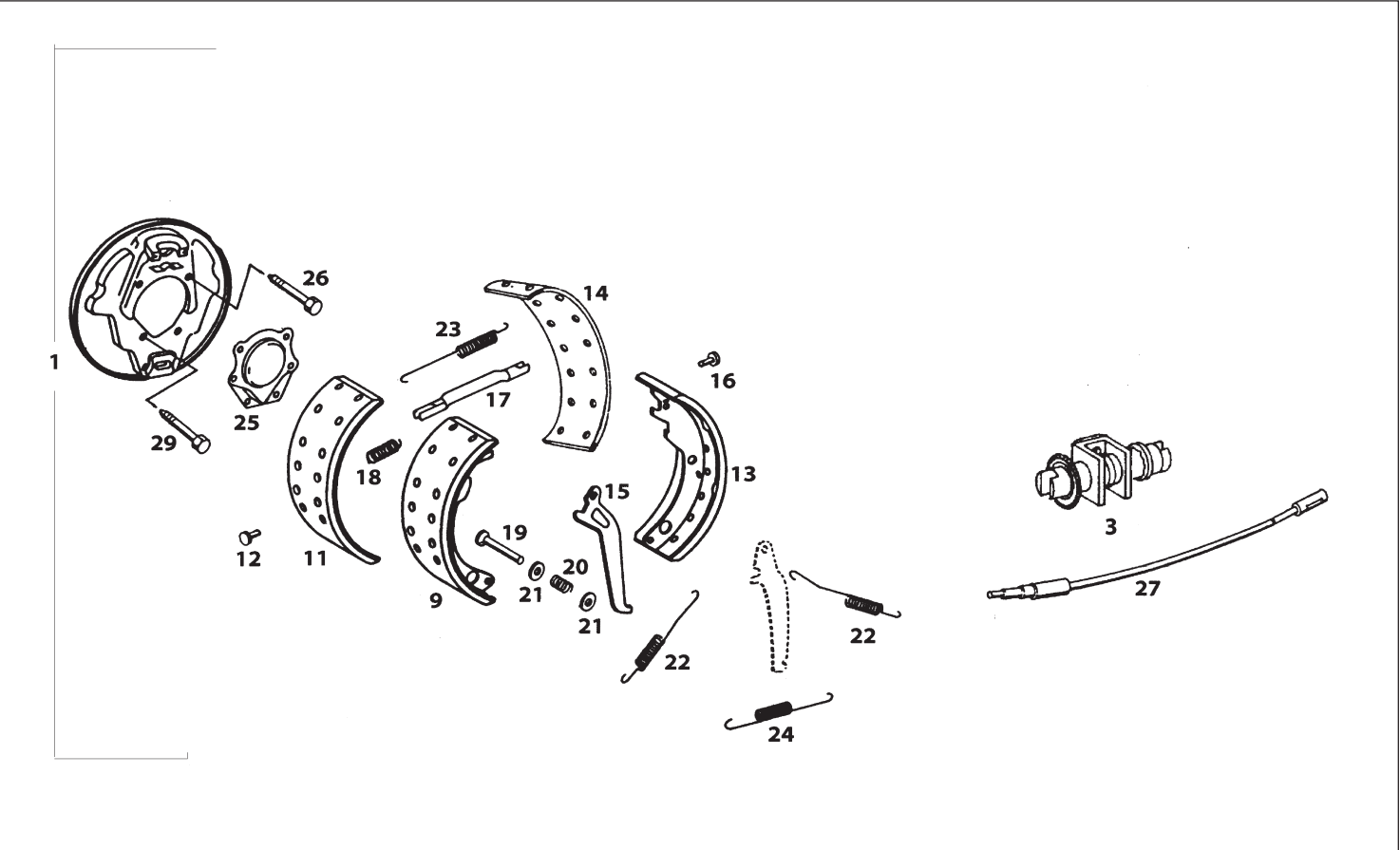


TABLE 42.2	REAR WHEEL BRAKES	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
21	2651 4230 82 15	Cover	8	
22	2640 4210 87 05	Return Spring (Centre)	4	
23	2640 4210 87 01	Spring (Shoe Return Top)	2	Optional
23	2640 4210 87 04	Spring	2	Optional
24	2651 4210 87 06	Return Spring (Bottom)	2	
25	2651 4230 82 33	Oil Catcher	1	
26	2573 4230 80 04	Hex. Screw	4	
27	2705 4270 01 49	Assy.Parking Brake Cable Rear	1	
29	2641 4230 80 01	Hex. Screw	4	

TABLE 42.3

TANDEM MASTER CYLINDER

GROUP 42

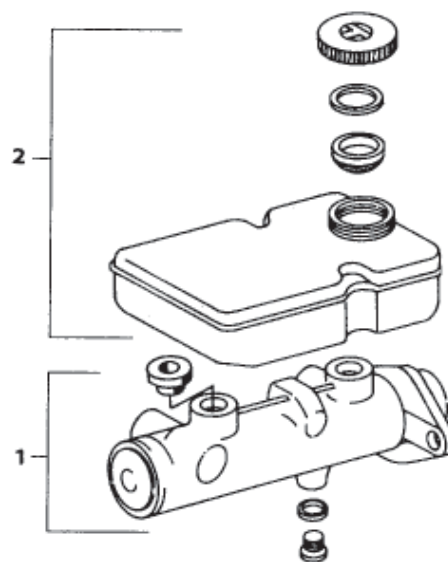


TABLE 42.3
TANDEM MASTER CYLINDER
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
1	2705 4310 01 01	TANDEM MASTER CYLINDER Assy. Tandem Master Cylinder (25.4 mm Dia.)	1	
2	2641 4310 01 29	Brake Fluid Reservoir	1	

TABLE 42.4

BRAKE PIPE LINES

GROUP 42

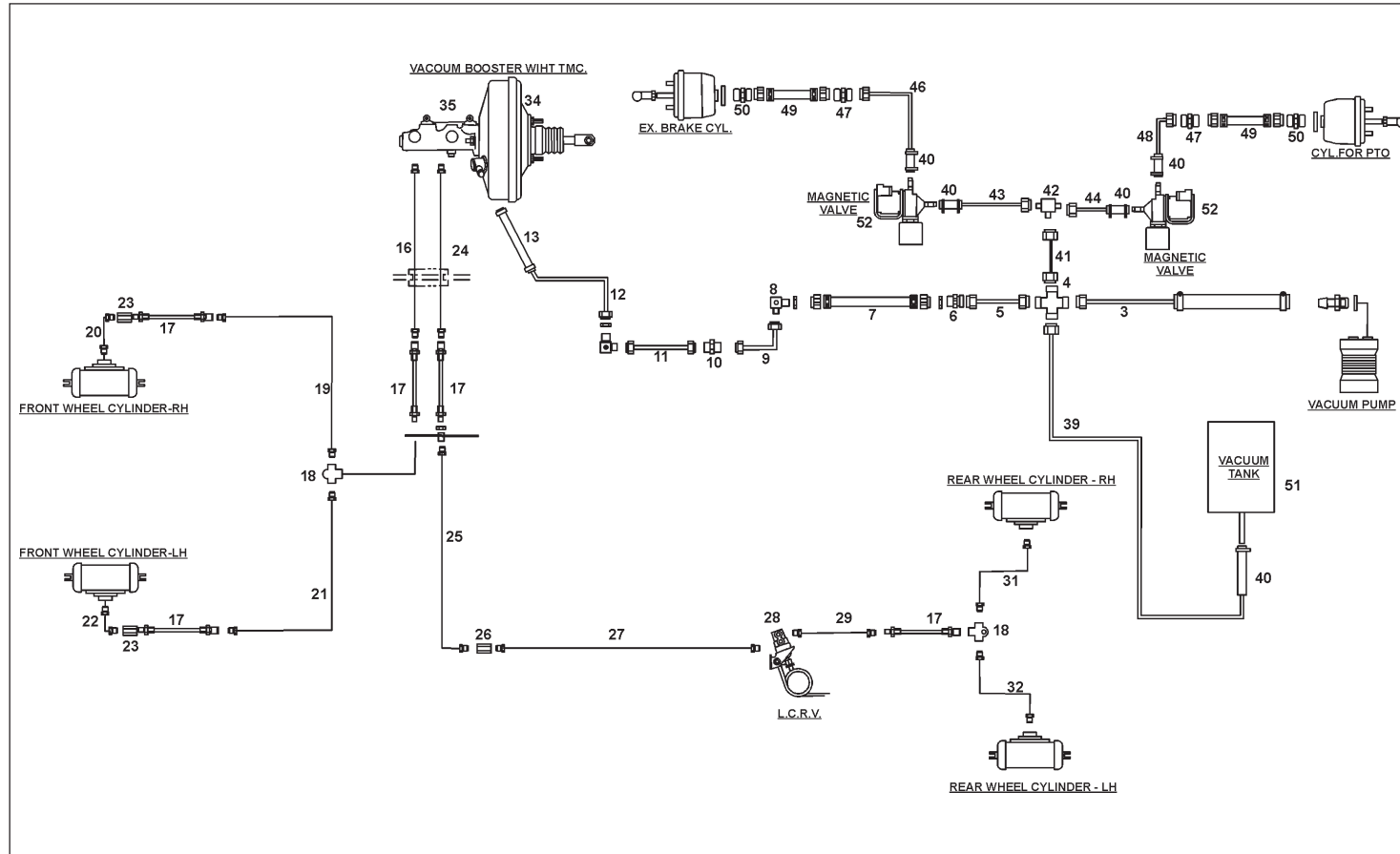


TABLE 42.4
BRAKE PIPE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		BRAKE PIPE LINES		
1	2651 4351 01 09	Tube Assy	1	
2	2651 4350 58 04	Hose	1	
3	2705 4380 01 27	Assy Tube	1	
4	2657 4350 68 01	Cross Body	1	
5	2705 4380 01 28	Assy Tube	1	
6	1642 200120 8	Bulk Hd St Body L12	1	
7	2573 4290 01 61	3/8" Hose Assy. With End Fittings(L=480)	1	
8	1650 280120 5	Bulk Hd Elbow Body L12-	2	
9	2641 4281 01 32	Assy.Tube	1	
10	1642 080120 7	Coupling Body L12	1	
11	2641 4280 01 80	Assy.Tube	1	
12	2641 4290 01 01	Assembly Tube	1	
13	2640 4350 58 02	Hose (200 Lg.)	1	
16	2705 4280 01 89	Assy.Tube	1	
17	2651 4280 01 01	Assy Brake Hose	5	
18	2651 4280 68 03	Three Way Union Brakes India	2	
19	2705 4380 01 22	Assy Tube	1	

TABLE 42.4

BRAKE PIPE LINES

GROUP 42

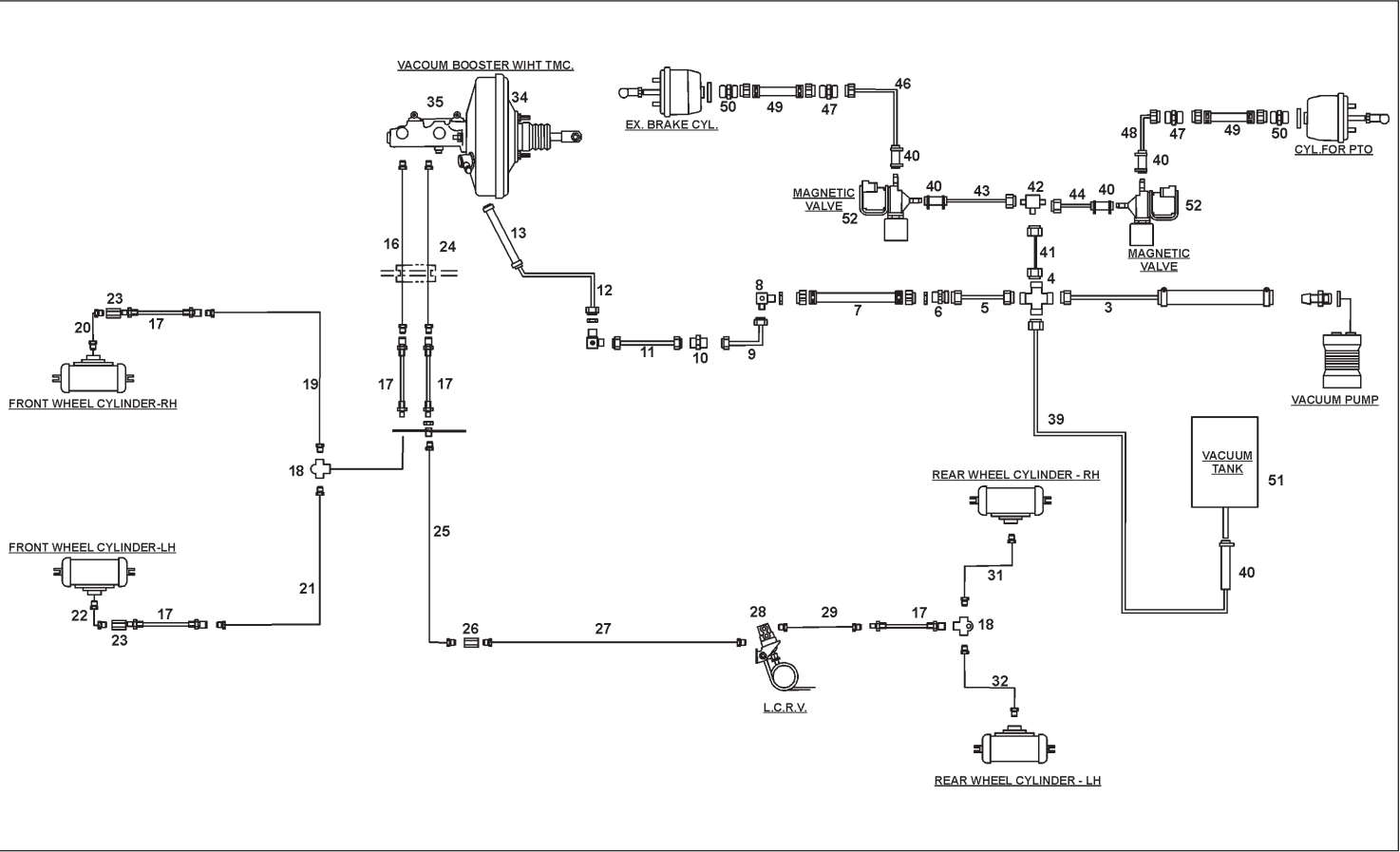


TABLE 42.4 **BRAKE PIPE LINES** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
20	2705 4281 01 22	Assy.Tube	1	
21	2705 4380 01 23	Assy.Tube	1	
22	2705 4281 01 23	Assy.Tube	1	
23	2640 4280 68 02	Adapter	2	
24	2705 4280 01 91	Assy.Tube	1	
25	2705 4380 01 24	Assy.Tube	1	
26	2651 4280 68 04	Adapter	1	
27	2705 4380 01 34	Assy Tube	1	
28	2705 4240 01 01	Assy L.C.R.V. & Linkage	1	
—	2705 4240 01 20	Assy Bracket L.C.R.V. Mounting	1	
29	2705 4380 01 42	Assy.Tube	1	
31	2651 4281 01 31	Assy.Tube	1	
32	2651 4281 01 32	Assy.Tube	1	
34	2705 4350 01 01	Assy 9"+8" Tendem Booster	1	
35	2705 4310 01 01	Assy. Tandem Master Cylinder (25.4 mm Dia.)	1	
39	2705 4380 01 35	Assy Tube	1	
40	2641 4280 77 01	Vacuum Hose	5	
41	2705 4380 01 41	Assy.Tube	1	

TABLE 42.4

BRAKE PIPE LINES

GROUP 42

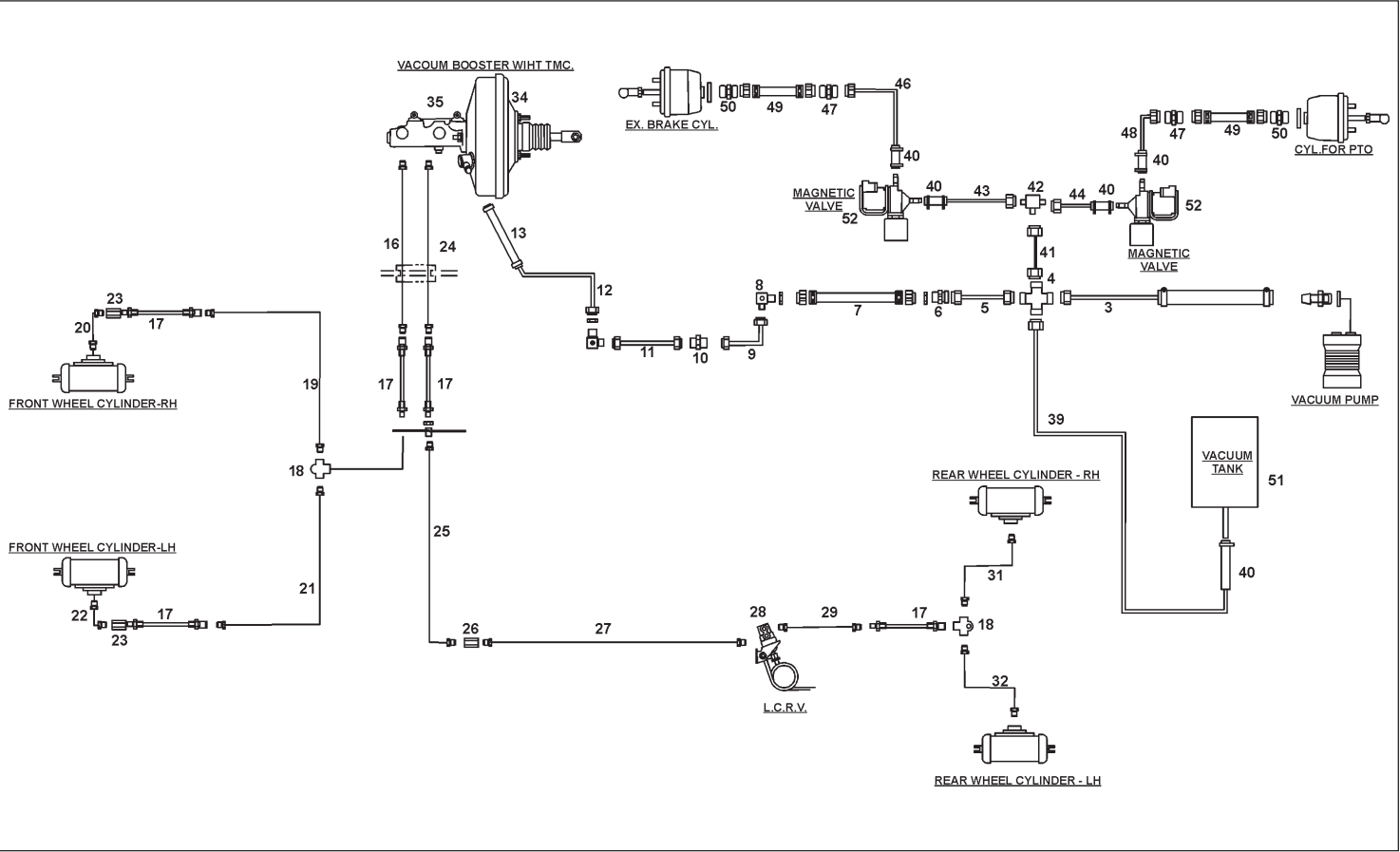


TABLE 42.4
BRAKE PIPE LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
42	1664 140060 6	Equal Tee Body L6	1	
43	2705 4380 01 38	Assy.Tube	1	
44	2705 4380 01 40	Assy.Tube	1	
46	2705 4380 01 37	Assy.Tube	1	
47	1642 080060 0	Coupling Body L6	2	
48	2705 4380 01 39	Assy.Tube	1	
49	2575 2560 01 06	Assy Hose	2	
50	1644 280060 3	Coupling Body 6	2	
51	2644 4350 01 01	Assy.Vacuum Tank.	1	
52	2651 5421 99 08	Assy.Magnetic Valve	2	

TABLE 42.5

PARKING BRAKE

GROUP 42

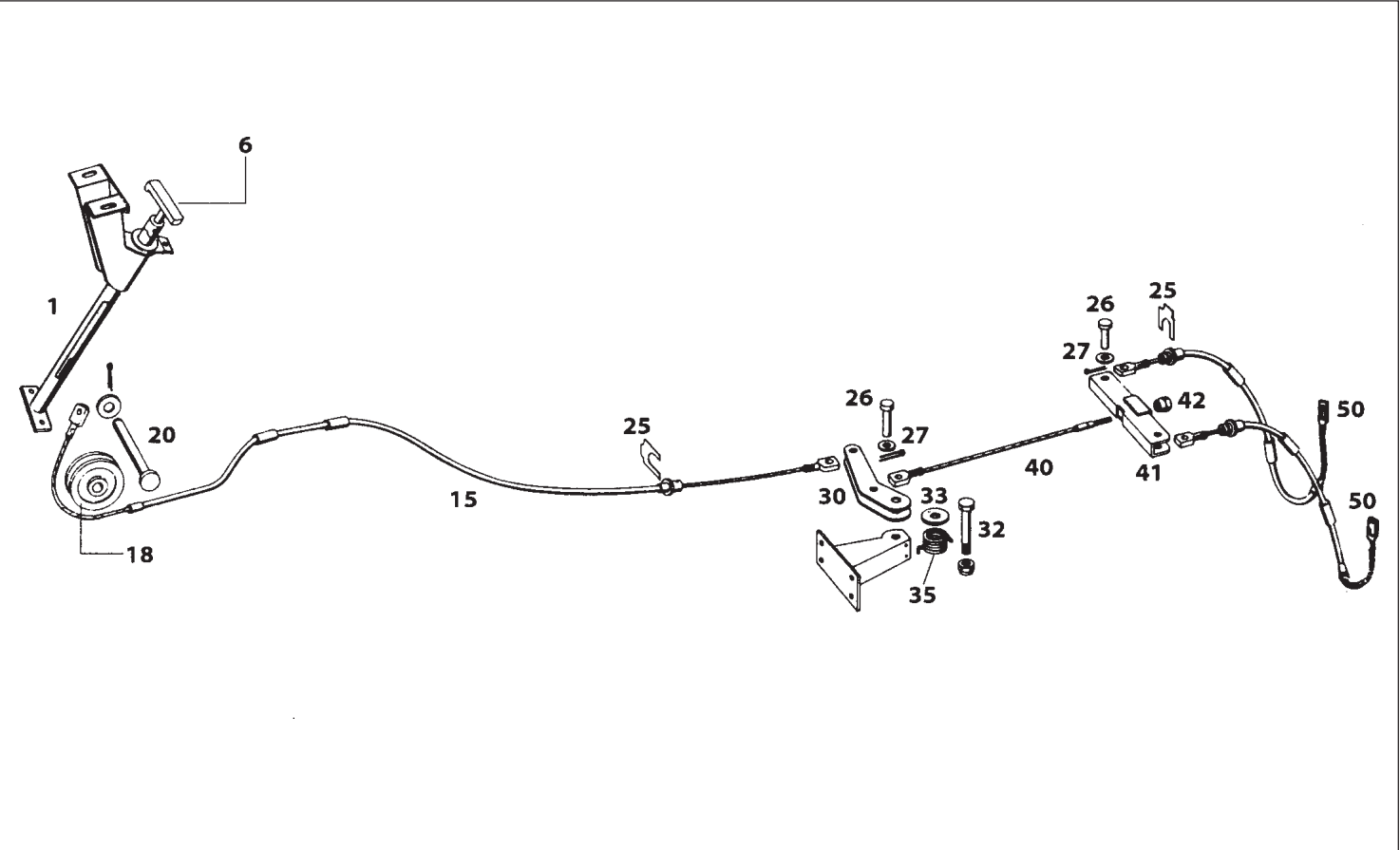


TABLE 42.5
PARKING BRAKE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		PARKING BRAKE		
1	2641 4270 01 47	Assy. Parking Brake Unit	1	
—	2654 4270 87 01	Helical Spring (Handle)	1	
—	2654 4270 99 09	Cam (Sintered)	1	
—	2654 4270 67 14	Pin (5P6x17.5)	2	
6	2654 4270 01 92	Assy. Handle	1	
—	2654 4270 79 09	Ratchet Rod	1	
—	2654 4270 01 74	Assy. Handle Complete	1	
—	2641 4270 01 46	Assy. Guiding Tube with PAWL	1	
—	2654 4270 82 01	Pawl	1	
—	2654 4270 67 07	Clevis Pin	1	
—	2654 4270 87 02	Helical Torsion Spring	1	
15	2705 4270 01 53	Assy. Parking Cable Front	1	
18	2654 4270 70 01	Pulley	1	
—	2651 2910 63 07	Bush	2	
20	2654 4270 67 06	Clevis Pin	1	
25	2651 4280 42 01	Holder Brake Hose	3	
26	2651 4270 67 06	Clevis Pin	1	

TABLE 42.5

PARKING BRAKE

GROUP 42

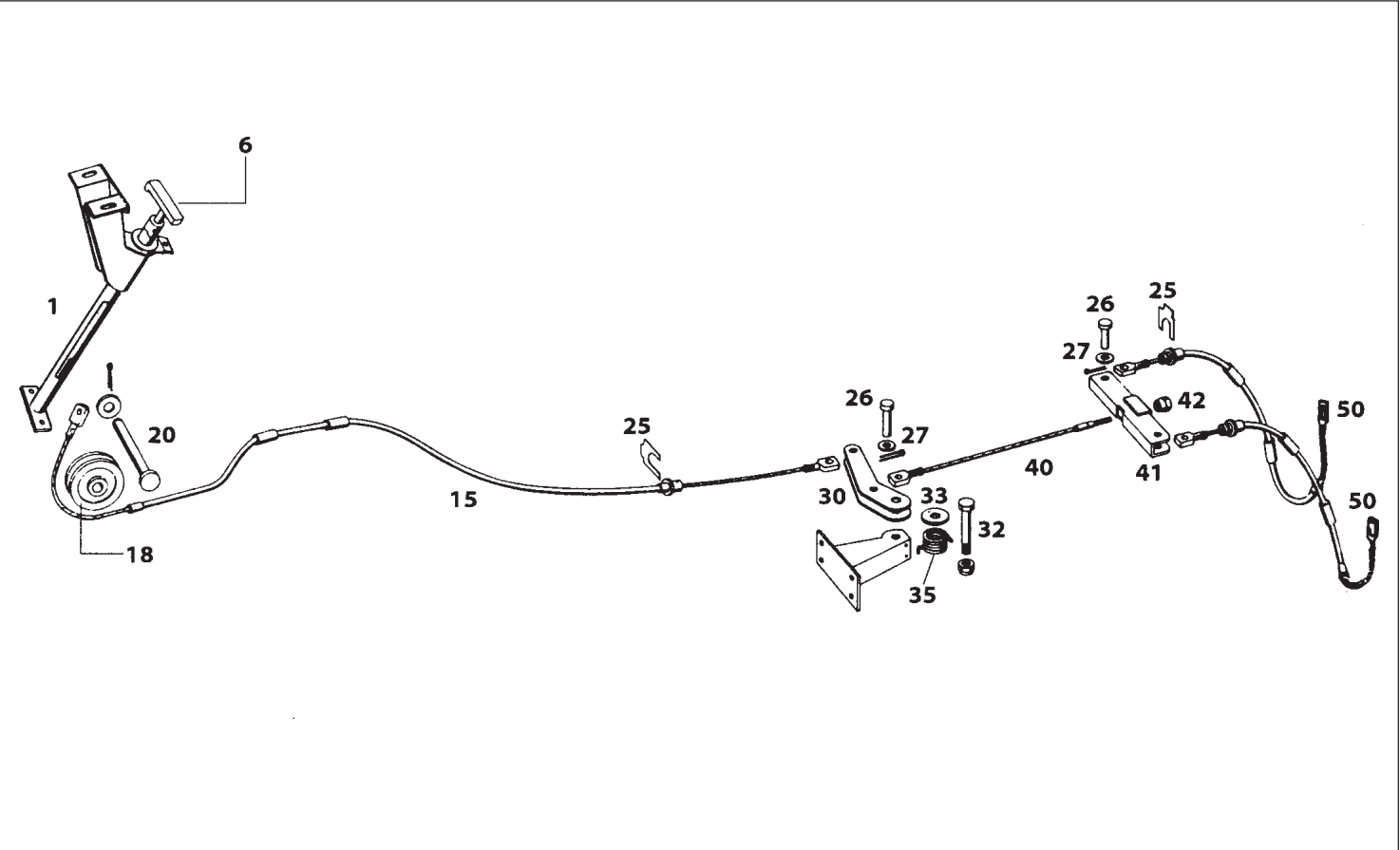


TABLE 42.5	PARKING BRAKE	GROUP 42
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
27	2651 4270 86 01	Spacer	1	
30	2654 4270 01 37	Assy. Lever	1	
32	2641 4270 67 04	Pin	1	
33	2641 4270 86 03	Spacer (Sprg.)	1	
35	2654 4270 87 02	Torsion Spring	1	
26	2651 4270 67 06	Clevis Pin	1	
27	2651 4270 86 01	Spacer	1	
40	2705 4270 01 60	Assy Centre Cable (Offer)	1	
41	2640 4270 01 01	Assy Link	1	
42	2651 4270 99 07	Spherical Nut	1	
50	2705 4270 01 49	Assy.Parking Brake Cable	1	
—	2705 4270 01 50	Assy Bracket (Rear Cable)	1	
—	2652 4270 87 01	Return Spring (Parking Brake Cable)	1	
—	2705 4270 01 51	Assy. Bracket (Front Cable)	1	

TABLE 44.1
TIPPING EQUIPMENTS (WIPRO)
GROUP 44

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		TIPPING EQUIPMENTS (WIPRO)		
—	4004 4440 99 01	Two Stage Telescopic Cylinder	1	
—	4004 4440 99 02	Hydraulic Pump	1	
—	4004 4440 99 05	Linear Spool Valve Assy	1	
—	4004 4440 99 07	Hydraulic Tank Assy	1	

TABLE 46.1

STEERING LINKAGE

GROUP 46

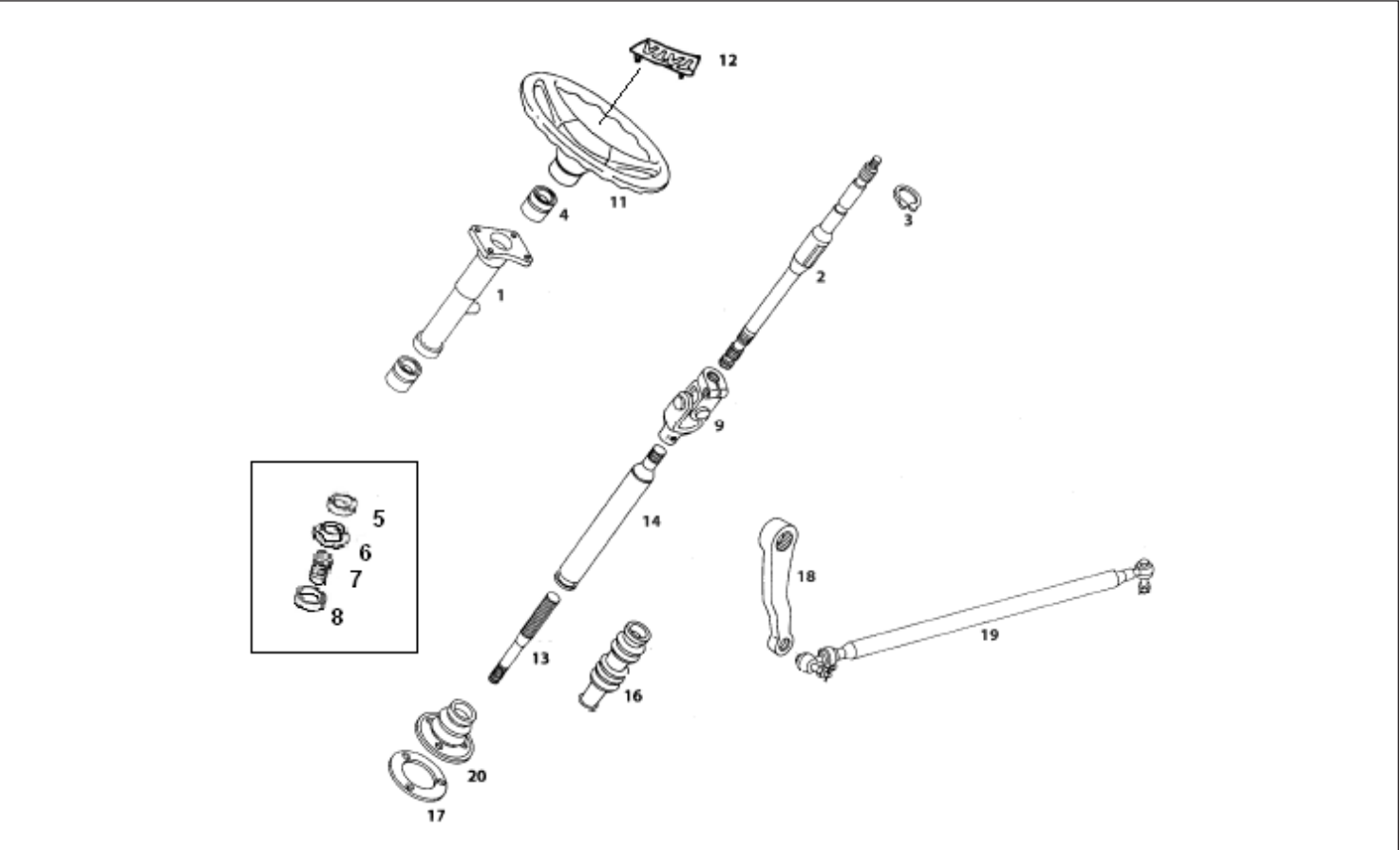


TABLE 46.1
STEERING LINKAGE
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		STEERING LINKAGE		
1	2783 4620 01 05	Assy. Steering Column	1	
2	2783 4620 01 04	Assy. Steering Spindle Top	1	
3	1455 060200 9	Circlip 20X1.2 N	1	
4	2640 4620 31 02	S.R.D.G. Ball Bearing	2	
5	2641 4620 79 20	Spacer	1	
6	2654 4620 99 15	Spring Seat	1	
7	2654 4620 87 11	Compression Spring	1	
8	2654 4620 82 78	Spring Seat Cup	1	
9	2651 4660 01 02	Assy.Universal Joint	2	
—	2651 4660 32 01	Bolt.	4	
11	2698 4640 01 03	Assy.Steering Wheel (420 Dia.Gray)	1	
12	2654 4640 63 12	T Emblem	1	
13	2643 4620 01 04	Assy.Strg. Spindle	1	
14	2641 4620 79 30	Steering Spindle Bottom	1	
16	2641 4620 63 01	Rubber Bellow	1	
17	2641 4610 82 01	Clamping Ring	1	
18	2641 4630 60 18	Pitman Arm	1	

TABLE 46.1

STEERING LINKAGE

GROUP 46

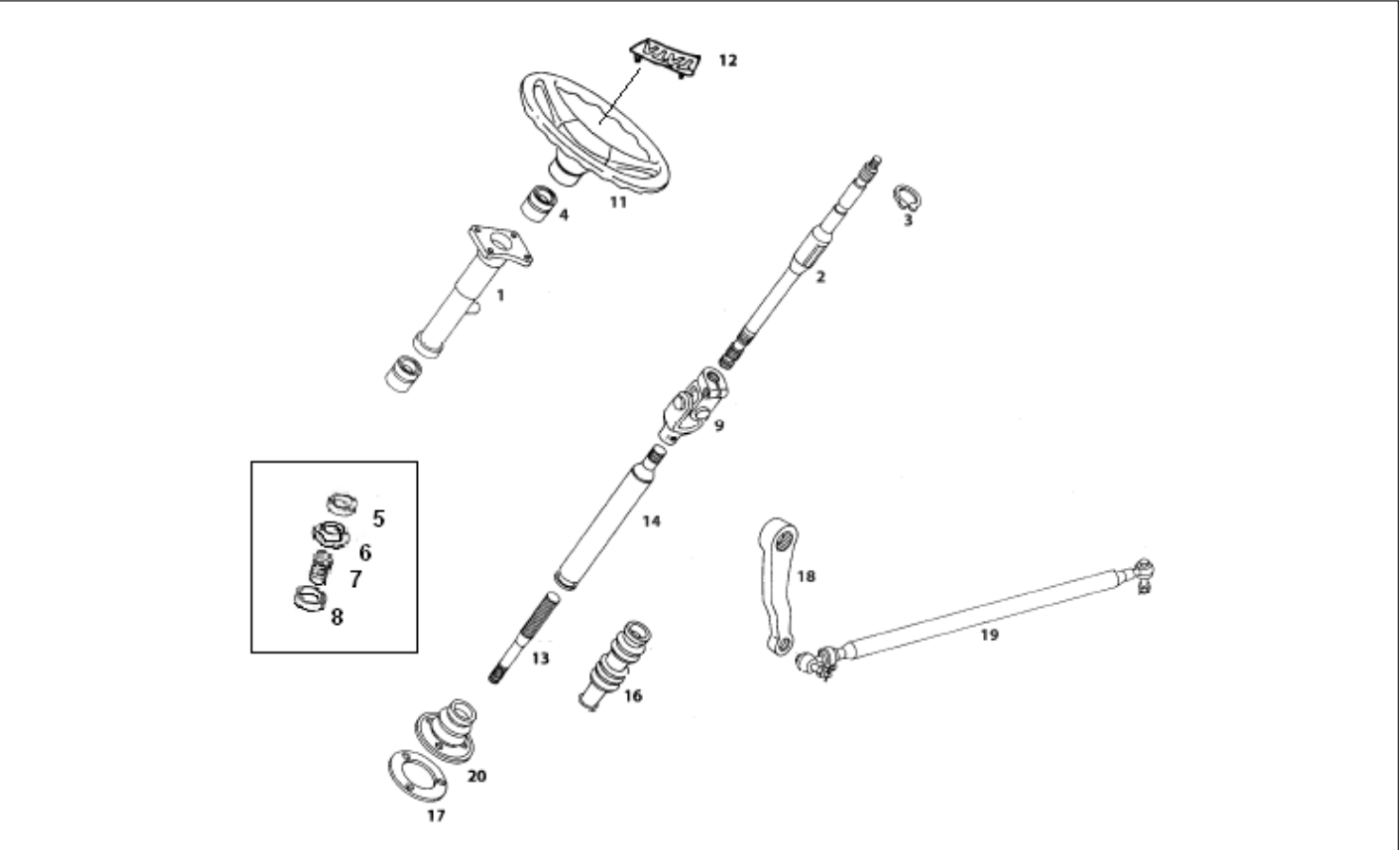


TABLE 46.1
STEERING LINKAGE
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
19	2641 4660 01 60	Assy. Draglink (Greasing Type)	1	
20	2641 4610 63 01	Rubber Bellow (Floor)	1	

TABLE 46.2

POWER STEERING COMPONENTS & PIPE LINES

GROUP 46

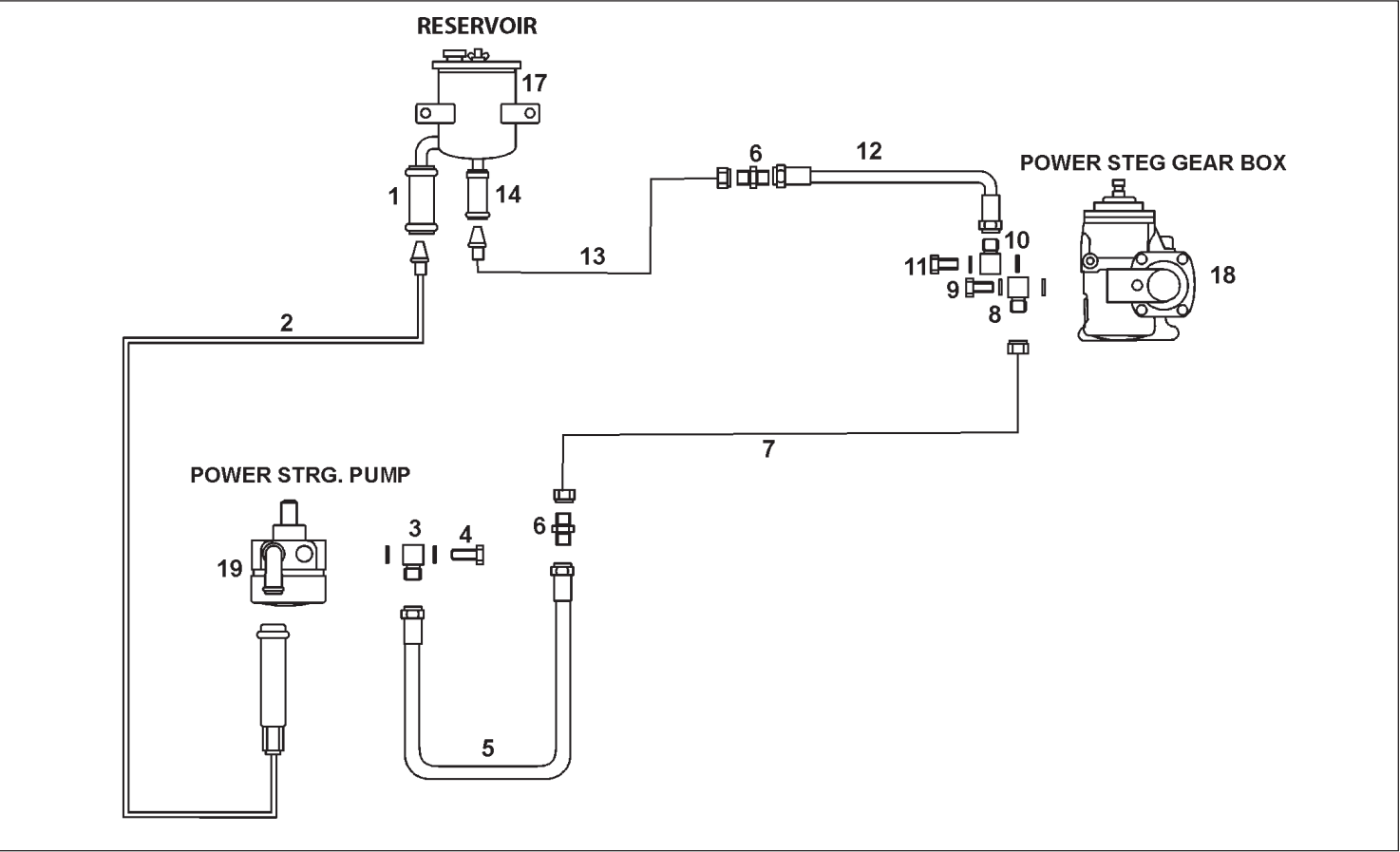


TABLE 46.2
POWER STEERING COMPONENTS & PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		POWER STEERING COMPONENTS & PIPE LINES		
		POWER STEERING PIPE LINES		
1	2574 4680 58 02	3/4In LP Hose (620 Mm Approx. Long)	1	
2	2705 4680 01 25	Assy Tube(Reservoir To Pump)	1	
3	2641 4680 68 05	Banjo Body	1	
4	2641 4680 68 06	Banjo	1	
5	2651 4480 01 01	3/8 Inch High Pressure Hose Assy	1	
6	1642 080150 9	Coupling Body L15	1	
7	2641 4680 01 21	Assy. Hyd. Pipe (Pump To Strg. Gear Box)	1	
8	2573 4410 68 02	Banjo Body	1	
9	2573 4410 68 03	Banjo	1	
10	2576 4680 68 01	Banjo Body	1	
11	1653 090180 1	Banjo M18X1.5 Ts 16408	1	
12	2574 4680 01 04	3/8In Hp Hose Assy. With Wire Guard	1	
6	1642 080150 9	Coupling Body L15	1	
13	2641 4680 01 39	Assy. Hyd. Pipe (Strg. Gear Box To Reservoir)	1	
14	2641 4680 58 05	Rubber Hose	1	

TABLE 46.2

POWER STEERING COMPONENTS & PIPE LINES

GROUP 46

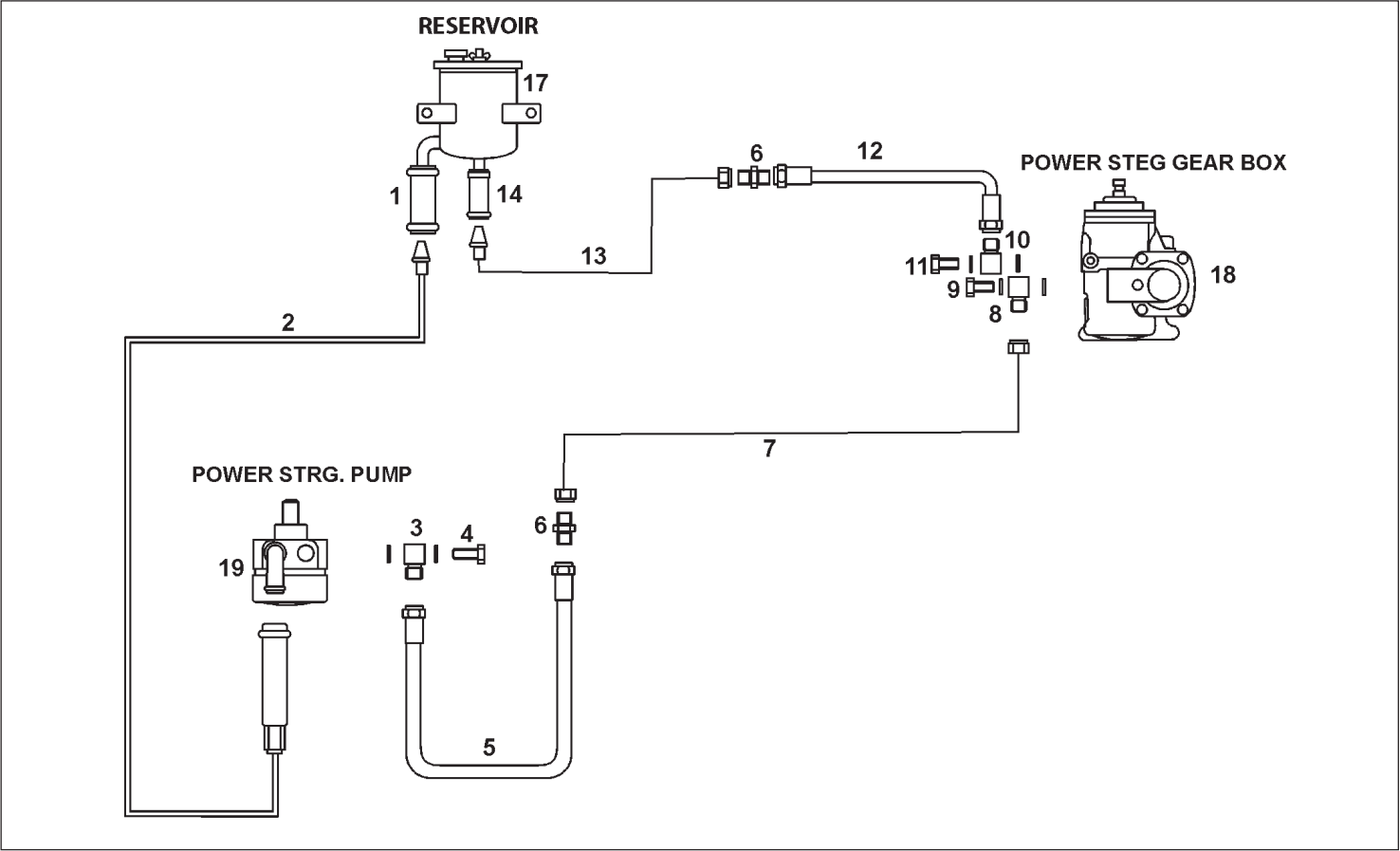


TABLE 46.2
POWER STEERING COMPONENTS & PIPE LINES
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		POWER STEERING COMPONENTS		
17	2641 4680 01 38	Assy Reservoir (Pstrg) M/S ZF	1	
18	2641 4620 01 81	Assy Steering Gear Box (ZF) RH	1	
19	2641 4680 01 44	Assy.Strg.Pump-ZF	1	
—	2641 4620 01 79	Assy Steering G.B. Mtg. Bracket (R.H.)	1	

TABLE 46.3

POWER STEERING PUMP MOUNTING

GROUP 46

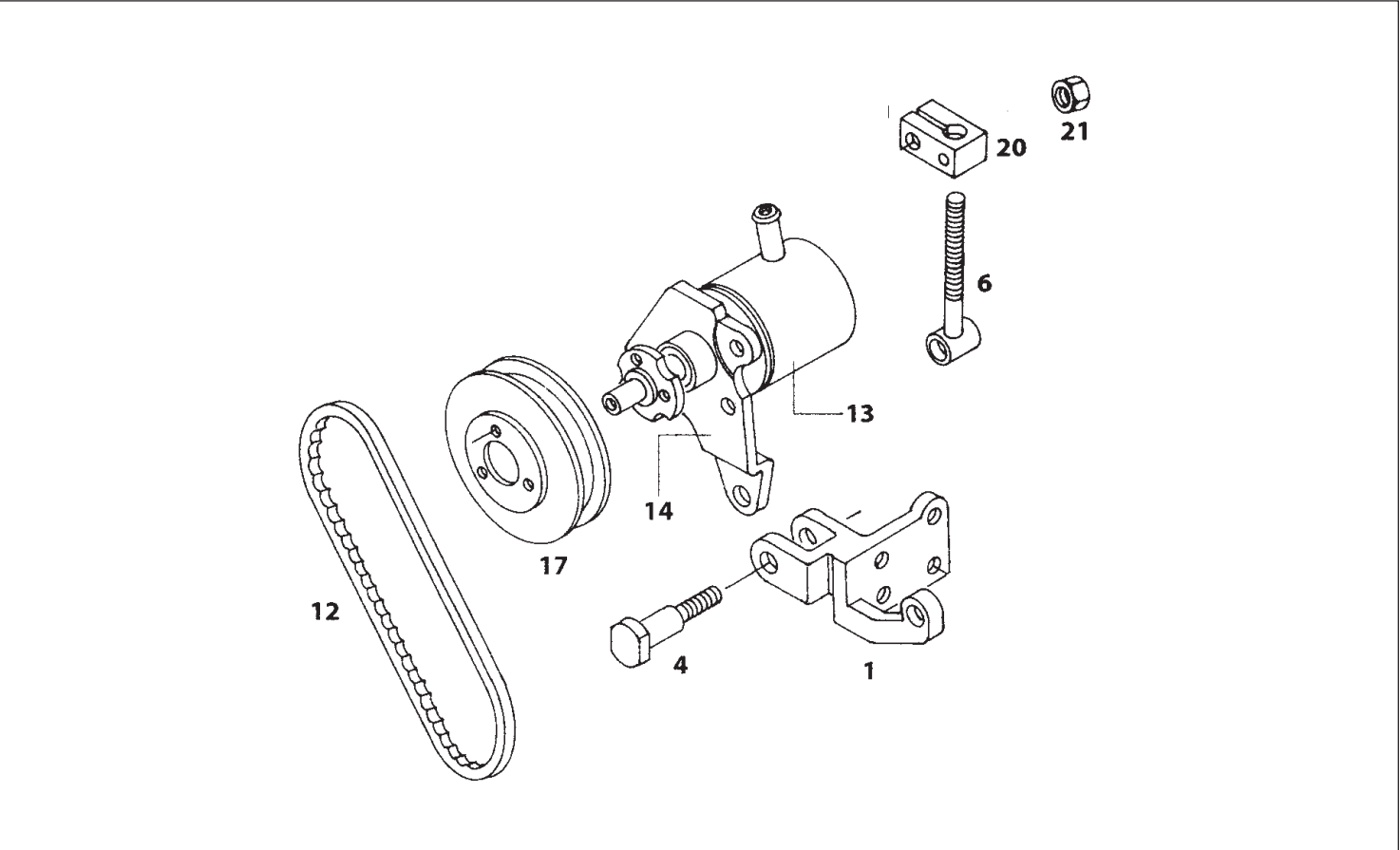


TABLE 46.3
POWER STEERING PUMP MOUNTING
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		POWER STEERING PUMP MOUNTING		
1	2534 2340 01 31	Assy Bracket (Power Steering Mounting)	1	
4	2525 2311 67 04	Pin	1	
6	2534 2340 01 36	Assy.Tensioner (P/S-Pump)	1	
12	2534 2015 63 30	V Belt -950 Lg	1	
13	2641 4680 01 44	Assy.Steering.Pump-ZF	1	
14	2534 2340 01 37	Assy.Bracket (For Power Strg.Pump)	1	
17	2534 2340 70 07	Pulley (For Power Steering Pump)	1	
20	314 155 02 28	Clamping Piece	1	
21	352 155 02 72	Clamping Nut	1	

TABLE 47.1

ASSY. FUEL TANK

GROUP 47

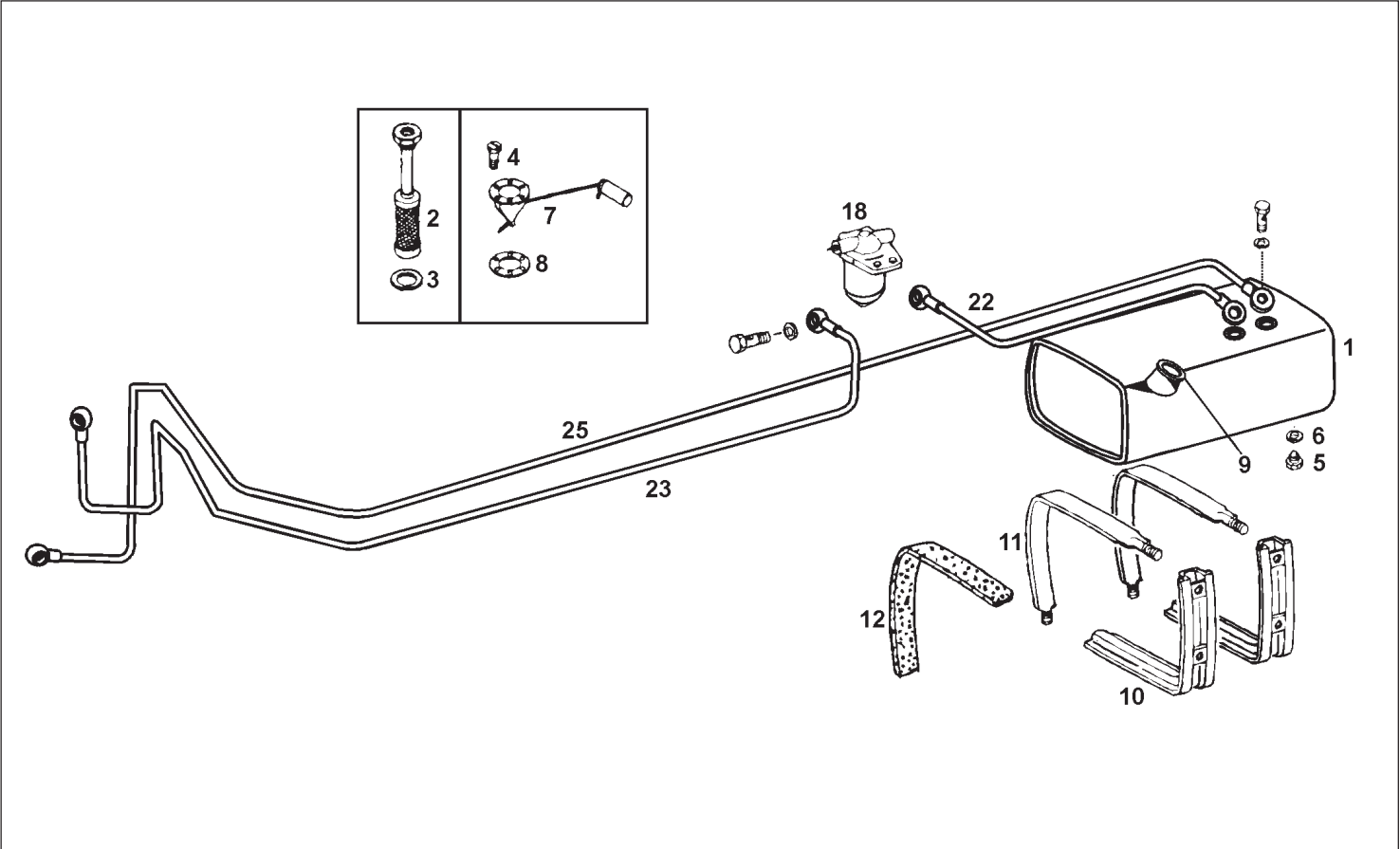


TABLE 47.1
ASSY. FUEL TANK
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ASSY. FUEL TANK		
1	2640 4710 01 06	Assy.Fuel Tank Complete.	1	
2	2651 4710 01 59	Assy.Suction Tube	1	
3	1622 051057 7	Sealing Washer 38X44 Al	1	
4	2574 5420 80 02	Slotted Cheese Head Screw	6	
5	1608 100180 8	Sealing Plug AM 18X1.5	1	
6	1622 071028 2	Sealing washer 18X22 Cu	1	
7	2651 5421 01 01	Tank Unit	1	
8	2574 5420 75 02	Seal Ring	1	
9	042 470 06 05 J	Cap (Assy. Fuel Tank)	1	
10	2640 4750 01 04	Assy.Bracket (Fuel Tank Mounting)	2	
11	2651 4750 01 02	Assy.Strap	2	
12	2651 4750 77 01	Rubber Packing	4	
18	2525 0912 02 06	Water Separator With Handprimer	1	
22	2705 4760 01 74	Assy. Fuel Line(Fuel Tank To W.Sep)	1	
23	2705 4760 01 75	Assy Fuel Line (W.Sep To Engine)	1	
25	2705 4760 01 76	Assy Fuel Line (Return).	1	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

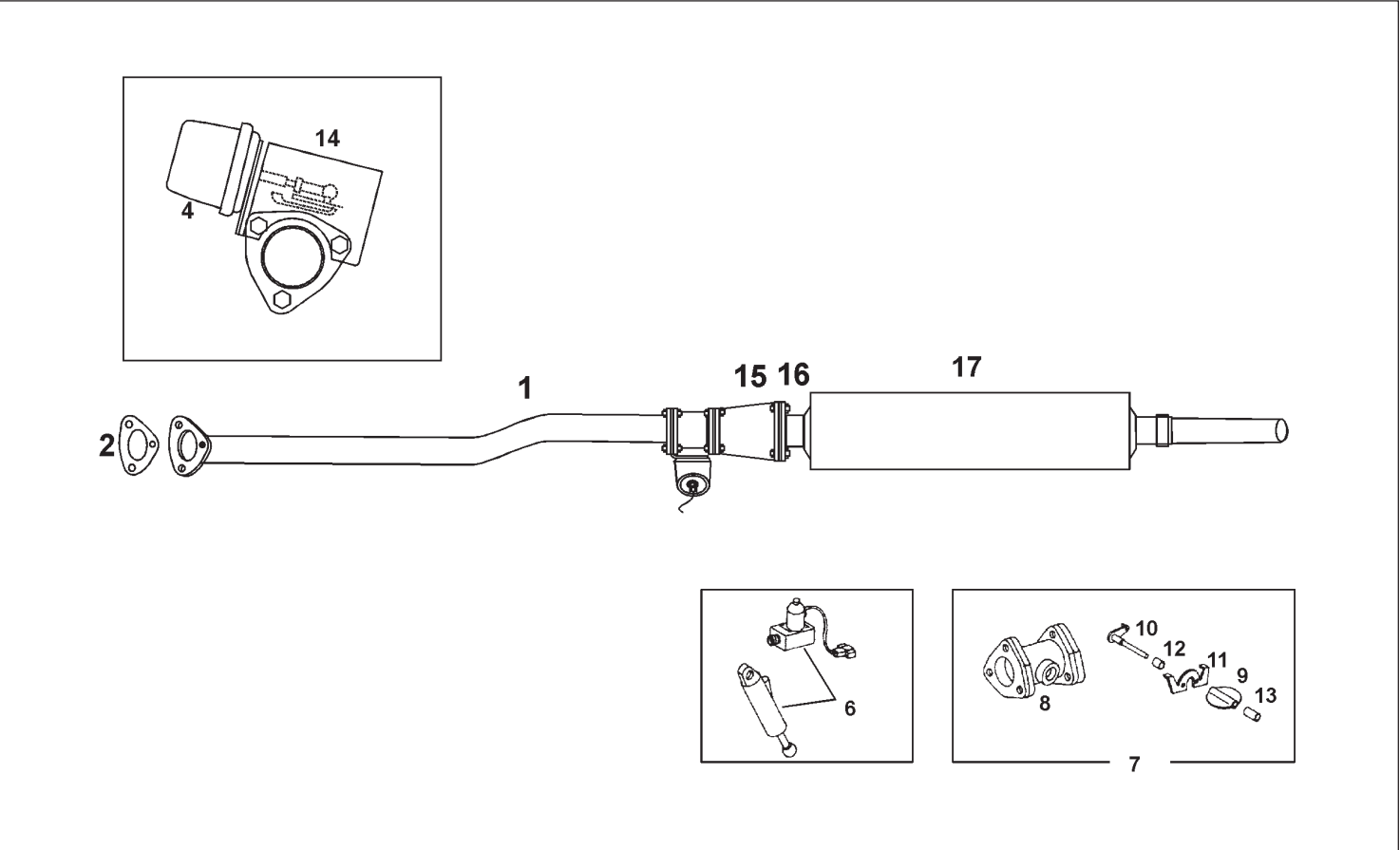


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		EXHAUST SYSTEM		
1	2705 4920 01 45	Assy.Exhaust Front Pipe.	1	
2	312 492 10 80	Sealing Flange	1	
4	2640 4350 01 02	Assy.Vacuum Cylinder	1	
6	2651 5421 99 08	Assy. Magnetic Valve with Din Ter and Hsg.	1	
—	2651 4340 01 07	Bracket	1	
7	2641 4920 01 26	Assy. Exhaust Brake Unit	1	
—	2641 4920 82 19	Bracket	1	
8	2640 4920 01 16	Assy. Intermediate Flange	1	
9	2523 1413 01 23	Assy. Throttle Valve	1	
10	2641 4920 01 25	Assy. Shaft (Throttle Valve)	1	
11	2523 1413 71 09	Stopper Plate	1	
12	352 144 12 50	Bush	1	
13	352 144 13 50	Bush	1	
14	2647 4920 01 01	Assy.Exhaust Brake Cover	1	
15	2705 4920 01 44	Assy .Reducer.	1	
16	2576 4920 53 02	Gasket	1	
17	2641 4910 01 10	Assy.Silencer Complete With Tail Pipe	1	

TABLE 50.1

RADIATOR AND FITMENTS

GROUP 50

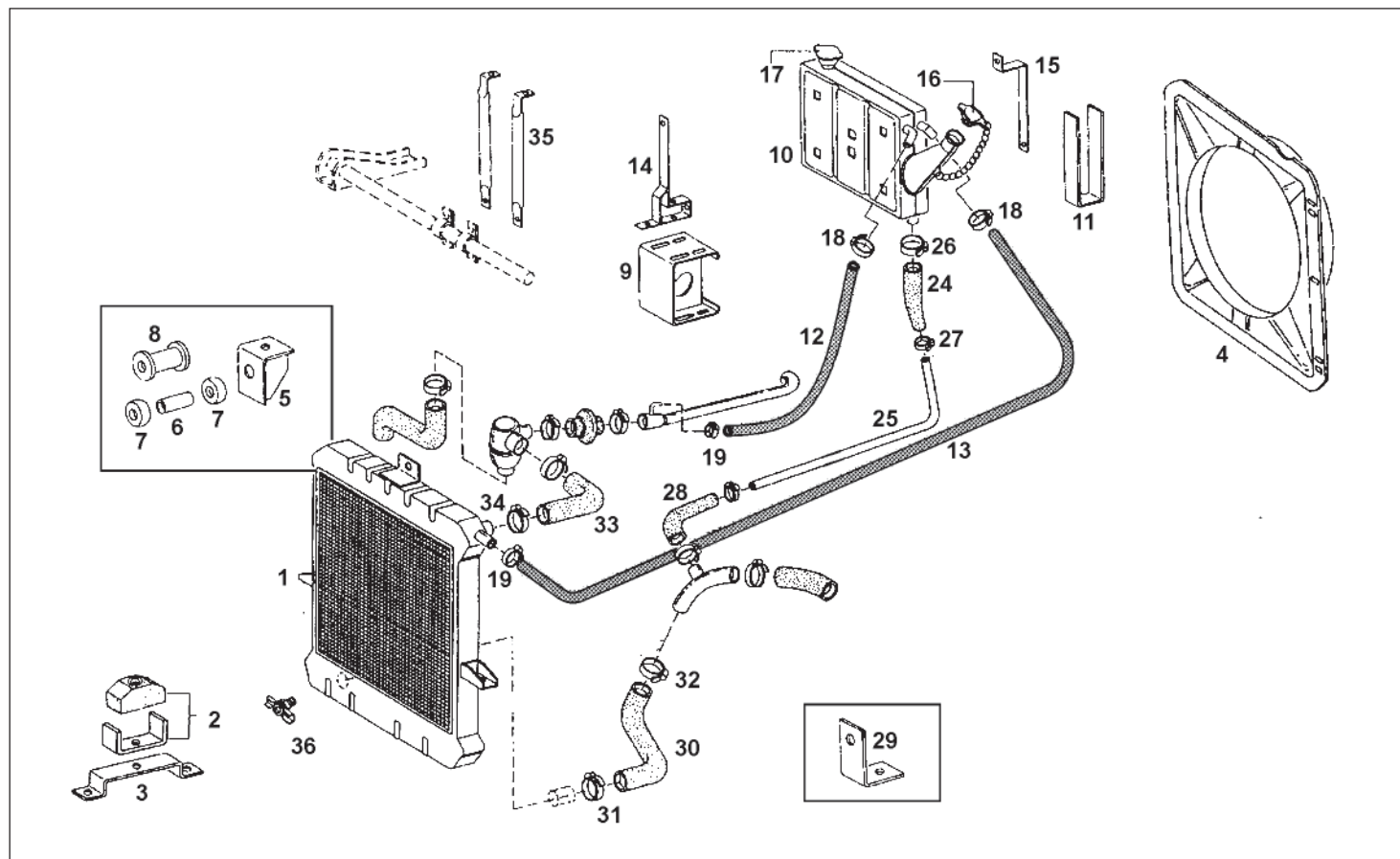


TABLE 50.1
RADIATOR AND FITMENTS
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		RADIATOR AND FITMENTS		
1	2534 5010 02 58	Assy. Radiator	1	
2	2534 5000 01 03	Assy. Radiator Mounting Pad-Bottom-40 Mm	2	
3	2534 5010 33 12	Bracket Radiator Mtg-LH	1	
3	2534 5010 33 11	Bracket Radiator Mtg-RH	1	
4	2534 5050 63 14	Fan Shroud	1	
5	2534 5010 33 13	Bracket Radiator Mtg-RH (Bottom Mtg)	1	
5	2534 5010 33 14	Bracket Radiator Mtg-LH (Bottom Mtg)	1	
8	2527 5000 01 09	Assy. Radiator Mtg. Pad Side	2	
9	2527 5010 02 21	Assy. Support	1	
9	2527 5010 02 16	Assy. Support	2	
10	2527 5010 02 28	Assy. Aux. Water Tank	1	
11	2527 5010 99 08	Rubber Strap (L = 352)	4	
12	2527 5010 58 56	Rubber Hose(L=1055):A.Tank To U.Line	1	
13	2527 5010 58 26	Rubber Hose(L=1390):Aux.Tank To Rad	1	
14	2527 5010 02 14	Assy. Clamp Front (Aux. Tank)	2	
15	2527 5010 82 25	Clamp Rear (Aux. Tank)	2	
16	2527 5010 82 42	Assy Pressure Valve Cap (7 Psi)	1	

TABLE 50.1

RADIATOR AND FITMENTS

GROUP 50

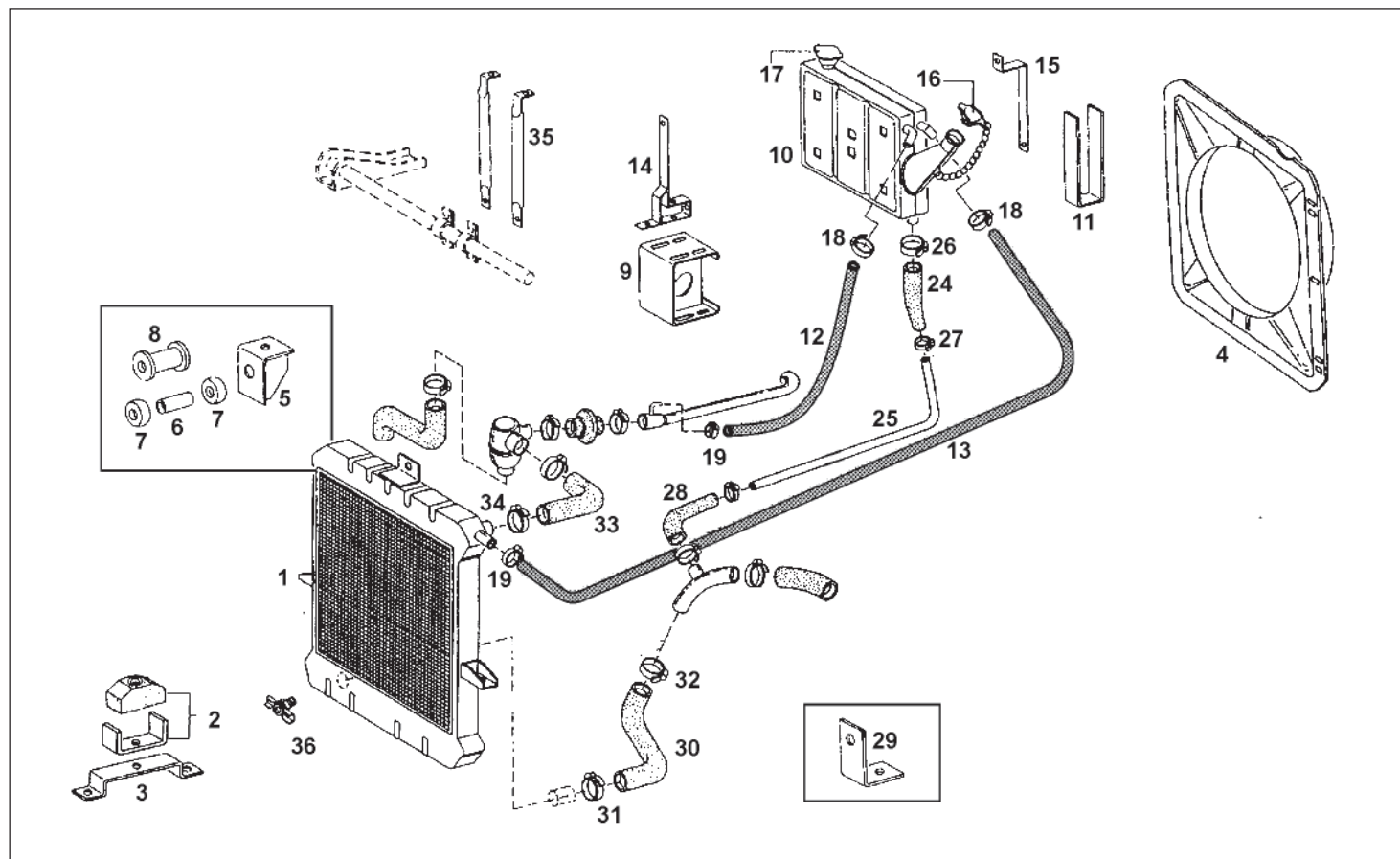


TABLE 50.1
RADIATOR AND FITMENTS
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
17	2527 5010 82 43	Assy Pressure Valve Cap (14 Psi)	1	
18	2527 5010 42 09	Hose Clamp (27 Dia.)	2	
19	2547 1513 42 02	Hose Clamp (23 Dia.)	2	
24	2527 5010 58 58	Rubber Hose (L = 180) Aux. Tank to Tube	1	
25	2527 5010 69 20	Pipe (20 O.D. x 1.5 THK)	1	
26	2527 5010 42 07	Hose Clamp (42 Dia.)	1	
27	2527 5010 42 08	Hose Clamp (34 Dia.)	1	
28	2527 5010 58 50	Hose (L = 190) Pipe (20 O.D.)	1	
29	2527 5010 82 44	Support (To Support Fill Pipe)	1	
30	2534 5010 58 45	Rubber Hose (Rad To Wp)	1	
31	2547 2012 42 13	Hose Clamp (50 Dia.)	1	
32	2547 5010 42 13	Hose Clamp (56 Dia.)	1	
33	2534 5010 58 24	Rubber Hose (Thermostat to Radiator)	1	
34	2547 2012 42 13	Hose Clamp (50 Dia.)	2	
35	2527 5010 02 16	Assy. Support	2	
36	2534 5010 02 48	Drain Cock	1	

TABLE 54.1

ELECTRICAL EQUIPMENTS

GROUP 54

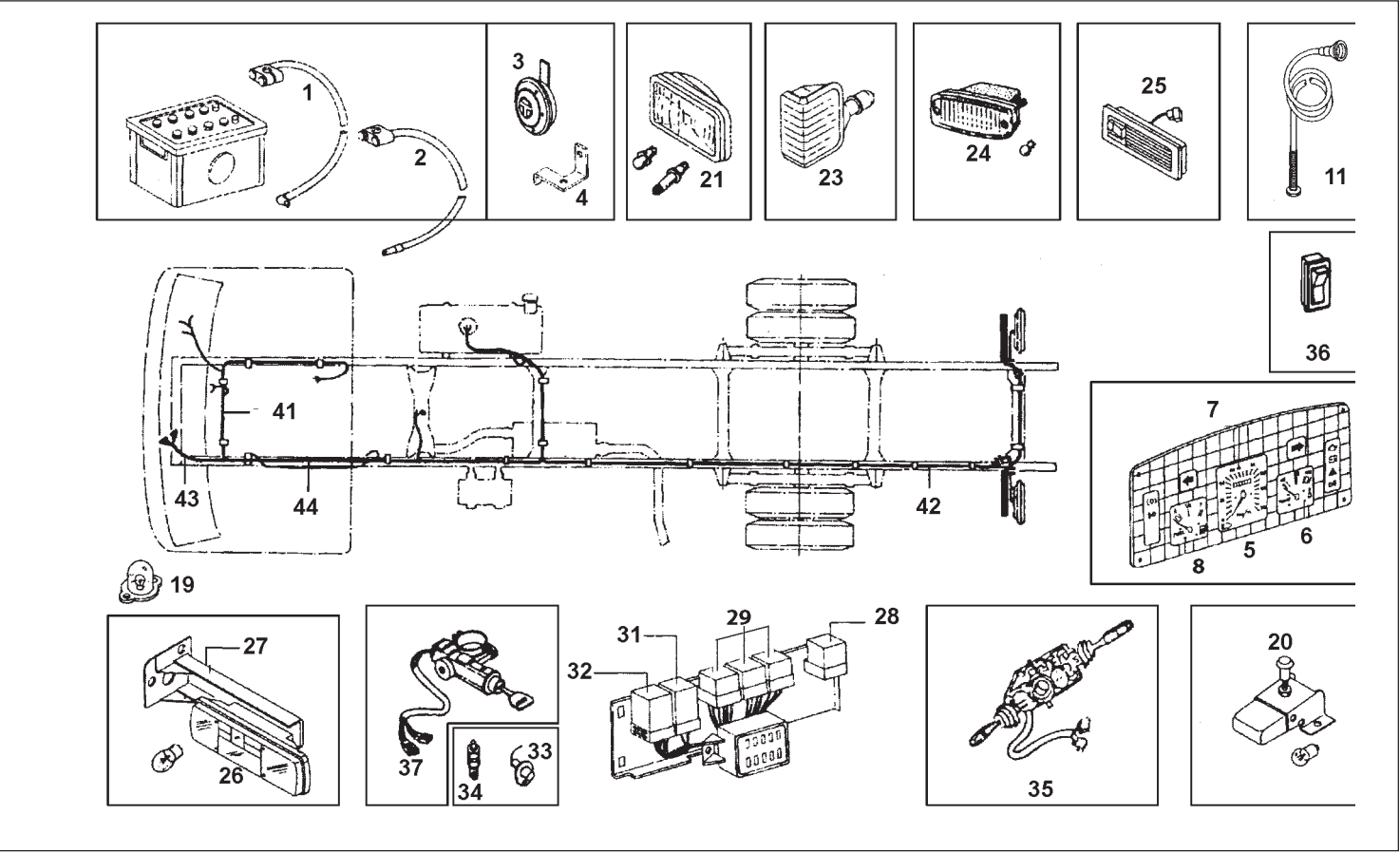


TABLE 54.1
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		ELECTRICAL EQUIPMENT		
1	2641 5410 01 20	Assy Batt.Cable(-Ve) 1.48 Lg	1	
2	2643 5410 01 01	Assy Batt.Cable(+Ve) 1.5 Lg	1	
3	2651 5421 99 43	Horn with RIS Capacitor	1	
4	2641 5420 01 01	Assy. Bracket	1	
5	2705 5420 01 48	Inst.Cluster (1:0.90) M/S Ind,Inst.Ltd.	1	
6	2651 5421 99 59	Temp Gauge	1	
7	2705 5420 99 30	Speedometer Ratio (1:0.90)	1	
8	2651 5421 99 58	Fuel Gauge	1	
—	2705 5420 01 47	W/H For Inst Cluster	1	
11	2641 5420 01 16	Assy Speedocable 3000 Lg	1	
19	2647 5440 01 19	End Outline Marker Lamp	2	
20	2641 5441 01 47	Assy. Engine Lamp	1	
21	2641 5440 01 59	Head Lamp with Bulbs LH	2	
21	2641 5440 01 58	Head Lamp with Bulbs RH	2	
23	2641 5440 01 35	Assy Blinker Lamp LH	1	
23	2641 5440 01 36	Assy Blinker Lamp RH	1	
24	2576 5440 01 31	Assy. Side Ind. Lamp LH with Bulb	1	

TABLE 54.1

ELECTRICAL EQUIPMENTS

GROUP 54

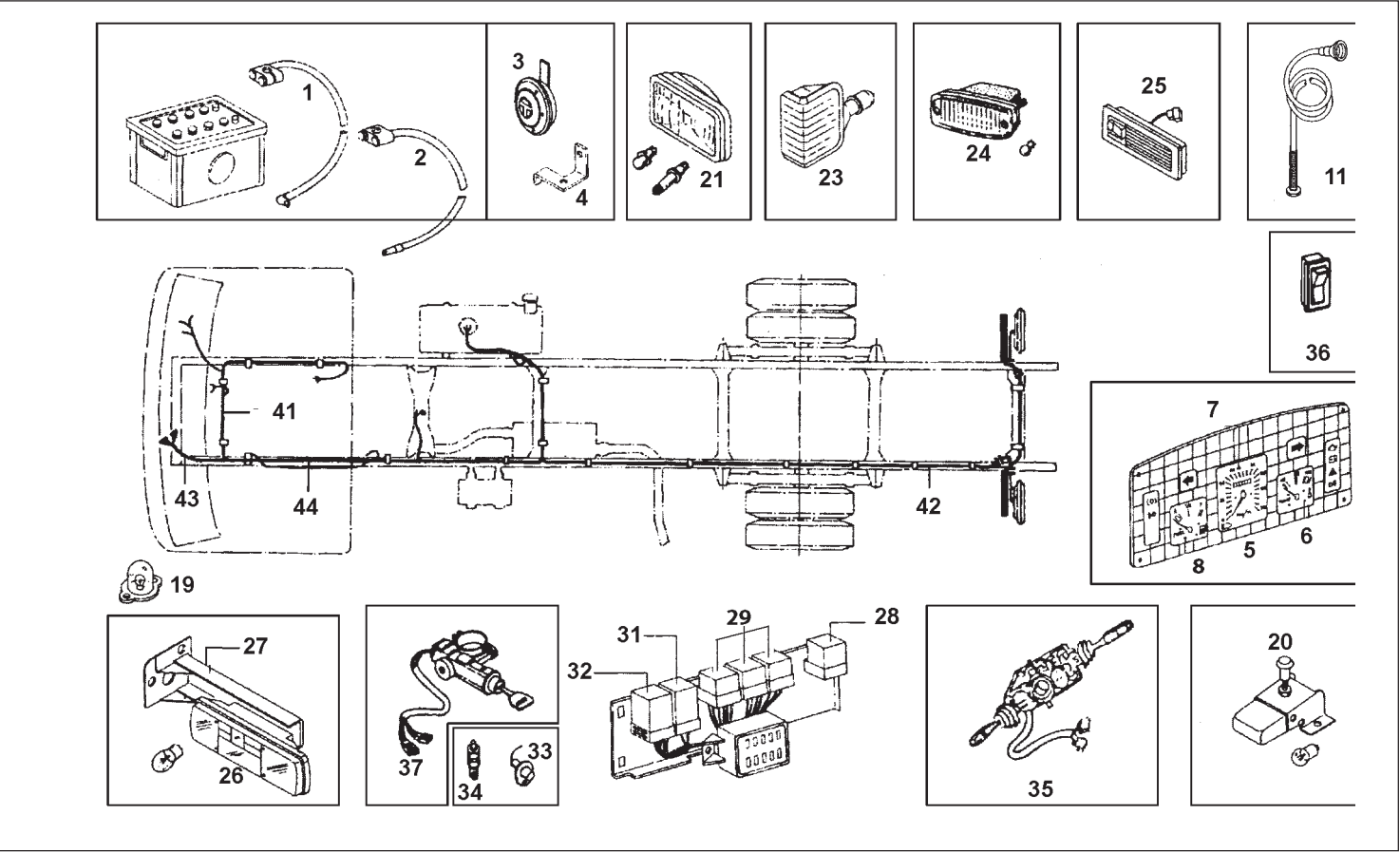


TABLE 54.1
ELECTRICAL EQUIPMENTS
GROUP 54

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
24	2576 5440 01 32	Assy. Side Ind. Lamp RH with Bulb	1	
25	2576 5440 01 11	Assy Cab Lamp(12V,With Bulbs)	1	
26	2574 5441 01 72	Assy. Tail Lamp LH	1	
26	2574 5441 01 70	Assy. Tail Lamp LH	1	
27	2641 5442 01 44	Assy Tail Lamp Bracket LH-RHD	1	
27	2641 5442 01 43	Assy Tail Lamp Bracket RH-RHD	1	
28	2698 5450 99 06	Flasher	1	
29	2842 5420 99 16	Relay	3	
31	2632 5420 49 01	Horn Timer 12V Electronic Division	1	
32	2699 5420 99 08	Wiper Controller	1	
33	2659 5450 01 40	Door Switch-Mssl Bullet Trs.	1	
34	2574 5450 99 53	Mech. Stop Light Switch	1	
35	2654 5451 01 19	Assy. Combi Switch	1	
36	2641 5450 69 12	Piano Switch (Engine Lamp)	1	
36	2641 5450 69 11	Piano Sw.(Exh.Br.On)	1	
36	2698 5450 01 11	Head Lamp Levelling Sw.[Vertical]	1	
36	2641 5450 69 14	Piano Sw.(Power Take Off)	1	
—	2698 5450 63 03	Dummy Piano Switch Cover	1	
37	2641 5450 01 06	Steering Lock Cum Ignition Switch	1	

TABLE 54.1

ELECTRICAL EQUIPMENTS

GROUP 54

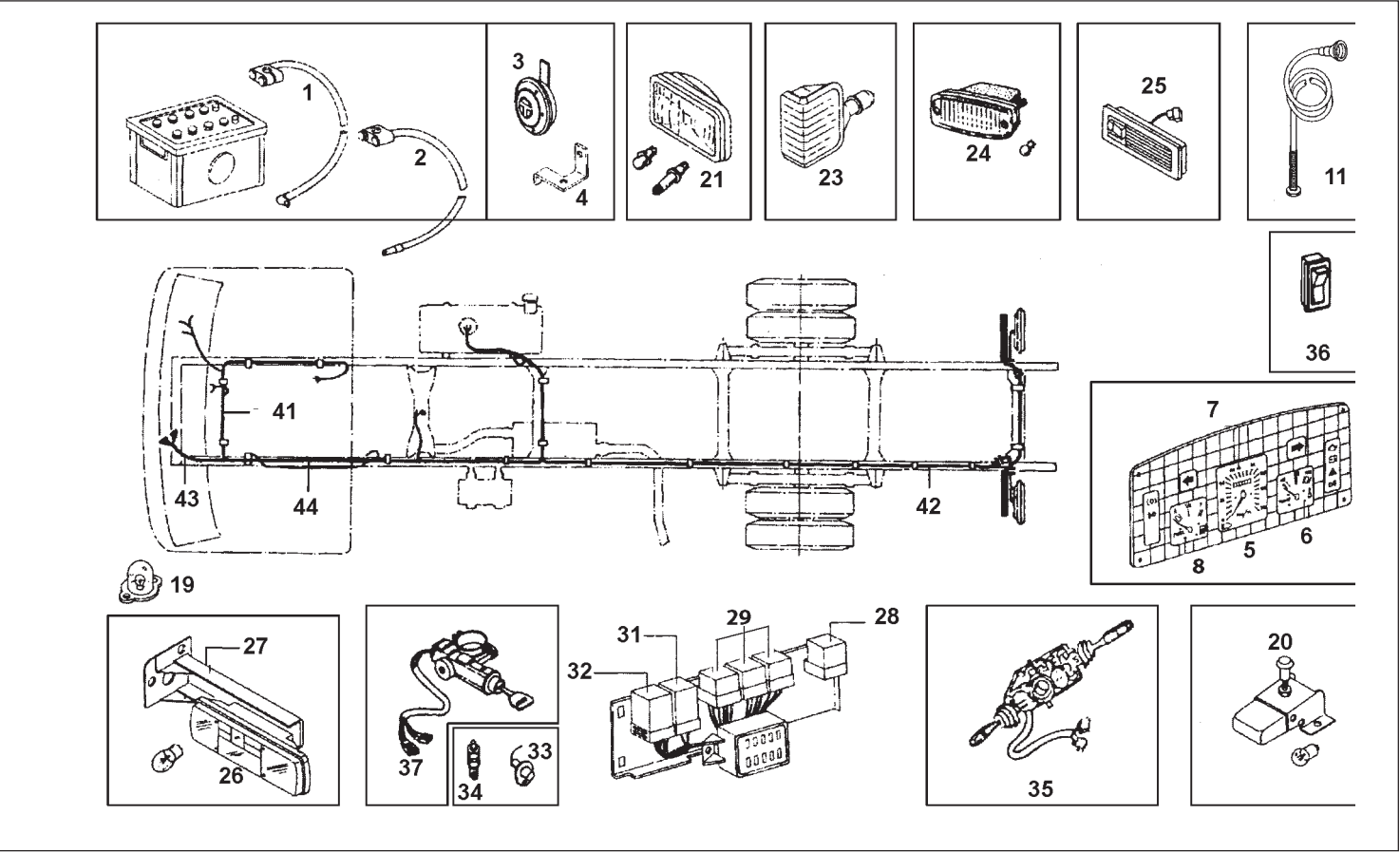


TABLE 54.1	ELECTRICAL EQUIPMENTS	GROUP 54
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WIRING HARNESS		
41	2705 5460 16 01	W/H Main LPK407 Tipper BS-II	1	
42	2705 5460 16 03	W/H Tail 27WB TPK407 Tipper	1	
43	2705 5460 16 02	W/H Engine LPK407 Tipper	1	
44	2641 5466 01 27	W/H Roof M/s. Tata Yazaki	1	

TABLE 60.1

CAB

GROUP 60

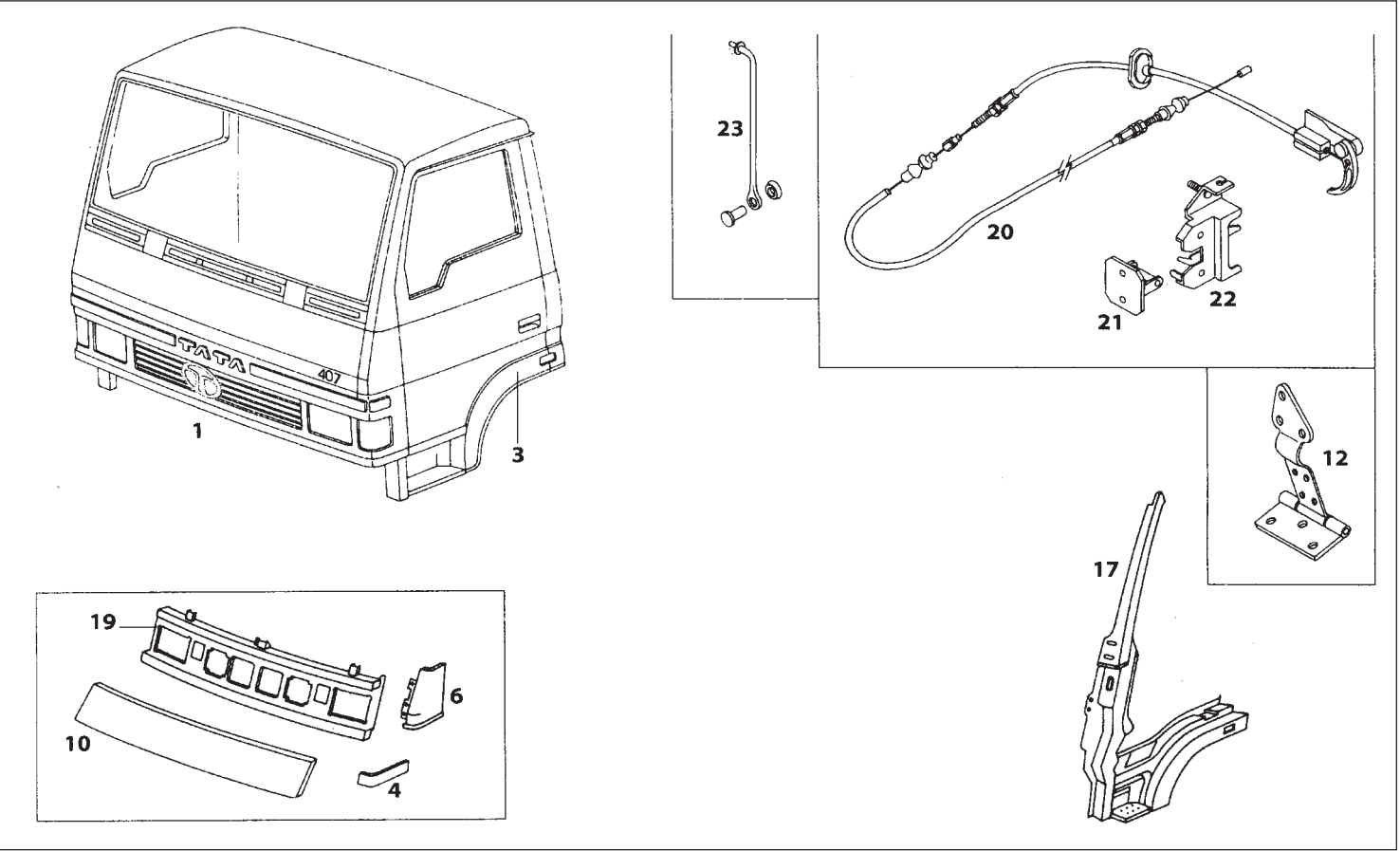


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CAB		
1	2641 6000 03 41	Assy.Cab Complt.-RHD (LPK-407Ex)	1	
—	2641 6000 03 42	Assy.Body Shell Painted-RHD	1	
3	2641 6310 01 29	Assy.Fender Complete LH	1	
3	2641 6310 01 30	Assy.Fender Complete RH	1	
4	2641 6010 01 04	Assy.Panel Corner Bottom LH	1	
4	2641 6010 01 05	Assy.Panel Corner Bottom RH	1	
6	2641 6010 01 12	Assy.Outer Panel Corner Complete LH	1	
6	2641 6010 01 13	Assy.Outer Panel Corner Complete RH	1	
10	2673 7510 01 01	Assy.Center Flap	1	
—	2651 8870 01 13	Assy.Rubber Buffer	2	
12	2641 7520 01 16	Assy.Hinge Center Flap	2	
17	2641 6300 01 01	Assy.Side Wall Complete LH	1	
17	2641 6300 01 02	Assy.Side Wall Complete RH	1	
19	2673 6010 01 06	Assy.Front Support	1	
20	2641 7520 01 12	Assy.Release Cable (Centre Flap)	1	
21	2641 7520 01 22	Assy.Striker (Centre Flap)	1	
22	2641 7520 01 07	Assy.Lock Center Flap	2	

TABLE 60.1

CAB

GROUP 60

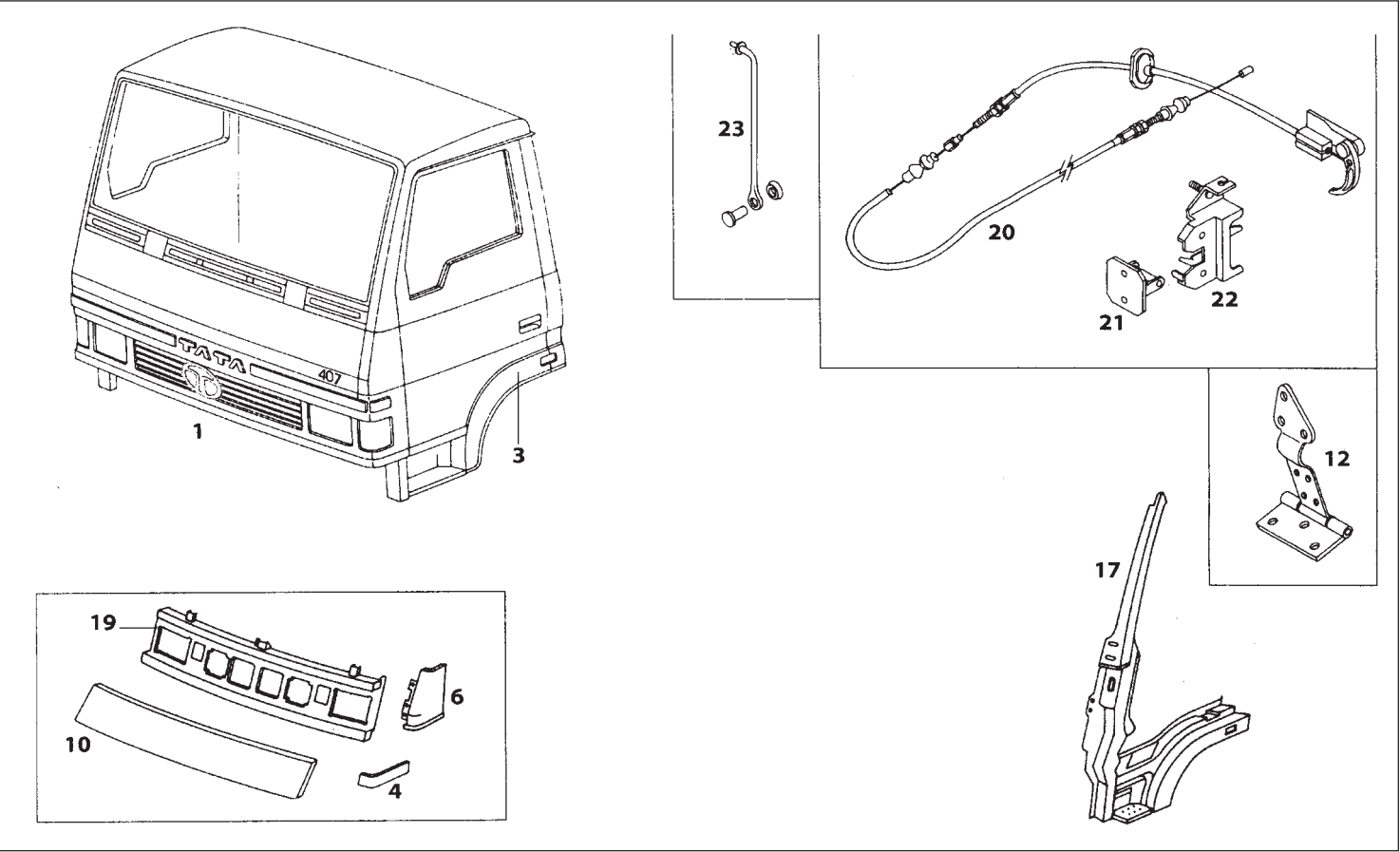


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
23	2641 7520 01 19	Assy. Stay Rod	1	
—	2641 7520 63 06	Bush [C/Flap Stay Rod]	1	
—	2641 7510 67 06	Pin [C/Flap Stay Rod]	1	

TABLE 67.1

WIND SHIELD GLASS

GROUP 67

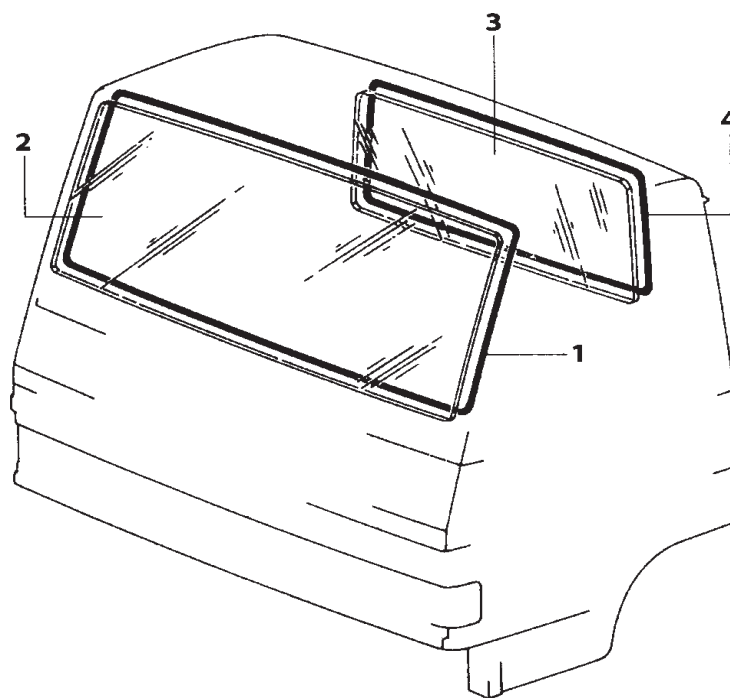


TABLE 67.1
WIND SHIELD GLASS
GROUP 67

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WIND SHIELD GLASS		
1	2641 6710 63 05	Rubber Mould (W/S Glass)	1	
2	2747 6710 23 01	Windshield Glass (5.76Thk)-`E' Certified	1	
3	2651 6710 01 03	Assy.Rear Window Complete	1	
4	2651 6710 63 04	Rubber Mould Rear Window	1	

TABLE 68.1

DASHBOARD

GROUP 68

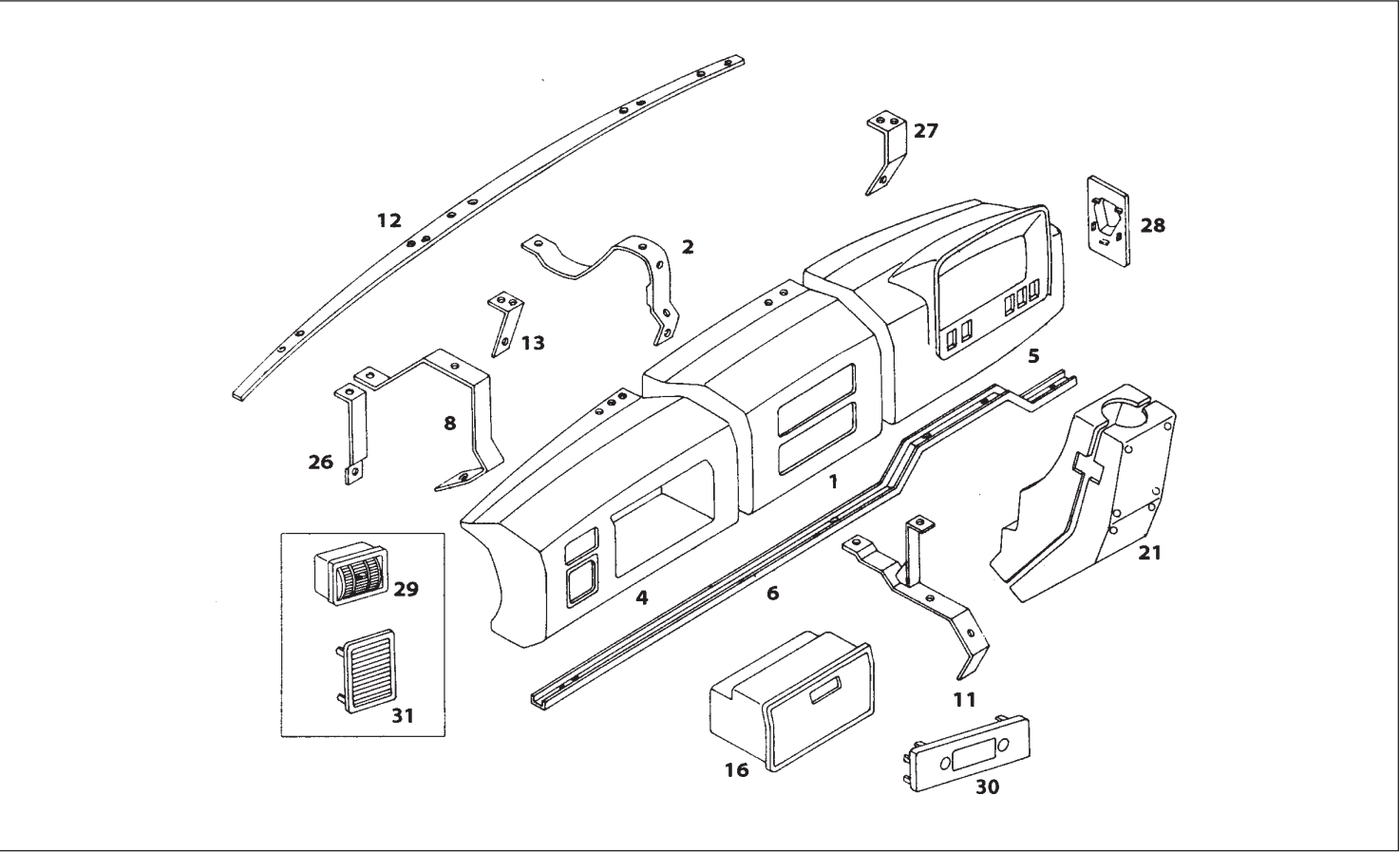


TABLE 68.1
DASHBOARD
GROUP 68

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		DASHBOARD		
—	2641 6891 01 09	Assy.Dashboard Complete-RHD (LPK-407)	1	
1	2641 6890 63 22	Dashboard (Centre)	1	
2	2641 6890 01 28	Assy.Reinforcement Middle LH	1	
2	2641 6890 01 29	Assy.Reinforcement Middle RH	1	
4	2641 6890 63 18	Dashboard LH	1	
5	2641 6890 63 80	Dashboard RH	1	
6	2747 6890 82 05	Reinforcement (Front)	1	
—	2641 6890 01 31	Assy.Reinforcement Inside (Glove Box)	1	
8	2641 6890 01 32	Assy.Reinforcement Outside (Glove Box)	1	
—	2641 6890 01 33	Assy.Reinforcement Complete (Inside)	1	
11	2641 6890 01 34	Assy.Reinforcement (Outside)	1	
12	2641 6890 01 35	Assy.Reinforcement Top	1	
13	2641 6890 01 12	Assy.Bracket (Dashboard Mtg.)	1	
13	2641 6890 01 96	Assy.Bracket (Dashboard Mtg.) LH	1	
16	2641 6890 01 41	Assy.Glove Box Complete	1	
21	2747 6890 01 01	Assy.Kit For Nacelle.	1	
—		Nacelle Front	1	

TABLE 68.1

DASHBOARD

GROUP 68

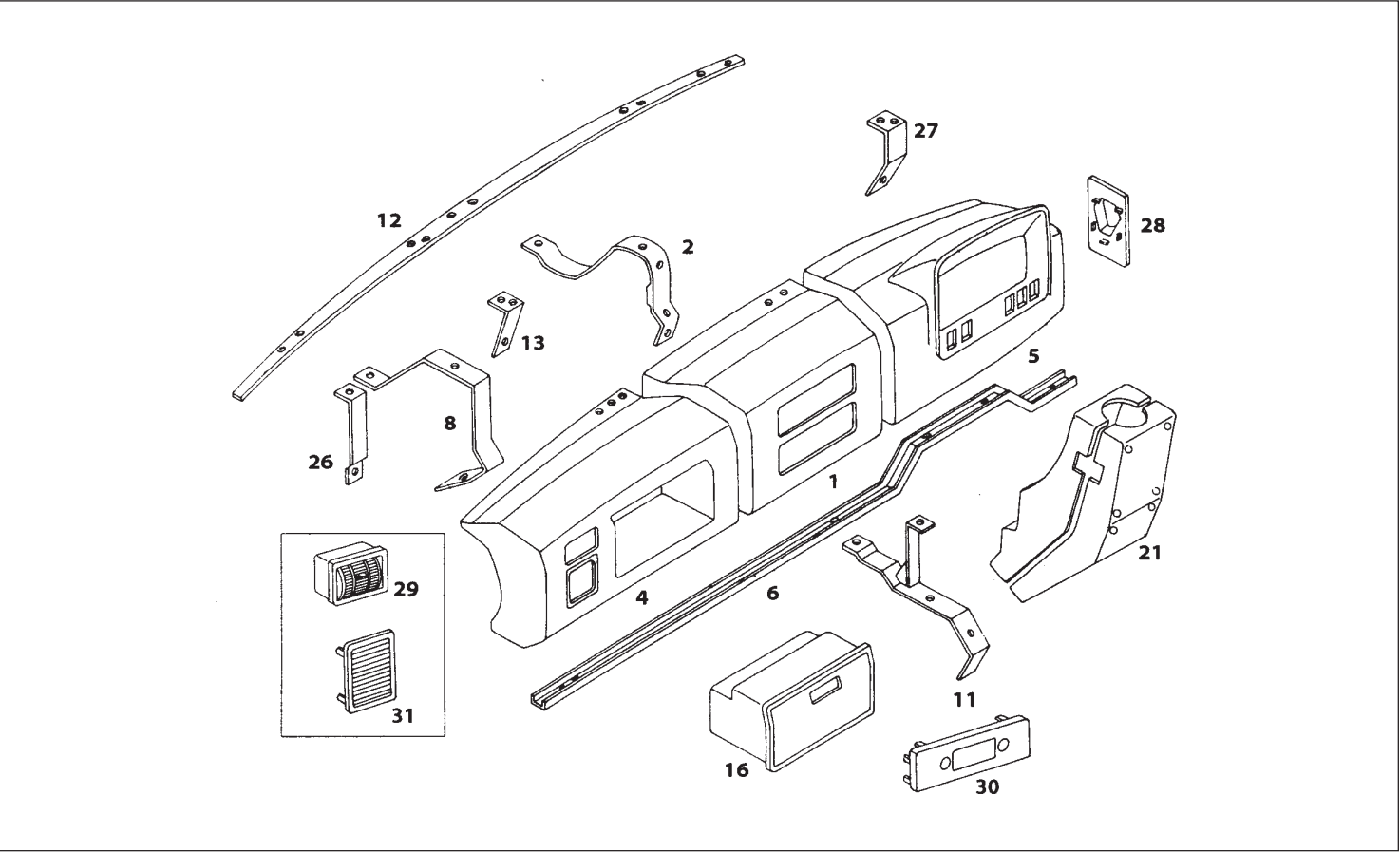


TABLE 68.1
DASHBOARD
GROUP 68

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
—		Nacelle Rear	1	
—	2658 6890 01 18	Assy. Glove Box Handle	1	
—	2654 6890 01 35	Assy. Glove Lock	1	
26	2641 6890 01 13	Assy. Bracket LH	1	
27	2641 6890 01 14	Assy. Bracket RH	1	
28	2641 6890 63 23	Cover (Brake Fluid Bottle)	1	
29	2641 6890 01 51	Ventilation Nozzle Assy.	4	
30	2641 6890 63 14	Cover (T - Emblem) Dashboard	1	
31	2641 6890 63 31	Speaker Grill	2	
—	2641 6890 63 15	Cover Center	1	
—	2641 6890 63 26	Cover(Dash Mounting)	2	

TABLE 72.1
DOOR
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		DOOR		
1	2641 7220 01 35	Assy. Door Shell LH	1	
1	2641 7220 01 36	Assy. Door Shell RH	1	
2	2641 7230 01 11	Assy. Hinge Top LH (Door)	1	
2	2641 7230 01 12	Assy. Hinge Top RH (Door)	1	
3	2641 7230 01 18	Assy. Hinge Bottom LH (Door)	1	
3	2641 7230 01 19	Assy. Hinge Bottom RH (Door)	1	
4	2641 7220 01 13	Assy. Guide Channel LH	1	
4	2641 7220 01 14	Assy. Guide Channel RH	1	
5	2641 7230 01 24	Assy. Dovetail Bottom (Door)	2	
6	2641 7230 63 03	Dovetail Bottom (Body Side)	2	
8	2641 7250 25 01	Velvet Channel	2	
9	2641 7270 01 01	Assy. Padding Door LH	1	
9	2641 7270 01 02	Assy. Padding Door RH	1	
—	2641 7250 63 07	Weather Strip-L.H.	2	
—	2641 7250 63 08	Weather Strip-R.H.	2	
12	2641 7230 01 22	Assy. Sealing Mould LH (Outer)	1	
12	2641 7230 01 23	Assy. Sealing Mould RH (Outer)	1	

TABLE 72.1

DOOR

GROUP 72

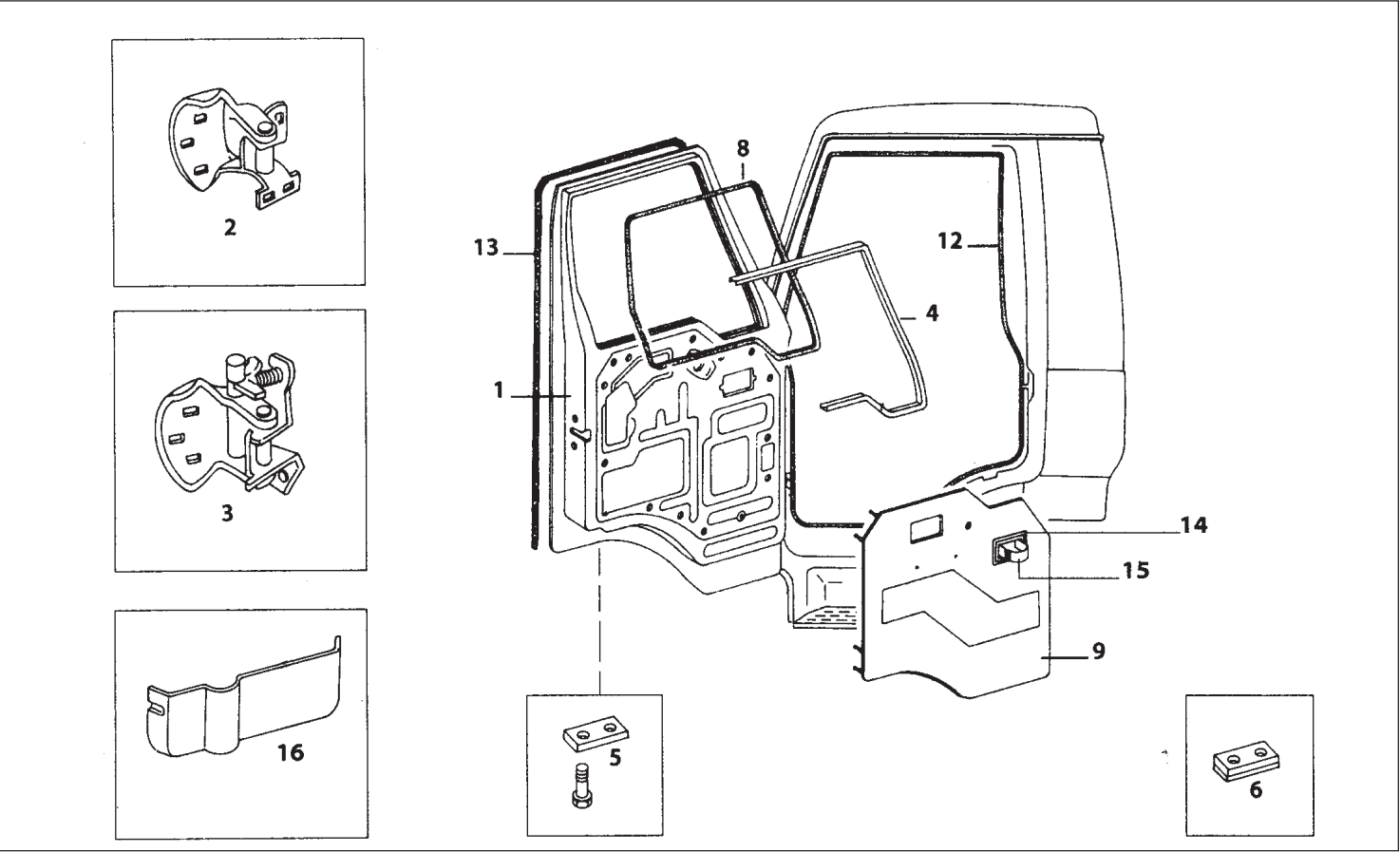


TABLE 72.1
DOOR
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
13	2641 7230 01 37	Assy. Sealing Inner LH	1	
13	2641 7230 01 38	Assy. Sealing Inner RH	1	
14	2651 7250 63 21	Housing (Ash Tray)	1	
15	2654 6890 01 89	Assy. Ash Tray	1	
16	2654 7270 63 17	Magazine Pocket LH	1	
16	2654 7270 63 18	Magazine Pocket RH	1	

TABLE 72.2

DOOR LOCK

GROUP 72

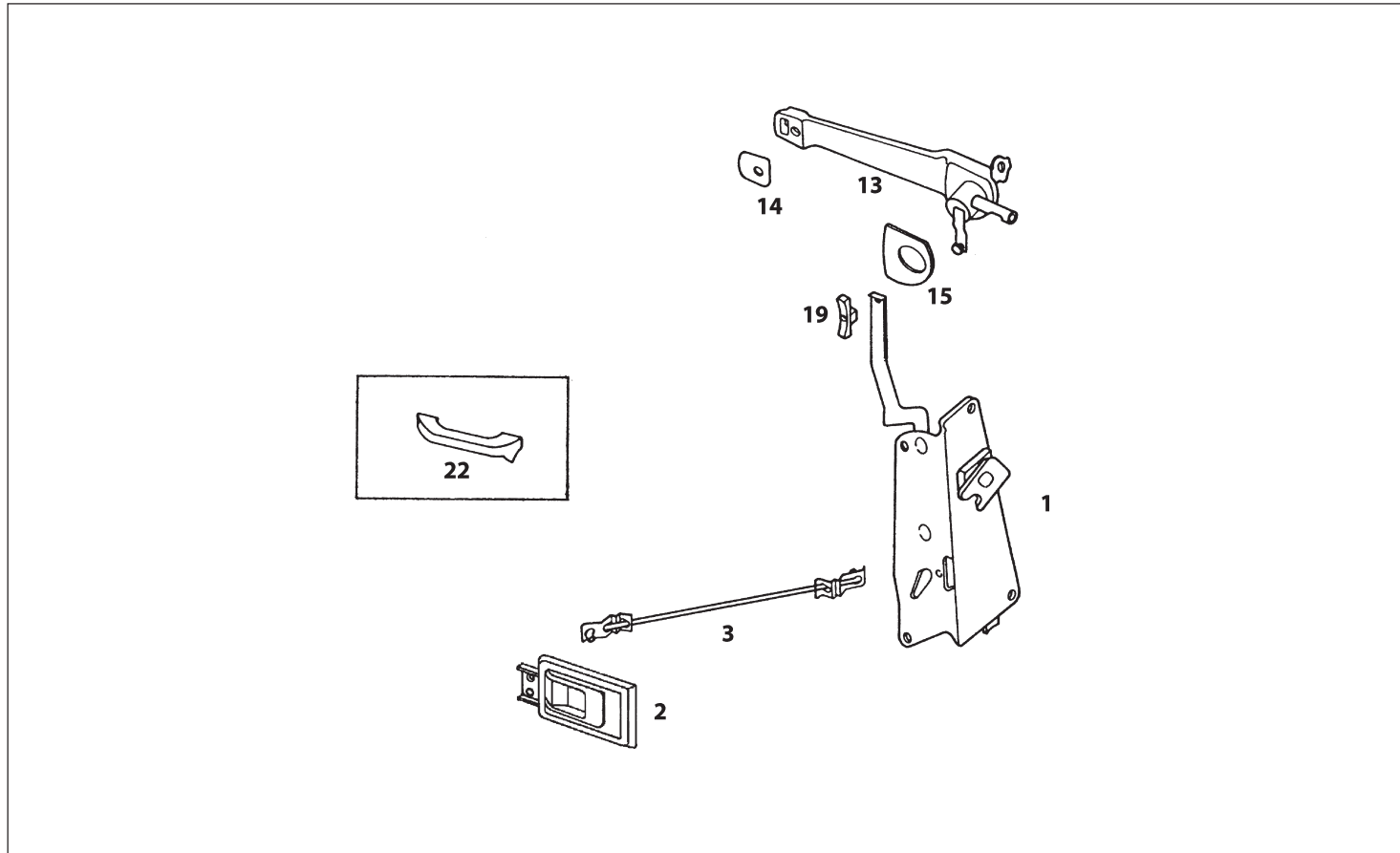


TABLE 72.2
DOOR LOCK
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		DOOR LOCK		
1	2641 7230 01 43	Assy.Door Lock L.H.	1	
1	2641 7230 01 44	Assy.Door Lock R.H.	1	
2	2658 7230 01 27	Assy.Inner Handle LH	2	
5	2654 7230 01 24	Assy.Outer Handle LH	1	
5	2654 7230 01 25	Assy.Outer Handle RH	1	
6	2641 7230 60 04	Link LH (Inner Handle)	1	
6	2641 7230 60 05	Link RH (Inner Handle)	1	
7	2641 7230 60 06	Link (Pop - up Knob) LH	1	
7	2641 7230 60 07	Link (Pop - up Knob) RH	1	
8	2641 7230 63 02	Knob (Inner Lock)	2	
15	2654 7230 02 12	Assy.Striker (Door Lock)	2	
—	2641 7230 01 39	Kit for Locks Consisting of :	1	
		Assy.Outer Door Handle LH	1	
		Assy.Outer Door Handle RH	1	
		Assy.Key	1	
		Assy.Glove Box Lock	1	
		Steering Lock Cum Ignition Switch	1	

TABLE 72.3

WINDOW REGULATOR

GROUP 72

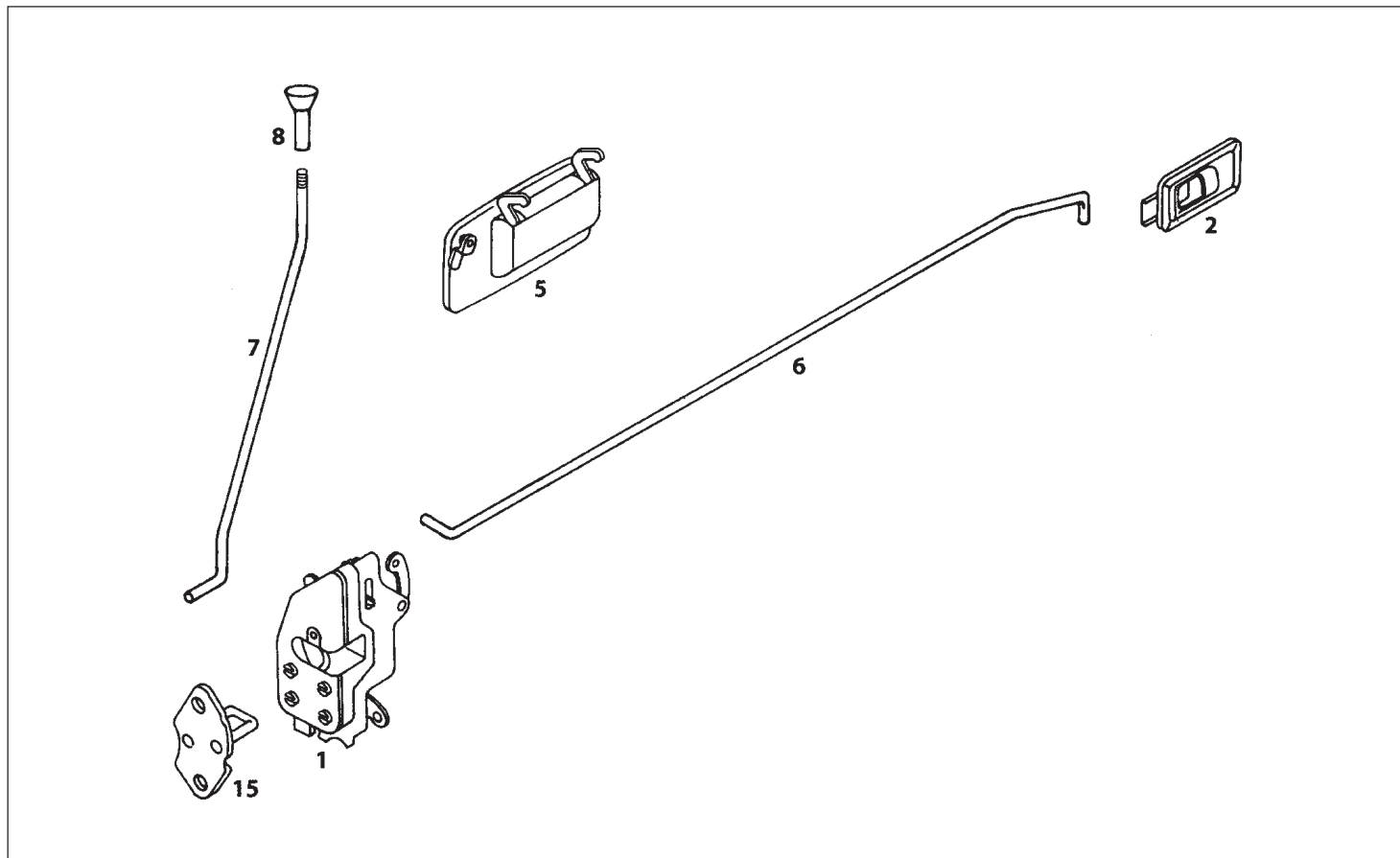


TABLE 72.3
WINDOW REGULATOR
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WINDOW REGULATOR		
1	2641 7250 01 01	Assy.Winding Regulator LH	1	
1	2641 7250 01 02	Assy.Winding Regulator RH	1	
4	2654 7230 01 27	Assy.Handle (Winding Regulator)	2	
6	2747 7250 23 01	Regulating Glass -L.H.	1	
6	2747 7250 23 02	Regulating Glass-R.H.	1	
—	2641 7250 63 03	Holder (Regulating Glass)	4	

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

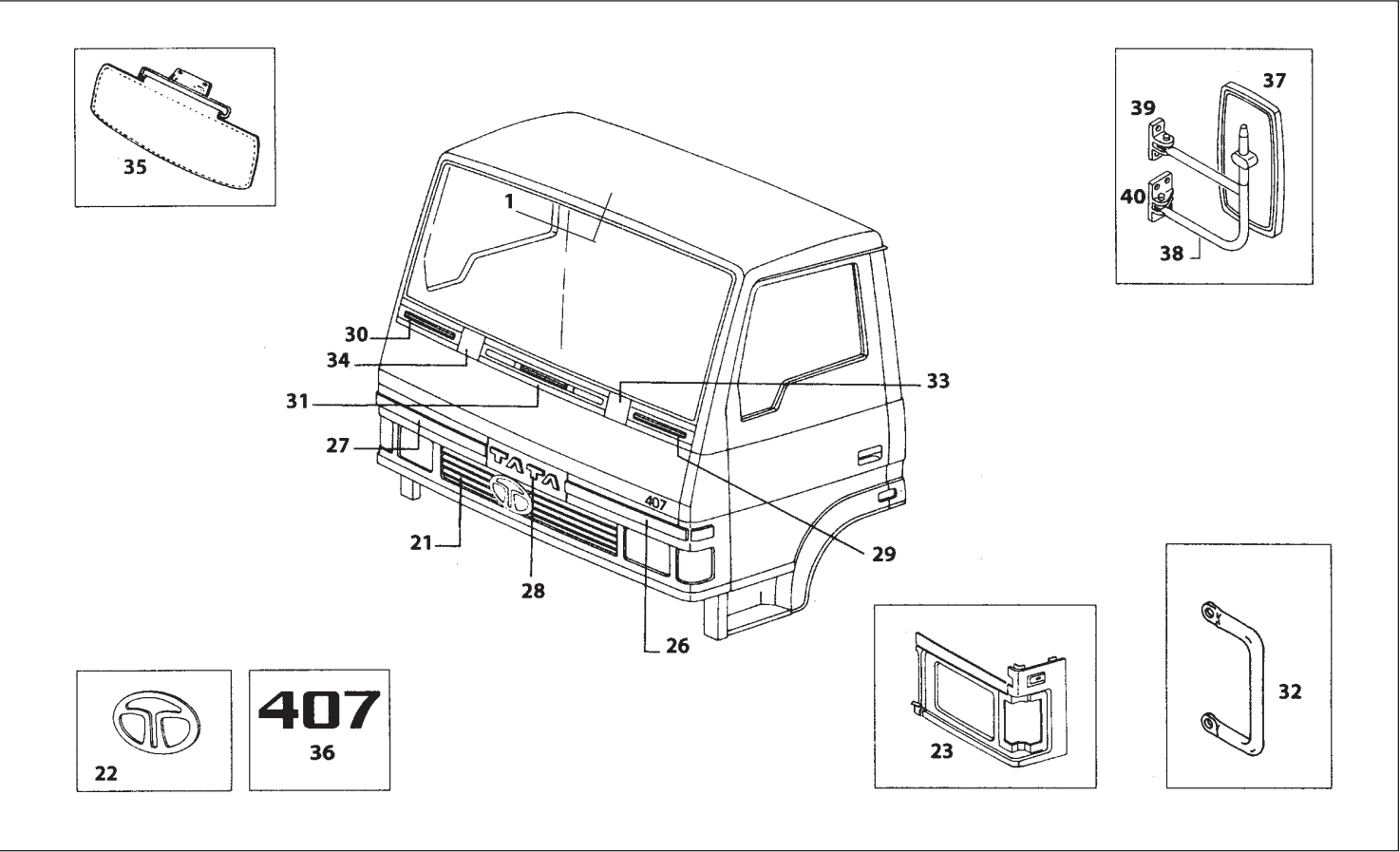


TABLE 81.1
INTERNAL AND EXTERNAL FITMENTS
GROUP 81

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		INTERNAL AND EXTERNAL FITMENTS		
1	2747 6950 63 03	Moulded Roof Lining	1	
—	2641 6840 63 21	Floor Mat-RHD	1	
—	2658 8110 01 19	Assy.Inner Handle [Front Without Hanger]	1	
21	2641 8190 01 23	Assy.Plastic Grill With `T' Emblem	1	
22	2641 8190 01 27	`T' Emblem (Oval Stylised)	1	
23	2641 8190 01 02	Assy.Bazzle LH	1	
23	2641 8190 01 01	Assy.Bazzle RH	1	
—	2641 8190 01 14	Assy.Cover (Bazzle) LH	1	
—	2641 8190 01 15	Assy.Cover (Bazzle) RH	1	
26	2641 8190 01 50	Assy Cover Side-LH (Centre Flap)	1	
27	2641 8190 01 51	Assy Cover Side-RH (Centre Flap)	1	
28	2641 8190 01 59	Assy.Cover Middle With `Tata'Letters	1	
—	2651 8100 63 04	Letter `T'	2	
—	2651 8100 63 05	Letter `A'	2	
29	2641 8190 63 32	Grill Side-LH (W/S)	1	
30	2641 8190 63 33	Grill Side-RH (W/S)	1	
31	2641 8190 63 31	Grill Middle (W/S).	1	

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

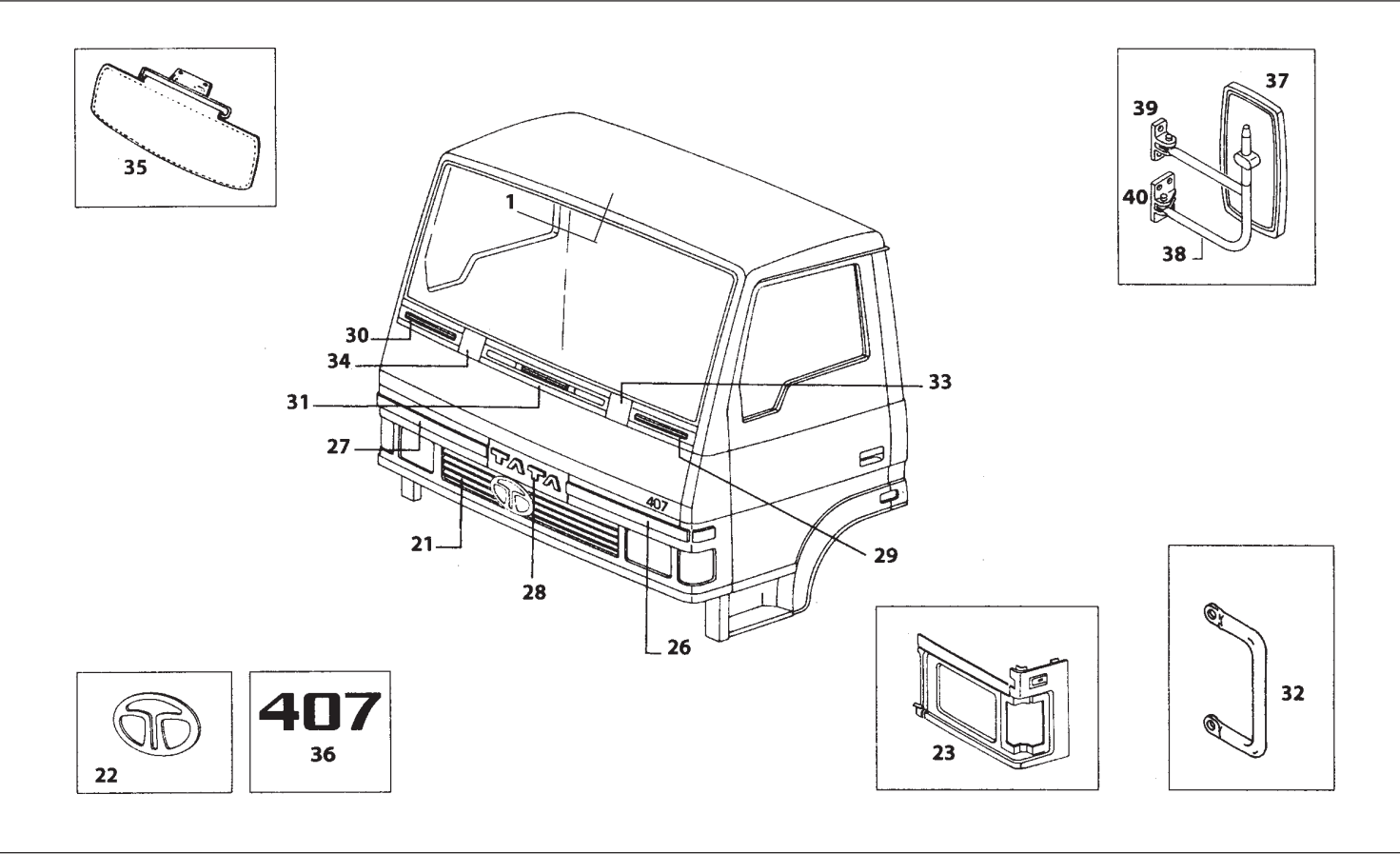


TABLE 81.1 **INTERNAL AND EXTERNAL FITMENTS** **GROUP 81**

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
32	2747 8150 69 01	Grab Handle	2	
33	2641 8110 01 75	Assy Cover-LH (Centre Flap Hinge)	1	
34	2641 8110 01 76	Assy Cover-RH (Centre Flap Hinge)	1	
35	2641 8110 01 11	Assy.Sunvisor RH	1	
35	2641 8110 01 12	Assy.Sunvisor LH	1	
—	2641 8110 63 05	Clamp (Sunvisor)	2	
36	2651 9880 01 06	Assy.407 Mascot	1	
37	2576 8110 01 53	Assy.Rear View Mirror Outside LH	1	
37	2576 8110 01 52	Assy.Rear View Mirror Outside RH	1	
38	2641 8110 01 38	Assy Frame Complete LH	1	
38	2641 8110 01 39	Assy Frame Complete RH	1	
39	2641 8110 38 02	Assy.Bracket Top (RVM)	2	
40	2641 8110 38 04	Assy.Bracket Bottom (RVM)	2	

TABLE 82.1

WIPER MOTOR AND LINKAGES

GROUP 82

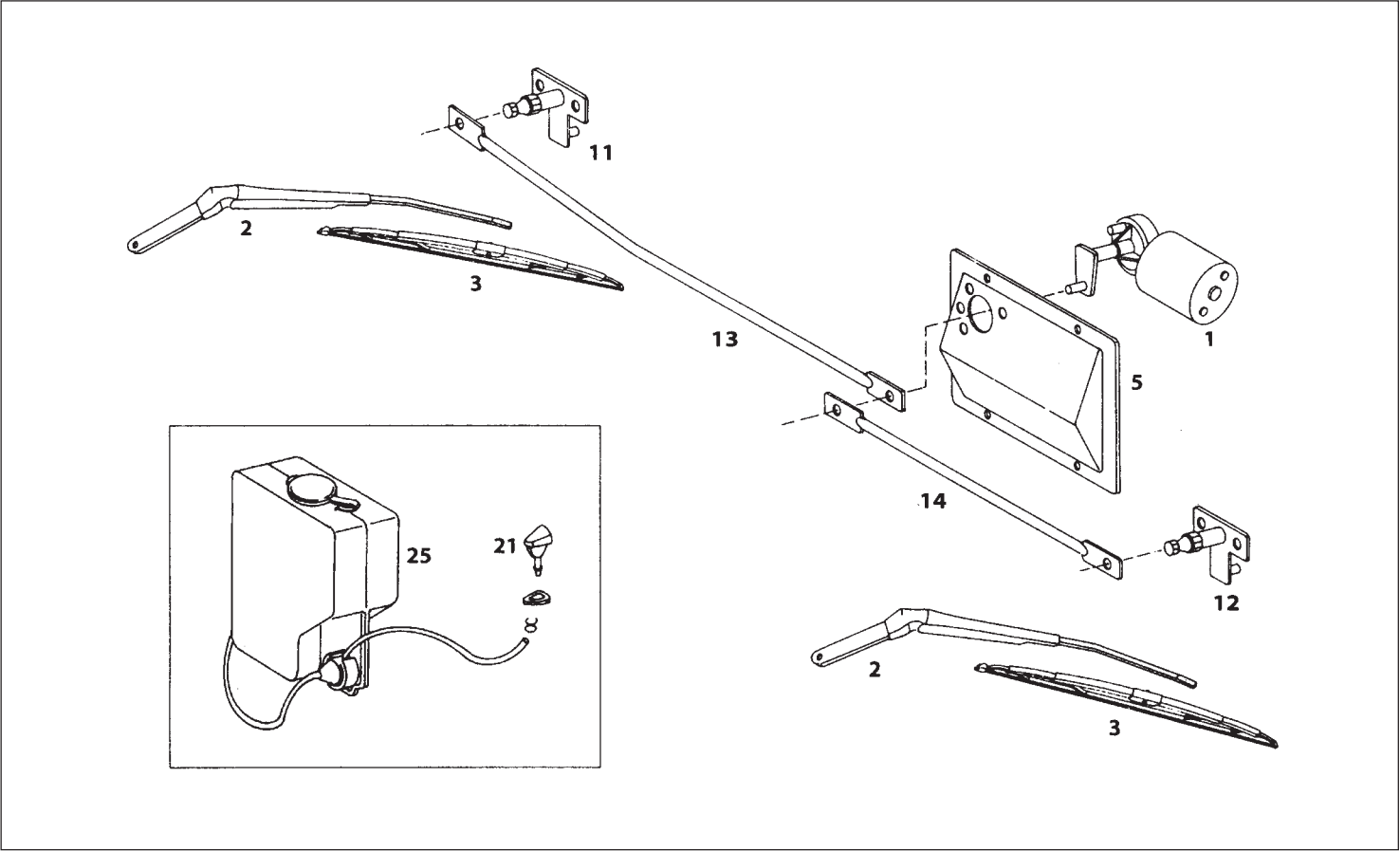


TABLE 82.1
WIPER MOTOR AND LINKAGES
GROUP 82

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		WIPER MOTOR AND LINKAGES		
1	2641 8240 99 53	17W - Hi - Power Wiper Motor	1	
2	2641 8240 01 09	Assy. Wiper Arm	2	
3	2780 8240 01 01	Assy. Wiper Blade	2	
—	2641 8240 99 06	Hex. Screw	2	
5	2641 8240 82 01	Bracket (Wiper Motor Mtg.)	1	
—	2641 8240 75 01	Gasket (Bracket to Fire Wall)	1	
—	2641 8240 01 38	Kit for Wiper Motor Consisting of :	1	
11		Assy. Wheel Box (Driver Side)	1	
12		Assy. Wheel Box (Co-Driver Side)	1	
13		Assy. Link (792 mm)	1	
14		Assy. Link (183 mm)	1	
—	2641 8240 01 42	Kit for Elec. Wind Screen Washer Unit Consisting of :	1	
21		Assy. Twin jet Nozzle	1	
—		Tube (1750 mm Long)	1	
25		Pump With Motor and Tank	1	
—		Omega Clip	2	

TABLE 83.1

VENTILATION

GROUP 83

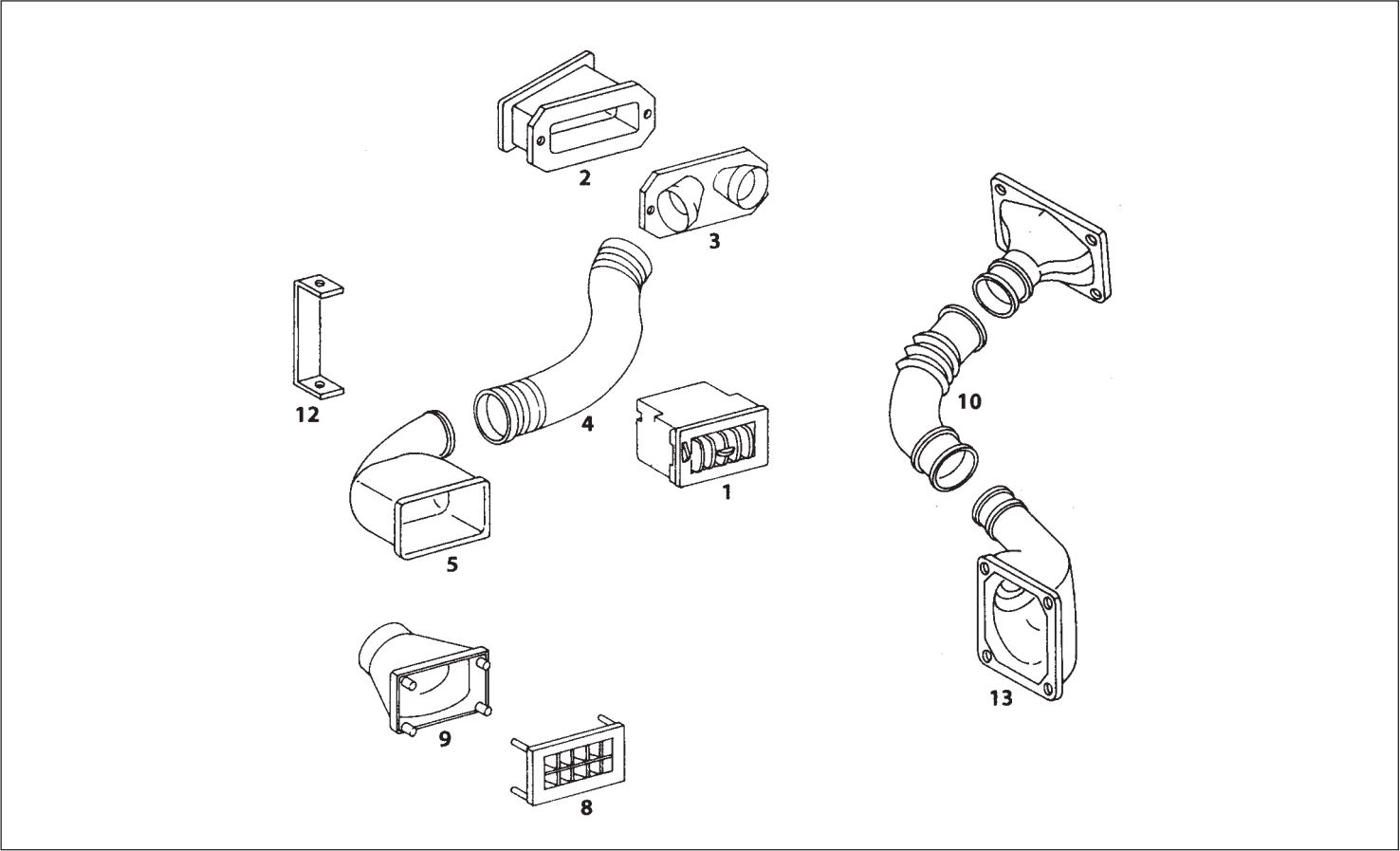


TABLE 83.1
VENTILATION
GROUP 83

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		VENTILATION		
1	2641 6890 01 51	Assy.Ventilation Nozzle	4	
2	2641 8310 01 03	Assy.Duct Outer LH	1	
2	2641 8310 01 04	Assy.Duct Outer RH	1	
3	2641 8310 63 08	Duct Inner (Wind Shield Bottom)	2	
4	2641 8310 63 11	Hose (Ventilation)	8	
5	2641 8310 63 20	Elbow Duct LH	2	
5	2641 8310 63 21	Elbow Duct RH	2	
8	2641 8310 01 06	Assy.Ventilation Grill (Leg Room)	2	
9	2641 8310 63 23	Top Duct (Leg Room Ventilation)	2	
10	2641 8310 63 19	Bellow (Leg Room Ventilation)	2	
12	2641 8310 01 28	Assy.Bracket (Elbow Duct Mtg.)	4	
13	2641 8310 63 03	Bottom Duct (Leg Room Ventilation)	2	

TABLE 88.1

BUMPER / ENGINE HOOD

GROUP 88

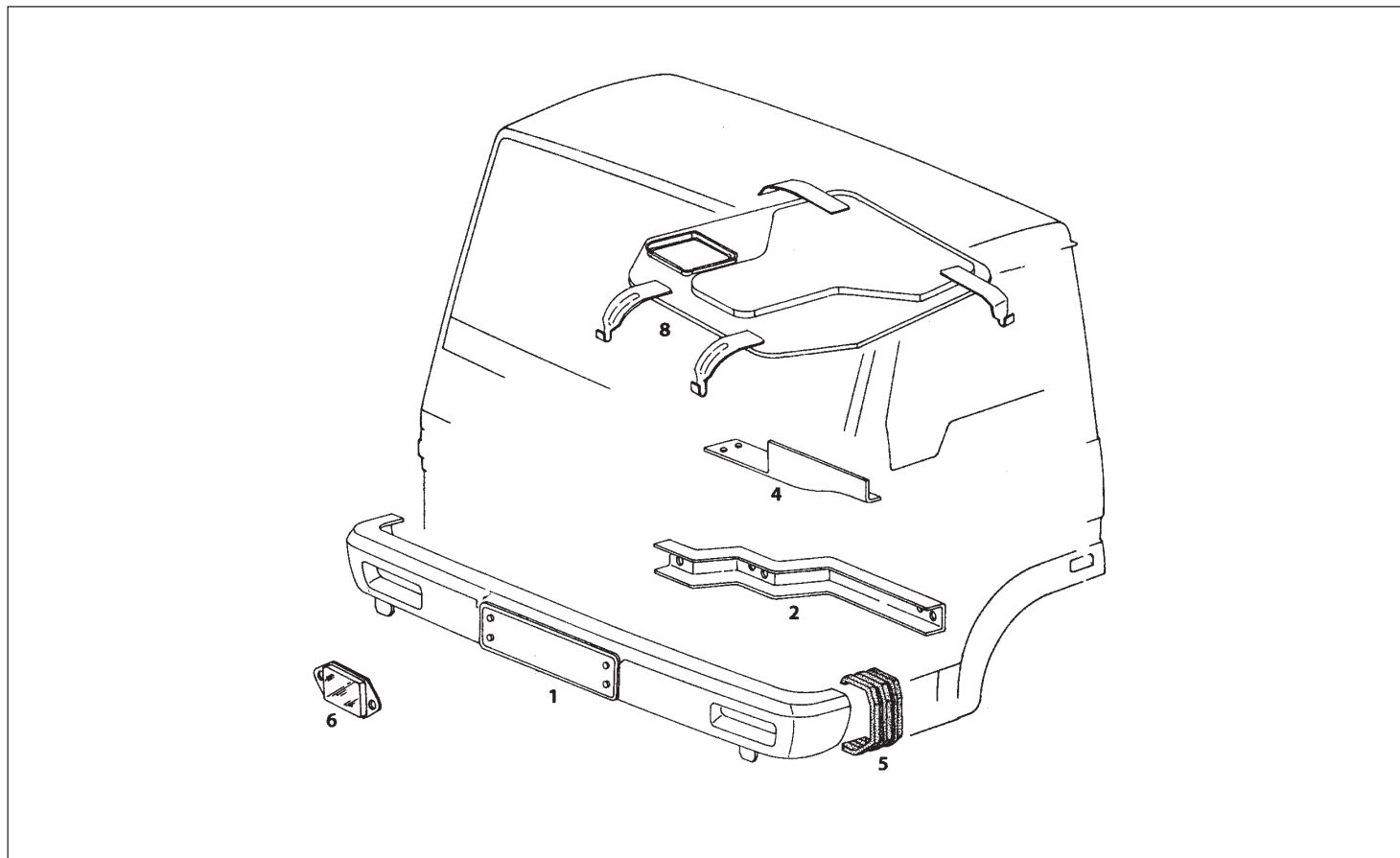


TABLE 88.1
BUMPER / ENGINE HOOD
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		BUMPER/ENGINE HOOD		
1	2641 8850 01 15	Assy. Bumper Complete	1	
2	2641 8850 01 01	Assy. Support LH (Bumper Mtg.)	1	
2	2641 8850 01 02	Assy. Support RH (Bumper Mtg.)	1	
4	2641 8850 01 10	Assy Bracket LH [Bumper Mtg]	1	
4	2641 8850 01 11	Assy Bracket RH [Bumper Mtg]	1	
5	2641 8850 01 18	Assy. End Cover LH	1	
5	2641 8850 01 19	Assy. End Cover RH	1	
6	2573 5441 01 37	Assy Reflex Reflector	2	
8	2641 8110 01 08	Assy. Lid (Fuel Priming)	1	
—	2651 6640 01 05	Assy Knob	1	
—	2651 6640 87 02	Torsion Spring RH	1	
—	2641 8110 60 01	Lever (Fuel Priming Lid)	1	

TABLE 89.1

CAB MOUNTING (FRONT)

GROUP 89

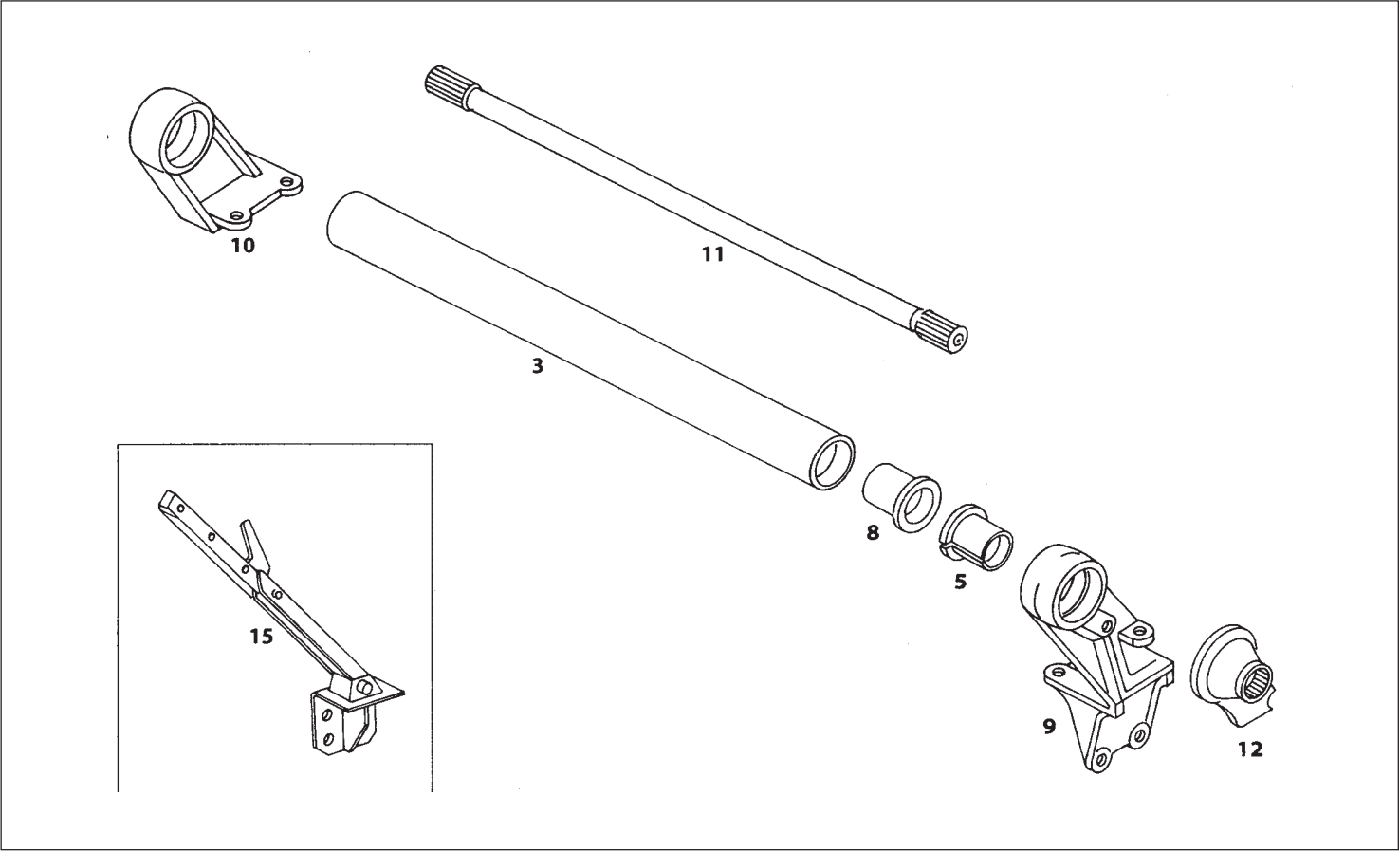


TABLE 89.1
CAB MOUNTING (FRONT)
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CAB MOUNTING (FRONT)		
3	2641 8911 01 03	Assy. Cross Tube (Front Mounting)	1	
5	2641 8910 34 04	Spacer Bush	2	
8	2641 8910 01 54	Assy. Rubber Bush (Front Mtg.)	2	
9	2641 8910 37 01	Mounting Bracket Bottom LH	1	
10	2641 8910 37 02	Mounting Bracket Bottom RH	1	
11	2641 8910 79 03	Torsion Bar	1	
12	2641 8910 37 03	Adjuster RH (Torsion Bar)	1	
15	2641 8910 01 91	Assy. Stay Complete	1	
—	042 990 01 40 J	Washer	12	

TABLE 89.2

CAB MOUNTING (REAR)

GROUP 89

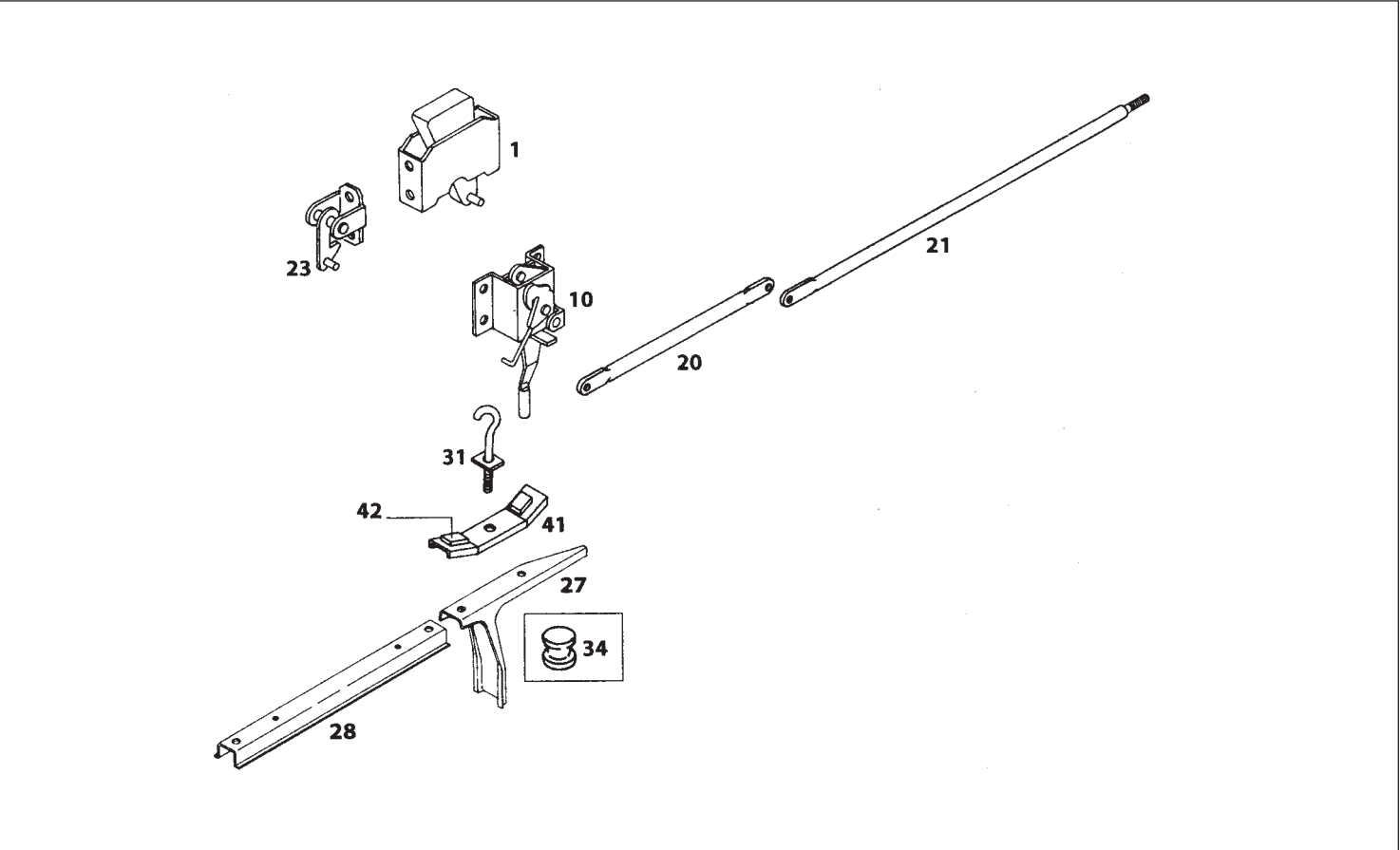


TABLE 89.2
CAB MOUNTING (REAR)
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		CAB MOUNTING (REAR)		
1	2641 8910 01 50	Assy. Mounting Mechanism RH	1	
1	2641 8910 01 49	Assy. Mounting Mechanism LH	1	
10	2641 8910 01 46	Assy. Handle Mounting (Cab Locking Mechanism)	1	
20	2641 8910 01 34	Assy. Connecting Link LH	1	
21	2641 8910 01 35	Assy. Connecting Link RH	1	
23	2641 8910 01 51	Assy. Secondary Lock (Locking Mechanism)	1	
27	2641 8910 01 41	Assy. Mounting Bracket LH (Chassis Side)	1	
27	2673 8910 01 06	Assy. Mounting Bracket RH (Chassis Side)	1	
28	2641 8910 01 73	Assy. Tie Member (Rear Mounting)	1	
—	2573 8910 92 01	Washer	2	
31	2641 8910 01 85	Assy. Mounting Hook (Cab Locking Mechanism)	2	
—	2641 8910 82 72	Plate (Cab Locking Mechanism)	2	
—	2641 8910 82 70	Mounting Cup (Cab Locking Mechanism)	2	
—	2641 8910 63 14	Rubber Mounting (Upper) (Cab Locking Mechanism)	2	
34	2641 8910 01 15	Assy. Rubber Mounting (Lower)	2	
—	2641 8910 69 13	Spacer (Rear Mounting)	2	
41	2641 8910 01 82	Assy. Bracket Upper (Chassis Side)	2	
42	2641 8910 01 84	Assy. Mounting Pad (Cab Locking Mechanism)	4	

TABLE 89.3

MUDGUARD AND MUDFLAP

GROUP 89

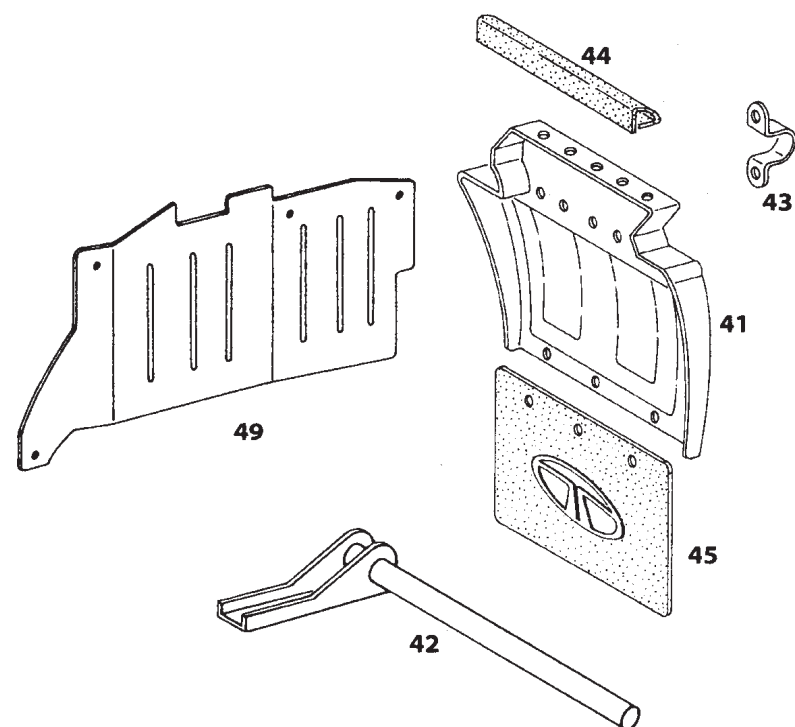


TABLE 89.3
MUDGUARD AND MUDFLAP
GROUP 89

FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		MUDGUARD AND MUDFLAP		
41	2641 8910 63 05	Mud Guard LH	1	
41	2641 8910 63 06	Mud Guard RH	1	
—	2641 8910 82 68	Support (Rear Mudgaured Mtg.)	6	
42	2641 8910 01 65	Assy.Support (Bottom) LH	1	
42	2673 8910 01 07	Assy.Support (Bottom) RH	1	
43	2641 8910 82 57	Clamp Rear Mudguard Mounting	6	
44	2641 8910 63 07	Sealing (Rear Mudguard)	2	
45	2640 8110 01 02	Assy.Mud Flap Rear	2	
49	2641 8911 01 10	Assy.Kit for Mudflap-LH Consists of :	1	
		Assy.Mudflap Front Outer-LH	1	
		Assy.Mudflap Front Inner-LH	1	
49	2641 8911 01 11	Assy.Kit for Mudflap RH Consists of :	1	
		Assy.Mudflap Front Outer-RH	1	
		Assy.Mudflap Front Inner-RH	1	

TABLE 91.1

SEAT

GROUP 91

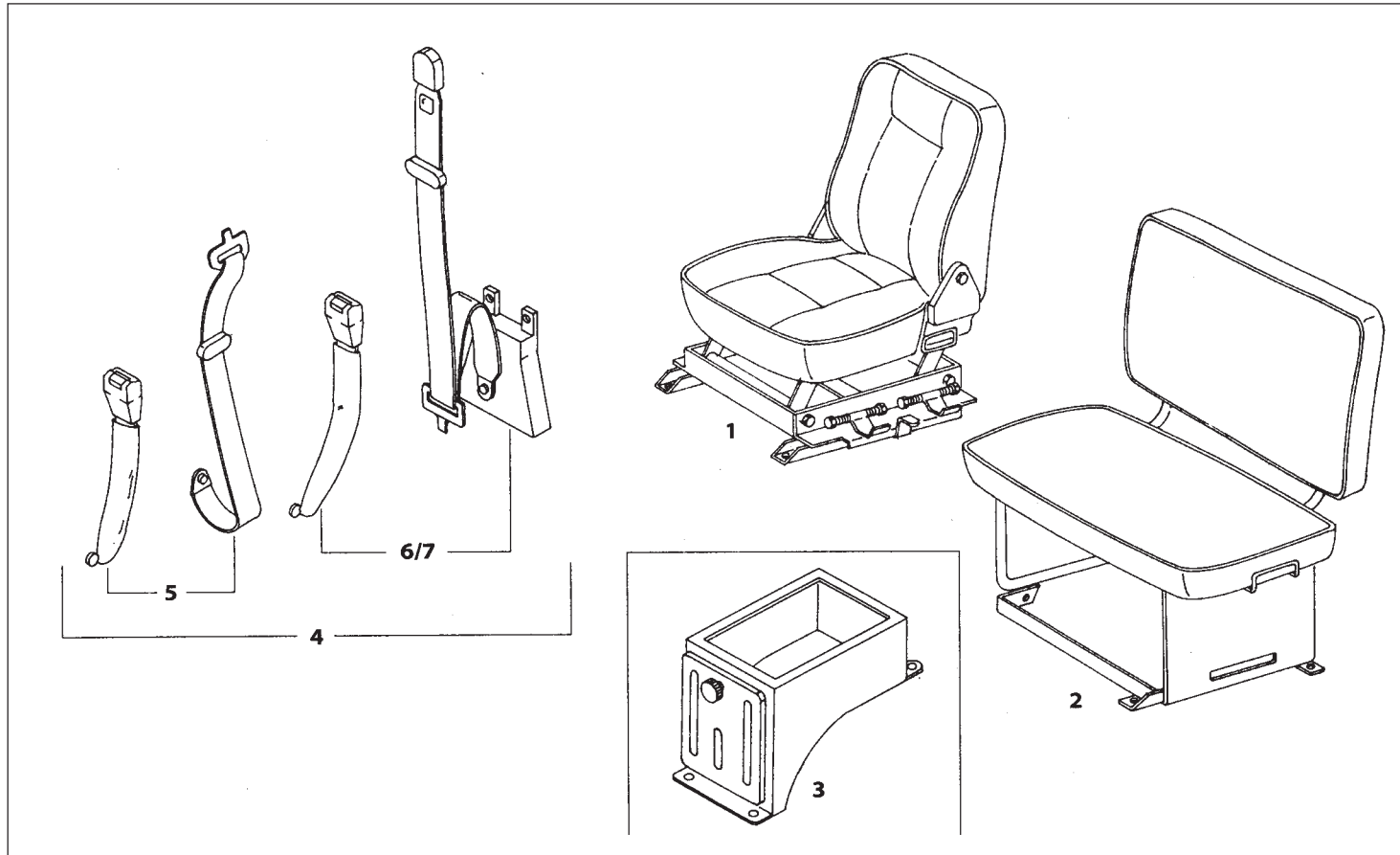


TABLE 91.1	SEAT	GROUP 91
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FIG. NO.	PART NUMBER	DESCRIPTION	QTY. FOR LPK 407	REMARKS
		SEAT		
1	2641 9100 01 27	Assy.Driver Seat Complete-RHD	1	
2	2641 9400 01 01	Assy.Co-Driver's Seat	1	
3	2641 9110 01 10	Assy.Seat Box RHD (Driver)	1	
4	2641 9150 01 86	Assy.Seat Belt Kit Complete Consisting of :	1	
5		Seat Belt (Middle Passenger)	1	
6		Seat Belt (Co - Driver Side)	1	
7		Seat Belt (Driver Side)	1	